



SAFETY DATA SHEET

MATERION

1. Identification

Product identifier Molybdenum oxide (MoO₃)

Other means of identification

SDS number 1XC

Materion Code 1XC

CAS number 1313-27-5

Synonyms Molybdenum oxide (MoO₃) * Molybdenum trioxide (MoO₃)

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name Materion Advanced Chemicals Inc.

Address 407 N 13th Street
1316 W. St. Paul Avenue
Milwaukee, WI 53233
United States

Telephone 414.212.0257

E-mail advancedmaterials@materion.com

Contact person Noreen Atkinson

Emergency phone number Chemtrec 800.424.9300

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards

Acute toxicity, oral	Category 3
Serious eye damage/eye irritation	Category 2A
Carcinogenicity	Category 2
Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation
Specific target organ toxicity, repeated exposure	Category 2

Environmental hazards

Hazardous to the aquatic environment, acute hazard	Category 3
Hazardous to the aquatic environment, long-term hazard	Category 3

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Toxic if swallowed. Toxic if swallowed. Causes serious eye irritation. May cause respiratory irritation. Suspected of causing cancer. Causes damage to organs. Causes damage to organs (respiratory system) through prolonged or repeated exposure. Harmful to aquatic life. Harmful to aquatic life with long lasting effects.

Precautionary statement

Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust. Wear eye/face protection. Do not breathe dust. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Wear eye protection/face protection. Wear protective gloves/protective clothing/eye protection/face protection.

Response

If swallowed: Immediately call a poison center/doctor. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Get medical advice/attention. Call a poison center/doctor if you feel unwell. Specific treatment (see this label). Rinse mouth. If eye irritation persists: Get medical advice/attention.

Storage

Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)

None known.

Supplemental information

None.

3. Composition/information on ingredients

Substances

Chemical name	Common name and synonyms	CAS number	%
Molybdenum oxide	Molybdenum oxide (MoO ₃) Molybdenum trioxide (MoO ₃)	1313-27-5	90 - 100

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.

Skin contact

Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact

Do not rub eyes. Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion

Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting without advice from poison control center. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Do not use mouth-to-mouth method if victim ingested the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device.

Most important symptoms/effects, acute and delayed

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Dusts may irritate the respiratory tract, skin and eyes. Coughing. Discomfort in the chest. Shortness of breath. Prolonged exposure may cause chronic effects.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. In case of shortness of breath, give oxygen. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information

In the case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). IF exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO₂).

Unsuitable extinguishing media

None known.

Specific hazards arising from the chemical

During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Wear suitable protective equipment.

Fire fighting equipment/instructions

Use water spray to cool unopened containers. Water runoff can cause environmental damage.

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards

No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Immediately evacuate personnel to safe areas. Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate personal protective equipment. Do not breathe dust. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Absorb in vermiculite, dry sand or earth and place into containers. Collect dust using a vacuum cleaner equipped with HEPA filter.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Do not contaminate water. Avoid discharge into drains, water courses or onto the ground. Inform appropriate managerial or supervisory personnel of all environmental releases.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Avoid contact with eyes. Do not taste or swallow. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Do not empty into drains. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Material	Type	Value
Molybdenum oxide (CAS 1313-27-5)	PEL	5 mg/m3

US. ACGIH Threshold Limit Values

Material	Type	Value	Form
Molybdenum oxide (CAS 1313-27-5)	TWA	0.5 mg/m3	Respirable fraction.

US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants

Material	Type	Value
Molybdenum oxide (CAS 1313-27-5)	PEL	0.5 mg/m3

Biological limit values	No biological exposure limits noted for the ingredient(s).
Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits. Provide eyewash station.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Wear eye/face protection. Chemical respirator with organic vapor cartridge, full facepiece, dust and mist filter.
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.
Other	Use personal protective equipment as required. Use of an impervious apron is recommended.
Respiratory protection	Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Chemical respirator with organic vapor cartridge, full facepiece, dust and mist filter.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking.

