

# SAFETY DATA SHEET

## 1. Identification

**Product identifier** Ge-Sb-Te-Bi powder

**Other means of identification**

SDS number 2PK

Materion Code 2PK

**Manufacturer/Importer/Supplier/Distributor information**

**Manufacturer**

**Company name** Materion Advanced Chemicals Inc.

**Address** 407 N 13th Street  
1316 W. St. Paul Avenue  
Milwaukee, WI 53233  
United States

**Telephone** 414.212.0290

**E-mail** advancedmaterials@materion.com

**Contact person** Laura Hamilton

**Emergency phone number** Chemtrec 800.424.9300

## 2. Hazard(s) identification

**Physical hazards** Not classified.

**Health hazards** Acute toxicity, oral Category 3  
Serious eye damage/eye irritation Category 2B  
Specific target organ toxicity, repeated exposure Category 2

**Environmental hazards** Not classified.

**OSHA defined hazards** Not classified.

### Label elements



**Signal word** Danger

**Hazard statement** Toxic if swallowed. Causes eye irritation. May cause damage to organs through prolonged or repeated exposure.

**Precautionary statement**

**Prevention** Do not breathe dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product.

**Response** If swallowed: Immediately call a poison center/doctor. Rinse mouth. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention if you feel unwell. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.

**Storage** Store locked up.

**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations.

**Hazard(s) not otherwise classified (HNOC)** None known.

**Supplemental information** None.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Antimony		7440-36-0	
Bismuth		7440-69-9	
Germanium		7440-56-4	
Tellurium		13494-80-9	

### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Wash off with soap and water. Get medical attention if irritation develops and persists.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting without advice from poison control center. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Do not use mouth-to-mouth method if victim ingested the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device.
<b>Most important symptoms/effects, acute and delayed</b>	Headache. Dizziness. Nausea, vomiting. Diarrhea. Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. Coughing. Prolonged exposure may cause chronic effects.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Foam. Dry powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Use water spray to cool unopened containers.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Large Spills: Stop the flow of material, if this is without risk. Following product recovery, flush area with water.  Small Spills: Clean surface thoroughly to remove residual contamination.  Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
<b>Environmental precautions</b>	Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

<b>Precautions for safe handling</b>	Do not taste or swallow. Avoid contact with eyes. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.
<b>Conditions for safe storage, including any incompatibilities</b>	Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Antimony (CAS 7440-36-0)	PEL	0.5 mg/m3
Tellurium (CAS 13494-80-9)	PEL	0.1 mg/m3

#### US. ACGIH Threshold Limit Values

Components	Type	Value
Antimony (CAS 7440-36-0)	TWA	0.5 mg/m3
Tellurium (CAS 13494-80-9)	TWA	0.1 mg/m3

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Antimony (CAS 7440-36-0)	TWA	0.5 mg/m3
Tellurium (CAS 13494-80-9)	TWA	0.1 mg/m3

#### US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants

Components	Type	Value
Antimony (CAS 7440-36-0)	PEL	0.5 mg/m3
Tellurium (CAS 13494-80-9)	PEL	0.1 mg/m3

**Biological limit values** No biological exposure limits noted for the ingredient(s).

**Appropriate engineering controls** Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

### Individual protection measures, such as personal protective equipment

**Eye/face protection** Wear safety glasses with side shields (or goggles).

#### Skin protection

**Hand protection** Wear appropriate chemical resistant gloves.

#### Other

Wear suitable protective clothing. Use of an impervious apron is recommended.

**Respiratory protection** In case of insufficient ventilation, wear suitable respiratory equipment.

**Thermal hazards** Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations** Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

<b>Appearance</b>	Powder.
<b>Physical state</b>	Solid.
<b>Form</b>	Solid.
<b>Color</b>	Not available.

Odor	Not available.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	313.88 °F (156.6 °C) estimated
Initial boiling point and boiling range	1813.82 °F (989.9 °C) estimated
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
<b>Upper/lower flammability or explosive limits</b>	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	0.00001 hPa estimated
Vapor density	Not available.
Relative density	Not available.
<b>Solubility(ies)</b>	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
<b>Other information</b>	
Density	6.70 g/cm <sup>3</sup> estimated
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Specific gravity	6.7 estimated

## 10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Avoid temperatures exceeding the decomposition temperature. Contact with incompatible materials.
Incompatible materials	Acids. Strong oxidizing agents. Chlorine.
Hazardous decomposition products	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Causes eye irritation.
Ingestion	Toxic if swallowed.

**Symptoms related to the physical, chemical and toxicological characteristics**

Headache. Dizziness. Nausea, vomiting. Diarrhea. Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. Coughing.

**Information on toxicological effects**

**Acute toxicity** Toxic if swallowed.

<b>Components</b>	<b>Species</b>	<b>Test Results</b>
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Germanium (CAS 7440-56-4)

**Acute**

**Oral**

LD50

Rat

104 mg/kg

Tellurium (CAS 13494-80-9)

**Acute**

**Oral**

LD50

Rat

83 mg/kg

**Skin corrosion/irritation**

Prolonged skin contact may cause temporary irritation.

**Serious eye damage/eye irritation**

Causes eye irritation.

**Respiratory or skin sensitization**

**Respiratory sensitization**

Not a respiratory sensitizer.

