



SAFETY DATA SHEET

MATERION

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation of the mixture	Aluminum pieces and solids
Registration number	-
Document number	1AF
Synonyms	None.
Materion Code	1AF
Issue date	19-July-2019

1.3. Details of the supplier of the safety data sheet

Supplier

Company name	Materion Advanced Chemicals Inc.
Address	407 N. 13th Street 1316 W. St. Paul Avenue Milwaukee, WI 53233 United States
Division	Milwaukee
Telephone	414.212.0257
e-mail	advancedmaterials@materion.com
Contact person	Laura Hamilton

1.4. Emergency telephone number

Version number 01

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses	Not available.
Uses advised against	None known.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended

This mixture does not meet the criteria for classification according to Regulation (EC) 1272/2008 as amended.

Hazard summary Not classified for health hazards. However, occupational exposure to the mixture or substance(s) may cause adverse health effects. The material as sold in solid form is generally not considered hazardous. However, if the process involves grinding, melting, cutting or any other process that causes a release of dust or fumes, hazardous levels of airborne particulate could be generated.

2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Hazard pictograms	None.
Signal word	None.
Hazard statements	The material as sold in solid form is generally not considered hazardous. However, if the process involves grinding, melting, cutting or any other process that causes a release of dust or fumes, hazardous levels of airborne particulate could be generated.

Precautionary statements

Prevention	Prevent dust accumulation to minimize explosion hazard.
Response	Wash hands after handling.
Storage	Store away from incompatible materials.
Disposal	Dispose of waste and residues in accordance with local authority requirements.

Supplemental label information None.

2.3. Other hazards Not a PBT or vPvB substance or mixture.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

The components are not hazardous or are below required disclosure limits.

List of abbreviations and symbols that may be used above

DSD: Directive 67/548/EEC.

CLP: Regulation No. 1272/2008.

#: This substance has been assigned Union workplace exposure limit(s).

#: This substance has been assigned Community workplace exposure limit(s).

M: M-factor

PBT: persistent, bioaccumulative and toxic substance.

vPvB: very persistent and very bioaccumulative substance.

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

Composition comments The full text for all R- and H-phrases is displayed in section 16. The full text for all H-statements is displayed in section 16.

SECTION 4: First aid measures

General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

4.1. Description of first aid measures

Inhalation Move to fresh air.

Skin contact Get medical attention if irritation develops and persists.

Eye contact Do not rub eyes. Get medical attention if irritation develops and persists.

Ingestion Get medical advice/attention if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed Exposure may cause temporary irritation, redness, or discomfort.

4.3. Indication of any immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically.

SECTION 5: Firefighting measures

General fire hazards No unusual fire or explosion hazards noted.

5.1. Extinguishing media

Suitable extinguishing media Powder. Dry sand.

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire. Carbon dioxide (CO₂). Do not use water as an extinguisher.

5.2. Special hazards arising from the substance or mixture During fire, gases hazardous to health may be formed.

5.3. Advice for firefighters

Special protective equipment for firefighters Not available.

Special firefighting procedures Move containers from fire area if you can do so without risk.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel Keep unnecessary personnel away. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

For emergency responders Keep unnecessary personnel away.

6.2. Environmental precautions Avoid release to the environment. Do not contaminate water. Avoid discharge into drains, water courses or onto the ground.

6.3. Methods and material for containment and cleaning up Collect spillage. Prevent product from entering drains. Stop the flow of material, if this is without risk.

6.4. Reference to other sections For personal protection, see section 8. For waste disposal, see section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid prolonged exposure. Avoid release to the environment. Do not empty into drains.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

7.3. Specific end use(s)

Not available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

Austria. MAK List, OEL Ordinance (GwV), BGBl. II, no. 184/2001

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	MAK	5 mg/m ³	Respirable fraction.
		10 mg/m ³	Inhalable fraction.
	STEL	20 mg/m ³	Inhalable fraction.
		10 mg/m ³	Respirable fraction.

Belgium. Exposure Limit Values.

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	1 mg/m ³	Respirable fraction.

Bulgaria. OELs. Regulation No 13 on protection of workers against risks of exposure to chemical agents at work

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	2 mg/m ³	
		10 mg/m ³	Dust.
		1,5 mg/m ³	Respirable fraction.

Croatia. Dangerous Substance Exposure Limit Values in the Workplace (ELVs), Annexes 1 and 2, Narodne Novine, 13/09

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	MAC	4 mg/m ³	Respirable dust.
		10 mg/m ³	Total dust.

Czech Republic. OELs. Government Decree 361

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	10 mg/m ³	Dust.

Denmark. Exposure Limit Values

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TLV	5 mg/m ³	Dust and fume.
		5 mg/m ³	Fume.
		2 mg/m ³	Respirable dust and/or fume.

