



# SAFETY DATA SHEET

**MATERION**

## 1. Identification

**Product identifier** Ge-Sb-Te-Se 21.1-21.1-49.3

**Other means of identification**

SDS number 1SZ

Materion Code 1SZ

**Manufacturer/Importer/Supplier/Distributor information**

**Manufacturer**

**Company name** Materion Advanced Chemicals Inc.

**Address** 407 N 13th Street  
1316 W. St. Paul Avenue  
Milwaukee, WI 53233  
United States

**Telephone** 414.212.0257

**E-mail** advancedmaterials@materion.com

**Contact person** Noreen Atkinson

**Emergency phone number** Chemtrec 800.424.9300

## 2. Hazard(s) identification

**Physical hazards** Not classified.

**Health hazards**

Acute toxicity, oral Category 3

Acute toxicity, inhalation Category 3

Serious eye damage/eye irritation Category 2B

Specific target organ toxicity, repeated exposure Category 2

**Environmental hazards**

Hazardous to the aquatic environment, acute hazard Category 3

Hazardous to the aquatic environment, long-term hazard Category 3

**OSHA defined hazards** Not classified.

### Label elements



**Signal word** Danger

**Hazard statement** The mixture does not meet the criteria for classification. Harmful to aquatic life. Harmful to aquatic life with long lasting effects.

**Precautionary statement**

**Prevention** Avoid release to the environment. Observe good industrial hygiene practices.

**Response** Wash hands after handling.

**Storage** Store away from incompatible materials.

**Disposal** Dispose of waste and residues in accordance with local authority requirements.

**Hazard(s) not otherwise classified (HNOC)** None known.

**Supplemental information** For further information, please contact the Product Stewardship Department at +1.800.862.4118.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Tellurium		13494-80-9	40 - 60
Antimony		7440-36-0	20 - 40
Selenium		7782-49-2	2 - 10
Other components below reportable levels			≤ 10

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Wash off with soap and water. Get medical attention if irritation develops and persists.
<b>Eye contact</b>	Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur.
<b>Most important symptoms/effects, acute and delayed</b>	Headache. Nausea. Dusts may irritate the respiratory tract, skin and eyes.
<b>Indication of immediate medical attention and special treatment needed</b>	Treat symptomatically.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Foam. Dry powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Avoid the generation of dusts during clean-up. Collect dust using a vacuum cleaner equipped with HEPA filter. Stop the flow of material, if this is without risk.  Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.  Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. For waste disposal, see section 13 of the SDS.
<b>Environmental precautions</b>	Avoid discharge into drains, water courses or onto the ground.

### 7. Handling and storage

<b>Precautions for safe handling</b>	Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Avoid prolonged exposure. Practice good housekeeping.
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**Conditions for safe storage, including any incompatibilities**

Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Antimony (CAS 7440-36-0)	PEL	0.5 mg/m <sup>3</sup>
Selenium (CAS 7782-49-2)	PEL	0.2 mg/m <sup>3</sup>
Tellurium (CAS 13494-80-9)	PEL	0.1 mg/m <sup>3</sup>

#### US. ACGIH Threshold Limit Values

Components	Type	Value
Antimony (CAS 7440-36-0)	TWA	0.5 mg/m <sup>3</sup>
Selenium (CAS 7782-49-2)	TWA	0.2 mg/m <sup>3</sup>
Tellurium (CAS 13494-80-9)	TWA	0.1 mg/m <sup>3</sup>

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Antimony (CAS 7440-36-0)	TWA	0.5 mg/m <sup>3</sup>
Selenium (CAS 7782-49-2)	TWA	0.2 mg/m <sup>3</sup>
Tellurium (CAS 13494-80-9)	TWA	0.1 mg/m <sup>3</sup>

#### US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants

Components	Type	Value
Antimony (CAS 7440-36-0)	PEL	0.5 mg/m <sup>3</sup>
Selenium (CAS 7782-49-2)	PEL	0.2 mg/m <sup>3</sup>
Tellurium (CAS 13494-80-9)	PEL	0.1 mg/m <sup>3</sup>

### Biological limit values

No biological exposure limits noted for the ingredient(s).

### Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust/particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits.

### Control parameters

Follow standard monitoring procedures.

### Individual protection measures, such as personal protective equipment

**Eye/face protection** Wear safety glasses with side shields (or goggles).

#### Skin protection

**Hand protection** Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

**Other** Wear suitable protective clothing.

**Respiratory protection** Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

**Thermal hazards** Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking.

## 9. Physical and chemical properties

### Appearance

**Physical state** Solid.

**Form** Powder.

Color	Not available.
Odor	Not available.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	356 °F (180 °C) estimated
Initial boiling point and boiling range	1265 °F (685 °C) estimated
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
<b>Upper/lower flammability or explosive limits</b>	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	0.00009 hPa estimated
Vapor density	Not available.
Relative density	Not available.
<b>Solubility(ies)</b>	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
<b>Other information</b>	
Density	6.04 g/cm <sup>3</sup> estimated
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Specific gravity	6.04 estimated

## 10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Acids. Strong oxidizing agents. Chlorine.
Hazardous decomposition products	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

Inhalation	Dust may irritate respiratory system. Prolonged inhalation may be harmful.
Skin contact	Dust or powder may irritate the skin.
Eye contact	Dust may irritate the eyes.
Ingestion	Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics**

Headache. Nausea. Dusts may irritate the respiratory tract, skin and eyes.

