



# SAFETY DATA SHEET

**MATERION**

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

**Name of the substance** Titanium Aluminide, Powder  
**Identification number** 234-461-6 (EC number)  
**Synonyms** TITANIUM ALUMINIDES \* Titanium aluminide  
**Document number** 2FN  
**Materion Code** 2FN  
**Issue date** 10-October-2013  
**Version number** 03  
**Revision date** 15-January-2018  
**Supersedes date** 12-December-2017

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Identified uses** Not available.  
**Uses advised against** None known.

### 1.3. Details of the supplier of the safety data sheet

#### Supplier

**Company name** Materion Advanced Chemicals Inc.  
**Address** 407 N. 13th Street  
1316 W. St. Paul Avenue  
Milwaukee, WI 53233  
United States  
**Division** Milwaukee  
**Telephone** 414.212.0257  
**e-mail** advancedmaterials@materion.com  
**Contact person** Noreen Atkinson

### 1.4. Emergency telephone number

## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

The substance has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

#### Classification according to Regulation (EC) No 1272/2008 as amended

**Physical hazards**  
Flammable solids Category 2 H228 - Flammable solid.

**Hazard summary** May be ignited by heat, sparks or flames. Not classified for health hazards. However, occupational exposure to the mixture or substance(s) may cause adverse health effects. The material as sold in solid form is generally not considered hazardous. However, if the process involves grinding, melting, cutting or any other process that causes a release of dust or fumes, hazardous levels of airborne particulate could be generated.

### 2.2. Label elements

#### Label according to Regulation (EC) No. 1272/2008 as amended

**Contains:** Titanium aluminide

#### Hazard pictograms



**Signal word** Warning

**Hazard statements**  
H228 Flammable solid.

#### Precautionary statements

##### Prevention

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
 P240 Ground/bond container and receiving equipment.  
 P241 Use explosion-proof electrical/ventilating/lighting equipment.  
 P280 Wear protective gloves/eye protection/face protection.

**Response**

P370 + P378 In case of fire: Use appropriate media to extinguish.

**Storage**

Store away from incompatible materials.

**Disposal**

Dispose of waste and residues in accordance with local authority requirements.

**Supplemental label information**

100 % of the mixture consists of component(s) of unknown acute oral toxicity. 100 % of the mixture consists of component(s) of unknown acute dermal toxicity. 100 % of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 100 % of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment. For further information, please contact the Product Stewardship Department at +1.800.862.4118.

**2.3. Other hazards**

Not a PBT or vPvB substance or mixture.

**SECTION 3: Composition/information on ingredients**

**3.1. Substances**

**General information**

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	INDEX No.	Notes
Titanium aluminide	100	12004-78-3 234-461-6	-	-	
<b>Classification:</b>	Flam. Sol. 2;H228				

**List of abbreviations and symbols that may be used above**

DSD: Directive 67/548/EEC.  
 CLP: Regulation No. 1272/2008.  
 #: This substance has been assigned Union workplace exposure limit(s).  
 #: This substance has been assigned Community workplace exposure limit(s).  
 M: M-factor  
 PBT: persistent, bioaccumulative and toxic substance.  
 vPvB: very persistent and very bioaccumulative substance.  
 All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

**Composition comments** The full text for all R- and H-phrases is displayed in section 16. The full text for all H-statements is displayed in section 16.

**SECTION 4: First aid measures**

**General information**

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

**4.1. Description of first aid measures**

**Inhalation** Move to fresh air. Call a physician if symptoms develop or persist.  
**Skin contact** Rinse with water. Get medical attention if irritation develops and persists.  
**Eye contact** Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.  
**Ingestion** Get medical advice/attention if you feel unwell.

**4.2. Most important symptoms and effects, both acute and delayed**

Exposure may cause temporary irritation, redness, or discomfort.

**4.3. Indication of any immediate medical attention and special treatment needed**

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital.

**SECTION 5: Firefighting measures**

**General fire hazards**

Flammable solid. No unusual fire or explosion hazards noted.

**5.1. Extinguishing media**

**Suitable extinguishing media** Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).  
**Unsuitable extinguishing media** Do not use water jet as an extinguisher, as this will spread the fire.

**5.2. Special hazards arising from the substance or mixture**

During fire, gases hazardous to health may be formed.

### 5.3. Advice for firefighters

#### Special protective equipment for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire. Wear suitable protective equipment.

#### Special firefighting procedures

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

#### Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### For non-emergency personnel

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

#### For emergency responders

Keep unnecessary personnel away. Use personal protection recommended in Section 8 of the SDS.

### 6.2. Environmental precautions

No special environmental precautions required.

### 6.3. Methods and material for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal.

Never return spills to original containers for re-use.

### 6.4. Reference to other sections

For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Use care in handling/storage.

### 7.2. Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks and open flame. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Use care in handling/storage. Store away from incompatible materials (see Section 10 of the SDS). Store in accordance with local/regional/national/international regulation.