Estonia. OELs. Occupational Exposure Limits of Hazardous Substances. (Annex of Regulation No. 293 of 18 September 2001)

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	4 mg/m ³	Respirable dust.
		10 mg/m ³	Total dust.

Finland. Workplace Exposure Limits

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	1,5 mg/m ³	Welding fume.

France. Threshold Limit Values (VLEP) for Occupational Exposure to Chemicals in France, INRS ED 984

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	VME	5 mg/m ³	Dust.

Regulatory status: Indicative limit (VL)

France. Threshold Limit Values (VLEP) for Occupational Exposure to Chemicals in France, INRS ED 984

Components	Type	Value	Form
		5 mg/m ³	Welding fume.
Regulatory status: Indicative limit (VL)			
		10 mg/m ³	
Regulatory status: Indicative limit (VL)			

Germany. DFG MAK List (advisory OELs). Commission for the Investigation of Health Hazards of Chemical Compounds in the Work Area (DFG)

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	4 mg/m ³	Inhalable fraction.
		1,5 mg/m ³	Respirable fraction.

Germany. TRGS 900, Limit Values in the Ambient Air at the Workplace

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	AGW	10 mg/m ³	Inhalable fraction.
		1,25 mg/m ³	Respirable fraction.

Greece. OELs (Decree No. 90/1999, as amended)

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	5 mg/m ³	Inhalable
		10 mg/m ³	Welding fume.
		10 mg/m ³	Respirable.
		10 mg/m ³	Pyrophoric powder.

Hungary. OELs. Joint Decree on Chemical Safety of Workplaces

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	6 mg/m ³	Respirable.

Iceland. OELs. Regulation 154/1999 on occupational exposure limits

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	5 mg/m ³	Fume.
		10 mg/m ³	Dust.

Ireland. Occupational Exposure Limits

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	1 ppm	Respirable dust.

Italy. Occupational Exposure Limits

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	1 mg/m ³	Respirable fraction.

Latvia. OELs. Occupational exposure limit values of chemical substances in work environment

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	2 mg/m ³	

Lithuania. OELs. Limit Values for Chemical Substances, General Requirements

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	5 mg/m ³	Inhalable fraction.
		2 mg/m ³	Respirable fraction.

Norway. Administrative Norms for Contaminants in the Workplace

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TLV	5 mg/m ³	Welding fume.
		5 mg/m ³	Pyrophoric powder.

Ordinance of the Minister of Labour and Social Policy on 6 June 2014 on the maximum permissible concentrations and intensities of harmful health factors in the work environment, Journal of Laws 2014, item 817

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	2,5 mg/m ³	Inhalable fraction.
		1,2 mg/m ³	Respirable fraction.

Portugal. VLEs. Norm on occupational exposure to chemical agents (NP 1796)

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	1 mg/m ³	Respirable fraction.

Romania. OELs. Protection of workers from exposure to chemical agents at the workplace

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	STEL	3 mg/m ³	Fume.
		10 mg/m ³	Dust.
	TWA	3 mg/m ³	Dust.
		1 mg/m ³	Fume.

Slovakia. OELs. Regulation No. 300/2007 concerning protection of health in work with chemical agents

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	4 mg/m ³	Inhalable fraction.
		1,5 mg/m ³	Respirable fraction.

Spain. Occupational Exposure Limits

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	5 mg/m ³	Welding fume.
		10 mg/m ³	Dust.

Sweden. OELs. Work Environment Authority (AV), Occupational Exposure Limit Values (AFS 2015:7)

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	5 mg/m ³	Total dust.
		2 mg/m ³	Respirable dust.

Switzerland. SUVA Grenzwerte am Arbeitsplatz

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	3 mg/m ³	Respirable fraction.

UK. EH40 Workplace Exposure Limits (WELs)

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	4 mg/m ³	Respirable dust.
		10 mg/m ³	Inhalable dust.

Biological limit values**Croatia. BLV. Dangerous Substance Exposure Limit Values at Workplace, Annexes 4 (as amended)**

Components	Value	Determinant	Specimen	Sampling Time
Aluminium (CAS 7429-90-5)	200 mg/l	Aluminium	Urine	*

* - For sampling details, please see the source document.

Slovakia. BLVs (Biological Limit Value). Regulation no. 355/2006 concerning protection of workers exposed to chemical agents, Annex 2

Components	Value	Determinant	Specimen	Sampling Time
Aluminium (CAS 7429-90-5)	60 µg/g	Aluminium	Creatinine in urine	*

* - For sampling details, please see the source document.

Switzerland. BAT-Werte (Biological Limit Values in the Workplace as per SUVA)

Components	Value	Determinant	Specimen	Sampling Time
Aluminium (CAS 7429-90-5)	60 µg/g	Aluminium	Creatinine in urine	*

* - For sampling details, please see the source document.

