MATERION

SAFETY DATA SHEET

1. Identification

Product identifier Molybdenum nitride

Other means of identification

SDS number 2JB Materion Code 2JB

CAS number 12033-19-1

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name Materion Advanced Chemicals Inc.

Address 407 N 13th Street

1316 W. St. Paul Avenue Milwaukee, WI 53233

United States

Telephone 414.212.0257

E-mail advancedmaterials@materion.com

Contact person Noreen Atkinson

Emergency phone number Chemtrec 800.424.9300

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Skin corrosion/irritation Category 2

Serious eye damage/eye irritation Category 2A

Specific target organ toxicity, single exposure Category 3 respiratory tract irritation

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Warning

Hazard statement Causes skin irritation. Causes serious eye irritation. May cause respiratory irritation.

Precautionary statement

Prevention Avoid breathing dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Use only

outdoors or in a well-ventilated area. Wear eye protection/face protection. Wear protective gloves.

Response If on skin: Wash with plenty of water. If inhaled: Remove person to fresh air and keep comfortable

for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center/doctor if you feel unwell. If skin

irritation occurs: Get medical advice/attention. If eye irritation persists: Get medical

advice/attention. Take off contaminated clothing and wash before reuse.

Storage Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise

classified (HNOC)

None known.

Supplemental information 100% of the mixture consists of component(s) of unknown acute oral toxicity. 100% of the mixture

consists of component(s) of unknown acute dermal toxicity. 100% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 100% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

For further information, please contact the Product Stewardship Department at +1.800.862.4118.

Material name: Molybdenum nitride
2JB Version #: 01 Issue date: 11-01-2018

3. Composition/information on ingredients

Substances

Chemical name	Common name and synonyms	CAS number	%
Molybdenum nitride		12033-19-1	100

^{*}Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON

CENTER or doctor/physician if you feel unwell.

Skin contact Remove contaminated clothing. Wash with plenty of soap and water. If skin irritation occurs: Get

medical advice/attention. Wash contaminated clothing before reuse.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

Most important

symptoms/effects, acute and

delayed

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred

vision. May cause respiratory irritation. Skin irritation. May cause redness and pain.

Indication of immediate medical attention and special

treatment needed

Provide general supportive measures and treat symptomatically. Keep victim under observation.

Symptoms may be delayed.

General information If you feel unwell, seek medical advice (show the label where possible).

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing

media

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from

the chemical

During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions

Move containers from fire area if you can do so without risk.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

Environmental precautions

7. Handling and storage

Precautions for safe handling Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Provide adequate

ventilation. Wear appropriate personal protective equipment.

Conditions for safe storage, including any incompatibilities

Material name: Molybdenum nitride

Store locked up. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Material	Туре	Value	Form
Molybdenum nitride (CAS 12033-19-1)	PEL	15 mg/m3	Total dust.
US. ACGIH Threshold Limit Value	es		
Material	Туре	Value	Form
Molybdenum nitride (CAS 12033-19-1)	TWA	3 mg/m3	Respirable fraction.
,		10 mg/m3	Inhalable fraction.
US. California Code of Regulation	ns, Title 8, Section 5155. Airbo	rne Contaminants	
Material	Туре	Value	Form
Molybdenum nitride (CAS 12033-19-1)	PEL	3 mg/m3	Respirable fraction.
,		10 mg/m3	Total dust.

Biological limit values No biological exposure limits noted for the ingredient(s).

Appropriate engineering

controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station. Eye wash fountain and emergency showers are recommended.

Control parameters Follow standard monitoring procedures. Individual protection measures, such as personal protective equipment

Eye/face protection If contact is likely, safety glasses with side shields are recommended.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.Other Wear appropriate chemical resistant clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material

and before eating, drinking, and/or smoking.

9. Physical and chemical properties

Appearance

Physical state Solid.
Form Solid.

Color Not available.

Odor Not available.

Odor threshold Not available.

PH Not available.

Melting point/freezing point Not available.

Initial boiling point and boiling range

Flash point Not available.

Evaporation rate Not available.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

Not available.

(%)

Flammability limit - upper

(%)

Explosive limit - lower (%) Not available.

Material name: Molybdenum nitride

Explosive limit - upper (%) Not available.

< 0.0000001 kPa at 25 °C Vapor pressure

Vapor density Not available. Relative density Not available.

Solubility(ies)

Not available. Solubility (water) Partition coefficient Not available.

(n-octanol/water)

Not available. **Auto-ignition temperature Decomposition temperature** Not available. Not available. Viscosity

Other information

Explosive properties Not explosive.

MoN Molecular formula

Molecular weight 109.96 g/mol Oxidizing properties Not oxidizing.

10. Stability and reactivity

The product is stable and non-reactive under normal conditions of use, storage and transport. Reactivity

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Contact with incompatible materials. Conditions to avoid

Incompatible materials Strong oxidizing agents.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

May cause irritation to the respiratory system. Prolonged inhalation may be harmful. Inhalation

Skin contact Causes skin irritation.

Eye contact Causes serious eye irritation.

Expected to be a low ingestion hazard. Ingestion

Symptoms related to the physical, chemical and

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred

toxicological characteristics

vision. May cause respiratory irritation. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity Not known.

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye

irritation

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

This product is not expected to cause skin sensitization. Skin sensitization

Causes serious eye irritation.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Material name: Molybdenum nitride

2JB Version #: 01 Issue date: 11-01-2018

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

May cause respiratory irritation.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard

Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

Bioaccumulative potential No of Mobility in soil No of

No data available.

Mobility in soil No data available.

Other adverse effects No other adverse

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations

Dispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes

Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

Material name: Molybdenum nitride

SARA 311/312 Hazardous

chemical

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Yes

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

(SDWA)

Contaminate candidate list

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material **US** state regulations

is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

16. Other information, including date of preparation or last revision

Issue date 11-01-2018

Version # 01

Disclaimer Materion Advanced Chemicals Inc. cannot anticipate all conditions under which this information

> and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. This document has been prepared using data from sources considered to be technically reliable and the information is believed to be correct. Materion makes no warranties, expressed or implied, as to the accuracy of the information contained herein. Materion cannot anticipate all conditions under which this information and its products may be used and the actual conditions of use are beyond its control. The user is responsible to evaluate all available information when using this product for any particular use and to comply with all Federal, State, Provincial and Local laws,

statutes and regulations.

Material name: Molybdenum nitride

SDS US 6/6 2JB Version #: 01 Issue date: 11-01-2018