



SAFETY DATA SHEET

MATERION

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Name of the substance	Molybdenum Carbide (Mo ₂ C)
Identification number	235-115-7 (EC number)
Synonyms	None.
Document number	1WZ
Materion Code	1WZ
Issue date	16-May-2015
Version number	03
Revision date	12-January-2018
Supersedes date	07-August-2015

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses	Not available.
Uses advised against	None known.

1.3. Details of the supplier of the safety data sheet

Supplier

Company name	Materion Advanced Chemicals Inc.
Address	407 N. 13th Street 1316 W. St. Paul Avenue Milwaukee, WI 53233 United States
Division	Milwaukee
Telephone	414.212.0257
e-mail	advancedmaterials@materion.com
Contact person	Noreen Atkinson

1.4. Emergency telephone number

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The substance has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended

This substance does not meet the criteria for classification according to Regulation (EC) 1272/2008 as amended.

Hazard summary	Not available.
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2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Contains:	Molybdenum Carbide
Hazard pictograms	None.
Signal word	None.
Hazard statements	The substance does not meet the criteria for classification.

Precautionary statements

Prevention	Observe good industrial hygiene practices.
Response	Wash hands after handling.
Storage	Store away from incompatible materials.
Disposal	Dispose of waste and residues in accordance with local authority requirements.

Supplemental label information	None.
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2.3. Other hazards	None known.
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SECTION 3: Composition/information on ingredients

3.1. Substances

Material name: Molybdenum Carbide (Mo₂C)
1WZ Version #: 03 Revision date: 12-January-2018 Issue date: 16-May-2015

General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	INDEX No.	Notes
Molybdenum Carbide	90 - 100	12069-89-5 235-115-7	-	-	
Classification:	-				

List of abbreviations and symbols that may be used above

CLP: Regulation No. 1272/2008.

DSD: Directive 67/548/EEC.

M: M-factor

vPvB: very persistent and very bioaccumulative substance.

PBT: persistent, bioaccumulative and toxic substance.

#: This substance has been assigned Community workplace exposure limit(s).

SECTION 4: First aid measures

General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

4.1. Description of first aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact Rinse with water. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

4.2. Most important symptoms and effects, both acute and delayed

Direct contact with eyes may cause temporary irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

General fire hazards No unusual fire or explosion hazards noted.

5.1. Extinguishing media

Suitable extinguishing media Water fog. Foam. Dry chemical powder. Carbon dioxide (CO₂).

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture

During fire, gases hazardous to health may be formed.

5.3. Advice for firefighters

Special protective equipment for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Special firefighting procedures Use water spray to cool unopened containers.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.

For emergency responders Keep unnecessary personnel away. Use personal protection recommended in Section 8 of the SDS.

6.2. Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

6.3. Methods and material for containment and cleaning up

Stop the flow of material, if this is without risk. Following product recovery, flush area with water.

6.4. Reference to other sections

For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid prolonged exposure. Observe good industrial hygiene practices.

7.2. Conditions for safe storage, including any incompatibilities

Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

7.3. Specific end use(s)

Not available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

Austria. MAK List, OEL Ordinance (GwV), BGBl. II, no. 184/2001

Material	Type	Value	Form
Molybdenum Carbide (CAS 12069-89-5)	MAK	10 mg/m ³	Inhalable fraction.
	STEL	20 mg/m ³	Inhalable fraction.

Belgium. Exposure Limit Values.

Material	Type	Value
Molybdenum Carbide (CAS 12069-89-5)	TWA	10 mg/m ³

Bulgaria. OELs. Regulation No 13 on protection of workers against risks of exposure to chemical agents at work

Material	Type	Value
Molybdenum Carbide (CAS 12069-89-5)	TWA	10 mg/m ³

Croatia. Dangerous Substance Exposure Limit Values in the Workplace (ELVs), Annexes 1 and 2, Narodne Novine, 13/09

Material	Type	Value
Molybdenum Carbide (CAS 12069-89-5)	MAC	10 mg/m ³
	STEL	20 mg/m ³

Czech Republic. OELs. Government Decree 361

Material	Type	Value
Molybdenum Carbide (CAS 12069-89-5)	Ceiling	25 mg/m ³
	TWA	5 mg/m ³

Denmark. Exposure Limit Values

Material	Type	Value
Molybdenum Carbide (CAS 12069-89-5)	TLV	10 mg/m ³

Estonia. OELs. Occupational Exposure Limits of Hazardous Substances. (Annex of Regulation No. 293 of 18 September 2001)

Material	Type	Value	Form
Molybdenum Carbide (CAS 12069-89-5)	TWA	5 mg/m ³	Respirable dust.
		10 mg/m ³	Total dust.