**Skin sensitization**

This product is not expected to cause skin sensitization.

**Germ cell mutagenicity**

No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity**

Not classifiable as to carcinogenicity to humans.

**IARC Monographs. Overall Evaluation of Carcinogenicity**

Not listed.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)**

Not listed.

**US. National Toxicology Program (NTP) Report on Carcinogens**

Not listed.

**Reproductive toxicity**

This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure**

Not classified.

**Specific target organ toxicity - repeated exposure**

May cause damage to organs through prolonged or repeated exposure.

**Aspiration hazard**

Not an aspiration hazard.

**Chronic effects**

Prolonged inhalation may be harmful. May cause damage to organs through prolonged or repeated exposure.

**12. Ecological information**

**Ecotoxicity**

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

**Persistence and degradability**

No data is available on the degradability of any ingredients in the mixture.

**Bioaccumulative potential**

No data available.

**Mobility in soil**

No data available.

**Other adverse effects**

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

### 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

### 14. Transport information

#### DOT

<b>UN number</b>	UN3179
<b>UN proper shipping name</b>	Flammable solid, toxic, inorganic, n.o.s. (Tellurium, Antimony)
<b>Transport hazard class(es)</b>	
<b>Class</b>	4.1
<b>Subsidiary risk</b>	6.1(PGIII)
<b>Label(s)</b>	4.1, 6.1
<b>Packing group</b>	III
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Special provisions</b>	A1, IB6, T1, TP33
<b>Packaging exceptions</b>	151
<b>Packaging non bulk</b>	213
<b>Packaging bulk</b>	242

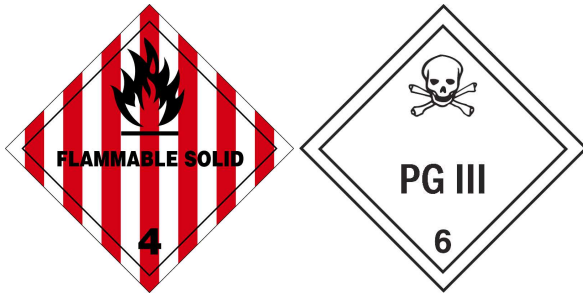
#### IATA

<b>UN number</b>	UN3179
<b>UN proper shipping name</b>	Flammable solid, toxic, inorganic, n.o.s. (Tellurium, Antimony)
<b>Transport hazard class(es)</b>	
<b>Class</b>	4.1
<b>Subsidiary risk</b>	6.1(PGIII)
<b>Packing group</b>	III
<b>Environmental hazards</b>	No.
<b>ERG Code</b>	3P
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Other information</b>	
<b>Passenger and cargo aircraft</b>	Allowed with restrictions.
<b>Cargo aircraft only</b>	Allowed with restrictions.

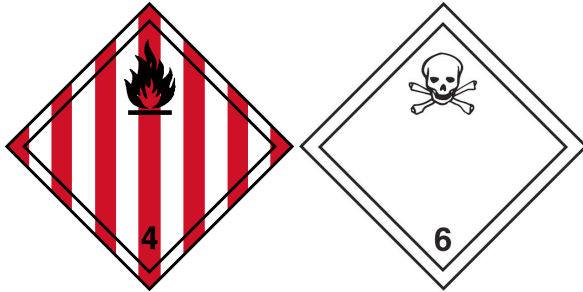
#### IMDG

<b>UN number</b>	UN3179
<b>UN proper shipping name</b>	FLAMMABLE SOLID, TOXIC, INORGANIC, N.O.S. (Tellurium, Antimony)
<b>Transport hazard class(es)</b>	
<b>Class</b>	4.1
<b>Subsidiary risk</b>	6.1(PGIII)
<b>Packing group</b>	III
<b>Environmental hazards</b>	
<b>Marine pollutant</b>	No.
<b>EmS</b>	F-A, S-G
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

DOT



IATA; IMDG



## 15. Regulatory information

### US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

#### Toxic Substances Control Act (TSCA)

##### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

#### CERCLA Hazardous Substance List (40 CFR 302.4)

Antimony (CAS 7440-36-0)

Listed.

#### SARA 304 Emergency release notification

Not regulated.

#### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

#### SARA 302 Extremely hazardous substance

Not listed.

#### SARA 311/312 Hazardous chemical

Yes

##### Classified hazard categories

Acute toxicity (any route of exposure)  
Serious eye damage or eye irritation  
Specific target organ toxicity (single or repeated exposure)

#### SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Antimony	7440-36-0	

### Other federal regulations

#### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Antimony (CAS 7440-36-0)

#### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

#### Safe Drinking Water Act (SDWA)

Contains component(s) regulated under the Safe Drinking Water Act.

## US state regulations

### California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 2016 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

Antimony (CAS 7440-36-0)

## 16. Other information, including date of preparation or last revision

**Issue date** 05-11-2021

**Version #** 01

**Disclaimer** Materion Advanced Chemicals Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. This document has been prepared using data from sources considered to be technically reliable and the information is believed to be correct. Materion makes no warranties, expressed or implied, as to the accuracy of the information contained herein. Materion cannot anticipate all conditions under which this information and its products may be used and the actual conditions of use are beyond its control. The user is responsible to evaluate all available information when using this product for any particular use and to comply with all Federal, State, Provincial and Local laws, statutes and regulations.