



SAFETY DATA SHEET

MATERION

1. Product and company identification

Name of the chemical	Aluminum - Chromium Products	
Other means of identification		
SDS number	260	
Recommended use of the chemical and restrictions on use		
Recommended use	Scientific research and development Manufacture of computer, electronic and optical products, electrical equipment	
Recommended restrictions	Professional uses: Public domain (administration, education, entertainment, services, craftsmen) Consumer uses: Private households (= general public = consumers)	
Manufacturer/Importer/Supplier/ Distributor information	Materion Electronic Materials	
Address	6070 Parkland Boulevard Mayfield Heights OH 44124 United States	
Telephone	EH&S	1.216.383.4019
E-mail	ehs@materion.com	
Contact person	Theodore Knudson	
Emergency telephone number	See Section 16.	

2. Hazards identification

Hazard classification		
Physical hazards	Not classified.	
Health hazards	Acute toxicity, oral	Category 2
	Sensitization, respiratory	Category 1
	Sensitization, skin	Category 1
	Germ cell mutagenicity	Category 2
	Specific target organ toxicity, single exposure	Category 1
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 2
	Hazardous to the aquatic environment, long-term hazard	Category 2

Label elements

Symbols



Signal word

Danger

Hazard statement

The material as sold in solid form is generally not considered hazardous. However, if the process involves grinding, melting, cutting or any other process that causes a release of dust or fumes, hazardous levels of airborne particulate could be generated. Fatal if swallowed. May cause an allergic skin reaction. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Suspected of causing genetic defects. Causes damage to organs. Toxic to aquatic life. Toxic to aquatic life with long lasting effects.

Precautionary statement

Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection. Wear respiratory protection.

Response	IF SWALLOWED: Immediately call a POISON CENTER/doctor. Rinse mouth. IF ON SKIN: Wash with plenty of water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF exposed or concerned: Call a POISON CENTER/doctor. If skin irritation or rash occurs: Get medical advice/attention. If experiencing respiratory symptoms: Call a POISON CENTER/doctor. Take off contaminated clothing and wash it before reuse. Collect spillage.
Storage	Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Other hazards	None known.
Supplemental information	For further information, please contact the Product Stewardship Department at +1.216.383.4019.

3. Composition/information on ingredients

Mixture

Chemical name	CAS Number	Concentration (%)
Aluminum	7429-90-5	70 - 99.9
Chromium	7440-47-3	0.1 - 30

4. First aid measures

First aid measures for different exposure routes

Inhalation	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If experiencing respiratory symptoms: Call a poison center or doctor/physician.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions.
Eye contact	Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting without advice from poison control center. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Do not use mouth-to-mouth method if victim ingested the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device.

Most important symptoms and effects Difficulty in breathing. May cause an allergic skin reaction. Dermatitis. Rash.

Personal protection for first-aid responders IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

Notes to physician Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

5. Fire-fighting measures

Extinguishing media	Powder. Dry sand.
Extinguishing media to avoid	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards during fire fighting	During fire, gases hazardous to health may be formed.
Special fire fighting procedures	Move containers from fire area if you can do so without risk.
Protection of fire-fighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
General fire hazards	No unusual fire or explosion hazards noted.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.

6. Accidental release measures

Personal precautions Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Environmental precautions Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

Spill cleanup methods Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Following product recovery, flush area with water.

Small Spills: Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

7. Handling and storage

Handling Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not taste or swallow. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices.

Storage Store locked up. Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Exposure limits

Taiwan. OELs (Standards of Permissible Exposure Limits at Workplace, Notice No. 58463, as amended)

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	STEL	15 mg/m3	Total dust.
		10 mg/m3	Respirable dust.
	TWA	5 mg/m3	Respirable dust.
		10 mg/m3	Total dust.
Chromium (CAS 7440-47-3)	STEL	2 mg/m3	
	TWA	1 mg/m3	

US. ACGIH Threshold Limit Values (TLV)

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	TWA	1 mg/m3	Respirable fraction.
Chromium (CAS 7440-47-3)	TWA	0.5 mg/m3	Inhalable fraction.

Biological limit values

ACGIH Biological Exposure Indices (BEI)

Components	Value	Determinant	Specimen	Sampling Time
Chromium (CAS 7440-47-3)	0.7 µg/l	Total chromium	Urine	*

* - For sampling details, please see the source document.

Appropriate engineering controls Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. General ventilation normally adequate.