Greece. OELs (Decree No. 90/1999, as amended)

Material	Type	Value
Molybdenum Carbide (CAS 12069-89-5)	TWA	15 mg/m ³

Hungary. OELs. Joint Decree on Chemical Safety of Workplaces

Material	Type	Value
Molybdenum Carbide (CAS 12069-89-5)	STEL	60 mg/m ³
	TWA	15 mg/m ³

Iceland. OELs. Regulation 154/1999 on occupational exposure limits

Material	Type	Value
Molybdenum Carbide (CAS 12069-89-5)	TWA	10 mg/m ³

Ireland. Occupational Exposure Limits

Material	Type	Value	Form
Molybdenum Carbide (CAS 12069-89-5)	TWA	3 mg/m ³	Respirable fraction.
		10 mg/m ³	Inhalable fraction.

Italy. Occupational Exposure Limits

Material	Type	Value	Form
Molybdenum Carbide (CAS 12069-89-5)	TWA	3 mg/m ³	Respirable fraction.
		10 mg/m ³	Inhalable fraction.

Lithuania. OELs. Limit Values for Chemical Substances, General Requirements

Material	Type	Value	Form
Molybdenum Carbide (CAS 12069-89-5)	TWA	5 mg/m ³	Respirable fraction.
		10 mg/m ³	Inhalable fraction.

Norway. Administrative Norms for Contaminants in the Workplace

Material	Type	Value
Molybdenum Carbide (CAS 12069-89-5)	TLV	10 mg/m ³

Poland. MACs. Regulation regarding maximum permissible concentrations and intensities of harmful factors in the work environment, Annex 1

Material	Type	Value
Molybdenum Carbide (CAS 12069-89-5)	STEL	10 mg/m ³
	TWA	4 mg/m ³

Portugal. VLEs. Norm on occupational exposure to chemical agents (NP 1796)

Material	Type	Value	Form
Molybdenum Carbide (CAS 12069-89-5)	TWA	3 mg/m ³	Respirable fraction.
		10 mg/m ³	Inhalable fraction.

Romania. OELs. Protection of workers from exposure to chemical agents at the workplace

Material	Type	Value
Molybdenum Carbide (CAS 12069-89-5)	STEL	10 mg/m ³
	TWA	5 mg/m ³

Slovakia. OELs. Regulation No. 300/2007 concerning protection of health in work with chemical agents

Material	Type	Value	Form
Molybdenum Carbide (CAS 12069-89-5)	TWA	5 mg/m ³	Respirable fraction.
		10 mg/m ³	Inhalable fraction.

Spain. Occupational Exposure Limits

Material	Type	Value	Form
Molybdenum Carbide (CAS 12069-89-5)	TWA	3 mg/m ³	Respirable fraction.
		10 mg/m ³	Inhalable fraction.

Sweden. OELs. Work Environment Authority (AV), Occupational Exposure Limit Values (AFS 2015:7)

Material	Type	Value	Form
Molybdenum Carbide (CAS 12069-89-5)	TWA	5 mg/m ³	Respirable dust.
		10 mg/m ³	Total dust.

Switzerland. SUVA Grenzwerte am Arbeitsplatz

Material	Type	Value	Form
Molybdenum Carbide (CAS 12069-89-5)	TWA	10 mg/m ³	Inhalable dust.

UK. EH40 Workplace Exposure Limits (WELs)

Material	Type	Value
Molybdenum Carbide (CAS 12069-89-5)	STEL	20 mg/m3
	TWA	10 mg/m3
Biological limit values	No biological exposure limits noted for the ingredient(s).	
Recommended monitoring procedures	Follow standard monitoring procedures.	
Derived no effect levels (DNELs)	Not available.	
Predicted no effect concentrations (PNECs)	Not available.	
8.2. Exposure controls		
Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.	
Individual protection measures, such as personal protective equipment		
General information	Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.	
Eye/face protection	Wear safety glasses with side shields (or goggles).	
Skin protection		
- Hand protection	Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.	
- Other	Wear suitable protective clothing.	
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.	
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.	
Hygiene measures	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.	
Environmental exposure controls	Environmental manager must be informed of all major releases.	

