

BrushForm® 96 Strip Cold Rolled Tempers

Materion Brush Performance Alloys' BrushForm® 96 Strip is a high-performance, heat treatable spinodal copper nickel tin alloy designed to provide optimal formability and strength characteristics in conductive spring applications such as electronic connectors, switches, and sensors. It is available in both pre-heat treated (mill hardened) and heat treatable (age hardenable) forms.

CHEMICAL COMPOSITION (weight percent)

Alloy	Nickel	Tin	Copper
BrushForm® 96	8.5 - 9.5	5.5 - 6.5	Balance

PHYSICAL PROPERTIES*

Elastic Modulus	Density	Typical Electrical Conductivity	Coefficient of Thermal Expansion	Relative Magnetic Permeability	Poisson's Ratio
18.0 x 10 ⁶ psi 124 GPa	0.322 lb/in ³ 8.91 g/cm ³	10% IACS 5.8 MS/m	9.0 ppm/°F 16.2 ppm/°C	<1.01	0.3

MECHANICAL PROPERTIES*

As Rolled Temper Designations for BrushForm 96								
Standard Designation	ASTM Designation	Heat Treatment	0.2% YS ksi (MPa)	UTS ksi (MPa)	Minimum Elongation (%)	Hardness (HV)	Minimum 90° Bend Formability R/T Ratio	
							Good Way (Longitudinal)	Bad Way (Transverse)
A	TB00	Cold Rolled	37 (255)	60 (414)	30	100 - 150	0.0	0.0
1/4H	TD01		53 (365)	75 (517)	16	125 min.	1.1	1.7
1/2H	TD02		67 (461)	85 (586)	8	-	1.5	2.0
H	TD04		88 (607)	100 (689)	3	175 - 275	3.0	6.0
EH	TD08		92 (634)	110 (758)	-	-	-	-
AT	TX00	After 2 hours @ 700° F (375°C)	75 (517)	100 (689)	15	250 - 340	-	-
1/4HT	TS01		90 (621)	115 (793)	10	230 - 330	-	-
1/2HT	TS02		100 (689)	125 (862)	6	280 - 330	-	-
HT	TS04		120 (827)	135 (931)	4	300 - 370	-	-

*Percent elongation valid for strip 0.004" (0.10 mm) and thicker.

STANDARD AVAILABILITY Cold Rolled Temper Strip: 0.0015" (0.04mm) – 0.020" (0.5mm) gauge

SPECIFICATIONS UNS C72700, ASTM B740

RELATED INFORMATION Additional technical information on BrushForm® 96 strip may be obtained by phoning 800-375-4205. For pricing and availability, phone 800-323-2438, or the local sales number listed on the bottom of this page.

TOLERANCES

Strip Thickness (inches)		Standard Thickness Tolerance (inches)	Strip Thickness (mm)		Standard Thickness Tolerance (mm)
Over	Including	Plus or minus	Over	Including	Plus or Minus
	0.0020	0.00010		0.05	0.003
0.0020	0.0040	0.00015	0.05	0.10	0.004
0.0040	0.0060	0.00020	0.10	0.20	0.006
0.0060	0.0090	0.00025	0.20	0.30	0.008
0.0090	0.0130	0.00030	0.30	0.70	0.010
0.0130	0.0260	0.00040	0.70	1.0	0.016
0.0260	0.0370	0.00060	1.0	1.3	0.020
0.0370	0.0500	0.00080	1.3	2.0	0.025
0.0500	0.0750	0.00100			

Additional tolerances are per ASTM B 194. Please specify the exact tolerances that you require when you place your order. Tighter tolerances may be available at additional cost. Please contact your local sales engineer to confirm the requested capability.

North American Service Centers – Sales Inquiries

For strip ≤ 0.060 " (1.5 mm) thick.
wire and rod ≤ 0.5 " (12.7 mm) diameter:
Elmhurst, IL
TOLL FREE: 800-323-2438
LOCAL: +(1) 630-832-9650
FAX: +(1) 630-832-9657

For bar, tube, plate/sheet > 0.060 " (1.5 mm) thick
and rod > 0.5 " (12.7 mm) diameter:
Warren, MI
TOLL FREE: 800-521-8800
LOCAL: +(1) 586-772-2700
FAX: +(1) 586-772-2472

International Sales Offices

CHINA/HONG KONG
TEL: + (852) 2318-1960 / 1907
brushalloysHK-info@materion.com

CHINA/SHANGHAI
TEL: + (86) 21-5237-2328
brushalloysCN-info@materion.com

GERMANY
TEL: + (49) 711-830-930
brushalloysDE-info@materion.com

JAPAN
TEL: + (81) 33 230 2961
brushalloysJP-info@materion.com

REPUBLIC OF KOREA
TEL: + (82) 32-811-2171
brushalloysKR-info@materion.com

SINGAPORE/ASEAN
TEL: + (65) 6842-4456
brushalloysSG-info@materion.com

TAIWAN, R.O.C.
TEL: + (886) 2-2747-8800 x-121
brushalloysTW-info@materion.com

UNITED KINGDOM & IRELAND
TEL: + (44) 118-930-3733
brushalloysUK-info@materion.com