



# SAFETY DATA SHEET

**MATERION**

## 1. Identification

**Product identifier** **Bi<sub>2</sub>Te<sub>2.7</sub>Se<sub>0.3</sub>**

**Other means of identification**

SDS number 1TX

Materion Code 1TX

**Manufacturer/Importer/Supplier/Distributor information**

**Manufacturer**

**Company name** Materion Advanced Chemicals Inc.

**Address** 407 N 13th Street  
1316 W. St. Paul Avenue  
Milwaukee, WI 53233  
United States

**Telephone** 414.212.0257

**E-mail** advancedmaterials@materion.com

**Contact person** Noreen Atkinson

**Emergency phone number** Chemtrec 800.424.9300

## 2. Hazard(s) identification

**Physical hazards** Not classified.

**Health hazards** Acute toxicity, oral Category 3  
Acute toxicity, inhalation Category 3  
Specific target organ toxicity, repeated exposure Category 2

**Environmental hazards** Not classified.

**OSHA defined hazards** Not classified.

**Label elements**



**Signal word** Danger

**Hazard statement** Toxic if swallowed. Toxic if inhaled. May cause damage to organs through prolonged or repeated exposure.

**Precautionary statement**

**Prevention** Do not breathe dust/fume/gas/mist/vapors/spray. Avoid breathing dust. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area.

**Response** If swallowed: Immediately call a poison center/doctor. Rinse mouth. If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor.

**Storage** Store in a well-ventilated place. Keep container tightly closed. Store locked up.

**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations.

**Hazard(s) not otherwise classified (HNOC)** None known.

## Supplemental information

100% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment. 53.2% of the mixture consists of component(s) of unknown acute oral toxicity. 100% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 100% of the mixture consists of component(s) of unknown acute dermal toxicity.  
For further information, please contact the Product Stewardship Department at +1.800.862.4118.

## 3. Composition/information on ingredients

### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Bismuth	Bismuth	7440-69-9	40 - 60
Tellurium		13494-80-9	40 - 60
Selenium		7782-49-2	2 - 10

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

## 4. First-aid measures

### Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a POISON CENTER or doctor/physician.

### Skin contact

Wash off with soap and water. Get medical attention if irritation develops and persists.

### Eye contact

Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.

### Ingestion

Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting without advice from poison control center. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Do not use mouth-to-mouth method if victim ingested the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device.

### Most important symptoms/effects, acute and delayed

Nausea. Prolonged exposure may cause chronic effects.

### Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

### General information

If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

## 5. Fire-fighting measures

### Suitable extinguishing media

Foam. Dry powder. Carbon dioxide (CO<sub>2</sub>).

### Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

### Specific hazards arising from the chemical

During fire, gases hazardous to health may be formed.

### Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

### Fire fighting equipment/instructions

Move containers from fire area if you can do so without risk.

### Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

### General fire hazards

No unusual fire or explosion hazards noted.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of dust. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**

Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

**Environmental precautions**

Avoid discharge into drains, water courses or onto the ground.

**7. Handling and storage**

**Precautions for safe handling**

Minimize dust generation and accumulation. Do not taste or swallow. Avoid breathing dust. Avoid prolonged exposure. When using, do not eat, drink or smoke. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**

Store locked up. Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

**8. Exposure controls/personal protection**

**Occupational exposure limits**

**US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

Components	Type	Value
Selenium (CAS 7782-49-2)	PEL	0.2 mg/m3
Tellurium (CAS 13494-80-9)	PEL	0.1 mg/m3

**US. ACGIH Threshold Limit Values**

Components	Type	Value
Selenium (CAS 7782-49-2)	TWA	0.2 mg/m3
Tellurium (CAS 13494-80-9)	TWA	0.1 mg/m3

**US. NIOSH: Pocket Guide to Chemical Hazards**

Components	Type	Value
Selenium (CAS 7782-49-2)	TWA	0.2 mg/m3
Tellurium (CAS 13494-80-9)	TWA	0.1 mg/m3

**US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants**

Components	Type	Value
Selenium (CAS 7782-49-2)	PEL	0.2 mg/m3
Tellurium (CAS 13494-80-9)	PEL	0.1 mg/m3

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Appropriate engineering controls**

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

**Control parameters**

Follow standard monitoring procedures.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**

If contact is likely, safety glasses with side shields are recommended.

**Skin protection**

**Hand protection**

Wear appropriate chemical resistant gloves.

**Other**

Wear suitable protective clothing. Use of an impervious apron is recommended.

**Respiratory protection**

In case of insufficient ventilation, wear suitable respiratory equipment.

<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.
<b>General hygiene considerations</b>	Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking.

## 9. Physical and chemical properties

### Appearance

<b>Physical state</b>	Solid.
<b>Form</b>	Solid.
<b>Color</b>	Not available.
<b>Odor</b>	Not available.
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	356 °F (180 °C) estimated
<b>Initial boiling point and boiling range</b>	1265 °F (685 °C) estimated
<b>Flash point</b>	Not available.
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	0.00005 hPa estimated
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not available.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Density</b>	8.01 g/cm <sup>3</sup> estimated
<b>Explosive properties</b>	Not explosive.
<b>Oxidizing properties</b>	Not oxidizing.
<b>Specific gravity</b>	8.01 estimated

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Contact with incompatible materials.
<b>Incompatible materials</b>	Chlorine.

**Hazardous decomposition products** No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

**Inhalation** Toxic if inhaled.  
**Skin contact** No adverse effects due to skin contact are expected.  
**Eye contact** Direct contact with eyes may cause temporary irritation.  
**Ingestion** Toxic if swallowed.

