



# SAFETY DATA SHEET

**MATERION**

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

<b>Name of the substance</b>	Bismuth Manganese Alloy Powder
<b>Identification number</b>	234-556-2 (EC number)
<b>Synonyms</b>	None.
<b>Document number</b>	1NO
<b>Materion Code</b>	1NO
<b>Issue date</b>	02-May-2015
<b>Version number</b>	02
<b>Revision date</b>	11-January-2018
<b>Supersedes date</b>	02-May-2015

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

<b>Identified uses</b>	Not available.
<b>Uses advised against</b>	None known.

### 1.3. Details of the supplier of the safety data sheet

#### Supplier

<b>Company name</b>	Materion Advanced Chemicals Inc.
<b>Address</b>	407 N. 13th Street 1316 W. St. Paul Avenue Milwaukee, WI 53233 United States
<b>Division</b>	Milwaukee
<b>Telephone</b>	414.212.0257
<b>e-mail</b>	advancedmaterials@materion.com
<b>Contact person</b>	Noreen Atkinson

### 1.4. Emergency telephone number

## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

The substance has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

#### Classification according to Regulation (EC) No 1272/2008 as amended

This substance does not meet the criteria for classification according to Regulation (EC) 1272/2008 as amended.

**Hazard summary** Not available.

### 2.2. Label elements

#### Label according to Regulation (EC) No. 1272/2008 as amended

<b>Contains:</b>	Bismuth Manganese Alloy
<b>Hazard pictograms</b>	None.
<b>Signal word</b>	None.
<b>Hazard statements</b>	The substance does not meet the criteria for classification.

#### Precautionary statements

<b>Prevention</b>	Observe good industrial hygiene practices.
<b>Response</b>	Wash hands after handling.
<b>Storage</b>	Store away from incompatible materials.
<b>Disposal</b>	Dispose of waste and residues in accordance with local authority requirements.

**Supplemental label information** None.

**2.3. Other hazards** None known.

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

## General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	INDEX No.	Notes
Bismuth Manganese Alloy	90 - 100	12010-50-3 234-556-2	-	-	
<b>Classification:</b>	-				

### List of abbreviations and symbols that may be used above

CLP: Regulation No. 1272/2008.

DSD: Directive 67/548/EEC.

M: M-factor

vPvB: very persistent and very bioaccumulative substance.

PBT: persistent, bioaccumulative and toxic substance.

#: This substance has been assigned Community workplace exposure limit(s).

## SECTION 4: First aid measures

**General information** Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

### 4.1. Description of first aid measures

**Inhalation** Move to fresh air. Call a physician if symptoms develop or persist.

**Skin contact** Wash off with soap and water. Get medical attention if irritation develops and persists.

**Eye contact** Rinse with water. Get medical attention if irritation develops and persists.

**Ingestion** Rinse mouth. Get medical attention if symptoms occur.

### 4.2. Most important symptoms and effects, both acute and delayed

Nausea, vomiting. Coughing.

### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

## SECTION 5: Firefighting measures

**General fire hazards** No unusual fire or explosion hazards noted.

### 5.1. Extinguishing media

**Suitable extinguishing media** Water fog. Foam. Dry chemical powder. Carbon dioxide (CO<sub>2</sub>).

**Unsuitable extinguishing media** Do not use water jet as an extinguisher, as this will spread the fire.

### 5.2. Special hazards arising from the substance or mixture

During fire, gases hazardous to health may be formed.

### 5.3. Advice for firefighters

**Special protective equipment for firefighters** Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Special firefighting procedures** Move containers from fire area if you can do so without risk.

**Specific methods** Use standard firefighting procedures and consider the hazards of other involved materials.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.

**For emergency responders** Keep unnecessary personnel away. Use personal protection recommended in Section 8 of the SDS.

### 6.2. Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

### 6.3. Methods and material for containment and cleaning up

Stop the flow of material, if this is without risk. Following product recovery, flush area with water.

### 6.4. Reference to other sections

For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Avoid prolonged exposure. Observe good industrial hygiene practices.

### 7.2. Conditions for safe storage, including any incompatibilities

Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

### 7.3. Specific end use(s)

Not available.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

##### Austria. MAK List, OEL Ordinance (GwV), BGBl. II, no. 184/2001

Material	Type	Value	Form
Bismuth Manganese Alloy (CAS 12010-50-3)	MAK	0,5 mg/m <sup>3</sup>	Inhalable fraction.
	STEL	2 mg/m <sup>3</sup>	Inhalable fraction.

