



1. Identification

**Product identifier** Copper doped Cadmium Zinc Telluride (Cu-Doped CdZnTe)

**Other means of identification**

SDS number 1NE

Materion Code 1NE

**Manufacturer/Importer/Supplier/Distributor information**

**Manufacturer**

**Company name** Materion Advanced Chemicals Inc.

**Address** 407 N 13th Street  
1316 W. St. Paul Avenue  
Milwaukee, WI 53233  
United States

**Telephone** 414.212.0257

**E-mail** advancedmaterials@materion.com

**Contact person** Noreen Atkinson

**Emergency phone number** Chemtrec 800.424.9300

2. Hazard(s) identification

**Physical hazards** Not classified.

**Health hazards** Acute toxicity, inhalation Category 2  
Carcinogenicity Category 1

**Environmental hazards** Hazardous to the aquatic environment, acute hazard Category 1  
Hazardous to the aquatic environment, long-term hazard Category 1

**OSHA defined hazards** Not classified.

Label elements



**Signal word** Warning

**Hazard statement** Harmful if swallowed, in contact with skin or if inhaled. Harmful if in contact with skin. May cause cancer. Very toxic to aquatic life with long lasting effects.

**Precautionary statement**

**Prevention** Avoid breathing dust. Wash thoroughly after handling. Do not eat, drink, or smoke when using this product. Use only outdoors or in a well ventilated area. Wear protective gloves/protective clothing.

**Response** If swallowed: Call a poison center/doctor if you feel unwell. IF ON SKIN: Wash with plenty of water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF exposed or concerned: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.

**Storage** Store locked up.

**Disposal** Dispose of contents/container (in accordance with related regulations).

**Hazard(s) not otherwise classified (HNOC)** None known.

**Supplemental information**

% of the mixture consists of component(s) of unknown acute oral toxicity. % of the mixture consists of component(s) of unknown acute dermal toxicity. % of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. % of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

**3. Composition/information on ingredients****Mixtures**

<b>Chemical name</b>	<b>Common name and synonyms</b>	<b>CAS number</b>	<b>%</b>
Cadmium Telluride	Cadmium telluride (CdTe) CADMIUM TELLURIDE	1306-25-8	55.4
Copper Telluride		12019-52-2	0.06

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

**4. First-aid measures****Inhalation**

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a POISON CENTER or doctor/physician if you feel unwell.

**Skin contact**

Wash off with soap and plenty of water. Call a POISON CENTER or doctor/physician if you feel unwell. Get medical attention if irritation develops and persists. For minor skin contact, avoid spreading material on unaffected skin. Wash contaminated clothing before reuse.

**Eye contact**

Do not rub eyes. Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

**Ingestion**

Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.

**Most important symptoms/effects, acute and delayed**

Direct contact with eyes may cause temporary irritation.

**Indication of immediate medical attention and special treatment needed**

Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

**General information**

IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

**5. Fire-fighting measures****Suitable extinguishing media**

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO<sub>2</sub>).

**Unsuitable extinguishing media**

None known.

**Specific hazards arising from the chemical**

During fire, gases hazardous to health may be formed.

**Special protective equipment and precautions for firefighters**

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Fire fighting equipment/instructions**

Use water spray to cool unopened containers. Water runoff can cause environmental damage.

**Specific methods**

Use standard firefighting procedures and consider the hazards of other involved materials.

**General fire hazards**

No unusual fire or explosion hazards noted.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate personal protective equipment. Avoid inhalation of dust. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

### Methods and materials for containment and cleaning up

Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). This material is classified as a water pollutant under the Clean Water Act and should be prevented from contaminating soil or from entering sewage and drainage systems which lead to waterways. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

### Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

### Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Minimize dust generation and accumulation. Avoid breathing dust. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Do not taste or swallow. When using, do not eat, drink or smoke. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Do not empty into drains. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

### Conditions for safe storage, including any incompatibilities

Store locked up. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Components	Type	Value
Cadmium telluride (CAS 1306-25-8)	TWA	0.005 mg/m <sup>3</sup>

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Cadmium telluride (CAS 1306-25-8)	PEL	0.1 mg/m <sup>3</sup>
Copper Telluride (CAS 12019-52-2)	PEL	0.1 mg/m <sup>3</sup>

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Cadmium telluride (CAS 1306-25-8)	TWA	0.1 mg/m <sup>3</sup>

US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants

Components	Type	Value
Cadmium telluride (CAS 1306-25-8)	PEL	0.1 mg/m3
Copper Telluride (CAS 12019-52-2)	PEL	0.1 mg/m3

**Biological limit values**

**ACGIH Biological Exposure Indices**

Components	Value	Determinant	Specimen	Sampling Time
Cadmium telluride (CAS 1306-25-8)	5 µg/g	Cadmium	Creatinine in urine	*
	5 µg/l	Cadmium	Blood	*

\* - For sampling details, please see the source document.

