



SAFETY DATA SHEET

MATERION

1. Identification

Product identifier	Tungsten (W) powder	
Other means of identification		
SDS number	2BZ	
Materion Code	2BZ	
CAS number	7440-33-7	
Manufacturer/Importer/Supplier/Distributor information		
Manufacturer		
Company name	Materion Advanced Chemicals Inc.	
Address	407 N 13th Street 1316 W. St. Paul Avenue Milwaukee, WI 53233 United States	
Telephone	414.212.0257	
E-mail	advancedmaterials@materion.com	
Contact person	Laura Hamilton	
Emergency phone number	Chemtrec	800.424.9300

2. Hazard(s) identification

Physical hazards	Flammable solids	Category 2
Health hazards	Not classified.	
Environmental hazards	Not classified.	
OSHA defined hazards	Combustible dust	

Label elements



Signal word	Danger
Hazard statement	Flammable solid. Self-heating in large quantities; may catch fire.
Precautionary statement	
Prevention	Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep cool. Protect from sunlight. Use explosion-proof electrical/ventilating/lighting/ equipment. Ground and bond container and receiving equipment. Wear protective gloves/protective clothing/eye protection/face protection.
Response	If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF ON SKIN: Wash with plenty of soap and water. IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. IF exposed or concerned: Call a POISON CENTER/doctor/.
Storage	Store in a well-ventilated place. Keep cool. Maintain air gap between stacks or pallets. Store away from incompatible materials.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Substances

Chemical name	Common name and synonyms	CAS number	%
Tungsten (W) powder		7440-33-7	100

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Nausea. Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. Coughing.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	The product is immiscible with water and will spread on the water surface. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Provide adequate ventilation. Avoid contact with eyes. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
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Conditions for safe storage,
including any incompatibilities

Store in original tightly closed container.

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Material	Type	Value	Form
Tungsten (W) powder (CAS 7440-33-7)	TWA	3 mg/m ³	Respirable fraction.

US. NIOSH: Pocket Guide to Chemical Hazards

Material	Type	Value
Tungsten (W) powder (CAS 7440-33-7)	STEL	10 mg/m ³
	TWA	5 mg/m ³

US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants

Material	Type	Value
Tungsten (W) powder (CAS 7440-33-7)	PEL	5 mg/m ³

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

Other Wear suitable protective clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking.

9. Physical and chemical properties

Appearance

Physical state Solid.

Form Solid.

Color Not available.

Odor Not available.

Odor threshold Not available.

pH Not available.

Melting point/freezing point 6170 °F (3410 °C)

Initial boiling point and boiling range 10652 °F (5900 °C) 101.325 kPa

Flash point Not available.

Evaporation rate Not available.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.

Vapor pressure < 0.0000001 kPa (77 °F (25 °C))

Vapor density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water) Insoluble

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity Not available.

Other information

Density	18.70 g/cm ³ estimated at 20 °C
Explosive properties	Not explosive.
Molecular formula	W
Molecular weight	183.85 g/mol
Oxidizing properties	Not oxidizing.
Specific gravity	18.7 - 19.3 at 20 °C

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.

Conditions to avoid Contact with incompatible materials.

Incompatible materials Fluorine. Chlorine.

Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Causes eye irritation.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Nausea. Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. Coughing.

Information on toxicological effects

Acute toxicity Not available.

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation Causes eye irritation.

Respiratory or skin sensitization	
Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
IARC Monographs. Overall Evaluation of Carcinogenicity	Not listed.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)	Not regulated.
US. National Toxicology Program (NTP) Report on Carcinogens	Not listed.
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT	
UN number	UN3089
UN proper shipping name	Metal powders, flammable, n.o.s.
Transport hazard class(es)	
Class	4.1
Subsidiary risk	-
Label(s)	4.1
Packing group	III
Special precautions for user	Not available.

Special provisions	IB6, T1, TP33
Packaging exceptions	151
Packaging non bulk	213
Packaging bulk	240

IATA

UN number	UN3089
UN proper shipping name	Metal powders, flammable, n.o.s.
Transport hazard class(es)	
Class	4.1
Subsidiary risk	-
Label(s)	4.1
Packing group	III
Environmental hazards	No.
Special precautions for user	Not available.

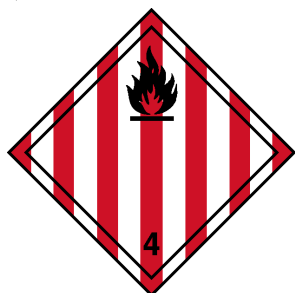
IMDG

UN number	UN3089
UN proper shipping name	Metal powders, flammable, n.o.s.
Transport hazard class(es)	
Class	4.1
Subsidiary risk	-
Label(s)	4.1
Packing group	III
Environmental hazards	
Marine pollutant	No.
EmS	Not available.
Special precautions for user	Not available.

DOT



IATA; IMDG



15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories Flammable (gases, aerosols, liquids, or solids)
Combustible dust

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Tungsten (W) powder (CAS 7440-33-7)

16. Other information, including date of preparation or last revision

Issue date 02-14-2020

Version # 01

Disclaimer Materion Advanced Chemicals Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. This document has been prepared using data from sources considered to be technically reliable and the information is believed to be correct. Materion makes no warranties, expressed or implied, as to the accuracy of the information contained herein. Materion cannot anticipate all conditions under which this information and its products may be used and the actual conditions of use are beyond its control. The user is responsible to evaluate all available information when using this product for any particular use and to comply with all Federal, State, Provincial and Local laws, statutes and regulations.