



# SAFETY DATA SHEET

**MATERION**

## 1. Identification

**Product identifier** Copper Silicide (Cu<sub>5</sub>Si)

**Other means of identification**

SDS number 2IB

Materion Code 2IB

CAS number 12159-07-8

**Manufacturer/Importer/Supplier/Distributor information**

**Manufacturer**

**Company name** Materion Advanced Chemicals Inc.

**Address** 407 N 13th Street  
1316 W. St. Paul Avenue  
Milwaukee, WI 53233  
United States

**Telephone** 414.212.0257

**E-mail** advancedmaterials@materion.com

**Contact person** Laura Hamilton

**Emergency phone number** Chemtrec 800.424.9300

## 2. Hazard(s) identification

**Physical hazards** Not classified.

**Health hazards** Skin corrosion/irritation Category 2  
Serious eye damage/eye irritation Category 2  
Specific target organ toxicity, single exposure Category 3 respiratory tract irritation

**Environmental hazards** Not classified.

**OSHA defined hazards** Not classified.

**Label elements**



**Signal word** Warning

**Hazard statement** Causes skin irritation. Causes serious eye irritation. Causes serious eye irritation. May cause respiratory irritation.

**Precautionary statement**

**Prevention** Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid breathing dust/fume/gas/mist/vapors. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection.

**Response** If on skin: Wash with plenty of water. If skin irritation occurs, seek medical advice/attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center/doctor if you feel unwell. If skin irritation occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.

**Storage** Store locked up. Store in a well-ventilated place. Keep container tightly closed.

**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations.

**Hazard(s) not otherwise classified (HNOC)**

Avoid eye contact or breathing dust, powder, mist or vapor from this product as irritation of the eyes or respiratory tract may result.

**Supplemental information**

100% of the substance consists of component(s) of unknown acute oral toxicity. 100% of the substance consists of component(s) of unknown acute dermal toxicity. 100% of the substance consists of component(s) of unknown acute hazards to the aquatic environment. 100% of the substance consists of component(s) of unknown long-term hazards to the aquatic environment. For further information, please contact the Product Stewardship Department at +1.800.862.4118.

**3. Composition/information on ingredients**

**Substances**

Chemical name	Common name and synonyms	CAS number	%
Copper silicide (Cu5Si)		12159-07-8	100

**4. First-aid measures**

**Inhalation**

Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, give artificial respiration. Call a physician or poison control center immediately. Keep victim warm.

**Skin contact**

Remove contaminated clothing. Wash the skin immediately with soap and water. Get medical attention. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

**Eye contact**

In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

**Ingestion**

Rinse mouth. Get medical attention if symptoms occur. Seek medical attention.

**Most important symptoms/effects, acute and delayed**

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Dusts may irritate the respiratory tract, skin and eyes. Skin irritation. May cause redness and pain.

**Indication of immediate medical attention and special treatment needed**

Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

**General information**

If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

**5. Fire-fighting measures**

**Suitable extinguishing media**

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

**Unsuitable extinguishing media**

Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the chemical**

During fire, gases hazardous to health may be formed.

**Special protective equipment and precautions for firefighters**

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Fire fighting equipment/instructions**

Move containers from fire area if you can do so without risk.

**Specific methods**

Use standard firefighting procedures and consider the hazards of other involved materials.

**General fire hazards**

No unusual fire or explosion hazards noted.

**6. Accidental release measures**

**Personal precautions, protective equipment and emergency procedures**

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

**Environmental precautions**

Avoid discharge into drains, water courses or onto the ground.

**7. Handling and storage****Precautions for safe handling**

Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment.

**Conditions for safe storage, including any incompatibilities**

Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

**8. Exposure controls/personal protection****Occupational exposure limits**

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

**US. ACGIH Threshold Limit Values**

Material	Type	Value	Form
Copper silicide (Cu <sub>5</sub> Si) (CAS 12159-07-8)	TWA	1 mg/m <sup>3</sup>	Dust and mist.
		0.2 mg/m <sup>3</sup>	Fume.

**US. NIOSH: Pocket Guide to Chemical Hazards**

Material	Type	Value	Form
Copper silicide (Cu <sub>5</sub> Si) (CAS 12159-07-8)	TWA	1 mg/m <sup>3</sup>	Dust and mist.
		0.1 mg/m <sup>3</sup>	Fume.

**US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants**

Material	Type	Value	Form
Copper silicide (Cu <sub>5</sub> Si) (CAS 12159-07-8)	PEL	1 mg/m <sup>3</sup>	Dust and mist.