**Appropriate engineering controls** Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

**Individual protection measures, such as personal protective equipment**

- Eye/face protection** Wear eye/face protection. Wear safety glasses with side shields (or goggles).
- Skin protection**
- Hand protection** Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.
- Other** Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended. Wear protective gloves.
- Respiratory protection** In case of insufficient ventilation, wear suitable respiratory equipment.
- Thermal hazards** Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations** Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking.

**9. Physical and chemical properties**

**Appearance**

- Physical state** Solid.
- Form** Solid.
- Color** Not available.

**Odor** Not available.

**Odor threshold** Not available.

**pH** Not available.

**Melting point/freezing point** Not available.

**Initial boiling point and boiling range** Not available.

**Flash point** Not available.

**Evaporation rate** Not available.

**Flammability (solid, gas)** Not available.

**Upper/lower flammability or explosive limits**

- Flammability limit - lower (%)** Not available.
- Flammability limit - upper (%)** Not available.
- Explosive limit - lower (%)** Not available.
- Explosive limit - upper (%)** Not available.

Vapor pressure	0.00001 hPa estimated
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.

## 10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Not available.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	None known.
Hazardous decomposition products	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

Inhalation	Harmful if inhaled.
Skin contact	Harmful in contact with skin. Harmful in contact with skin.
Eye contact	Due to lack of data the classification is not possible.
Ingestion	Harmful if swallowed. Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics  
Direct contact with eyes may cause temporary irritation.

### Information on toxicological effects

Acute toxicity	Harmful if inhaled. Harmful if swallowed. Harmful in contact with skin. Harmful in contact with skin. Harmful if swallowed.
Skin corrosion/irritation	Due to lack of data the classification is not possible.
Serious eye damage/eye irritation	Due to lack of data the classification is not possible.
Respiratory or skin sensitization	
Respiratory sensitization	Due to lack of data the classification is not possible.
Skin sensitization	Due to lack of data the classification is not possible.
Germ cell mutagenicity	Due to lack of data the classification is not possible.
Carcinogenicity	May cause cancer.

### IARC Monographs. Overall Evaluation of Carcinogenicity

Cadmium Telluride (CAS 1306-25-8) 1 Carcinogenic to humans.

### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Cadmium Telluride (CAS 1306-25-8) Cancer

## US. National Toxicology Program (NTP) Report on Carcinogens

Cadmium Telluride (CAS 1306-25-8)

Known To Be Human Carcinogen.

<b>Reproductive toxicity</b>	Suspected of damaging fertility or the unborn child.
<b>Specific target organ toxicity - single exposure</b>	Due to lack of data the classification is not possible.
<b>Specific target organ toxicity - repeated exposure</b>	Due to lack of data the classification is not possible.
<b>Aspiration hazard</b>	Due to lack of data the classification is not possible.
<b>Chronic effects</b>	Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

## 12. Ecological information

<b>Ecotoxicity</b>	Very toxic to aquatic life with long lasting effects. Accumulation in aquatic organisms is expected.
<b>Persistence and degradability</b>	No data is available on the degradability of this product.
<b>Bioaccumulative potential</b>	No data available.
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

<b>DOT</b>	Not regulated as dangerous goods.
<b>IATA</b>	Not regulated as dangerous goods.
<b>IMDG</b>	Not regulated as dangerous goods.

## 15. Regulatory information

<b>US federal regulations</b>	All components are on the U.S. EPA TSCA Inventory List. This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
<b>TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)</b>	Not regulated.
<b>CERCLA Hazardous Substance List (40 CFR 302.4)</b>	Copper Telluride (CAS 12019-52-2) Listed.
<b>SARA 304 Emergency release notification</b>	Not regulated.

