



SAFETY DATA SHEET

MATERION

1. Identification

Product identifier Ge-As-Te-Si

Other means of identification

SDS number 2KL

Materion Code 2KL

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name Materion Advanced Chemicals Inc.

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1316 W. St. Paul Avenue
Milwaukee, WI 53233
United States

Telephone 414.212.0257

E-mail advancedmaterials@materion.com

Contact person Noreen Atkinson

Emergency phone number Chemtrec 800.424.9300

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards

Acute toxicity, oral Category 3

Acute toxicity, inhalation Category 3

Serious eye damage/eye irritation Category 2B

Germ cell mutagenicity Category 2

Carcinogenicity Category 1A

Specific target organ toxicity, repeated exposure Category 1

Environmental hazards

Hazardous to the aquatic environment, acute hazard Category 2

Hazardous to the aquatic environment, long-term hazard Category 2

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Toxic if swallowed. Causes eye irritation. Toxic if inhaled. Suspected of causing genetic defects. May cause cancer. Causes damage to organs through prolonged or repeated exposure. Toxic to aquatic life. Toxic to aquatic life with long lasting effects.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.

Response	If swallowed: Immediately call a poison center/doctor. Rinse mouth. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Get medical advice/attention. Call a poison center/doctor. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. Collect spillage.
Storage	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	35.92% of the mixture consists of component(s) of unknown acute oral toxicity. 100% of the mixture consists of component(s) of unknown acute dermal toxicity. 88.92% of the mixture consists of component(s) of unknown acute inhalation toxicity. 100% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 100% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment. For further information, please contact the Product Stewardship Department at +1.800.862.4118.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Arsenic		7440-38-2	7 - < 11
Tellurium		13494-80-9	43 - 53
Silicon		7440-21-3	7 - 15
Other components below reportable levels			21 - < 32

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a poison center or doctor/physician.
Skin contact	Rinse with water.
Eye contact	Do not rub eyes. Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
Ingestion	Call a physician or poison control center immediately. Do not induce vomiting without advice from poison control center. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Do not use mouth-to-mouth method if victim ingested the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device.
Most important symptoms/effects, acute and delayed	Nausea. Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. Dusts may irritate the respiratory tract, skin and eyes. Prolonged exposure may cause chronic effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media	Dry powder. Dry sand.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe dust. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Collect dust using a vacuum cleaner equipped with HEPA filter. This material is classified as a water pollutant under the Clean Water Act and should be prevented from contaminating soil or from entering sewage and drainage systems which lead to waterways.

Large Spills: Wet down with water and dike for later disposal. Absorb in vermiculite, dry sand or earth and place into containers. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so.

7. Handling and storage

Precautions for safe handling Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Minimize dust generation and accumulation. Do not breathe dust. Do not taste or swallow. Avoid contact with eyes. Avoid prolonged exposure. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Practice good housekeeping.

Conditions for safe storage, including any incompatibilities Store locked up. Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Components	Type	Value
Arsenic (CAS 7440-38-2)	TWA	0.01 mg/m ³

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Silicon (CAS 7440-21-3)	PEL	5 mg/m ³	Respirable fraction.
		15 mg/m ³	Total dust.
Tellurium (CAS 13494-80-9)	PEL	0.1 mg/m ³	

US. ACGIH Threshold Limit Values

Components	Type	Value
Arsenic (CAS 7440-38-2)	TWA	0.01 mg/m ³
Tellurium (CAS 13494-80-9)	TWA	0.1 mg/m ³

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Arsenic (CAS 7440-38-2)	Ceiling	0.002 mg/m ³	
Silicon (CAS 7440-21-3)	TWA	5 mg/m ³	Respirable.
		10 mg/m ³	Total
Tellurium (CAS 13494-80-9)	TWA	0.1 mg/m ³	

US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants

Components	Type	Value
Arsenic (CAS 7440-38-2)	PEL	0.01 mg/m ³
	TWA	0.005 mg/m ³
Tellurium (CAS 13494-80-9)	PEL	0.1 mg/m ³

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
Arsenic (CAS 7440-38-2)	35 µg/l	Inorganic arsenic, plus methylated metabolites, as As	Urine	*

* - For sampling details, please see the source document.

Exposure guidelines

US NIOSH Pocket Guide to Chemical Hazards: Skin designation

Arsenic (CAS 7440-38-2)

Can be absorbed through the skin.

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust/particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits. Provide eyewash station.

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical respirator with organic vapor cartridge, full facepiece, dust and mist filter.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Chemical respirator with organic vapor cartridge, full facepiece, dust and mist filter.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations Observe any medical surveillance requirements. Wash hands after handling and before eating. Keep away from food and drink.