##### Belgium. Exposure Limit Values.

Material	Type	Value
Bismuth Manganese Alloy (CAS 12010-50-3)	TWA	0,2 mg/m <sup>3</sup>

##### Bulgaria. OELs. Regulation No 13 on protection of workers against risks of exposure to chemical agents at work

Material	Type	Value
Bismuth Manganese Alloy (CAS 12010-50-3)	STEL	3 mg/m <sup>3</sup>

##### Croatia. Dangerous Substance Exposure Limit Values in the Workplace (ELVs), Annexes 1 and 2, Narodne Novine, 13/09

Material	Type	Value
Bismuth Manganese Alloy (CAS 12010-50-3)	MAC	0,5 mg/m <sup>3</sup>

##### Cyprus. OELs. Control of factory atmosphere and dangerous substances in factories regulation, PI 311/73, as amended.

Material	Type	Value
Bismuth Manganese Alloy (CAS 12010-50-3)	TWA	5 mg/m <sup>3</sup>

##### Czech Republic. OELs. Government Decree 361

Material	Type	Value
Bismuth Manganese Alloy (CAS 12010-50-3)	Ceiling	2 mg/m <sup>3</sup>
	TWA	1 mg/m <sup>3</sup>

##### Denmark. Exposure Limit Values

Material	Type	Value
Bismuth Manganese Alloy (CAS 12010-50-3)	TLV	0,2 mg/m <sup>3</sup>

##### Estonia. OELs. Occupational Exposure Limits of Hazardous Substances. (Annex of Regulation No. 293 of 18 September 2001)

Material	Type	Value	Form
Bismuth Manganese Alloy (CAS 12010-50-3)	TWA	0,2 mg/m <sup>3</sup>	Total dust.
		0,1 mg/m <sup>3</sup>	Respirable dust.

##### Finland. Workplace Exposure Limits

Material	Type	Value	Form
Bismuth Manganese Alloy (CAS 12010-50-3)	TWA	0,2 mg/m <sup>3</sup>	Inhalable dust.
		0,02 mg/m <sup>3</sup>	Respirable.

**Germany. DFG MAK List (advisory OELs). Commission for the Investigation of Health Hazards of Chemical Compounds in the Work Area (DFG)**

Material	Type	Value	Form
Bismuth Manganese Alloy (CAS 12010-50-3)	TWA	0,2 mg/m <sup>3</sup>	Inhalable fraction.
		0,02 mg/m <sup>3</sup>	Respirable fraction.

**Germany. TRGS 900, Limit Values in the Ambient Air at the Workplace**

Material	Type	Value	Form
Bismuth Manganese Alloy (CAS 12010-50-3)	AGW	0,5 mg/m <sup>3</sup>	Inhalable fraction.

**Greece. OELs (Decree No. 90/1999, as amended)**

Material	Type	Value
Bismuth Manganese Alloy (CAS 12010-50-3)	TWA	5 mg/m <sup>3</sup>

**Iceland. OELs. Regulation 154/1999 on occupational exposure limits**

Material	Type	Value	Form
Bismuth Manganese Alloy (CAS 12010-50-3)	STEL	5 mg/m <sup>3</sup>	Total dust.
	TWA	2,5 mg/m <sup>3</sup>	Total dust.
		1 mg/m <sup>3</sup>	Respirable dust.

**Ireland. Occupational Exposure Limits**

Material	Type	Value
Bismuth Manganese Alloy (CAS 12010-50-3)	TWA	0,2 mg/m <sup>3</sup>

**Italy. Occupational Exposure Limits**

Material	Type	Value	Form
Bismuth Manganese Alloy (CAS 12010-50-3)	TWA	0,1 mg/m <sup>3</sup>	Inhalable fraction.
		0,02 mg/m <sup>3</sup>	Respirable fraction.

**Lithuania. OELs. Limit Values for Chemical Substances, General Requirements**

Material	Type	Value	Form
Bismuth Manganese Alloy (CAS 12010-50-3)	TWA	1 mg/m <sup>3</sup>	Inhalable fraction.
		0,5 mg/m <sup>3</sup>	Respirable fraction.

