



# SAFETY DATA SHEET

**MATERION**

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

**Name of the substance** Tungsten (W) powder  
**Identification number** 231-143-9 (EC number)  
**Registration number** -  
**Document number** 2BZ  
**Synonyms** None.  
**Materion Code** 2BZ  
**Issue date** 14-February-2020

### 1.3. Details of the supplier of the safety data sheet

#### Supplier

**Company name** Materion Advanced Chemicals Inc.  
**Address** 407 N. 13th Street  
1316 W. St. Paul Avenue  
Milwaukee, WI 53233  
United States  
**Division** Milwaukee  
**Telephone** 414.212.0257  
**e-mail** advancedmaterials@materion.com  
**Contact person** Laura Hamilton

### 1.4. Emergency telephone number

**Version number** 01

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Identified uses** Not available.  
**Uses advised against** None known.

## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

#### Classification according to Regulation (EC) No 1272/2008 as amended

**Hazard summary** Flammable Solid. Self-heating material - may catch fire if exposed to heat.

### 2.2. Label elements

#### Label according to Regulation (EC) No. 1272/2008 as amended

**Contains:** Tungsten (W) powder

#### Hazard pictograms



**Signal word** Danger

#### Hazard statements

H228 Flammable solid.  
H252 Self-heating in large quantities; may catch fire.

#### Precautionary statements

##### Prevention

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.  
P235 Keep cool.  
P410 Protect from sunlight.  
P241 Use explosion-proof electrical/ventilating/lighting/ equipment.  
P240 Ground and bond container and receiving equipment.  
P280 Wear protective gloves/protective clothing/eye protection/face protection.

##### Response

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.

P304 + P340  
P308 + P311

IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.  
IF exposed or concerned: Call a POISON CENTRE/doctor/.

#### Storage

P403 + P235  
P407

Store away from incompatible materials.  
Store in a well-ventilated place. Keep cool.  
Maintain air gap between stacks or pallets.

#### Disposal

P501

Dispose of contents/container in accordance with local/regional/national/international regulations.

#### Supplemental label information

None.

#### 2.3. Other hazards

None known.

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

#### General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
Tungsten (W) powder	100	7440-33-7 231-143-9	-	-	
<b>Classification:</b>	Flam. Sol. 1;H228, Self-heat. 2;H252				

#### List of abbreviations and symbols that may be used above

CLP: Regulation No. 1272/2008.

DSD: Directive 67/548/EEC.

M: M-factor

vPvB: very persistent and very bioaccumulative substance.

PBT: persistent, bioaccumulative and toxic substance.

#: This substance has been assigned Community workplace exposure limit(s).

#### Composition comments

The full text for all R- and H-phrases is displayed in section 16.

## SECTION 4: First aid measures

#### General information

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

#### 4.1. Description of first aid measures

##### Inhalation

Move to fresh air. Call a physician if symptoms develop or persist.

##### Skin contact

Wash off with soap and water. Get medical attention if irritation develops and persists.

##### Eye contact

Rinse with water. Get medical attention if irritation develops and persists.

##### Ingestion

Rinse mouth. Get medical attention if symptoms occur.

#### 4.2. Most important symptoms and effects, both acute and delayed

Nausea. Coughing.

#### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

## SECTION 5: Firefighting measures

#### General fire hazards

No unusual fire or explosion hazards noted.

#### 5.1. Extinguishing media

##### Suitable extinguishing media

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO<sub>2</sub>).

##### Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

#### 5.2. Special hazards arising from the substance or mixture

During fire, gases hazardous to health may be formed.

#### 5.3. Advice for firefighters

##### Special protective equipment for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

##### Special firefighting procedures

Move containers from fire area if you can do so without risk.

**Specific methods** Use standard firefighting procedures and consider the hazards of other involved materials.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** Keep unnecessary personnel away.

**For emergency responders** Keep unnecessary personnel away.

**6.2. Environmental precautions** Avoid discharge into drains, water courses or onto the ground.

**6.3. Methods and material for containment and cleaning up** The product is immiscible with water and will spread on the water surface. Stop the flow of material, if this is without risk. Following product recovery, flush area with water.

**6.4. Reference to other sections** Not available.

## SECTION 7: Handling and storage

**7.1. Precautions for safe handling** Avoid prolonged exposure. Observe good industrial hygiene practices.

**7.2. Conditions for safe storage, including any incompatibilities** Store in original tightly closed container.

**7.3. Specific end use(s)** Not available.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

##### Austria. MAK List, OEL Ordinance (GwV), BGBl. II, no. 184/2001

Material	Type	Value	Form
Tungsten (W) powder (CAS 7440-33-7)	MAK	5 mg/m <sup>3</sup>	Inhalable fraction.
	STEL	10 mg/m <sup>3</sup>	Inhalable fraction.

