



SAFETY DATA SHEET

MATERION

1. Identification

Product identifier Stainless Steel Products

Other means of identification
SDS number 230

Manufacturer/Importer/Supplier/Distributor information
Manufacturer

Company name Materion Advanced Materials Group
Address 42 Mt. Ebo Road South
 Brewster, NY 10509
 United States

Telephone 1+845.279.0900
Website materion.com
E-mail Not available.

Emergency phone number Chemtrec 1+703.527.3887

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards

Acute toxicity, oral	Category 1
Acute toxicity, dermal	Category 2
Acute toxicity, inhalation	Category 2
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Sensitization, respiratory	Category 1
Sensitization, skin	Category 1
Germ cell mutagenicity	Category 2
Carcinogenicity	Category 1A
Reproductive toxicity	Category 1
Specific target organ toxicity, single exposure	Category 1
Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation
Specific target organ toxicity, repeated exposure	Category 1

Environmental hazards

Hazardous to the aquatic environment, acute hazard	Category 1
Hazardous to the aquatic environment, long-term hazard	Category 1

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement

Fatal if swallowed. Fatal in contact with skin. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Fatal if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation. Suspected of causing genetic defects. May cause cancer. May damage fertility or the unborn child. Causes damage to organs. Causes damage to organs through prolonged or repeated exposure. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.

Precautionary statement**Prevention**

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust. Do not get in eyes, on skin, or on clothing. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection. Wear respiratory protection.

Response

If swallowed: Immediately call a poison center/doctor. Rinse mouth. If on skin: Wash with plenty of water. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Specific treatment is urgent (see this label). If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off immediately all contaminated clothing and wash it before reuse. Collect spillage.

Storage

Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)

None known.

Supplemental information

100% of the mixture consists of component(s) of unknown acute oral toxicity. 100% of the mixture consists of component(s) of unknown acute dermal toxicity. 100% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 100% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

3. Composition/information on ingredients**Mixtures**

Chemical name	Common name and synonyms	CAS number	%
Iron		7439-89-6	70 - 80
Chromium		7440-47-3	10 - 25
Nickel		7440-02-0	5 - 20
Molybdenum		7439-98-7	0.01 - 5
Manganese		7439-96-5	0.01 - 3
Silicon		7440-21-3	0.01 - 2
Phosphorus		7723-14-0	0.01 - 1
Carbon		7440-44-0	≤ 1

4. First-aid measures**Inhalation**

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a physician or poison control center immediately.

Skin contact

Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control center immediately. Wash contaminated clothing before reuse.

Eye contact

Do not rub eyes. Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting without advice from poison control center. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Do not use mouth-to-mouth method if victim ingested the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device.
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Difficulty in breathing. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Prolonged exposure may cause chronic effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	Take off immediately all contaminated clothing. IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse. Discard any shoes or clothing items that cannot be decontaminated.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Dry sand. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire. Carbon dioxide (CO2).
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe dust. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	<p>Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Prevent product from entering drains. Stop the flow of material, if this is without risk.</p> <p>Large Spills: Wet down with water and dike for later disposal. Absorb in vermiculite, dry sand or earth and place into containers. Shovel the material into waste container. Following product recovery, flush area with water.</p> <p>Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.</p> <p>Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.</p>
Environmental precautions	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Minimize dust generation and accumulation. Do not breathe dust. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Avoid prolonged exposure. When using, do not eat, drink or smoke. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Chromium (CAS 7440-47-3)	PEL	1 mg/m ³	
Manganese (CAS 7439-96-5)	Ceiling	5 mg/m ³	Fume.
Molybdenum (CAS 7439-98-7)	PEL	15 mg/m ³	Total dust.
Nickel (CAS 7440-02-0)	PEL	1 mg/m ³	
Phosphorus (CAS 7723-14-0)	PEL	0.1 mg/m ³	
Silicon (CAS 7440-21-3)	PEL	5 mg/m ³	Respirable fraction.
		15 mg/m ³	Total dust.

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value	Form
Carbon (CAS 7440-44-0)	TWA	5 mg/m ³	Respirable fraction.
		15 mg/m ³	Total dust.

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Chromium (CAS 7440-47-3)	TWA	0.5 mg/m ³	Inhalable fraction.
Manganese (CAS 7439-96-5)	TWA	0.1 mg/m ³	Inhalable fraction.
		0.02 mg/m ³	Respirable fraction.
Molybdenum (CAS 7439-98-7)	TWA	3 mg/m ³	Respirable fraction.
		10 mg/m ³	Inhalable fraction.
Phosphorus (CAS 7723-14-0)	TWA	0.1 mg/m ³	

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Carbon (CAS 7440-44-0)	TWA	2.5 mg/m ³	Respirable.
Chromium (CAS 7440-47-3)	TWA	0.5 mg/m ³	
Manganese (CAS 7439-96-5)	STEL	3 mg/m ³	Fume.
	TWA	1 mg/m ³	Fume.