Individual protection measures, such as personal protective equipment

Eye/face protection If contact is likely, safety glasses with side shields are recommended.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations Observe any medical surveillance requirements. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Physical state	Solid.
Form	Solid.
Color	Grey metallic.
Odor	None.
Odor threshold	Not applicable.
Melting point/freezing point	1220 °F (660 °C) estimated
pH	Not applicable.
Boiling point, initial boiling point, and boiling range	4220.6 °F (2327 °C) estimated
Flammability (solid, gas)	Not flammable
Flash point	Not applicable.
Decomposition temperature	Not applicable.
Auto-ignition temperature	Not applicable.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not applicable.
Explosive limit - lower (%) temperature	Not applicable.
Explosive limit - upper (%)	Not applicable.
Explosive limit - upper (%) temperature	Not applicable.
Vapor pressure	-0.01 hPa estimated
Vapor density	Not available.
Density	3.73 g/cm ³ estimated
Solubility(ies)	
Solubility (water)	Insoluble.
Partition coefficient (n-octanol/water)	Not applicable.
Evaporation rate	Not applicable.
Other data	
Explosive properties	Not explosive.
Kinematic viscosity	Not applicable.
Oxidizing properties	Not oxidizing.
Particle size	Not applicable.
Relative density	Not applicable.
Specific gravity	3.73 estimated
Viscosity	Not applicable.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause allergy or asthma symptoms or breathing difficulties if inhaled. Prolonged inhalation may be harmful.
Skin contact	May cause an allergic skin reaction.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Fatal if swallowed.

Symptoms Difficulty in breathing. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity Fatal if swallowed.

Components	Species	Test Results
Chromium (CAS 7440-47-3)		
<u>Acute</u>		
Oral		
LD50	Rat	46 - 113 mg/kg

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity Suspected of causing genetic defects.

Carcinogenicity

ACGIH Carcinogens

Aluminum (CAS 7429-90-5) A4 Not classifiable as a human carcinogen.

IARC Monographs. Overall Evaluation of Carcinogenicity

Chromium (CAS 7440-47-3) 3 Not classifiable as to carcinogenicity to humans.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Causes damage to organs.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

Product	Species	Test Results
Aluminum - Chromium Products		
<u>Aquatic</u>		
Fish	LC50 Fish	2.676 mg/l, 96 hours
<u>Acute</u>		
Crustacea	EC50 Daphnia	0.0333 mg/l, 48 hours estimated
Fish	LC50 Fish	0.2089 mg/l, 96 hours estimated

Components	Species	Test Results
Aluminum (CAS 7429-90-5)		
Aquatic		
<i>Acute</i>		
Fish	LC50	Grass carp, white amur (Ctenopharyngodon idella) 0.21 - 0.31 mg/l, 96 hours
Chromium (CAS 7440-47-3)		
Aquatic		
<i>Acute</i>		
Crustacea	EC50	Water flea (Daphnia magna) 0.01 - 0.7 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas) 10 - 100 mg/l, 96 hours

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulation No data available.

Mobility in soil No data available for this product.

Other hazardous effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Residual waste Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

Local disposal regulations Dispose in accordance with all applicable regulations.

14. Transport information

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

Applicable regulations Methods and Facilities Standards for the Storage, Clearance and Disposal of Industrial Waste
Regulations for the Labeling and Hazard Communication of Hazardous Chemicals
Toxic Chemical Substances Control Act
Toxic Chemical Substances Labeling and Materials Safety Data Sheets Regulations
This material safety data sheet was prepared in accordance with the Regulation of Labeling and Hazard Communication of Hazardous Chemicals.

Methods and Facilities Standards for the Storage, Clearance and Disposal of Industrial Waste

Chromium (CAS 7440-47-3) Listed.

Regulations Governing Designating and Handling of Priority Management Chemicals

Chromium (CAS 7440-47-3)

Categories and Management of Handling for Toxic Chemical Substances

Not listed.

Standards on Workplace Atmosphere of Dangerous and Hazardous Materials

Aluminum (CAS 7429-90-5) Listed.

Chromium (CAS 7440-47-3) Listed.

GHS Classification List: GHS implementation phase 1, 2 and 3 (CLA No. 0980145063, 0990146707, and 1020146801)

Aluminum (CAS 7429-90-5)

Chromium (CAS 7440-47-3)

International regulations**Stockholm Convention**

Not applicable.

Rotterdam Convention

Not applicable.

Montreal Protocol

Not applicable.

Kyoto protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information**References**

ACGIH
 EPA: ACQUIRE database
 NLM: Hazardous Substances Data Base
 Taiwan. Dangerous Materials (Regulations for the Labeling and Hazard Communication of Hazardous Chemicals), as amended
 Taiwan. Industrial Precursor Chemicals (Categories and Regulations Governing Inspection and Declaration of Industrial Precursor Chemicals, MOEA Decree No. 87, as amended)
 Taiwan. OELs (Standards of Permissible Exposure Limits at Workplace), as amended
 Taiwan. Toxic Chemical Substances (TCS) (List of Toxic Chemical Substances announced by the Environmental Protection Administration)
 Taiwan. Toxic Materials (Toxic and Concerned Chemical Substances Control Act)
 US. IARC Monographs on Occupational Exposures to Chemical Agents

Issued by

Not available.

Further information

Transportation Emergency
 Call Chemtrec at:
 US: 800.424.9300
 International: 703.741.5970
 Spain: 900.868.538
 Switzerland: 0800.564.402
 Chemtrec's toll free, mobile-enabled number in Germany – 0800 1817059
 South Korea Toll-free Number – 080-880-0468

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