



SAFETY DATA SHEET

MATERION

1. Identification

Product identifier Chromium-Nickel (Cr-Ni)

Other means of identification

SDS number 1XQ

Materion Code 1XQ

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name Materion Advanced Chemicals Inc.

Address 407 N 13th Street
1316 W. St. Paul Avenue
Milwaukee, WI 53233
United States

Telephone 414.212.0257

E-mail advancedmaterials@materion.com

Contact person Laura Hamilton

Emergency phone number Chemtrec 800.424.9300

2. Hazard(s) identification

Physical hazards Flammable solids Category 2

Health hazards Serious eye damage/eye irritation Category 2A

Sensitization, respiratory Category 1

Sensitization, skin Category 1

Carcinogenicity Category 2

Environmental hazards Hazardous to the aquatic environment, acute hazard Category 1

Hazardous to the aquatic environment, long-term hazard Category 1

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Flammable solid. May cause an allergic skin reaction. Causes serious eye irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Suspected of causing cancer. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection. In case of inadequate ventilation wear respiratory protection.

Response	If on skin: Wash with plenty of water. If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Get medical advice/attention. Specific treatment (see this label). If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. If experiencing respiratory symptoms: Call a poison center/doctor. Wash contaminated clothing before reuse. In case of fire: Use appropriate media to extinguish. Collect spillage.
Storage	Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	Not applicable.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Chromium		7440-47-3	70 - 92.5
Nickel		7440-02-0	7.5 - 30

4. First-aid measures

Inhalation	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause an allergic skin reaction. Dermatitis. Rash. May cause allergic respiratory reaction.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Dry sand.
Unsuitable extinguishing media	Water. Do not use water jet as an extinguisher, as this will spread the fire. Carbon dioxide (CO ₂).
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA. Structural firefighters protective clothing will only provide limited protection.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes.
Specific methods	Move containers from fire area if you can do so without risk. In the event of fire and/or explosion do not breathe fumes.
General fire hazards	Flammable solid.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. This material is classified as a water pollutant under the Clean Water Act and should be prevented from contaminating soil or from entering sewage and drainage systems which lead to waterways. Stop the flow of material, if this is without risk. Collect spillage. Following product recovery, flush area with water.

Environmental precautions Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Do not smoke. All equipment used when handling the product must be grounded. Use explosion-proof equipment. Avoid contact with skin. Avoid contact with eyes. Avoid prolonged exposure. Avoid contact with clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Avoid release to the environment. Do not empty into drains.

Conditions for safe storage, including any incompatibilities Store locked up. Keep away from heat, sparks and open flame. Store in original tightly closed container. Store in a cool, dry place out of direct sunlight. Store in a well-ventilated place. Keep in an area equipped with sprinklers.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Chromium (CAS 7440-47-3)	PEL	1 mg/m ³
Nickel (CAS 7440-02-0)	PEL	1 mg/m ³

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Chromium (CAS 7440-47-3)	TWA	0.5 mg/m ³	Inhalable fraction.
Nickel (CAS 7440-02-0)	TWA	1.5 mg/m ³	Inhalable fraction.

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Chromium (CAS 7440-47-3)	TWA	0.5 mg/m ³
Nickel (CAS 7440-02-0)	TWA	0.015 mg/m ³

US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants

Components	Type	Value
Chromium (CAS 7440-47-3)	PEL	0.5 mg/m ³
Nickel (CAS 7440-02-0)	PEL	0.5 mg/m ³

Biological limit values No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls Ventilate as needed to control airborne dust. Use explosion-proof ventilation equipment if airborne dust levels are high.
Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.
Provide eyewash station.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear eye/face protection. Wear a full-face respirator, if needed.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing.

Respiratory protection Wear positive pressure self-contained breathing apparatus (SCBA).

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Physical state Solid.

Form Solid.

Color Not available.

Odor Not available.

Odor threshold Not available.

pH Not available.

Melting point/freezing point 2651 °F (1455 °C) estimated

Initial boiling point and boiling range 4787.6 °F (2642 °C) estimated

Flash point Not available.