### 7.3. Specific end use(s)

Not available.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

##### Bulgaria. OELs. Regulation No 13 on protection of workers against risks of exposure to chemical agents at work

Material	Type	Value
Titanium aluminide (CAS 12004-78-3)	TWA	2 mg/m <sup>3</sup>

##### Estonia. OELs. Occupational Exposure Limits of Hazardous Substances. (Annex of Regulation No. 293 of 18 September 2001)

Material	Type	Value
Titanium aluminide (CAS 12004-78-3)	TWA	2 mg/m <sup>3</sup>

##### Finland. Workplace Exposure Limits

Material	Type	Value
Titanium aluminide (CAS 12004-78-3)	TWA	2 mg/m <sup>3</sup>

##### Iceland. OELs. Regulation 154/1999 on occupational exposure limits

Material	Type	Value
Titanium aluminide (CAS 12004-78-3)	TWA	2 mg/m <sup>3</sup>

**Italy. Occupational Exposure Limits**

Material	Type	Value	Form
Titanium aluminide (CAS 12004-78-3)	TWA	1 mg/m <sup>3</sup>	Respirable fraction.

**Lithuania. OELs. Limit Values for Chemical Substances, General Requirements**

Material	Type	Value
Titanium aluminide (CAS 12004-78-3)	TWA	1 mg/m <sup>3</sup>

**Poland. MACs. Regulation regarding maximum permissible concentrations and intensities of harmful factors in the work environment, Annex 1**

Material	Type	Value
Titanium aluminide (CAS 12004-78-3)	STEL	30 mg/m <sup>3</sup>
	TWA	10 mg/m <sup>3</sup>

**Sweden. OELs. Work Environment Authority (AV), Occupational Exposure Limit Values (AFS 2015:7)**

Material	Type	Value	Form
Titanium aluminide (CAS 12004-78-3)	TWA	1 mg/m <sup>3</sup>	Total dust.

**Biological limit values** No biological exposure limits noted for the ingredient(s).

**Recommended monitoring procedures** Follow standard monitoring procedures.

**Derived no effect levels (DNELs)** Not available.

**Predicted no effect concentrations (PNECs)** Not available.

**8.2. Exposure controls**

**Appropriate engineering controls** Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

**Individual protection measures, such as personal protective equipment**

**General information** Use personal protective equipment as required. Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

**Eye/face protection** Wear safety glasses with side shields (or goggles).

**Skin protection**

**- Hand protection** Wear appropriate chemical resistant gloves.

**- Other** Wear suitable protective clothing. Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

**Respiratory protection** In case of insufficient ventilation, wear suitable respiratory equipment.

**Thermal hazards** Wear appropriate thermal protective clothing, when necessary.

**Hygiene measures** When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

**Environmental exposure controls** Not available.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties****Appearance**

**Physical state** Solid.

**Form** Solid.

**Colour** Not available.

**Odour** Not available.

**Odour threshold** Not available.

**pH** Not available.

<b>Melting point/freezing point</b>	Not available.
<b>Initial boiling point and boiling range</b>	Not available.
<b>Flash point</b>	Not available.
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Flammable solid.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Vapour pressure</b>	Not available.
<b>Vapour density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not available.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Explosive properties</b>	Not explosive.
<b>Oxidising properties</b>	Not oxidising.
<b>9.2. Other information</b>	
<b>Molecular formula</b>	Al.Ti
<b>Molecular weight</b>	128,81 g/mol

## SECTION 10: Stability and reactivity

<b>10.1. Reactivity</b>	Not available.
<b>10.2. Chemical stability</b>	Material is stable under normal conditions.
<b>10.3. Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>10.4. Conditions to avoid</b>	Heat, flames and sparks. Contact with incompatible materials. None under normal conditions.
<b>10.5. Incompatible materials</b>	Strong oxidising agents.
<b>10.6. Hazardous decomposition products</b>	No hazardous decomposition products are known.

## SECTION 11: Toxicological information

**General information** Occupational exposure to the substance or mixture may cause adverse effects.

### Information on likely routes of exposure

<b>Inhalation</b>	Prolonged inhalation may be harmful.
<b>Skin contact</b>	Due to lack of data the classification is not possible.
<b>Eye contact</b>	Due to lack of data the classification is not possible.
<b>Ingestion</b>	Due to lack of data the classification is not possible.

**Symptoms** Exposure may cause temporary irritation, redness, or discomfort.

### 11.1. Information on toxicological effects

<b>Acute toxicity</b>	Not known.
<b>Skin corrosion/irritation</b>	Due to partial or complete lack of data the classification is not possible.
<b>Serious eye damage/eye irritation</b>	Due to partial or complete lack of data the classification is not possible.
<b>Respiratory sensitisation</b>	Due to partial or complete lack of data the classification is not possible.
<b>Skin sensitisation</b>	Due to partial or complete lack of data the classification is not possible.
<b>Germ cell mutagenicity</b>	Due to partial or complete lack of data the classification is not possible.
<b>Carcinogenicity</b>	Due to partial or complete lack of data the classification is not possible.

**Hungary. 26/2000 EüM Ordinance on protection against and preventing risk relating to exposure to carcinogens at work (as amended)**

Not listed.