**Symptoms related to the physical, chemical and toxicological characteristics** Nausea.

### Information on toxicological effects

**Acute toxicity** Toxic if inhaled. Toxic if swallowed.  
**Skin corrosion/irritation** Prolonged skin contact may cause temporary irritation.  
**Serious eye damage/eye irritation** Direct contact with eyes may cause temporary irritation.  
**Respiratory or skin sensitization**  
**Respiratory sensitization** Not a respiratory sensitizer.  
**Skin sensitization** This product is not expected to cause skin sensitization.  
**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.  
**Carcinogenicity** This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

#### IARC Monographs. Overall Evaluation of Carcinogenicity

Selenium (CAS 7782-49-2) 3 Not classifiable as to carcinogenicity to humans.

#### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

#### US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.  
**Specific target organ toxicity - single exposure** Not classified.  
**Specific target organ toxicity - repeated exposure** May cause damage to organs through prolonged or repeated exposure.  
**Aspiration hazard** Not an aspiration hazard.  
**Chronic effects** May cause damage to organs through prolonged or repeated exposure. Prolonged inhalation may be harmful.

## 12. Ecological information

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.  
**Persistence and degradability** No data is available on the degradability of this product.  
**Bioaccumulative potential** No data available.  
**Mobility in soil** No data available.  
**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

### DOT

<b>UN number</b>	UN3179
<b>UN proper shipping name</b>	Flammable solid, toxic, inorganic, n.o.s. (Bismuth, Tellurium)
<b>Transport hazard class(es)</b>	
<b>Class</b>	4.1
<b>Subsidiary risk</b>	6.1(PGIII)
<b>Label(s)</b>	4.1, 6.1
<b>Packing group</b>	III
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Special provisions</b>	A1, IB6, T1, TP33
<b>Packaging exceptions</b>	151
<b>Packaging non bulk</b>	213
<b>Packaging bulk</b>	242

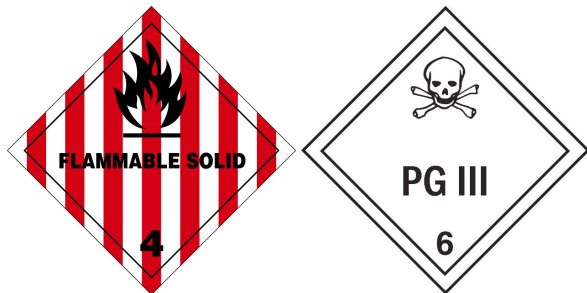
### IATA

<b>UN number</b>	UN3179
<b>UN proper shipping name</b>	Flammable solid, toxic, inorganic, n.o.s. (Bismuth, Tellurium)
<b>Transport hazard class(es)</b>	
<b>Class</b>	4.1
<b>Subsidiary risk</b>	6.1(PGIII)
<b>Packing group</b>	III
<b>Environmental hazards</b>	No.
<b>ERG Code</b>	3P
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Other information</b>	
<b>Passenger and cargo aircraft</b>	Allowed with restrictions.
<b>Cargo aircraft only</b>	Allowed with restrictions.

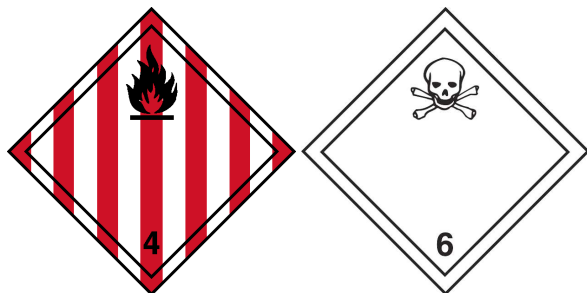
### IMDG

<b>UN number</b>	UN3179
<b>UN proper shipping name</b>	FLAMMABLE SOLID, TOXIC, INORGANIC, N.O.S. (Bismuth, Tellurium)
<b>Transport hazard class(es)</b>	
<b>Class</b>	4.1
<b>Subsidiary risk</b>	6.1(PGIII)
<b>Packing group</b>	III
<b>Environmental hazards</b>	
<b>Marine pollutant</b>	No.
<b>EmS</b>	F-A, S-G
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

DOT



IATA; IMDG



### 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Selenium (CAS 7782-49-2) Listed.

**SARA 304 Emergency release notification**

Not regulated.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not regulated.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Hazard categories**

- Immediate Hazard - Yes
- Delayed Hazard - Yes
- Fire Hazard - No
- Pressure Hazard - No
- Reactivity Hazard - No

**SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical** No

**SARA 313 (TRI reporting)**

Chemical name	CAS number	% by wt.
Selenium	7782-49-2	2 - 10

**Other federal regulations**

**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Selenium (CAS 7782-49-2)

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

**US state regulations** California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

Selenium (CAS 7782-49-2)

## 16. Other information, including date of preparation or last revision

**Issue date** 08-30-2016

**Revision date** 01-12-2018

**Version #** 02

**Disclaimer** Materion Advanced Chemicals Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. This document has been prepared using data from sources considered to be technically reliable and the information is believed to be correct. Materion makes no warranties, expressed or implied, as to the accuracy of the information contained herein. Materion cannot anticipate all conditions under which this information and its products may be used and the actual conditions of use are beyond its control. The user is responsible to evaluate all available information when using this product for any particular use and to comply with all Federal, State, Provincial and Local laws, statutes and regulations.