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Nickel (CAS 7440-02-0)	TWA	0.015 mg/m ³	
Phosphorus (CAS 7723-14-0)	TWA	0.1 mg/m ³	
Silicon (CAS 7440-21-3)	TWA	5 mg/m ³	Respirable.
		10 mg/m ³	Total

US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants

Components	Type	Value	Form
Chromium (CAS 7440-47-3)	PEL	0.5 mg/m ³	
Manganese (CAS 7439-96-5)	PEL	0.2 mg/m ³	Fume.
		3 mg/m ³	Fume.
		3 mg/m ³	Respirable fraction.
Molybdenum (CAS 7439-98-7)	PEL	10 mg/m ³	Total dust.
		0.5 mg/m ³	
Nickel (CAS 7440-02-0)	PEL	0.5 mg/m ³	
Phosphorus (CAS 7723-14-0)	PEL	0.1 mg/m ³	

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. General ventilation normally adequate. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Wear safety glasses with side shields (or goggles).

Skin protection**Hand protection**

Wear appropriate chemical resistant gloves.

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

Wear positive pressure self-contained breathing apparatus (SCBA).

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Observe any medical surveillance requirements. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties**Appearance****Physical state**

Solid.

Form

Solid.

Color

Not available.

Odor

Not available.

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point

111.38 °F (44.1 °C) estimated

Initial boiling point and boiling range

536 °F (280 °C) estimated

Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	4820.12 hPa estimated
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	845.6 °F (452 °C) estimated
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	7.80 g/cm ³ estimated
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Specific gravity	7.8 estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.
Incompatible materials	Strong acids. Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Fatal if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin contact	Fatal in contact with skin. Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Causes serious eye irritation.
Ingestion	Fatal if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Difficulty in breathing. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity Fatal if inhaled. Fatal in contact with skin. Fatal if swallowed.

Components	Species	Test Results
Carbon (CAS 7440-44-0)		
<u>Acute</u>		
Oral		
LD50	Rat	> 10000 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation	Causes skin irritation.	
Serious eye damage/eye irritation	Causes serious eye irritation.	
Respiratory or skin sensitization		
Respiratory sensitization	May cause allergy or asthma symptoms or breathing difficulties if inhaled.	
Skin sensitization	May cause an allergic skin reaction.	
Germ cell mutagenicity	Suspected of causing genetic defects.	
Carcinogenicity	May cause cancer.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
Chromium (CAS 7440-47-3)	3 Not classifiable as to carcinogenicity to humans.	
Nickel (CAS 7440-02-0)	2B Possibly carcinogenic to humans.	
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)		
Not regulated.		
US. National Toxicology Program (NTP) Report on Carcinogens		
Nickel (CAS 7440-02-0)	Known To Be Human Carcinogen. Reasonably Anticipated to be a Human Carcinogen.	
Reproductive toxicity	May damage fertility or the unborn child.	
Specific target organ toxicity - single exposure	Causes damage to organs. May cause respiratory irritation.	
Specific target organ toxicity - repeated exposure	Causes damage to organs through prolonged or repeated exposure.	
Aspiration hazard	Not an aspiration hazard.	
Chronic effects	Prolonged inhalation may be harmful. Causes damage to organs through prolonged or repeated exposure. Prolonged exposure may cause chronic effects.	

12. Ecological information

Ecotoxicity	Very toxic to aquatic life with long lasting effects.		
Product	Species		
Stainless Steel Products			
Aquatic			
Fish	LC50	Fish	6.9133 mg/l, 96 hours estimated

* Estimates for product may be based on additional component data not shown.

Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	D007: Waste Chromium The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT	Not regulated as dangerous goods.
IATA	Not regulated as dangerous goods.
IMDG	Not regulated as dangerous goods.
General information	IMDG Regulated Marine Pollutant.

15. Regulatory information

US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
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Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Chromium (CAS 7440-47-3)	Listed.
Nickel (CAS 7440-02-0)	Listed.
Phosphorus (CAS 7723-14-0)	Listed.

SARA 304 Emergency release notification

PHOSPHORUS (CAS 7723-14-0)	1 LBS
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OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Chemical name	CAS number	Reportable quantity (pounds)	Threshold planning quantity (pounds)	Threshold planning quantity, lower value (pounds)	Threshold planning quantity, upper value (pounds)
Phosphorus	7723-14-0	1	100		

SARA 311/312 Hazardous chemical

No (Exempt)

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Chromium	7440-47-3	10 - 25
Manganese	7439-96-5	0.01 - 3

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Nickel	7440-02-0	5 - 20
Phosphorus	7723-14-0	0.01 - 1

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Chromium (CAS 7440-47-3)
Manganese (CAS 7439-96-5)
Nickel (CAS 7440-02-0)
Phosphorus (CAS 7723-14-0)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Contains component(s) regulated under the Safe Drinking Water Act.

Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))

Phosphorus (CAS 7723-14-0) 80 %WT

DEA Exempt Chemical Mixtures Code Number

Phosphorus (CAS 7723-14-0) 6795

US state regulations**California Proposition 65**

WARNING: This product can expose you to Nickel, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Nickel (CAS 7440-02-0) Listed: October 1, 1989

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Chromium (CAS 7440-47-3)
Iron (CAS 7439-89-6)
Manganese (CAS 7439-96-5)
Molybdenum (CAS 7439-98-7)
Nickel (CAS 7440-02-0)
Phosphorus (CAS 7723-14-0)

16. Other information, including date of preparation or last revision

Issue date 05-26-2015

Revision date 06-13-2019

Version # 07

Disclaimer Materion Advanced Materials Group cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.