Evaporation rate Not available.

Flammability (solid, gas) Flammable solid.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%) Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure 0.00001 hPa estimated

Vapor density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity Not available.

Other information

Density	7.47 g/cm ³ estimated
Specific gravity	7.47 estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Heat, flames and sparks. High temperatures. Contact with incompatible materials.
Incompatible materials	Strong acids. Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin contact	May cause an allergic skin reaction.
Eye contact	Causes serious eye irritation.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics
Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity	May cause an allergic skin reaction. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Causes serious eye irritation.
Respiratory or skin sensitization	
Respiratory sensitization	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin sensitization	May cause an allergic skin reaction.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	Suspected of causing cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

Chromium (CAS 7440-47-3)	3 Not classifiable as to carcinogenicity to humans.
Nickel (CAS 7440-02-0)	2B Possibly carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Nickel (CAS 7440-02-0)	Known To Be Human Carcinogen. Reasonably Anticipated to be a Human Carcinogen.
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Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not available.

Chronic effects Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity Very toxic to aquatic life with long lasting effects. Accumulation in aquatic organisms is expected.

Product	Species	Test Results
Chromium-Nickel (Cr-Ni)		
Aquatic		
Fish	LC50	Fish 78.088 mg/l, 96 hours estimated

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

UN number	UN3089
UN proper shipping name	Metal powders, flammable, n.o.s., MARINE POLLUTANT
Transport hazard class(es)	
Class	4.1
Subsidiary risk	-
Label(s)	4.1
Packing group	II
Environmental hazards	
Marine pollutant	Yes
Special precautions for user	Not available.
Special provisions	IB8, IP2, IP4, T3, TP33
Packaging exceptions	151
Packaging non bulk	212
Packaging bulk	240

IATA

UN number	UN3089
UN proper shipping name	Metal powders, flammable, n.o.s.
Transport hazard class(es)	
Class	4.1

Subsidiary risk	-
Label(s)	4.1
Packing group	II
Environmental hazards	Yes
Special precautions for user	Not available.

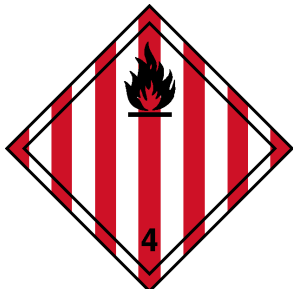
IMDG

UN number	UN3089
UN proper shipping name	Metal powders, flammable, n.o.s., MARINE POLLUTANT
Transport hazard class(es)	
Class	4.1
Subsidiary risk	-
Label(s)	4.1
Packing group	II
Environmental hazards	
Marine pollutant	Yes
EmS	Not available.
Special precautions for user	Not available.

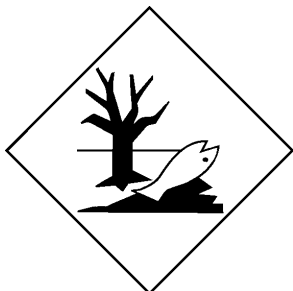
DOT



IATA; IMDG



Marine pollutant



General information

DOT Regulated Marine Pollutant. IMDG Regulated Marine Pollutant.

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
All components are on the U.S. EPA TSCA Inventory List.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Chromium (CAS 7440-47-3) Listed.

Nickel (CAS 7440-02-0) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Chromium	7440-47-3	70 - 92.5
Nickel	7440-02-0	7.5 - 30

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Chromium (CAS 7440-47-3)

Nickel (CAS 7440-02-0)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

California Proposition 65



WARNING: WARNING: This product contains a chemical known to the State of California to cause cancer.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Nickel (CAS 7440-02-0)

Listed: October 1, 1989

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Chromium (CAS 7440-47-3)

Nickel (CAS 7440-02-0)

16. Other information, including date of preparation or last revision

Issue date 08-08-2014

Revision date 01-12-2018

Version # 03

Disclaimer The information in the sheet was written based on the best knowledge and experience currently available.