



# SAFETY DATA SHEET

**MATERION**

## 1. Identification

**Product identifier** Ni-Cr-Al

**Other means of identification**

SDS number 1RZ

Materion Code 1RZ

**Manufacturer/Importer/Supplier/Distributor information**

**Manufacturer**

**Company name** Materion Advanced Chemicals Inc.

**Address** 407 N 13th Street  
1316 W. St. Paul Avenue  
Milwaukee, WI 53233  
United States

**Telephone** 414.212.0257

**E-mail** advancedmaterials@materion.com

**Contact person** Laura Hamilton

**Emergency phone number** Chemtrec 800.424.9300

## 2. Hazard(s) identification

**Physical hazards** Not classified.

**Health hazards**

Serious eye damage/eye irritation	Category 2A
Sensitization, respiratory	Category 1
Sensitization, skin	Category 1
Germ cell mutagenicity	Category 2
Carcinogenicity	Category 1A
Specific target organ toxicity, single exposure	Category 2
Specific target organ toxicity, repeated exposure	Category 1

**Environmental hazards** Hazardous to the aquatic environment, long-term hazard Category 3

**OSHA defined hazards** Not classified.

**Label elements**



**Signal word** Danger

**Hazard statement** May cause an allergic skin reaction. Causes serious eye irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Suspected of causing genetic defects. May cause cancer. May cause damage to organs. Causes damage to organs through prolonged or repeated exposure. Harmful to aquatic life with long lasting effects.

## Precautionary statement

### Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection. In case of inadequate ventilation wear respiratory protection.

### Response

If on skin: Wash with plenty of water. If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Call a poison center/doctor. If exposed or concerned: Get medical advice/attention. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. If experiencing respiratory symptoms: Call a poison center/doctor. Wash contaminated clothing before reuse.

### Storage

Store locked up.

### Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

### Hazard(s) not otherwise classified (HNOC)

None known.

### Supplemental information

100% of the mixture consists of component(s) of unknown acute oral toxicity. 100% of the mixture consists of component(s) of unknown acute dermal toxicity. 100% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 100% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

For further information, please contact the Product Stewardship Department at +1.800.862.4118.

## 3. Composition/information on ingredients

### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Nickel		7440-02-0	31 - 77
Aluminum		7429-90-5	4 - 97
Chromium		7440-47-3	3 - 59

## 4. First-aid measures

### Inhalation

If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If experiencing respiratory symptoms: Call a poison center or doctor/physician.

### Skin contact

Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions.

### Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

### Ingestion

Rinse mouth. Get medical attention if symptoms occur.

### Most important symptoms/effects, acute and delayed

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Difficulty in breathing. May cause an allergic skin reaction. Dermatitis. Rash. Prolonged exposure may cause chronic effects.

### Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

### General information

If exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

## 5. Fire-fighting measures

### Suitable extinguishing media

Powder. Dry sand.

<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire. Carbon dioxide (CO <sub>2</sub> ).
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

## 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures** Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up** Prevent entry into waterways, sewer, basements or confined areas.

Large Spills: Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

**Environmental precautions** Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so.

## 7. Handling and storage

**Precautions for safe handling** Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment.

**Conditions for safe storage, including any incompatibilities** Store locked up. Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	PEL	5 mg/m <sup>3</sup>	Respirable fraction.
		15 mg/m <sup>3</sup>	Total dust.
Chromium (CAS 7440-47-3)	PEL	1 mg/m <sup>3</sup>	
Nickel (CAS 7440-02-0)	PEL	1 mg/m <sup>3</sup>	

#### US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	TWA	5 mg/m <sup>3</sup>	Respirable fraction.
		15 mg/m <sup>3</sup>	Total dust.
		50 mppcf	Total dust.

**US. OSHA Table Z-3 (29 CFR 1910.1000)**

Components	Type	Value	Form
		15 mppcf	Respirable fraction.

**US. ACGIH Threshold Limit Values**

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	TWA	1 mg/m <sup>3</sup>	Respirable fraction.
Chromium (CAS 7440-47-3)	TWA	0.5 mg/m <sup>3</sup>	Inhalable fraction.
Nickel (CAS 7440-02-0)	TWA	1.5 mg/m <sup>3</sup>	Inhalable fraction.

**US. NIOSH: Pocket Guide to Chemical Hazards**

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	TWA	5 mg/m <sup>3</sup>	Respirable.
		5 mg/m <sup>3</sup>	Welding fume or pyrophoric powder.
		10 mg/m <sup>3</sup>	Total
Chromium (CAS 7440-47-3)	TWA	0.5 mg/m <sup>3</sup>	
Nickel (CAS 7440-02-0)	TWA	0.015 mg/m <sup>3</sup>	

**US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants**

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	PEL	5 mg/m <sup>3</sup>	Respirable fraction.
		5 mg/m <sup>3</sup>	Pyrophoric powder.
		5 mg/m <sup>3</sup>	Welding fume.
		10 mg/m <sup>3</sup>	Total dust.
Chromium (CAS 7440-47-3)	PEL	0.5 mg/m <sup>3</sup>	
Nickel (CAS 7440-02-0)	PEL	0.5 mg/m <sup>3</sup>	

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Appropriate engineering controls**

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. General ventilation normally adequate. Provide eyewash station.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection** Chemical goggles are recommended.