**Norway. Administrative Norms for Contaminants in the Workplace**

Material	Type	Value	Form
Bismuth Manganese Alloy (CAS 12010-50-3)	TLV	1 mg/m <sup>3</sup>	Inhalable fraction.
		0,1 mg/m <sup>3</sup>	Respirable fraction.

**Poland. MACs. Regulation regarding maximum permissible concentrations and intensities of harmful factors in the work environment, Annex 1**

Material	Type	Value	Form
Bismuth Manganese Alloy (CAS 12010-50-3)	TWA	0,2 mg/m <sup>3</sup>	Inhalable fraction.
		0,05 mg/m <sup>3</sup>	Respirable fraction.

**Portugal. VLEs. Norm on occupational exposure to chemical agents (NP 1796)**

Material	Type	Value
Bismuth Manganese Alloy (CAS 12010-50-3)	TWA	0,2 mg/m <sup>3</sup>

**Slovakia. OELs. Regulation No. 300/2007 concerning protection of health in work with chemical agents**

Material	Type	Value
Bismuth Manganese Alloy (CAS 12010-50-3)	TWA	0,5 mg/m <sup>3</sup>

**Slovenia. OELs. Regulations concerning protection of workers against risks due to exposure to chemicals while working (Official Gazette of the Republic of Slovenia)**

Material	Type	Value	Form
Bismuth Manganese Alloy (CAS 12010-50-3)	TWA	0,5 mg/m <sup>3</sup>	Inhalable fraction.

**Spain. Occupational Exposure Limits**

Material	Type	Value
Bismuth Manganese Alloy (CAS 12010-50-3)	TWA	0,2 mg/m <sup>3</sup>

**Sweden. OELs. Work Environment Authority (AV), Occupational Exposure Limit Values (AFS 2015:7)**

Material	Type	Value	Form
Bismuth Manganese Alloy (CAS 12010-50-3)	TWA	0,2 mg/m <sup>3</sup>	Total dust.
		0,1 mg/m <sup>3</sup>	Respirable dust.

**Switzerland. SUVA Grenzwerte am Arbeitsplatz**

Material	Type	Value	Form
Bismuth Manganese Alloy (CAS 12010-50-3)	TWA	0,5 mg/m <sup>3</sup>	Inhalable dust.

**UK. EH40 Workplace Exposure Limits (WELs)**

Material	Type	Value
Bismuth Manganese Alloy (CAS 12010-50-3)	TWA	0,5 mg/m <sup>3</sup>

**Biological limit values****Switzerland. BAT-Werte (Biological Limit Values in the Workplace as per SUVA)**

Material	Value	Determinant	Specimen	Sampling time
Bismuth Manganese Alloy (CAS 12010-50-3)	20 µg/l	Mangan	Blood	*

\* - For sampling details, please see the source document.

**Recommended monitoring procedures** Follow standard monitoring procedures.

**Derived no effect levels (DNELs)** Not available.

**Predicted no effect concentrations (PNECs)** Not available.

**8.2. Exposure controls**

**Appropriate engineering controls** Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

**Individual protection measures, such as personal protective equipment**

**General information** Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

**Eye/face protection** Wear safety glasses with side shields (or goggles).

**Skin protection**

**- Hand protection** Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

**- Other** Wear suitable protective clothing.

**Respiratory protection** When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

**Thermal hazards** Wear appropriate thermal protective clothing, when necessary.

**Hygiene measures** Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

**Environmental exposure controls** Environmental manager must be informed of all major releases.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties****Appearance**

<b>Physical state</b>	Solid.
<b>Form</b>	Solid. Powder.
<b>Colour</b>	Not available.

<b>Odour</b>	Not available.
<b>Odour threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	Not available.
<b>Initial boiling point and boiling range</b>	Not available.
<b>Flash point</b>	Not available.
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Vapour pressure</b>	Not available.
<b>Vapour density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not available.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Explosive properties</b>	Not explosive.
<b>Oxidising properties</b>	Not oxidising.

## 9.2. Other information

<b>Molecular formula</b>	Bi.Mn
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## SECTION 10: Stability and reactivity

<b>10.1. Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>10.2. Chemical stability</b>	Material is stable under normal conditions.
<b>10.3. Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>10.4. Conditions to avoid</b>	Contact with incompatible materials.
<b>10.5. Incompatible materials</b>	Strong oxidising agents.
<b>10.6. Hazardous decomposition products</b>	No hazardous decomposition products are known.