##### Belgium. Exposure Limit Values.

Material	Type	Value
Tungsten (W) powder (CAS 7440-33-7)	STEL	10 mg/m <sup>3</sup>
	TWA	5 mg/m <sup>3</sup>

##### Bulgaria. OELs. Regulation No 13 on protection of workers against risks of exposure to chemical agents at work

Material	Type	Value
Tungsten (W) powder (CAS 7440-33-7)	STEL	10 mg/m <sup>3</sup>
	TWA	1 mg/m <sup>3</sup>

##### Croatia. Dangerous Substance Exposure Limit Values in the Workplace (ELVs), Annexes 1 and 2, Narodne Novine, 13/09

Material	Type	Value
Tungsten (W) powder (CAS 7440-33-7)	MAC	5 mg/m <sup>3</sup>
	STEL	3 mg/m <sup>3</sup>

##### Denmark. Exposure Limit Values

Material	Type	Value	Form
Tungsten (W) powder (CAS 7440-33-7)	TLV	5 mg/m <sup>3</sup>	Dust.

##### Estonia. OELs. Occupational Exposure Limits of Hazardous Substances. (Annex of Regulation No. 293 of 18 September 2001)

Material	Type	Value
Tungsten (W) powder (CAS 7440-33-7)	TWA	5 mg/m <sup>3</sup>

**Finland. Workplace Exposure Limits**

Material	Type	Value
Tungsten (W) powder (CAS 7440-33-7)	TWA	5 mg/m <sup>3</sup>

**Iceland. OELs. Regulation 154/1999 on occupational exposure limits**

Material	Type	Value	Form
Tungsten (W) powder (CAS 7440-33-7)	TWA	5 mg/m <sup>3</sup>	Dust.

**Ireland. Occupational Exposure Limits**

Material	Type	Value
Tungsten (W) powder (CAS 7440-33-7)	STEL	10 mg/m <sup>3</sup>
	TWA	5 mg/m <sup>3</sup>

**Italy. Occupational Exposure Limits**

Material	Type	Value	Form
Tungsten (W) powder (CAS 7440-33-7)	TWA	3 mg/m <sup>3</sup>	Respirable fraction.

**Lithuania. OELs. Limit Values for Chemical Substances, General Requirements**

Material	Type	Value
Tungsten (W) powder (CAS 7440-33-7)	TWA	5 mg/m <sup>3</sup>

**Norway. Administrative Norms for Contaminants in the Workplace**

Material	Type	Value
Tungsten (W) powder (CAS 7440-33-7)	TLV	5 mg/m <sup>3</sup>

**Ordinance of the Minister of Labour and Social Policy on 6 June 2014 on the maximum permissible concentrations and intensities of harmful health factors in the work environment, Journal of Laws 2014, item 817**

Material	Type	Value	Form
Tungsten (W) powder (CAS 7440-33-7)	TWA	5 mg/m <sup>3</sup>	Inhalable fraction.

**Portugal. VLEs. Norm on occupational exposure to chemical agents (NP 1796)**

Material	Type	Value
Tungsten (W) powder (CAS 7440-33-7)	STEL	10 mg/m <sup>3</sup>
	TWA	5 mg/m <sup>3</sup>

**Romania. OELs. Protection of workers from exposure to chemical agents at the workplace**

Material	Type	Value
Tungsten (W) powder (CAS 7440-33-7)	STEL	6 mg/m <sup>3</sup>
	TWA	2 mg/m <sup>3</sup>

**Slovakia. OELs. Regulation No. 300/2007 concerning protection of health in work with chemical agents**

Material	Type	Value
Tungsten (W) powder (CAS 7440-33-7)	TWA	5 mg/m <sup>3</sup>

**Slovenia. OELs. Regulations concerning protection of workers against risks due to exposure to chemicals while working (Official Gazette of the Republic of Slovenia)**

Material	Type	Value	Form
Tungsten (W) powder (CAS 7440-33-7)	TWA	5 mg/m <sup>3</sup>	Inhalable fraction.

**Spain. Occupational Exposure Limits**

Material	Type	Value
Tungsten (W) powder (CAS 7440-33-7)	STEL	10 mg/m <sup>3</sup>
	TWA	5 mg/m <sup>3</sup>

**Sweden. OELs. Work Environment Authority (AV), Occupational Exposure Limit Values (AFS 2015:7)**

Material	Type	Value	Form
Tungsten (W) powder (CAS 7440-33-7)	TWA	5 mg/m <sup>3</sup>	Total dust.