**Information on toxicological effects**

**Acute toxicity**

**Skin corrosion/irritation**

Prolonged skin contact may cause temporary irritation.

**Serious eye damage/eye irritation**

Direct contact with eyes may cause temporary irritation.

**Respiratory or skin sensitization**

**Respiratory sensitization**

Not a respiratory sensitizer.

**Skin sensitization**

This product is not expected to cause skin sensitization.

**Germ cell mutagenicity**

No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity**

This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

**IARC Monographs. Overall Evaluation of Carcinogenicity**

Selenium (CAS 7782-49-2)

3 Not classifiable as to carcinogenicity to humans.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not regulated.

**US. National Toxicology Program (NTP) Report on Carcinogens**

Not listed.

**Reproductive toxicity**

This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure**

Not classified.

**Specific target organ toxicity - repeated exposure**

Not classified.

**Aspiration hazard**

Not an aspiration hazard.

**Chronic effects**

Prolonged inhalation may be harmful.

**12. Ecological information**

**Ecotoxicity**

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Product		Species	Test Results
Ge-Sb-Te-Se 21.1-21.1-49.3			
<b>Aquatic</b>			
Fish	LC50	Fish	26.7011 mg/l, 96 hours estimated
<b>Components</b>		<b>Species</b>	<b>Test Results</b>
Antimony (CAS 7440-36-0)			
<b>Aquatic</b>			
Fish	LC50	Sheepshead minnow (Cyprinodon variegatus)	6.2 - 8.3 mg/l, 96 hours

\* Estimates for product may be based on additional component data not shown.

**Persistence and degradability**

No data is available on the degradability of this product.

**Bioaccumulative potential**

No data available.

**Mobility in soil**

No data available.

**Other adverse effects**

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

**13. Disposal considerations**

**Disposal instructions**

Collect and reclaim or dispose in sealed containers at licensed waste disposal site.

<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

### DOT

<b>UN number</b>	UN3288
<b>UN proper shipping name</b>	Toxic solid, inorganic, n.o.s. (Antimony RQ = 21533 LBS)
<b>Transport hazard class(es)</b>	
<b>Class</b>	6.1(PGIII)
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	6.1
<b>Packing group</b>	III
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Special provisions</b>	IB8, IP3, T1, TP33
<b>Packaging exceptions</b>	153
<b>Packaging non bulk</b>	213
<b>Packaging bulk</b>	240

### IATA

<b>UN number</b>	UN3288
<b>UN proper shipping name</b>	Toxic solid, inorganic, n.o.s. (Antimony)
<b>Transport hazard class(es)</b>	
<b>Class</b>	6.1(PGIII)
<b>Subsidiary risk</b>	-
<b>Packing group</b>	III
<b>Environmental hazards</b>	No.
<b>ERG Code</b>	6L
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Other information</b>	
<b>Passenger and cargo aircraft</b>	Allowed with restrictions.
<b>Cargo aircraft only</b>	Allowed with restrictions.

### IMDG

<b>UN number</b>	UN3288
<b>UN proper shipping name</b>	TOXIC SOLID, INORGANIC, N.O.S. (Antimony)
<b>Transport hazard class(es)</b>	
<b>Class</b>	6.1(PGIII)
<b>Subsidiary risk</b>	-
<b>Packing group</b>	III
<b>Environmental hazards</b>	
<b>Marine pollutant</b>	No.
<b>EmS</b>	F-A, S-A
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

DOT



IATA; IMDG



## 15. Regulatory information

### US federal regulations

This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

#### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

#### CERCLA Hazardous Substance List (40 CFR 302.4)

Antimony (CAS 7440-36-0)

Listed.

Selenium (CAS 7782-49-2)

Listed.

#### SARA 304 Emergency release notification

Not regulated.

#### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

#### Hazard categories

Immediate Hazard - Yes

Delayed Hazard - Yes

Fire Hazard - No

Pressure Hazard - No

Reactivity Hazard - No

#### SARA 302 Extremely hazardous substance

Not listed.

#### SARA 311/312 Hazardous chemical

No

#### SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Antimony	7440-36-0	20 - 40
Selenium	7782-49-2	2 - 10

### Other federal regulations

#### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Antimony (CAS 7440-36-0)

Selenium (CAS 7782-49-2)

#### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

**US state regulations**

**US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

Antimony (CAS 7440-36-0)

Selenium (CAS 7782-49-2)

**16. Other information, including date of preparation or last revision**

**Issue date** 04-18-2016

**Revision date** 01-12-2018

**Version #** 02

**Disclaimer**

Materion Advanced Chemicals Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. This document has been prepared using data from sources considered to be technically reliable and the information is believed to be correct. Materion makes no warranties, expressed or implied, as to the accuracy of the information contained herein. Materion cannot anticipate all conditions under which this information and its products may be used and the actual conditions of use are beyond its control. The user is responsible to evaluate all available information when using this product for any particular use and to comply with all Federal, State, Provincial and Local laws, statutes and regulations.