**Skin protection**

**Hand protection** Wear appropriate chemical resistant gloves.

**Other**

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

**Respiratory protection**

Wear positive pressure self-contained breathing apparatus (SCBA).

**Thermal hazards**

Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

**9. Physical and chemical properties****Appearance**

**Physical state** Solid.

**Form** Solid.

**Color** Not available.

**Odor** Not available.

<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	1220 °F (660 °C) estimated
<b>Initial boiling point and boiling range</b>	4220.6 °F (2327 °C) estimated
<b>Flash point</b>	Not available.
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	0.00001 hPa estimated
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not available.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Density</b>	5.88 g/cm <sup>3</sup> estimated
<b>Explosive properties</b>	Not explosive.
<b>Oxidizing properties</b>	Not oxidizing.
<b>Specific gravity</b>	5.88 estimated

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.
<b>Incompatible materials</b>	Strong acids. Strong oxidizing agents.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	May cause allergy or asthma symptoms or breathing difficulties if inhaled. Prolonged inhalation may be harmful.
<b>Skin contact</b>	May cause an allergic skin reaction.
<b>Eye contact</b>	Causes serious eye irritation.
<b>Ingestion</b>	Expected to be a low ingestion hazard.

<b>Symptoms related to the physical, chemical and toxicological characteristics</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Difficulty in breathing. May cause an allergic skin reaction. Dermatitis. Rash.
<b>Information on toxicological effects</b>	
<b>Acute toxicity</b>	Not known.
<b>Skin corrosion/irritation</b>	Prolonged skin contact may cause temporary irritation.
<b>Serious eye damage/eye irritation</b>	Causes serious eye irritation.
<b>Respiratory or skin sensitization</b>	
<b>Respiratory sensitization</b>	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
<b>Skin sensitization</b>	May cause an allergic skin reaction.
<b>Germ cell mutagenicity</b>	Suspected of causing genetic defects.
<b>Carcinogenicity</b>	May cause cancer.
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>	
Chromium (CAS 7440-47-3)	3 Not classifiable as to carcinogenicity to humans.
Nickel (CAS 7440-02-0)	2B Possibly carcinogenic to humans.
<b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)</b>	
Not regulated.	
<b>US. National Toxicology Program (NTP) Report on Carcinogens</b>	
Nickel (CAS 7440-02-0)	Known To Be Human Carcinogen. Reasonably Anticipated to be a Human Carcinogen.
<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	May cause damage to organs.
<b>Specific target organ toxicity - repeated exposure</b>	Causes damage to organs through prolonged or repeated exposure.
<b>Aspiration hazard</b>	Not an aspiration hazard.
<b>Chronic effects</b>	Prolonged inhalation may be harmful. Causes damage to organs through prolonged or repeated exposure. Prolonged exposure may cause chronic effects.

## 12. Ecological information

<b>Ecotoxicity</b>	Harmful to aquatic life with long lasting effects.
<b>Persistence and degradability</b>	No data is available on the degradability of this product.
<b>Bioaccumulative potential</b>	No data available.
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	D007: Waste Chromium The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging**

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

**14. Transport information****DOT**

Not regulated as dangerous goods.

**IATA**

Not regulated as dangerous goods.

**IMDG**

Not regulated as dangerous goods.

**General information**

IMDG Regulated Marine Pollutant.

**15. Regulatory information****US federal regulations**

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**Toxic Substances Control Act (TSCA)****TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Chromium (CAS 7440-47-3) Listed.

Nickel (CAS 7440-02-0) Listed.

**SARA 304 Emergency release notification**

Not regulated.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)**

Not regulated.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)****SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical**

Yes

**Classified hazard categories**

Serious eye damage or eye irritation  
Respiratory or skin sensitization  
Germ cell mutagenicity  
Carcinogenicity  
Specific target organ toxicity (single or repeated exposure)

**SARA 313 (TRI reporting)**

Chemical name	CAS number	% by wt.
Aluminum	7429-90-5	4 - 97
Chromium	7440-47-3	3 - 59
Nickel	7440-02-0	31 - 77

**Other federal regulations****Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Chromium (CAS 7440-47-3)

Nickel (CAS 7440-02-0)

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)**

Contains component(s) regulated under the Safe Drinking Water Act.

## US state regulations

### California Proposition 65



**WARNING:** This product can expose you to Nickel, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

### California Proposition 65 - CRT: Listed date/Carcinogenic substance

Nickel (CAS 7440-02-0)

Listed: October 1, 1989

### US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Aluminum (CAS 7429-90-5)

Chromium (CAS 7440-47-3)

Nickel (CAS 7440-02-0)

## 16. Other information, including date of preparation or last revision

**Issue date** 03-08-2016

**Revision date** 07-22-2019

**Version #** 03

### Disclaimer

Materion Advanced Chemicals Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. This document has been prepared using data from sources considered to be technically reliable and the information is believed to be correct. Materion makes no warranties, expressed or implied, as to the accuracy of the information contained herein. Materion cannot anticipate all conditions under which this information and its products may be used and the actual conditions of use are beyond its control. The user is responsible to evaluate all available information when using this product for any particular use and to comply with all Federal, State, Provincial and Local laws, statutes and regulations.