



# SAFETY DATA SHEET

**MATERION**

## 1. Identification

**Product identifier** Chromium-Aluminum (Cr-Al)

**Other means of identification**

SDS number 1RT

Materion Code 1RT

**Manufacturer/Importer/Supplier/Distributor information**

**Manufacturer**

**Company name** Materion Advanced Chemicals Inc.

**Address** 407 N 13th Street  
1316 W. St. Paul Avenue  
Milwaukee, WI 53233  
United States

**Telephone** 414.212.0257

**E-mail** advancedmaterials@materion.com

**Contact person** Laura Hamilton

**Emergency phone number** Chemtrec 800.424.9300

## 2. Hazard(s) identification

**Physical hazards** Not classified.

**Health hazards**

Sensitization, respiratory Category 1

Sensitization, skin Category 1

Germ cell mutagenicity Category 2

Specific target organ toxicity, single exposure Category 2

**Environmental hazards**

Hazardous to the aquatic environment, acute hazard Category 1

Hazardous to the aquatic environment, long-term hazard Category 1

**OSHA defined hazards** Not classified.

**Label elements**



**Signal word** Warning

**Hazard statement** Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.

**Precautionary statement**

**Prevention** Avoid release to the environment.

**Response** Collect spillage.

**Storage** Store away from incompatible materials.

**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations.

**Hazard(s) not otherwise classified (HNOC)** None known.

**Supplemental information** Not applicable.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Chromium		7440-47-3	60 - 80
Aluminum		7429-90-5	20 - 40

### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Wash off with soap and water. Get medical attention if irritation develops and persists.
<b>Eye contact</b>	Rinse with water. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur.
<b>Most important symptoms/effects, acute and delayed</b>	Direct contact with eyes may cause temporary irritation.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Powder. Dry sand.
<b>Unsuitable extinguishing media</b>	Water. Do not use water jet as an extinguisher, as this will spread the fire. Carbon dioxide (CO <sub>2</sub> ).
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate personal protective equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained.
<b>Methods and materials for containment and cleaning up</b>	This material is classified as a water pollutant under the Clean Water Act and should be prevented from contaminating soil or from entering sewage and drainage systems which lead to waterways. Stop the flow of material, if this is without risk. Collect spillage.
<b>Environmental precautions</b>	Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid discharge into drains, water courses or onto the ground.

### 7. Handling and storage

<b>Precautions for safe handling</b>	Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Avoid release to the environment. Do not empty into drains.
<b>Conditions for safe storage, including any incompatibilities</b>	Store in original tightly closed container.

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	PEL	5 mg/m <sup>3</sup>	Respirable fraction.
		15 mg/m <sup>3</sup>	Total dust.
Chromium (CAS 7440-47-3)	PEL	1 mg/m <sup>3</sup>	

#### US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	TWA	5 mg/m <sup>3</sup>	Respirable fraction.
		15 mg/m <sup>3</sup>	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.

#### US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	TWA	1 mg/m <sup>3</sup>	Respirable fraction.
Chromium (CAS 7440-47-3)	TWA	0.5 mg/m <sup>3</sup>	Inhalable fraction.

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	TWA	5 mg/m <sup>3</sup>	Respirable.
		5 mg/m <sup>3</sup>	Welding fume or pyrophoric powder.
		10 mg/m <sup>3</sup>	Total
Chromium (CAS 7440-47-3)	TWA	0.5 mg/m <sup>3</sup>	

#### US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	PEL	5 mg/m <sup>3</sup>	Pyrophoric powder.
		5 mg/m <sup>3</sup>	Respirable fraction.
		5 mg/m <sup>3</sup>	Welding fume.
		10 mg/m <sup>3</sup>	Total dust.
Chromium (CAS 7440-47-3)	PEL	0.5 mg/m <sup>3</sup>	

**Biological limit values** No biological exposure limits noted for the ingredient(s).

**Appropriate engineering controls** Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

#### Individual protection measures, such as personal protective equipment

**Eye/face protection** Wear safety glasses with side shields (or goggles).

#### Skin protection

**Hand protection** Wear protective gloves.

#### Other

Wear appropriate chemical resistant clothing.

