MATERION

SAFETY DATA SHEET

1. Identification

Product identifier Copper antimony sulfide (Cu12Sb4S13)

Other means of identification

SDS number 1PW Materion Code 1PW

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name Materion Advanced Chemicals Inc.

Address 407 N 13th Street

1316 W. St. Paul Avenue Milwaukee, WI 53233

United States

Telephone 414.212.0257

E-mail advancedmaterials@materion.com

Contact person Noreen Atkinson

Emergency phone number Chemtrec 800.424.9300

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Acute toxicity, oral Category 4

Acute toxicity, inhalation

Category 4

Skin corrosion/irritation

Category 1

Serious eye damage/eye irritation

Category 1

Hazardous to the aquatic environment,

Category 2

Environmental hazards Hazardous to the aquatic environment,

long-term hazard

OSHA defined hazards Not classified.

Label elements

*

Signal word Warning

Hazard statement The mixture does not meet the criteria for classification. Toxic to aquatic life with long lasting

effects.

Precautionary statement

Prevention Avoid release to the environment. Observe good industrial hygiene practices.

Response Wash hands after handling.

1PW Version #: 02 Revision date: 01-11-2018 Issue date: 04-14-2016

Storage Store away from incompatible materials.

Disposal Dispose of waste and residues in accordance with local authority requirements. Dispose of

contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise

classified (HNOC)

None known.

Supplemental information None.

Material name: Copper antimony sulfide (Cu12Sb4S13)

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
antimony sulfide	ANTIMONOUS SULFIDE	1345-04-6	40 - 60
Copper sulfide	COPPER(I) SULFIDE CUPROUS SULFIDE COPPER SULFIDE Copper sulfide (Cu2S) Dicopper sulfide	22205-45-4	40 - 60

^{*}Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Wash off with soap and water. Get medical attention if irritation develops and persists. Eye contact Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth. Get medical attention if symptoms occur. Most important Dusts may irritate the respiratory tract, skin and eyes.

symptoms/effects, acute and

delayed

Indication of immediate medical attention and special treatment

needed

Treat symptomatically.

General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Do not use water jet as an extinguisher, as this will spread the fire.

protect themselves.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing media

Specific hazards arising from

the chemical

Special protective equipment

and precautions for firefighters

Fire fighting

equipment/instructions

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

Use water spray to cool unopened containers.

During fire, gases hazardous to health may be formed.

General fire hazards No unusual fire or explosion hazards noted.

Accidental release measures

Personal precautions, protective equipment and emergency procedures

Methods and materials for containment and cleaning up Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. For personal protection, see section 8 of the SDS.

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Stop the flow of material, if this is without risk. Collect dust using a vacuum cleaner equipped with HEPA filter.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Avoid the generation of dusts during clean-up. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid discharge into drains, water courses or onto the ground.

Material name: Copper antimony sulfide (Cu12Sb4S13)

7. Handling and storage

Precautions for safe handling Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places

where dust is formed. Avoid prolonged exposure. Practice good housekeeping.

Conditions for safe storage, including any incompatibilities Store in original tightly closed container. Store in a well-ventilated place. Store away from

incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants ((29 CFR 1910.1000)
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Components	Туре	Value	
antimony sulfide (CAS 1345-04-6)	PEL	0.5 mg/m3	
US. ACGIH Threshold Limit Values	3		
Components	Туре	Value	Form
antimony sulfide (CAS 1345-04-6)	TWA	0.5 mg/m3	
Copper sulfide (CAS 22205-45-4)	TWA	1 mg/m3	Dust and mist.
,		0.2 mg/m3	Fume.
US. NIOSH: Pocket Guide to Chen	nical Hazards		
Components	Туре	Value	Form
antimony sulfide (CAS 1345-04-6)	TWA	0.5 mg/m3	
Copper sulfide (CAS 22205-45-4)	TWA	1 mg/m3	Dust and mist.
		0.1 mg/m3	Fume.
US. California Code of Regulations	s, Title 8, Section 5155. Airborne	_	

Components	Type	Value
antimony sulfide (CAS	PEL	0.5 mg/m3

1345-04-6)

Biological limit values No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits.

Control parameters Follow standard monitoring procedures.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove

supplier.

Other Wear suitable protective clothing.

Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels Respiratory protection

exceeding the exposure limits.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations Always observe good personal hygiene measures, such as washing after handling the material

and before eating, drinking, and/or smoking.

9. Physical and chemical properties

Appearance

Physical state Solid. Powder. **Form** Color Not available. Odor Not available. Odor threshold Not available. pΗ Not available.

Melting point/freezing point 1022 °F (550 °C) estimated

Initial boiling point and boiling

range

Not available.

Flash point Not available. Not available. **Evaporation rate** Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower

(%)

Not available.

Flammability limit - upper

Not available.

(%)

Explosive limit - lower (%) Not available. Explosive limit - upper (%) Not available.

27.4 hPa estimated Vapor pressure

Not available. Vapor density Relative density Not available.

Solubility(ies)

Solubility (water) Not available. Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperature Not available. **Decomposition temperature** Not available. Viscosity Not available.

Other information

Density 4.56 g/cm3 estimated

Explosive properties Not explosive. Oxidizing properties Not oxidizing. Specific gravity 4.56 estimated

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Contact with incompatible materials.

Incompatible materials Strong oxidizing agents.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Dust may irritate respiratory system. Prolonged inhalation may be harmful.

Skin contact Dust or powder may irritate the skin.

Eye contact Dust may irritate the eyes.

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Dusts may irritate the respiratory tract, skin and eyes.

Information on toxicological effects

Acute toxicity Not available.

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye Direct contact with eyes may cause temporary irritation.

irritation

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

antimony sulfide (CAS 1345-04-6) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

EcotoxicityThe product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructionsCollect and reclaim or dispose in sealed containers at licensed waste disposal site.

Local disposal regulationsDispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN3288 **UN number**

UN proper shipping name

Toxic solid, inorganic, n.o.s. (antimony sulfide), MARINE POLLUTANT

Transport hazard class(es)

Class 6.1(PGIII)

Subsidiary risk Label(s) 6.1 Ш Packing group

Environmental hazards

Marine pollutant Yes

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Special provisions IB8, IP3, T1, TP33

Packaging exceptions 153 Packaging non bulk 213 Packaging bulk 240

IATA

UN number UN3288

UN proper shipping name

Transport hazard class(es)

Toxic solid, inorganic, n.o.s. (antimony sulfide)

6.1(PGIII) Subsidiary risk Packing group Ш **Environmental hazards** Yes **ERG Code** 6L

Special precautions for user

Other information

Class

Read safety instructions, SDS and emergency procedures before handling.

Passenger and cargo

aircraft

Allowed with restrictions.

Cargo aircraft only

Allowed with restrictions.

IMDG

UN number UN3288

UN proper shipping name

TOXIC SOLID, INORGANIC, N.O.S. (antimony sulfide), MARINE POLLUTANT

Transport hazard class(es)

6.1(PGIII) Class

Subsidiary risk Ш Packing group

Environmental hazards

Marine pollutant Yes **EmS** F-A, S-A

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Material name: Copper antimony sulfide (Cu12Sb4S13)

6/8 1PW Version #: 02 Revision date: 01-11-2018 Issue date: 04-14-2016

DOT



IATA; IMDG



Marine pollutant



15. Regulatory information

US federal regulations

This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

antimony sulfide (CAS 1345-04-6) Listed.
Copper sulfide (CAS 22205-45-4) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes

Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous No

chemical

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.	
antimony sulfide	1345-04-6	40 - 60	
Copper sulfide	22205-45-4	40 - 60	

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

antimony sulfide (CAS 1345-04-6)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

US state regulations

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a)) antimony sulfide (CAS 1345-04-6)

16. Other information, including date of preparation or last revision

 Issue date
 04-14-2016

 Revision date
 01-11-2018

Version # 02

Disclaimer Materion Advanced Chemicals Inc. cannot anticipate all conditions under which this information

and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. This document has been prepared using data from sources considered to be technically reliable and the information is believed to be correct. Materion makes no warranties, expressed or implied, as to the accuracy of the information contained herein. Materion cannot anticipate all conditions under which this information and its products may be used and the actual conditions of use are beyond its control. The user is responsible to evaluate all available information when using this product for any particular use and to comply with all Federal, State, Provincial and Local laws,

statutes and regulations.

SDS US