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Appropriate engineering controls**

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower. Provide adequate ventilation. Observe Occupational Exposure Limits and minimize the risk of inhalation of dust.

**Individual protection measures, such as personal protective equipment****Eye/face protection**

Wear safety glasses with side shields (or goggles).

**Skin protection****Hand protection**

Wear appropriate chemical resistant gloves.

**Other**

Wear appropriate chemical resistant clothing.

**Respiratory protection**

In case of insufficient ventilation, wear suitable respiratory equipment.

**Thermal hazards**

Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

### Appearance

Physical state	Solid.
Form	Solid.
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.

### Upper/lower flammability or explosive limits

Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.

Vapor pressure Not available.

Vapor density Not available.

Relative density Not available.

### Solubility(ies)

Solubility (water) Not available.

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity Not available.

### Other information

Explosive properties Not explosive.

Molecular formula Cu<sub>5</sub>Si

Oxidizing properties Not oxidizing.

## 10. Stability and reactivity

**Reactivity** The product is stable and non-reactive under normal conditions of use, storage and transport.

**Chemical stability** Material is stable under normal conditions.

**Possibility of hazardous reactions** No dangerous reaction known under conditions of normal use.

**Conditions to avoid** Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.

**Incompatible materials** Strong oxidizing agents.

**Hazardous decomposition products** No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Inhalation of dusts may cause respiratory irritation. Prolonged inhalation may be harmful.
<b>Skin contact</b>	Causes skin irritation.
<b>Eye contact</b>	Causes serious eye irritation.
<b>Ingestion</b>	Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics** Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Irritating to eyes, respiratory system and skin. Skin irritation. May cause redness and pain.

### Information on toxicological effects

**Acute toxicity** Not known. Causes skin irritation. Causes eye irritation. Dust may irritate respiratory system.

**Skin corrosion/irritation** Causes skin irritation. May cause skin irritation.

**Serious eye damage/eye irritation** Causes serious eye irritation.

### Respiratory or skin sensitization

**Respiratory sensitization** Not a respiratory sensitizer.

**Skin sensitization** Irritating to skin.

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity** Not classifiable as to carcinogenicity to humans.

#### IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

#### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

#### US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure** May cause respiratory irritation.

**Specific target organ toxicity - repeated exposure** Not classified.

**Aspiration hazard** Not an aspiration hazard.

**Chronic effects** Prolonged inhalation may be harmful. Repeated exposure may cause chronic eye irritation. Repeated exposure may cause chronic upper respiratory tract irritation.

## 12. Ecological information

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

**Persistence and degradability** No data is available on the degradability of this substance.

**Bioaccumulative potential** No data available.

**Mobility in soil** No data available.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations** Dispose in accordance with all applicable regulations.

<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

### DOT

Not regulated as dangerous goods.

### IATA

Not regulated as dangerous goods.

### IMDG

Not regulated as dangerous goods.

## 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### Toxic Substances Control Act (TSCA)

#### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

### CERCLA Hazardous Substance List (40 CFR 302.4)

Copper silicide (Cu<sub>5</sub>Si) (CAS 12159-07-8) Listed.

### SARA 304 Emergency release notification

Not regulated.

### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

#### SARA 302 Extremely hazardous substance

Not listed.

**SARA 311/312 Hazardous chemical** Yes

**Classified hazard categories** Skin corrosion or irritation  
Serious eye damage or eye irritation  
Specific target organ toxicity (single or repeated exposure)

### SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Copper silicide (Cu <sub>5</sub> Si)	12159-07-8	100

### Other federal regulations

#### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

#### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

**Clean Water Act (CWA) Section 112(r) (40 CFR 68.130)** Priority pollutant  
Toxic pollutant

**Safe Drinking Water Act (SDWA)** Contains component(s) regulated under the Safe Drinking Water Act.

## US state regulations

### California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

## 16. Other information, including date of preparation or last revision

**Issue date** 04-06-2018

**Revision date** 03-20-2020

**Version #** 03

**Disclaimer** Materion Advanced Chemicals Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. This document has been prepared using data from sources considered to be technically reliable and the information is believed to be correct. Materion makes no warranties, expressed or implied, as to the accuracy of the information contained herein. Materion cannot anticipate all conditions under which this information and its products may be used and the actual conditions of use are beyond its control. The user is responsible to evaluate all available information when using this product for any particular use and to comply with all Federal, State, Provincial and Local laws, statutes and regulations.