**Switzerland. SUVA Grenzwerte am Arbeitsplatz**

Material	Type	Value	Form
Tungsten (W) powder (CAS 7440-33-7)	TWA	1 mg/m <sup>3</sup>	Inhalable fraction.

**UK. EH40 Workplace Exposure Limits (WELs)**

Material	Type	Value
Tungsten (W) powder (CAS 7440-33-7)	STEL	10 mg/m <sup>3</sup>
	TWA	5 mg/m <sup>3</sup>

**Biological limit values** No biological exposure limits noted for the ingredient(s).

**Recommended monitoring procedures** Follow standard monitoring procedures.

**Derived no effect levels (DNELs)** Not available.

**Predicted no effect concentrations (PNECs)** Not available.

**8.2. Exposure controls**

**Appropriate engineering controls** Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

**Individual protection measures, such as personal protective equipment**

**General information** Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

**Eye/face protection** Wear safety glasses with side shields (or goggles).

**Skin protection**

**- Hand protection** Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

**- Other** Wear suitable protective clothing.

**Respiratory protection** In case of insufficient ventilation, wear suitable respiratory equipment.

**Thermal hazards** Wear appropriate thermal protective clothing, when necessary.

**Hygiene measures** Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

**Environmental exposure controls** Environmental manager must be informed of all major releases.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties****Appearance**

**Physical state** Solid.

**Form** Solid.

**Colour** Not available.

**Odour** Not available.

**Odour threshold** Not available.

**pH** Not available.

**Melting point/freezing point** 3410 °C (6170 °F)

**Initial boiling point and boiling range** 5900 °C (10652 °F) 101,325 kPa

**Flash point** Not available.

**Evaporation rate** Not available.

**Flammability (solid, gas)** Not available.

**Upper/lower flammability or explosive limits**

**Flammability limit - lower (%)** Not available.

**Flammability limit - upper (%)** Not available.

**Vapour pressure** < 0,0000001 kPa (25 °C (77 °F))

**Vapour density** Not available.

**Relative density** Not available.

**Solubility(ies)**

**Solubility (water)** Insoluble

**Partition coefficient (n-octanol/water)** Not available.

**Auto-ignition temperature** Not available.

**Decomposition temperature** Not available.

**Viscosity** Not available.

**Explosive properties** Not explosive.

**Oxidising properties** Not oxidising.

**9.2. Other information**

**Density** 18,70 g/cm<sup>3</sup> estimated at 20 °C

**Molecular formula** W

**Molecular weight** 183,85 g/mol

**Specific gravity** 18,7 - 19,3 at 20 °C

**SECTION 10: Stability and reactivity**

**10.1. Reactivity** The product is stable and non-reactive under normal conditions of use, storage and transport.

**10.2. Chemical stability** Material is stable under normal conditions.

**10.3. Possibility of hazardous reactions** No dangerous reaction known under conditions of normal use.

**10.4. Conditions to avoid** Contact with incompatible materials.

**10.5. Incompatible materials** Fluorine. Chlorine.

**10.6. Hazardous decomposition products** No hazardous decomposition products are known.

**SECTION 11: Toxicological information**

**General information** Occupational exposure to the substance or mixture may cause adverse effects.

**Information on likely routes of exposure**

**Inhalation** Prolonged inhalation may be harmful.

**Skin contact** No adverse effects due to skin contact are expected.

**Eye contact** Direct contact with eyes may cause temporary irritation.

**Ingestion** May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational exposure.

**Symptoms** Nausea. Coughing.

**11.1. Information on toxicological effects**

**Acute toxicity** No data available.

**Skin corrosion/irritation** Due to partial or complete lack of data the classification is not possible.

**Serious eye damage/eye irritation** Due to partial or complete lack of data the classification is not possible.

**Respiratory sensitisation** Due to partial or complete lack of data the classification is not possible.

**Skin sensitisation** Due to partial or complete lack of data the classification is not possible.

**Germ cell mutagenicity** Due to partial or complete lack of data the classification is not possible.

**Carcinogenicity** Due to partial or complete lack of data the classification is not possible.

**Hungary. 26/2000 EüM Ordinance on protection against and preventing risk relating to exposure to carcinogens at work (as amended)**

Not listed.

**Reproductive toxicity** Due to partial or complete lack of data the classification is not possible.

<b>Specific target organ toxicity - single exposure</b>	Due to partial or complete lack of data the classification is not possible.
<b>Specific target organ toxicity - repeated exposure</b>	Due to partial or complete lack of data the classification is not possible.
<b>Aspiration hazard</b>	Due to partial or complete lack of data the classification is not possible.
<b>Mixture versus substance information</b>	No information available.
<b>Other information</b>	Not available.

