



SAFETY DATA SHEET

MATERION

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Name of the substance	Iron oxide (Fe ₂ O ₃)
Identification number	215-168-2 (EC number)
Registration number	-
Document number	1KP
Synonyms	Iron oxide * Diiron trioxide * Iron (III) oxide
Materion Code	1KP
Issue date	26-May-2015
Revision date	20-May-2019

1.3. Details of the supplier of the safety data sheet

Supplier

Company name	Materion Advanced Chemicals Inc.
Address	407 N. 13th Street 1316 W. St. Paul Avenue Milwaukee, WI 53233 United States
Division	Milwaukee
Telephone	414.212.0257
e-mail	advancedmaterials@materion.com
Contact person	Laura Hamilton

1.4. Emergency telephone number

Supersedes date	11-January-2018
Version number	04

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses	Not available.
Uses advised against	None known.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 as amended

Hazard summary	Not available.
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2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Contains:	Iron oxide
Hazard pictograms	None.
Signal word	Warning
Hazard statements	The substance does not meet the criteria for classification.

Precautionary statements

Prevention	Not available.
Response	If you feel unwell, seek medical advice (show the label where possible).
Storage	Store away from incompatible materials.
Disposal	Not available.

Supplemental label information	None.
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2.3. Other hazards	None known.
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SECTION 3: Composition/information on ingredients

3.1. Substances

General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
Iron oxide	100	1309-37-1 215-168-2	-	-	
Classification:	-				

List of abbreviations and symbols that may be used above

DSD: Directive 67/548/EEC.

CLP: Regulation No. 1272/2008.

#: This substance has been assigned Union workplace exposure limit(s).

M: M-factor

PBT: persistent, bioaccumulative and toxic substance.

vPvB: very persistent and very bioaccumulative substance.

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

SECTION 4: First aid measures

General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

4.1. Description of first aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Get medical attention if irritation develops and persists.

Eye contact Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.

Ingestion Get medical advice/attention if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed Dusts may irritate the respiratory tract, skin and eyes.

4.3. Indication of any immediate medical attention and special treatment needed Treat symptomatically.

SECTION 5: Firefighting measures

General fire hazards No unusual fire or explosion hazards noted.

5.1. Extinguishing media

Suitable extinguishing media Water fog. Foam. Dry chemical powder. Carbon dioxide (CO₂).

Unsuitable extinguishing media None known.

5.2. Special hazards arising from the substance or mixture During fire, gases hazardous to health may be formed.

5.3. Advice for firefighters

Special protective equipment for firefighters Wear suitable protective equipment.

Special firefighting procedures Use water spray to cool unopened containers.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. For personal protection, see section 8 of the SDS.

For emergency responders Keep unnecessary personnel away.

6.2. Environmental precautions No special environmental precautions required.

6.3. Methods and material for containment and cleaning up

Avoid the generation of dusts during clean-up. Collect dust using a vacuum cleaner equipped with HEPA filter. The product is immiscible with water and will spread on the water surface. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal.

6.4. Reference to other sections

For personal protection, see section 8. For waste disposal, see section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Minimise dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Avoid prolonged exposure. Practice good housekeeping.

7.2. Conditions for safe storage, including any incompatibilities

Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

7.3. Specific end use(s)

Not available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

Austria. MAK List, OEL Ordinance (GwV), BGBl. II, no. 184/2001

Material	Type	Value	Form
Iron oxide (CAS 1309-37-1)	MAK	5 mg/m ³	Respirable fraction.
		10 mg/m ³	Inhalable fraction.
	STEL	20 mg/m ³	Inhalable fraction.
		10 mg/m ³	Respirable fraction.

Belgium. Exposure Limit Values.

Material	Type	Value	Form
Iron oxide (CAS 1309-37-1)	TWA	5 mg/m ³	Respirable fraction.

Bulgaria. OELs. Regulation No 13 on protection of workers against risks of exposure to chemical agents at work

Material	Type	Value	Form
Iron oxide (CAS 1309-37-1)	TWA	6 mg/m ³	Inhalable fraction.
		5 mg/m ³	

Croatia. Dangerous Substance Exposure Limit Values in the Workplace (ELVs), Annexes 1 and 2, Narodne Novine, 13/09

Material	Type	Value	Form
Iron oxide (CAS 1309-37-1)	MAC	5 mg/m ³	Fume.
		4 mg/m ³	Respirable dust.
	STEL	10 mg/m ³	Total dust.
		10 mg/m ³	Fume.

Denmark. Exposure Limit Values

Material	Type	Value
Iron oxide (CAS 1309-37-1)	TLV	3,5 mg/m ³

Estonia. OELs. Occupational Exposure Limits of Hazardous Substances. (Annex of Regulation No. 293 of 18 September 2001)

Material	Type	Value	Form
Iron oxide (CAS 1309-37-1)	TWA	3,5 mg/m ³	Respirable dust.

