



PF-60 Beryllium High Purity Foil

PF-60 Beryllium — The scope of this specification is to define the characteristics of PF-60 grade beryllium foil and sheet that is made from high purity input material.

Beryllium of PF-60 specification shall contain a minimum beryllium content of 99.0% and conform to the following maximum chemical limits:

Compound	Maximum %	Compound	Maximum %
Beryllium Oxide	0.8	Lead	0.002
Aluminum	0.05	Lithium	0.0003
Boron	0.0003	Magnesium	0.049
Cadmium	0.0002	Manganese	0.01
Calcium	0.01	Molybdenum	0.002
Carbon	0.06	Nickel	0.02
Chromium	0.01	Nitrogen	0.03
Cobalt	0.001	Silicon	0.04
Copper	0.01	Silver	0.001
Iron	0.08		

Rev C specification. Other metallic impurities (0.04% maximum each) as determined by normal spectrographic techniques. Beryllium may be determined by difference (i.e. 100% minus other elements). Please note that various test methodologies (Leco, DC Plasma, etc.) are used by our laboratory to determine trace element concentrations. Copies of the laboratory's NADCAP and A2LA certifications are available at www.materion.com

Foil and sheet manufactured to PF-60 specification is available as flat stock in standard thickness range 0.001 – 0.125 inches (25.4 – 3175 µm). PF-60 is supplied cut to shapes such as rectangles, discs and other configurations. The material is available in three integrity grades classified as vacuum-tight, optically-dense, and filter grade in the following thickness ranges:

Vacuum-Tight	0.001 – 0.125 inches (25.4 – 3175 µm)
Optically-Dense	0.001 – 0.002 inches (25.4 – 50.8 µm)
Filter Grade	0.001 – 0.002 inches (25.4 – 50.8 µm)

Vacuum-Tight foil shall have no detectable leakage through the foil when tested with a helium mass spectrometer leak detector calibrated to a sensitivity of 1×10^{-9} atm-cc/sec.

Optically-Dense foil shall have no detectable light penetration when illuminated with a high-intensity light source applied to a restricted area on one side while viewed from the opposite side in a darkened room environment.

Filter Grade foil material is supplied in an as-produced condition and is neither inspected nor guaranteed to be vacuum-tight or optically-dense.

Foil surface shall be uniform in quality and condition, clean, sound, and free from foreign materials, or internal and external imperfections that are detrimental to fabrication or performance. Typical surface finish shall be 63 microinches R_a or better as per ISO 1302. All material is appropriately identified, packaged, and labeled to comply with applicable government regulations and Materion Electrofusion standard procedures. Note that various thicknesses may be available in improved surface finishes. Contact Materion Electrofusion for available foil sizes, tolerances, and finishes.

Feature	Dimension (Inches)		Tolerance (Inches)
	From	To	+ / -
Thickness	0.001	0.020	10%
	0.021	0.033	0.002
	0.034	0.069	0.003
	0.070	0.093	0.004
	0.094	0.125	0.005
Diameter	0.5	6.0	0.003
		> 6.0	0.005
Length / Width	< 18		0.010
	> 18		Consult Engineering

Tighter tolerances on disc and straight-cut foils are available on request. Please contact Materion Electrofusion for price and availability.

Health & Safety Note:

Handling beryllium in solid form poses no special health risk. Like many other industrial materials, beryllium-containing materials may pose a health risk if recommended safe handling practices are not followed. Inhalation of airborne beryllium may cause a serious lung disorder in susceptible individuals. The Occupational Safety and Health Administration (OSHA) has set mandatory limits on occupational respiratory exposures. Read and follow the guidance set forth in the Safety Data Sheet (SDS) before working with this material. For additional information on safe handling practices or technical data on beryllium, contact Materion Electrofusion, at +1 510.623.1500.

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