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties****Appearance**

Physical state	Solid.
Form	Solid.
Colour	Not available.
Odour	Not available.
Odour threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Vapour pressure	Not available.
Vapour density	Not available.
Relative density	Not available.

Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Explosive properties	Not explosive.
Oxidising properties	Not oxidising.

9.2. Other information

Molecular formula	CMo2
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SECTION 10: Stability and reactivity

10.1. Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
10.2. Chemical stability	Material is stable under normal conditions.
10.3. Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
10.4. Conditions to avoid	Contact with incompatible materials.
10.5. Incompatible materials	Strong oxidising agents.
10.6. Hazardous decomposition products	No hazardous decomposition products are known.

SECTION 11: Toxicological information

General information	Occupational exposure to the substance or mixture may cause adverse effects.
Information on likely routes of exposure	
Inhalation	Prolonged inhalation may be harmful.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational exposure.
Symptoms	Exposure may cause temporary irritation, redness, or discomfort.
11.1. Information on toxicological effects	
Acute toxicity	No data available.
Skin corrosion/irritation	Due to partial or complete lack of data the classification is not possible.
Serious eye damage/eye irritation	Due to partial or complete lack of data the classification is not possible.
Respiratory sensitisation	Due to partial or complete lack of data the classification is not possible.
Skin sensitisation	Due to partial or complete lack of data the classification is not possible.
Germ cell mutagenicity	Due to partial or complete lack of data the classification is not possible.
Carcinogenicity	Due to partial or complete lack of data the classification is not possible.
Hungary. 26/2000 EüM Ordinance on protection against and preventing risk relating to exposure to carcinogens at work (as amended)	
Not listed.	
Reproductive toxicity	Due to partial or complete lack of data the classification is not possible.
Specific target organ toxicity - single exposure	Due to partial or complete lack of data the classification is not possible.
Specific target organ toxicity - repeated exposure	Due to partial or complete lack of data the classification is not possible.
Aspiration hazard	Due to partial or complete lack of data the classification is not possible.
Mixture versus substance information	No information available.
Other information	Not available.

SECTION 12: Ecological information

12.1. Toxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
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12.2. Persistence and degradability	No data is available on the degradability of this product.
12.3. Bioaccumulative potential	No data available.
Partition coefficient n-octanol/water (log Kow)	Not available.
Bioconcentration factor (BCF)	Not available.
12.4. Mobility in soil	No data available.
12.5. Results of PBT and vPvB assessment	Not available.
12.6. Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

12.7. Additional information

Estonia Dangerous substances in groundwater Data

Molybdenum Carbide (CAS 12069-89-5)	Molybdenum (Mo) 5 UG/L Molybdenum (Mo) 70 UG/L
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Estonia Dangerous substances in soil Data

Molybdenum Carbide (CAS 12069-89-5)	Molybdenum (Mo) 10 mg/kg Molybdenum (Mo) 20 mg/kg Molybdenum (Mo) 200 mg/kg
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SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
EU waste code	The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Disposal methods/information	Collect and reclaim or dispose in sealed containers at licensed waste disposal site.
Special precautions	Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

ADR

14.1. - 14.6.: Not regulated as dangerous goods.

RID

14.1. - 14.6.: Not regulated as dangerous goods.

ADN

14.1. - 14.6.: Not regulated as dangerous goods.

IATA

14.1. - 14.6.: Not regulated as dangerous goods.

IMDG

14.1. - 14.6.: Not regulated as dangerous goods.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended

Not listed.

Regulation (EC) No. 850/2004 On persistent organic pollutants, Annex I as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA

Not listed.

Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended

Not listed.

Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work, as amended.

Not listed.

Other EU regulations

Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended

Not listed.

Other regulations

The product is classified and labelled in accordance with EC directives or respective national laws. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006.

National regulations

Follow national regulation for work with chemical agents.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations

Not available.

Information on evaluation method leading to the classification of mixture

Not applicable.

Disclaimer

Materion Advanced Chemicals Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. This document has been prepared using data from sources considered to be technically reliable and the information is believed to be correct. Materion makes no warranties, expressed or implied, as to the accuracy of the information contained herein. Materion cannot anticipate all conditions under which this information and its products may be used and the actual conditions of use are beyond its control. The user is responsible to evaluate all available information when using this product for any particular use and to comply with all Federal, State, Provincial and Local laws, statutes and regulations.