Finland. Workplace Exposure Limits

Material	Type	Value	Form
Iron oxide (CAS 1309-37-1)	TWA	5 mg/m ³	Fume.

France. Threshold Limit Values (VLEP) for Occupational Exposure to Chemicals in France, INRS ED 984

Material	Type	Value	Form
Iron oxide (CAS 1309-37-1)	VME	5 mg/m ³	Fume.

Greece. OELs (Decree No. 90/1999, as amended)

Material	Type	Value	
Iron oxide (CAS 1309-37-1)	STEL	10 mg/m3	
	TWA	10 mg/m3	

Hungary. OELs. Joint Decree on Chemical Safety of Workplaces

Material	Type	Value	Form
Iron oxide (CAS 1309-37-1)	TWA	6 mg/m3	Respirable.

Iceland. OELs. Regulation 154/1999 on occupational exposure limits

Material	Type	Value	Form
Iron oxide (CAS 1309-37-1)	TWA	3,5 mg/m3	Respirable dust.

Ireland. Occupational Exposure Limits

Material	Type	Value	Form
Iron oxide (CAS 1309-37-1)	STEL	10 mg/m3	Fume.
	TWA	5 mg/m3	Fume.
		4 mg/m3	Respirable dust.
		10 mg/m3	Total inhalable dust.

Italy. Occupational Exposure Limits

Material	Type	Value	Form
Iron oxide (CAS 1309-37-1)	TWA	5 mg/m3	Respirable fraction.

Lithuania. OELs. Limit Values for Chemical Substances, General Requirements

Material	Type	Value	Form
Iron oxide (CAS 1309-37-1)	TWA	3,5 mg/m3	Respirable fraction.

Norway. Administrative Norms for Contaminants in the Workplace

Material	Type	Value	
Iron oxide (CAS 1309-37-1)	TLV	3 mg/m3	

Ordinance of the Minister of Labour and Social Policy on 6 June 2014 on the maximum permissible concentrations and intensities of harmful health factors in the work environment, Journal of Laws 2014, item 817

Material	Type	Value	Form
Iron oxide (CAS 1309-37-1)	STEL	10 mg/m3	Respirable fraction.
	TWA	5 mg/m3	Respirable fraction.

Portugal. VLEs. Norm on occupational exposure to chemical agents (NP 1796)

Material	Type	Value	Form
Iron oxide (CAS 1309-37-1)	TWA	5 mg/m3	Respirable fraction.

Romania. OELs. Protection of workers from exposure to chemical agents at the workplace

Material	Type	Value	Form
Iron oxide (CAS 1309-37-1)	STEL	10 mg/m3	Dust and fume.
	TWA	5 mg/m3	Dust and fume.

Slovakia. OELs. Regulation No. 300/2007 concerning protection of health in work with chemical agents

Material	Type	Value	Form
Iron oxide (CAS 1309-37-1)	TWA	4 mg/m3	Inhalable fume.
		1,5 mg/m3	Respirable fume.

Spain. Occupational Exposure Limits

Material	Type	Value	Form
Iron oxide (CAS 1309-37-1)	TWA	5 mg/m3	Dust and fume.

Sweden. OELs. Work Environment Authority (AV), Occupational Exposure Limit Values (AFS 2015:7)

Material	Type	Value	Form
Iron oxide (CAS 1309-37-1)	TWA	3,5 mg/m3	Respirable dust.

Switzerland. SUVA Grenzwerte am Arbeitsplatz

Material	Type	Value	Form
Iron oxide (CAS 1309-37-1)	TWA	3 mg/m ³	Respirable dust.

UK. EH40 Workplace Exposure Limits (WELs)

Material	Type	Value	Form
Iron oxide (CAS 1309-37-1)	STEL	10 mg/m ³	Fume.
	TWA	5 mg/m ³	Fume.
		4 mg/m ³	Respirable.
		10 mg/m ³	Inhalable

Biological limit values No biological exposure limits noted for the ingredient(s).

Recommended monitoring procedures Follow standard monitoring procedures.

Derived no effect levels (DNELs) Not available.

Predicted no effect concentrations (PNECs) Not available.

8.2. Exposure controls

Appropriate engineering controls Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the OEL (occupational exposure limit), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits.

Individual protection measures, such as personal protective equipment

General information Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

- Hand protection Wear appropriate chemical resistant gloves.

- Other Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

Respiratory protection Wear respirator with dust filter.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

Hygiene measures Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

Environmental exposure controls Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Appearance	Powder.
Physical state	Solid.
Form	Powder.
Colour	Not available.
Odour	Not available.
Odour threshold	Not available.
pH	Not available.
Melting point/freezing point	565 °C (1049 °F)
Initial boiling point and boiling range	Not available.
Flash point	Not available.

Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Vapour pressure	< 0,0000001 kPa at 25 °C
Vapour density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Insoluble
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Explosive properties	Not explosive.
Oxidising properties	Not oxidising.

9.2. Other information

Density	5,24 g/cm ³ estimated
Heat of combustion (NFPA 30B)	0 kJ/g
Molecular formula	Fe ₂ O ₃
Molecular weight	159,7 g/mol
Specific gravity	5,24

SECTION 10: Stability and reactivity

10.1. Reactivity	Not available.
10.2. Chemical stability	Material is stable under normal conditions.
10.3. Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
10.4. Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.
10.5. Incompatible materials	None known.
10.6. Hazardous decomposition products	No hazardous decomposition products are known.

SECTION 11: Toxicological information

General information Occupational exposure to the substance or mixture may cause adverse effects.

Information on likely routes of exposure

Inhalation	Dust may irritate respiratory system. Prolonged inhalation may be harmful.
Skin contact	Dust or powder may irritate the skin. Due to lack of data the classification is not possible.
Eye contact	Dust may irritate the eyes.
Ingestion	Due to lack of data the classification is not possible.

Symptoms Dusts may irritate the respiratory tract, skin and eyes.

11.1. Information on toxicological effects

Acute toxicity	No data available.
Skin corrosion/irritation	Due to partial or complete lack of data the classification is not possible.
Serious eye damage/eye irritation	Due to partial or complete lack of data the classification is not possible.
Respiratory sensitisation	Due to partial or complete lack of data the classification is not possible.
Skin sensitisation	Due to partial or complete lack of data the classification is not possible.
Germ cell mutagenicity	Due to partial or complete lack of data the classification is not possible.
Carcinogenicity	Due to partial or complete lack of data the classification is not possible.

Hungary. 26/2000 EüM Ordinance on protection against and preventing risk relating to exposure to carcinogens at work (as amended)

Not listed.

IARC Monographs. Overall Evaluation of Carcinogenicity

Iron oxide (CAS 1309-37-1)

3 Not classifiable as to carcinogenicity to humans.

Reproductive toxicity	Due to partial or complete lack of data the classification is not possible.
Specific target organ toxicity - single exposure	Due to partial or complete lack of data the classification is not possible.
Specific target organ toxicity - repeated exposure	Due to partial or complete lack of data the classification is not possible.
Aspiration hazard	Due to partial or complete lack of data the classification is not possible.
Mixture versus substance information	No information available.
Other information	This product has no known adverse effect on human health.

SECTION 12: Ecological information

12.1. Toxicity	Due to partial or complete lack of data the classification for hazardous to the aquatic environment, is not possible.
12.2. Persistence and degradability	No data is available on the degradability of this product.
12.3. Bioaccumulative potential	No data available.
Partition coefficient n-octanol/water (log Kow)	Not available.
Bioconcentration factor (BCF)	Not available.
12.4. Mobility in soil	No data available.
12.5. Results of PBT and vPvB assessment	Not a PBT or vPvB substance or mixture.
12.6. Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal.
EU waste code	Not available.
Disposal methods/information	Collect and reclaim or dispose in sealed containers at licensed waste disposal site.
Special precautions	Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

ADR

14.1. - 14.6.: Not regulated as dangerous goods.

RID

14.1. - 14.6.: Not regulated as dangerous goods.

ADN

14.1. - 14.6.: Not regulated as dangerous goods.

IATA

14.1. - 14.6.: Not regulated as dangerous goods.

IMDG

14.1. - 14.6.: Not regulated as dangerous goods.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended

Not listed.

Regulation (EC) No. 850/2004 On persistent organic pollutants, Annex I as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Iron oxide (CAS 1309-37-1)

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA

Not listed.

Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended

Not listed.

Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work, as amended.

Not listed.

Other EU regulations

Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended

Not listed.

Other regulations

The product is classified and labelled in accordance with Regulation (EC) 1272/2008 (CLP Regulation) as amended. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006, as amended.

National regulations

Follow national regulation for work with chemical agents in accordance with Directive 98/24/EC, as amended.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations

Not available.

References

Not available.

Training information

Follow training instructions when handling this material.

Disclaimer

Materion Advanced Chemicals Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. This document has been prepared using data from sources considered to be technically reliable and the information is believed to be correct. Materion makes no warranties, expressed or implied, as to the accuracy of the information contained herein. Materion cannot anticipate all conditions under which this information and its products may be used and the actual conditions of use are beyond its control. The user is responsible to evaluate all available information when using this product for any particular use and to comply with all Federal, State, Provincial and Local laws, statutes and regulations.