



SAFETY DATA SHEET

MATERION

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Name of the substance	Molybdenum Silicide (Mo5Si3)
Identification number	234-786-3 (EC number)
Synonyms	None.
Document number	1XM
Materion Code	1XM
Issue date	29-December-2015
Version number	02
Revision date	12-January-2018
Supersedes date	29-December-2015

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses	The chemical(s) listed herein is not found on the Toxic Substance Control Act chemical substance inventory. This chemical may not be used for commercial purposes. This chemical may be used for research and development purposes only as defined at 40 CFR 710,2(y).
Uses advised against	None known.

1.3. Details of the supplier of the safety data sheet

Supplier

Company name	Materion Advanced Chemicals Inc.
Address	407 N. 13th Street 1316 W. St. Paul Avenue Milwaukee, WI 53233 United States
Division	Milwaukee
Telephone	414.212.0257
e-mail	advancedmaterials@materion.com
Contact person	Noreen Atkinson

1.4. Emergency telephone number

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The substance has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended

This substance does not meet the criteria for classification according to Regulation (EC) 1272/2008 as amended.

Hazard summary	Not classified for health hazards. However, occupational exposure to the mixture or substance(s) may cause adverse health effects.
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2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Contains:	Molybdenum Silicide (Mo5Si3)
Hazard pictograms	None.
Signal word	None.
Hazard statements	The substance does not meet the criteria for classification.

Precautionary statements

Prevention	Observe good industrial hygiene practices.
Response	Wash hands after handling.
Storage	Store away from incompatible materials.
Disposal	Dispose of waste and residues in accordance with local authority requirements.

Supplemental label information	For further information, please contact the Product Stewardship Department at +1.800.862.4118.
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2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

3.1. Substances

General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	INDEX No.	Notes
Molybdenum Silicide (Mo5Si3)	90 - 100	12033-40-8 234-786-3	-	-	
Classification:	-				

List of abbreviations and symbols that may be used above

M: M-factor

vPvB: very persistent and very bioaccumulative substance.

PBT: persistent, bioaccumulative and toxic substance.

#: This substance has been assigned Community workplace exposure limit(s).

SECTION 4: First aid measures

General information

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

4.1. Description of first aid measures

Inhalation

Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact

Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact

Rinse with water. Get medical attention if irritation develops and persists.

Ingestion

Rinse mouth. Get medical attention if symptoms occur.

4.2. Most important symptoms and effects, both acute and delayed

Direct contact with eyes may cause temporary irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

General fire hazards

No unusual fire or explosion hazards noted.

5.1. Extinguishing media

Suitable extinguishing media

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture

During fire, gases hazardous to health may be formed.

5.3. Advice for firefighters

Special protective equipment for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Special firefighting procedures

Use water spray to cool unopened containers.

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.

For emergency responders

Keep unnecessary personnel away. Use personal protection recommended in Section 8 of the SDS.

6.2. Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

6.3. Methods and material for containment and cleaning up

Stop the flow of material, if this is without risk. Following product recovery, flush area with water.

6.4. Reference to other sections

For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid prolonged exposure. Observe good industrial hygiene practices.

7.2. Conditions for safe storage, including any incompatibilities

Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

7.3. Specific end use(s)

Not available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

Austria. MAK List, OEL Ordinance (GwV), BGBl. II, no. 184/2001

Material	Type	Value	Form
Molybdenum Silicide (Mo ₅ Si ₃) (CAS 12033-40-8)	MAK	10 mg/m ³	Inhalable fraction.
	STEL	20 mg/m ³	Inhalable fraction.

Belgium. Exposure Limit Values.

Material	Type	Value
Molybdenum Silicide (Mo ₅ Si ₃) (CAS 12033-40-8)	TWA	10 mg/m ³

Bulgaria. OELs. Regulation No 13 on protection of workers against risks of exposure to chemical agents at work

Material	Type	Value
Molybdenum Silicide (Mo ₅ Si ₃) (CAS 12033-40-8)	TWA	10 mg/m ³

Croatia. Dangerous Substance Exposure Limit Values in the Workplace (ELVs), Annexes 1 and 2, Narodne Novine, 13/09

Material	Type	Value
Molybdenum Silicide (Mo ₅ Si ₃) (CAS 12033-40-8)	MAC	10 mg/m ³
	STEL	20 mg/m ³

Czech Republic. OELs. Government Decree 361

Material	Type	Value
Molybdenum Silicide (Mo ₅ Si ₃) (CAS 12033-40-8)	Ceiling	25 mg/m ³
	TWA	5 mg/m ³

Denmark. Exposure Limit Values

Material	Type	Value
Molybdenum Silicide (Mo ₅ Si ₃) (CAS 12033-40-8)	TLV	10 mg/m ³

Estonia. OELs. Occupational Exposure Limits of Hazardous Substances. (Annex of Regulation No. 293 of 18 September 2001)

Material	Type	Value	Form
Molybdenum Silicide (Mo ₅ Si ₃) (CAS 12033-40-8)	TWA	5 mg/m ³	Respirable dust.
		10 mg/m ³	Total dust.