Recommended monitoring procedures Follow standard monitoring procedures.

Derived no effect levels (DNELs) Not available.

Predicted no effect concentrations (PNECs) Not available.

8.2. Exposure controls

Appropriate engineering controls	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.
Individual protection measures, such as personal protective equipment	
General information	Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.
Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin protection	
- Hand protection	Wear appropriate chemical resistant gloves.
- Other	Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
Hygiene measures	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.
Environmental exposure controls	Contain spills and prevent releases and observe national regulations on emissions.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Solid.
Physical state	Solid.
Form	Solid.
Colour	Not available.
Odour	Not available.
Odour threshold	Not available.
pH	Not available.
Melting point/freezing point	660 °C (1220 °F) estimated
Initial boiling point and boiling range	2327 °C (4220,6 °F) estimated
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Vapour pressure	0,00001 hPa estimated
Vapour density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Explosive properties	Not explosive.
Oxidising properties	Not oxidising.
9.2. Other information	
Density	2,70 g/cm3 estimated
Specific gravity	2,7 estimated

SECTION 10: Stability and reactivity

10.1. Reactivity	Not available.
10.2. Chemical stability	Material is stable under normal conditions.
10.3. Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
10.4. Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.
10.5. Incompatible materials	None known.
10.6. Hazardous decomposition products	No hazardous decomposition products are known.

SECTION 11: Toxicological information

General information Occupational exposure to the substance or mixture may cause adverse effects.

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	Due to lack of data the classification is not possible.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Due to lack of data the classification is not possible.

Symptoms Exposure may cause temporary irritation, redness, or discomfort.

11.1. Information on toxicological effects

Acute toxicity	Not known.
Skin corrosion/irritation	Due to partial or complete lack of data the classification is not possible.
Serious eye damage/eye irritation	Due to partial or complete lack of data the classification is not possible.
Respiratory sensitisation	Due to partial or complete lack of data the classification is not possible.
Skin sensitisation	Due to partial or complete lack of data the classification is not possible.
Germ cell mutagenicity	Due to partial or complete lack of data the classification is not possible.
Carcinogenicity	Due to partial or complete lack of data the classification is not possible.
Hungary. 26/2000 EüM Ordinance on protection against and preventing risk relating to exposure to carcinogens at work (as amended)	
	Not listed.
Reproductive toxicity	Due to partial or complete lack of data the classification is not possible.
Specific target organ toxicity - single exposure	Due to partial or complete lack of data the classification is not possible.
Specific target organ toxicity - repeated exposure	Due to partial or complete lack of data the classification is not possible.
Aspiration hazard	Due to partial or complete lack of data the classification is not possible.
Mixture versus substance information	No information available.
Other information	Not available.

SECTION 12: Ecological information

12.1. Toxicity	Very toxic to aquatic life with long lasting effects. Accumulation in aquatic organisms is expected. Due to partial or complete lack of data the classification for hazardous to the aquatic environment, is not possible.
12.2. Persistence and degradability	No data is available on the degradability of this product.
12.3. Bioaccumulative potential	No data available.
Partition coefficient n-octanol/water (log Kow)	Not available.
Bioconcentration factor (BCF)	Not available.
12.4. Mobility in soil	No data available.
12.5. Results of PBT and vPvB assessment	Not a PBT or vPvB substance or mixture.
12.6. Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
EU waste code	The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Disposal methods/information	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container.
Special precautions	Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

ADR

14.1. - 14.6.: Not regulated as dangerous goods.

RID

14.1. - 14.6.: Not regulated as dangerous goods.

ADN

14.1. - 14.6.: Not regulated as dangerous goods.

IATA

14.1. - 14.6.: Not regulated as dangerous goods.

IMDG

14.1. - 14.6.: Not regulated as dangerous goods.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended

Not listed.

Regulation (EC) No. 850/2004 On persistent organic pollutants, Annex I as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA

Not listed.

Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended

Not listed.

Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work, as amended.

Not listed.

Other EU regulations

Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended

Not listed.

Other regulations

The product is classified and labelled in accordance with Regulation (EC) 1272/2008 (CLP Regulation) as amended. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006, as amended.

National regulations

Follow national regulation for work with chemical agents in accordance with Directive 98/24/EC, as amended.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations

Not available.

References

Not available.

Training information

Follow training instructions when handling this material.

Disclaimer

Materion Advanced Chemicals Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. This document has been prepared using data from sources considered to be technically reliable and the information is believed to be correct. Materion makes no warranties, expressed or implied, as to the accuracy of the information contained herein. Materion cannot anticipate all conditions under which this information and its products may be used and the actual conditions of use are beyond its control. The user is responsible to evaluate all available information when using this product for any particular use and to comply with all Federal, State, Provincial and Local laws, statutes and regulations.