9. Physical and chemical properties

Appearance

Physical state	Solid.
Form	Powder.
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	356 °F (180 °C) estimated
Initial boiling point and boiling range	1265 °F (685 °C) estimated
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	1420.72 hPa estimated
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	5.23 g/cm ³ estimated
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Specific gravity	5.23 estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.
Incompatible materials	Acids. Chlorine. Fluorine.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Toxic if inhaled.
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Skin contact	Dust or powder may irritate the skin.
Eye contact	Causes eye irritation.
Ingestion	Toxic if swallowed.
Symptoms related to the physical, chemical and toxicological characteristics	Nausea. Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. Dusts may irritate the respiratory tract, skin and eyes.
Information on toxicological effects	
Acute toxicity	Toxic if inhaled. Toxic if swallowed.
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Causes eye irritation.
Respiratory or skin sensitization	
Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	Suspected of causing genetic defects.
Carcinogenicity	May cause cancer.
IARC Monographs. Overall Evaluation of Carcinogenicity	
Arsenic (CAS 7440-38-2)	1 Carcinogenic to humans.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)	
Arsenic (CAS 7440-38-2)	Cancer
US. National Toxicology Program (NTP) Report on Carcinogens	
Arsenic (CAS 7440-38-2)	Known To Be Human Carcinogen.
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Causes damage to organs through prolonged or repeated exposure.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Prolonged inhalation may be harmful. Causes damage to organs through prolonged or repeated exposure. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

Product	Species		Test Results
Ge-As-Te-Si			
Aquatic			
Fish	LC50	Fish	90.3697 mg/l, 96 hours estimated
Components	Species		Test Results
Arsenic (CAS 7440-38-2)			
Aquatic			
Fish	LC50	Fathead minnow (<i>Pimephales promelas</i>)	9.9 mg/l, 96 hours

Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	D004: Waste Arsenic D010: Waste Selenium The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number	UN3179
UN proper shipping name	Flammable solid, toxic, inorganic, n.o.s. (Silicon, Tellurium)
Transport hazard class(es)	
Class	4.1
Subsidiary risk	6.1(PGIII)
Label(s)	4.1, 6.1
Packing group	III
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	A1, IB6, T1, TP33
Packaging exceptions	151
Packaging non bulk	213
Packaging bulk	242

IATA

UN number	UN3179
UN proper shipping name	Flammable solid, toxic, inorganic, n.o.s. (Silicon, Tellurium)
Transport hazard class(es)	
Class	4.1
Subsidiary risk	6.1(PGIII)
Packing group	III
Environmental hazards	No.
ERG Code	3P
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.

IMDG

UN number	UN3179
UN proper shipping name	FLAMMABLE SOLID, TOXIC, INORGANIC, N.O.S. (Silicon, Tellurium)
Transport hazard class(es)	
Class	4.1
Subsidiary risk	6.1(PGIII)
Packing group	III

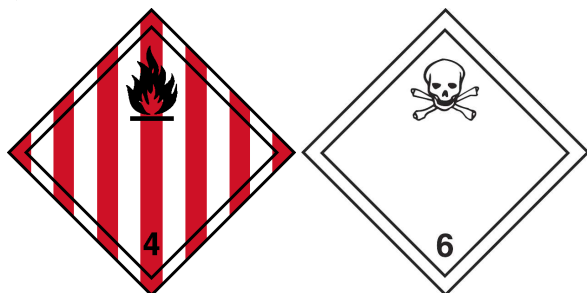
Environmental hazards

Marine pollutant No.
EmS F-A, S-G
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

DOT



IATA; IMDG



General information IMDG Regulated Marine Pollutant. DOT Regulated Marine Pollutant.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Arsenic (CAS 7440-38-2) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Arsenic (CAS 7440-38-2) Cancer
Liver
Skin
Respiratory irritation
Nervous system
Acute toxicity

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories Acute toxicity (any route of exposure)
Serious eye damage or eye irritation
Germ cell mutagenicity
Carcinogenicity
Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Arsenic	7440-38-2	7 - < 11

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Arsenic (CAS 7440-38-2)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Contains component(s) regulated under the Safe Drinking Water Act.

US state regulations**California Proposition 65**

WARNING: This product can expose you to Arsenic, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Arsenic (CAS 7440-38-2)

Listed: February 27, 1987

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Arsenic (CAS 7440-38-2)

16. Other information, including date of preparation or last revision**Issue date** 03-27-2019**Version #** 01

Disclaimer Materion Advanced Chemicals Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. This document has been prepared using data from sources considered to be technically reliable and the information is believed to be correct. Materion makes no warranties, expressed or implied, as to the accuracy of the information contained herein. Materion cannot anticipate all conditions under which this information and its products may be used and the actual conditions of use are beyond its control. The user is responsible to evaluate all available information when using this product for any particular use and to comply with all Federal, State, Provincial and Local laws, statutes and regulations.