## SECTION 12: Ecological information

<b>12.1. Toxicity</b>	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
<b>12.2. Persistence and degradability</b>	No data is available on the degradability of this product.
<b>12.3. Bioaccumulative potential</b>	No data available.
<b>Partition coefficient n-octanol/water (log Kow)</b>	Not available.
<b>Bioconcentration factor (BCF)</b>	Not available.
<b>12.4. Mobility in soil</b>	No data available.
<b>12.5. Results of PBT and vPvB assessment</b>	Not a PBT or vPvB substance or mixture.
<b>12.6. Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

<b>Residual waste</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
<b>EU waste code</b>	The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Disposal methods/information</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site.
<b>Special precautions</b>	Dispose in accordance with all applicable regulations.

## SECTION 14: Transport information

### ADR

<b>14.1. UN number</b>	UN3089
<b>14.2. UN proper shipping name</b>	Metal powders, flammable, n.o.s.
<b>14.3. Transport hazard class(es)</b>	
<b>Class</b>	4.1
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	4.1
<b>Hazard No. (ADR)</b>	Not available.
<b>Tunnel restriction code</b>	Not available.
<b>14.4. Packing group</b>	III
<b>14.5. Environmental hazards</b>	No.
<b>14.6. Special precautions for user</b>	Not available.

### RID

<b>14.1. UN number</b>	UN3089
<b>14.2. UN proper shipping name</b>	Metal powders, flammable, n.o.s.
<b>14.3. Transport hazard class(es)</b>	
<b>Class</b>	4.1
<b>Subsidiary risk</b>	-

<b>Label(s)</b>	4.1
<b>14.4. Packing group</b>	III
<b>14.5. Environmental hazards</b>	No.
<b>14.6. Special precautions for user</b>	Not available.

#### ADN

<b>14.1. UN number</b>	UN3089
<b>14.2. UN proper shipping name</b>	Metal powders, flammable, n.o.s.
<b>14.3. Transport hazard class(es)</b>	
<b>Class</b>	4.1
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	4.1
<b>14.4. Packing group</b>	III
<b>14.5. Environmental hazards</b>	No.
<b>14.6. Special precautions for user</b>	Not available.

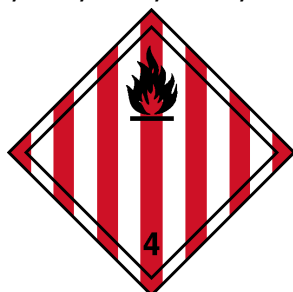
#### IATA

<b>14.1. UN number</b>	UN3089
<b>14.2. UN proper shipping name</b>	Metal powders, flammable, n.o.s.
<b>14.3. Transport hazard class(es)</b>	
<b>Class</b>	4.1
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	4.1
<b>14.4. Packing group</b>	III
<b>14.5. Environmental hazards</b>	No.
<b>14.6. Special precautions for user</b>	Not available.

#### IMDG

<b>14.1. UN number</b>	UN3089
<b>14.2. UN proper shipping name</b>	Metal powders, flammable, n.o.s.
<b>14.3. Transport hazard class(es)</b>	
<b>Class</b>	4.1
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	4.1
<b>14.4. Packing group</b>	III
<b>14.5. Environmental hazards</b>	
<b>Marine pollutant</b>	No.
<b>EmS</b>	Not available.
<b>14.6. Special precautions for user</b>	Not available.

ADN; ADR; IATA; IMDG; RID



## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### EU regulations

**Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended**

Not listed.



**Regulation (EC) No. 850/2004 On persistent organic pollutants, Annex I as amended**

Not listed.

**Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended**

Not listed.

**Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended**

Not listed.

**Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended**

Not listed.

**Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended**

Not listed.

**Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended**

Not listed.

**Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA**

Not listed.

**Authorisations**

**Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended**

Not listed.

**Restrictions on use**

**Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended**

Not listed.

**Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work, as amended.**

Not listed.

**Other EU regulations**

**Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended**

Not listed.

**Other regulations**

The product is classified and labelled in accordance with EC directives or respective national laws. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006.

**National regulations**

Follow national regulation for work with chemical agents.

**15.2. Chemical safety assessment**

No Chemical Safety Assessment has been carried out.

**SECTION 16: Other information**

**List of abbreviations**

Not available.

**References**

Not available.

**Training information**

Follow training instructions when handling this material.

**Disclaimer**

Materion Advanced Chemicals Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. This document has been prepared using data from sources considered to be technically reliable and the information is believed to be correct. Materion makes no warranties, expressed or implied, as to the accuracy of the information contained herein. Materion cannot anticipate all conditions under which this information and its products may be used and the actual conditions of use are beyond its control. The user is responsible to evaluate all available information when using this product for any particular use and to comply with all Federal, State, Provincial and Local laws, statutes and regulations.