9. Physical and chemical properties

Appearance	Powder.
Physical state	Solid.
Form	Powder.
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	1463 °F (795 °C)
Initial boiling point and boiling range	2111 °F (1155 °C)
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	< 0.0000001 kPa at 25 °C
Vapor density	Not available.

Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	4.69 g/cm ³ estimated at 26 °C
Explosive properties	Not explosive.
Molecular formula	Mo-O ₃
Molecular weight	143.95 g/mol
Oxidizing properties	Not oxidizing.
Specific gravity	4.69 at 26 °C

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Not available.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	None known.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause damage to organs through prolonged or repeated exposure by inhalation. Dust may irritate respiratory system.
Skin contact	Dust or powder may irritate the skin.
Eye contact	Causes serious eye irritation.
Ingestion	Toxic if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics Severe eye irritation. Dusts may irritate the respiratory tract, skin and eyes. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Coughing. Discomfort in the chest. Shortness of breath.

Information on toxicological effects

Acute toxicity	Toxic if swallowed. Toxic if swallowed. May cause respiratory irritation.
Skin corrosion/irritation	Based on available data, the classification criteria are not met.
Serious eye damage/eye irritation	Causes serious eye irritation.
Respiratory or skin sensitization	
Respiratory sensitization	Based on available data, the classification criteria are not met.
Skin sensitization	Based on available data, the classification criteria are not met.
Germ cell mutagenicity	Based on available data, the classification criteria are not met.
Carcinogenicity	Suspected of causing cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity	Based on available data, the classification criteria are not met.
Specific target organ toxicity - single exposure	Causes damage to organs. Respiratory tract irritation.
Specific target organ toxicity - repeated exposure	Causes damage to organs () through prolonged or repeated exposure.
Aspiration hazard	Based on available data, the classification criteria are not met.
Chronic effects	Causes damage to organs through prolonged or repeated exposure.

12. Ecological information

Ecotoxicity Harmful to aquatic life with long lasting effects. Accumulation in aquatic organisms is expected.

Product	Species	Test Results
Molybdenum oxide (CAS 1313-27-5)		
Aquatic		
Fish	LC50	Fathead minnow (Pimephales promelas) 70 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number	UN3288
UN proper shipping name	Toxic solid, inorganic, n.o.s.
Transport hazard class(es)	
Class	6.1(PGIII)
Subsidiary risk	-
Label(s)	6.1
Packing group	III
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

Special provisions IB8, IP3, T1, TP33
Packaging exceptions 153
Packaging non bulk 213
Packaging bulk 240

IATA

UN number UN3288
UN proper shipping name Toxic solid, inorganic, n.o.s.
Transport hazard class(es)
Class 6.1(PGIII)
Subsidiary risk -
Packing group III
Environmental hazards No.
ERG Code 6L
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.
Other information
Passenger and cargo aircraft Allowed with restrictions.
Cargo aircraft only Allowed with restrictions.

IMDG

UN number UN3288
UN proper shipping name TOXIC SOLID, INORGANIC, N.O.S.
Transport hazard class(es)
Class 6.1(PGIII)
Subsidiary risk -
Packing group III
Environmental hazards
Marine pollutant No.
EmS F-A, S-A
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

DOT



IATA; IMDG



15. Regulatory information

US federal regulations

CERCLA/SARA Hazardous Substances - Not applicable.

All components are on the U.S. EPA TSCA Inventory List.

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard - Yes

Delayed Hazard - Yes

Fire Hazard - No

Pressure Hazard - No

Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Molybdenum oxide	1313-27-5	90 - 100

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Contaminate candidate list

US state regulations

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

16. Other information, including date of preparation or last revision

Issue date 05-26-2015

Revision date 01-12-2018

Version # 04

Disclaimer

Materion Advanced Chemicals Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. This document has been prepared using data from sources considered to be technically reliable and the information is believed to be correct. Materion makes no warranties, expressed or implied, as to the accuracy of the information contained herein. Materion cannot anticipate all conditions under which this information and its products may be used and the actual conditions of use are beyond its control. The user is responsible to evaluate all available information when using this product for any particular use and to comply with all Federal, State, Provincial and Local laws, statutes and regulations.