<b>Reproductive toxicity</b>	Due to partial or complete lack of data the classification is not possible.
<b>Specific target organ toxicity - single exposure</b>	Due to partial or complete lack of data the classification is not possible.
<b>Specific target organ toxicity - repeated exposure</b>	Due to partial or complete lack of data the classification is not possible.
<b>Aspiration hazard</b>	Due to partial or complete lack of data the classification is not possible.
<b>Mixture versus substance information</b>	No information available.
<b>Other information</b>	This product has no known adverse effect on human health.

## **SECTION 12: Ecological information**

<b>12.1. Toxicity</b>	Due to partial or complete lack of data the classification for hazardous to the aquatic environment, is not possible.
<b>12.2. Persistence and degradability</b>	No data is available on the degradability of this product.
<b>12.3. Bioaccumulative potential</b>	No data available.
<b>Partition coefficient n-octanol/water (log Kow)</b>	Not available.
<b>Bioconcentration factor (BCF)</b>	Not available.
<b>12.4. Mobility in soil</b>	No data available.
<b>12.5. Results of PBT and vPvB assessment</b>	Not a PBT or vPvB substance or mixture.
<b>12.6. Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## **SECTION 13: Disposal considerations**

### **13.1. Waste treatment methods**

<b>Residual waste</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
<b>EU waste code</b>	The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Disposal methods/information</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Special precautions</b>	Dispose in accordance with all applicable regulations.

## **SECTION 14: Transport information**

### **ADR**

<b>14.1. UN number</b>	UN3089
<b>14.2. UN proper shipping name</b>	Metal powders, flammable, n.o.s.
<b>14.3. Transport hazard class(es)</b>	
<b>Class</b>	4.1
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	4.1
<b>Hazard No. (ADR)</b>	Not available.
<b>Tunnel restriction code</b>	Not available.
<b>14.4. Packing group</b>	II
<b>14.5. Environmental hazards</b>	No.
<b>14.6. Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

**RID**

- 14.1. UN number** UN3089  
**14.2. UN proper shipping name** Metal powders, flammable, n.o.s.  
**14.3. Transport hazard class(es)**  
    **Class** 4.1  
    **Subsidiary risk** -  
    **Label(s)** 4.1  
**14.4. Packing group** II  
**14.5. Environmental hazards** No.  
**14.6. Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

**ADN**

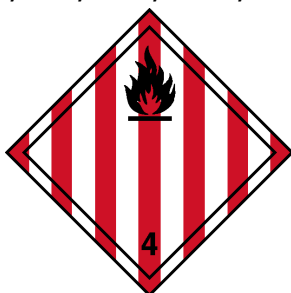
- 14.1. UN number** UN3089  
**14.2. UN proper shipping name** Metal powders, flammable, n.o.s.  
**14.3. Transport hazard class(es)**  
    **Class** 4.1  
    **Subsidiary risk** -  
    **Label(s)** 4.1  
**14.4. Packing group** II  
**14.5. Environmental hazards** No.  
**14.6. Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

**IATA**

- 14.1. UN number** UN3089  
**14.2. UN proper shipping name** Metal powders, flammable, n.o.s.  
**14.3. Transport hazard class(es)**  
    **Class** 4.1  
    **Subsidiary risk** -  
    **Label(s)** 4.1  
**14.4. Packing group** II  
**14.5. Environmental hazards** No.  
**14.6. Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

**IMDG**

- 14.1. UN number** UN3089  
**14.2. UN proper shipping name** Metal powders, flammable, n.o.s.  
**14.3. Transport hazard class(es)**  
    **Class** 4.1  
    **Subsidiary risk** -  
    **Label(s)** 4.1  
**14.4. Packing group** II  
**14.5. Environmental hazards**  
    **Marine pollutant** No.  
**EmS** Not available.  
**14.6. Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

**ADN; ADR; IATA; IMDG; RID**

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### EU regulations

**Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended**

Not listed.

**Regulation (EC) No. 850/2004 On persistent organic pollutants, Annex I as amended**

Not listed.

**Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended**

Not listed.

**Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended**

Not listed.

**Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended**

Not listed.

**Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended**

Not listed.

**Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended**

Not listed.

**Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA**

Not listed.

#### Authorisations

**Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended**

Not listed.

#### Restrictions on use

**Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended**

Not listed.

**Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work, as amended.**

Not listed.

#### Other EU regulations

**Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended**

Not listed.

#### Other regulations

The product is classified and labelled in accordance with Regulation (EC) 1272/2008 (CLP Regulation) as amended. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006, as amended. Additional information is given in the Safety Data Sheet.

#### National regulations

Follow national regulation for work with chemical agents.

#### 15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out.

## SECTION 16: Other information

#### List of abbreviations

Not available.

#### Information on evaluation method leading to the classification of mixture

Not applicable.

#### Disclaimer

Materion Advanced Chemicals Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. This document has been prepared using data from sources considered to be technically reliable and the information is believed to be correct. Materion makes no warranties, expressed or implied, as to the accuracy of the information contained herein. Materion cannot anticipate all conditions under which this information and its products may be used and the actual conditions of use are beyond its control. The user is responsible to evaluate all available information when using this product for any particular use and to comply with all Federal, State, Provincial and Local laws, statutes and regulations.