Greece. OELs (Decree No. 90/1999, as amended)

Material	Type	Value
Molybdenum Silicide (Mo ₅ Si ₃) (CAS 12033-40-8)	TWA	15 mg/m ³

Hungary. OELs. Joint Decree on Chemical Safety of Workplaces

Material	Type	Value
Molybdenum Silicide (Mo ₅ Si ₃) (CAS 12033-40-8)	STEL	60 mg/m ³
	TWA	15 mg/m ³

Iceland. OELs. Regulation 154/1999 on occupational exposure limits

Material	Type	Value
Molybdenum Silicide (Mo ₅ Si ₃) (CAS 12033-40-8)	TWA	10 mg/m ³

Ireland. Occupational Exposure Limits

Material	Type	Value	Form
Molybdenum Silicide (Mo5Si3) (CAS 12033-40-8)	TWA	3 mg/m3	Respirable fraction.
		10 mg/m3	Inhalable fraction.

Italy. Occupational Exposure Limits

Material	Type	Value	Form
Molybdenum Silicide (Mo5Si3) (CAS 12033-40-8)	TWA	3 mg/m3	Respirable fraction.
		10 mg/m3	Inhalable fraction.

Lithuania. OELs. Limit Values for Chemical Substances, General Requirements

Material	Type	Value	Form
Molybdenum Silicide (Mo5Si3) (CAS 12033-40-8)	TWA	5 mg/m3	Respirable fraction.
		10 mg/m3	Inhalable fraction.

Norway. Administrative Norms for Contaminants in the Workplace

Material	Type	Value
Molybdenum Silicide (Mo5Si3) (CAS 12033-40-8)	TLV	10 mg/m3

Poland. MACs. Regulation regarding maximum permissible concentrations and intensities of harmful factors in the work environment, Annex 1

Material	Type	Value
Molybdenum Silicide (Mo5Si3) (CAS 12033-40-8)	STEL	10 mg/m3
	TWA	4 mg/m3

Portugal. VLEs. Norm on occupational exposure to chemical agents (NP 1796)

Material	Type	Value	Form
Molybdenum Silicide (Mo5Si3) (CAS 12033-40-8)	TWA	3 mg/m3	Respirable fraction.
		10 mg/m3	Inhalable fraction.

Romania. OELs. Protection of workers from exposure to chemical agents at the workplace

Material	Type	Value
Molybdenum Silicide (Mo5Si3) (CAS 12033-40-8)	STEL	10 mg/m3
	TWA	5 mg/m3

Slovakia. OELs. Regulation No. 300/2007 concerning protection of health in work with chemical agents

Material	Type	Value	Form
Molybdenum Silicide (Mo5Si3) (CAS 12033-40-8)	TWA	5 mg/m3	Respirable fraction.
		10 mg/m3	Inhalable fraction.

Sweden. OELs. Work Environment Authority (AV), Occupational Exposure Limit Values (AFS 2015:7)

Material	Type	Value	Form
Molybdenum Silicide (Mo5Si3) (CAS 12033-40-8)	TWA	5 mg/m3	Respirable dust.
		10 mg/m3	Total dust.

Switzerland. SUVA Grenzwerte am Arbeitsplatz

Material	Type	Value	Form
Molybdenum Silicide (Mo5Si3) (CAS 12033-40-8)	TWA	10 mg/m3	Inhalable dust.

UK. EH40 Workplace Exposure Limits (WELs)

Material	Type	Value
Molybdenum Silicide (Mo5Si3) (CAS 12033-40-8)	STEL	20 mg/m3
	TWA	10 mg/m3

Biological limit values

No biological exposure limits noted for the ingredient(s).

Recommended monitoring procedures

Follow standard monitoring procedures.

Derived no effect levels (DNELs) Not available.

Predicted no effect concentrations (PNECs) Not available.

8.2. Exposure controls

Appropriate engineering controls Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

General information Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

- Hand protection Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

- Other Wear suitable protective clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

Hygiene measures Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

Environmental exposure controls Environmental manager must be informed of all major releases.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state Solid.