**Respiratory protection** In case of insufficient ventilation, wear suitable respiratory equipment.

**Thermal hazards** Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations** Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking.

## 9. Physical and chemical properties

### Appearance

Physical state	Solid.
Form	Solid.
Color	Not available.

Odor Not available.

Odor threshold Not available.

pH Not available.

Melting point/freezing point 1220 °F (660 °C) estimated

Initial boiling point and boiling range 4220.6 °F (2327 °C) estimated

Flash point Not available.

Evaporation rate Not available.

Flammability (solid, gas) Not available.

### Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%) Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure 0.00001 hPa estimated

Vapor density Not available.

Relative density Not available.

### Solubility(ies)

Solubility (water) Not available.

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity Not available.

### Other information

Density 6.03 g/cm<sup>3</sup> estimated

Specific gravity 6.03 estimated

## 10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous reactions Hazardous polymerization does not occur.

Conditions to avoid Contact with incompatible materials.

Incompatible materials Strong oxidizing agents.

Hazardous decomposition products No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

Inhalation Prolonged inhalation may be harmful.

<b>Skin contact</b>	No adverse effects due to skin contact are expected.
<b>Eye contact</b>	Direct contact with eyes may cause temporary irritation.
<b>Ingestion</b>	Expected to be a low ingestion hazard.
<b>Symptoms related to the physical, chemical and toxicological characteristics</b>	Direct contact with eyes may cause temporary irritation.
<b>Information on toxicological effects</b>	
<b>Acute toxicity</b>	Not available.
<b>Skin corrosion/irritation</b>	Prolonged skin contact may cause temporary irritation.
<b>Serious eye damage/eye irritation</b>	Direct contact with eyes may cause temporary irritation.
<b>Respiratory or skin sensitization</b>	
<b>Respiratory sensitization</b>	Not available.
<b>Skin sensitization</b>	This product is not expected to cause skin sensitization.
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
<b>Carcinogenicity</b>	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>	
Chromium (CAS 7440-47-3)	3 Not classifiable as to carcinogenicity to humans.
<b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)</b>	
Not regulated.	
<b>US. National Toxicology Program (NTP) Report on Carcinogens</b>	
Not listed.	
<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	Not classified.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	Not available.
<b>Chronic effects</b>	Prolonged inhalation may be harmful.

## 12. Ecological information

**Ecotoxicity** Very toxic to aquatic life with long lasting effects. Accumulation in aquatic organisms is expected.

Product	Species		Test Results
Chromium-Aluminum (Cr-Al)			
<b>Aquatic</b>			
Fish	LC50	Fish	9.1422 mg/l, 96 hours estimated

\* Estimates for product may be based on additional component data not shown.

<b>Persistence and degradability</b>	No data is available on the degradability of this product.
<b>Bioaccumulative potential</b>	No data available.
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

### 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

### 14. Transport information

#### DOT

Not regulated as dangerous goods.

#### IATA

Not regulated as dangerous goods.

#### IMDG

Not regulated as dangerous goods.

**General information** DOT Regulated Marine Pollutant. IMDG Regulated Marine Pollutant.

### 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.  
All components are on the U.S. EPA TSCA Inventory List.

#### Toxic Substances Control Act (TSCA)

##### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

#### CERCLA Hazardous Substance List (40 CFR 302.4)

Chromium (CAS 7440-47-3) Listed.

#### SARA 304 Emergency release notification

Not regulated.

#### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

#### Superfund Amendments and Reauthorization Act of 1986 (SARA)

##### SARA 302 Extremely hazardous substance

Not listed.

##### SARA 313 (TRI reporting)

<b>Chemical name</b>	<b>CAS number</b>	<b>% by wt.</b>
Aluminum	7429-90-5	20 - 40
Chromium	7440-47-3	60 - 80

#### Other federal regulations

##### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Chromium (CAS 7440-47-3)

##### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

**US state regulations**

**California Proposition 65**

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

**US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

Aluminum (CAS 7429-90-5)  
Chromium (CAS 7440-47-3)

**16. Other information, including date of preparation or last revision**

**Issue date** 09-02-2014

**Revision date** 01-12-2018

**Version #** 03

**Disclaimer** The information in the sheet was written based on the best knowledge and experience currently available.