## SECTION 11: Toxicological information

<b>General information</b>	Occupational exposure to the substance or mixture may cause adverse effects.
<b>Information on likely routes of exposure</b>	
<b>Inhalation</b>	Prolonged inhalation may be harmful.
<b>Skin contact</b>	No adverse effects due to skin contact are expected.
<b>Eye contact</b>	Direct contact with eyes may cause temporary irritation.
<b>Ingestion</b>	May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational exposure.
<b>Symptoms</b>	Nausea, vomiting. Coughing.
<b>11.1. Information on toxicological effects</b>	
<b>Acute toxicity</b>	No data available.
<b>Skin corrosion/irritation</b>	Due to partial or complete lack of data the classification is not possible.
<b>Serious eye damage/eye irritation</b>	Due to partial or complete lack of data the classification is not possible.
<b>Respiratory sensitisation</b>	Due to partial or complete lack of data the classification is not possible.
<b>Skin sensitisation</b>	Due to partial or complete lack of data the classification is not possible.
<b>Germ cell mutagenicity</b>	Due to partial or complete lack of data the classification is not possible.

<b>Carcinogenicity</b>	Due to partial or complete lack of data the classification is not possible.
<b>Hungary. 26/2000 EüM Ordinance on protection against and preventing risk relating to exposure to carcinogens at work (as amended)</b>	
	Not listed.
<b>Reproductive toxicity</b>	Due to partial or complete lack of data the classification is not possible.
<b>Specific target organ toxicity - single exposure</b>	Due to partial or complete lack of data the classification is not possible.
<b>Specific target organ toxicity - repeated exposure</b>	Due to partial or complete lack of data the classification is not possible.
<b>Aspiration hazard</b>	Due to partial or complete lack of data the classification is not possible.
<b>Mixture versus substance information</b>	No information available.
<b>Other information</b>	Not available.

## SECTION 12: Ecological information

<b>12.1. Toxicity</b>	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
<b>12.2. Persistence and degradability</b>	No data is available on the degradability of this product.
<b>12.3. Bioaccumulative potential</b>	No data available.
<b>Partition coefficient n-octanol/water (log Kow)</b>	Not available.
<b>Bioconcentration factor (BCF)</b>	Not available.
<b>12.4. Mobility in soil</b>	No data available.
<b>12.5. Results of PBT and vPvB assessment</b>	Not available.
<b>12.6. Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

<b>Residual waste</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
<b>EU waste code</b>	The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Disposal methods/information</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site.
<b>Special precautions</b>	Dispose in accordance with all applicable regulations.

## SECTION 14: Transport information

### ADR

14.1. - 14.6.: Not regulated as dangerous goods.

### RID

14.1. - 14.6.: Not regulated as dangerous goods.

### ADN

14.1. - 14.6.: Not regulated as dangerous goods.

### IATA

14.1. - 14.6.: Not regulated as dangerous goods.

### IMDG

14.1. - 14.6.: Not regulated as dangerous goods.

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### EU regulations

**Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended**

Not listed.

**Regulation (EC) No. 850/2004 On persistent organic pollutants, Annex I as amended**

Not listed.

**Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended**

Not listed.

**Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended**

Not listed.

**Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended**

Not listed.

**Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended**

Not listed.

**Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended**

Not listed.

**Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA**

Not listed.

#### **Authorisations**

**Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended**

Not listed.

#### **Restrictions on use**

**Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended**

Not listed.

**Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work, as amended.**

Not listed.

#### **Other EU regulations**

**Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended**

Not listed.

#### **Other regulations**

The product is classified and labelled in accordance with EC directives or respective national laws. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006.

#### **National regulations**

Follow national regulation for work with chemical agents.

#### **15.2. Chemical safety assessment**

No Chemical Safety Assessment has been carried out.

### **SECTION 16: Other information**

#### **List of abbreviations**

Not available.

#### **Information on evaluation method leading to the classification of mixture**

Not applicable.

#### **Disclaimer**

Materion Advanced Chemicals Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. This document has been prepared using data from sources considered to be technically reliable and the information is believed to be correct. Materion makes no warranties, expressed or implied, as to the accuracy of the information contained herein. Materion cannot anticipate all conditions under which this information and its products may be used and the actual conditions of use are beyond its control. The user is responsible to evaluate all available information when using this product for any particular use and to comply with all Federal, State, Provincial and Local laws, statutes and regulations.