Form Solid.

Colour Not available.

Odour Not available.

Odour threshold Not available.

pH Not available.

Melting point/freezing point Not available.

Initial boiling point and boiling range Not available.

Flash point Not available.

Evaporation rate Not available.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%) Not available.

Vapour pressure Not available.

Vapour density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity Not available.

Explosive properties Not explosive.

Oxidising properties Not oxidising.

9.2. Other information

Molecular formula Mo5Si3

SECTION 10: Stability and reactivity

10.1. Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability Material is stable under normal conditions.

10.3. Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.

10.4. Conditions to avoid Contact with incompatible materials.

10.5. Incompatible materials Strong oxidising agents.

10.6. Hazardous decomposition products No hazardous decomposition products are known.

SECTION 11: Toxicological information

General information Occupational exposure to the substance or mixture may cause adverse effects.

Information on likely routes of exposure

Inhalation Prolonged inhalation may be harmful.

Skin contact No adverse effects due to skin contact are expected.

Eye contact Direct contact with eyes may cause temporary irritation.

Ingestion May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational exposure.

Symptoms Exposure may cause temporary irritation, redness, or discomfort.

11.1. Information on toxicological effects

Acute toxicity No data available.

Skin corrosion/irritation Due to partial or complete lack of data the classification is not possible.

Serious eye damage/eye irritation Due to partial or complete lack of data the classification is not possible.

Respiratory sensitisation Due to partial or complete lack of data the classification is not possible.

Skin sensitisation Due to partial or complete lack of data the classification is not possible.

Germ cell mutagenicity Due to partial or complete lack of data the classification is not possible.

Carcinogenicity Due to partial or complete lack of data the classification is not possible.

Hungary. 26/2000 EüM Ordinance on protection against and preventing risk relating to exposure to carcinogens at work (as amended)

Not listed.

Reproductive toxicity Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity - single exposure Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity - repeated exposure Due to partial or complete lack of data the classification is not possible.

Aspiration hazard Due to partial or complete lack of data the classification is not possible.

Mixture versus substance information No information available.

Other information Not available.

SECTION 12: Ecological information

12.1. Toxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

12.2. Persistence and degradability No data is available on the degradability of this product.

12.3. Bioaccumulative potential No data available.

Partition coefficient n-octanol/water (log Kow) Not available.

Bioconcentration factor (BCF) Not available.

12.4. Mobility in soil No data available.

- 12.5. Results of PBT and vPvB assessment** Not available.
- 12.6. Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

12.7. Additional information

Estonia Dangerous substances in groundwater Data

Molybdenum Silicide (Mo5Si3) (CAS 12033-40-8)	Molybdenum (Mo) 5 UG/L
	Molybdenum (Mo) 70 UG/L

Estonia Dangerous substances in soil Data

Molybdenum Silicide (Mo5Si3) (CAS 12033-40-8)	Molybdenum (Mo) 10 mg/kg
	Molybdenum (Mo) 20 mg/kg
	Molybdenum (Mo) 200 mg/kg

SECTION 13: Disposal considerations

13.1. Waste treatment methods

- Residual waste** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
- Contaminated packaging** Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
- EU waste code** The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
- Disposal methods/information** Collect and reclaim or dispose in sealed containers at licensed waste disposal site.
- Special precautions** Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

ADR

14.1. - 14.6.: Not regulated as dangerous goods.

RID

14.1. - 14.6.: Not regulated as dangerous goods.

ADN

14.1. - 14.6.: Not regulated as dangerous goods.

IATA

14.1. - 14.6.: Not regulated as dangerous goods.

IMDG

14.1. - 14.6.: Not regulated as dangerous goods.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended

Not listed.

Regulation (EC) No. 850/2004 On persistent organic pollutants, Annex I as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA

Not listed.

Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended

Not listed.

Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work, as amended.

Not listed.

Other EU regulations

Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended

Not listed.

Other regulations

The product is classified and labelled in accordance with EC directives or respective national laws. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006, as amended.

National regulations

Follow national regulation for work with chemical agents.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations

Not available.

Information on evaluation method leading to the classification of mixture

Not applicable.

Disclaimer

Materion Advanced Chemicals Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. This document has been prepared using data from sources considered to be technically reliable and the information is believed to be correct. Materion makes no warranties, expressed or implied, as to the accuracy of the information contained herein. Materion cannot anticipate all conditions under which this information and its products may be used and the actual conditions of use are beyond its control. The user is responsible to evaluate all available information when using this product for any particular use and to comply with all Federal, State, Provincial and Local laws, statutes and regulations.