



SAFETY DATA SHEET

MATERION

1. Identification

Product identifier Nickel Chromium Tungsten

Other means of identification

SDS number 346

Recommended use Not available.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name Materion Advanced Materials Group

Address
42 Mt. Ebo Road South
Brewster, NY 10509
United States

Telephone Supplier Phone 1+845.279.0900

Website materion.com

E-mail Not available.

Emergency phone number Chemtrec 1+703.527.3887

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Serious eye damage/eye irritation Category 2A

Sensitization, respiratory Category 1

Sensitization, skin Category 1

Germ cell mutagenicity Category 2

Carcinogenicity Category 2

Specific target organ toxicity, single exposure Category 2

Environmental hazards Hazardous to the aquatic environment, long-term hazard Category 3

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement May cause an allergic skin reaction. Causes serious eye irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Suspected of causing genetic defects. Suspected of causing cancer. May cause damage to organs. Harmful to aquatic life with long lasting effects.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection. In case of inadequate ventilation wear respiratory protection.

Response	If on skin: Wash with plenty of water. If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Call a poison center/doctor. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. If experiencing respiratory symptoms: Call a poison center/doctor. Wash contaminated clothing before reuse.
Storage	Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	13.14% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Nickel		7440-02-0	70 - 99
Chromium		7440-47-3	1 - 30
Tungsten		7440-33-7	1 - 30

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. If ingestion of a large amount does occur, call a poison control center immediately.
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Difficulty in breathing. May cause an allergic skin reaction. Dermatitis. Rash.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Dry sand. DRY sand, sodium chloride powder, graphite powder or Met-L-X powder.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire. Carbon dioxide (CO ₂).
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Provide adequate ventilation. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store locked up. Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Chromium (CAS 7440-47-3)	PEL	1 mg/m3
Nickel (CAS 7440-02-0)	PEL	1 mg/m3

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Chromium (CAS 7440-47-3)	TWA	0.5 mg/m3	
Nickel (CAS 7440-02-0)	TWA	1.5 mg/m3	Inhalable fraction.
Tungsten (CAS 7440-33-7)	STEL	10 mg/m3	
	TWA	5 mg/m3	

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Chromium (CAS 7440-47-3)	TWA	0.5 mg/m3
Nickel (CAS 7440-02-0)	TWA	0.015 mg/m3
Tungsten (CAS 7440-33-7)	STEL	10 mg/m3
	TWA	5 mg/m3

Biological limit values No biological exposure limits noted for the ingredient(s).

Control parameters Follow standard monitoring procedures.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection	
Hand protection	Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.
Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.
Respiratory protection	Wear positive pressure self-contained breathing apparatus (SCBA).
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Physical state	Solid.
Form	Solid.
Color	Not available.
Odor	Not applicable.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	2651 °F (1455 °C) estimated
Initial boiling point and boiling range	4787.6 °F (2642 °C) estimated
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	0.00001 hPa estimated
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not applicable.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	9.96 g/cm3 estimated
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Specific gravity	9.96 estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong acids. Strong oxidizing agents. Fluorine. Chlorine.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause allergy or asthma symptoms or breathing difficulties if inhaled. Prolonged inhalation may be harmful.
Skin contact	May cause an allergic skin reaction.
Eye contact	Causes serious eye irritation.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Difficulty in breathing. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity	May cause an allergic skin reaction.
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Causes serious eye irritation.
Respiratory or skin sensitization	
Respiratory sensitization	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin sensitization	May cause an allergic skin reaction.
Germ cell mutagenicity	Suspected of causing genetic defects.
Carcinogenicity	Suspected of causing cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

Chromium (CAS 7440-47-3)	3 Not classifiable as to carcinogenicity to humans.
Nickel (CAS 7440-02-0)	2B Possibly carcinogenic to humans.

US. National Toxicology Program (NTP) Report on Carcinogens

Nickel (CAS 7440-02-0)	Known To Be Human Carcinogen. Reasonably Anticipated to be a Human Carcinogen.
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US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	May cause damage to organs.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity	Harmful to aquatic life with long lasting effects.
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Product	Species		Test Results
Nickel Chromium Tungsten			
Aquatic			
Fish	LC50	Fish	568.3791 mg/l, 96 hours estimated
Components	Species		Test Results
Chromium (CAS 7440-47-3)			
Aquatic			
Fish	LC50	Carp (Cyprinus carpio)	14.3 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT	Not regulated as dangerous goods.
IATA	Not regulated as dangerous goods.
IMDG	Not regulated as dangerous goods.

15. Regulatory information

US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)	Not regulated.
CERCLA Hazardous Substance List (40 CFR 302.4)	
Chromium (CAS 7440-47-3)	Listed.
Nickel (CAS 7440-02-0)	Listed.
US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)	Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
Immediate Hazard - Yes
Delayed Hazard - Yes
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Nickel	7440-02-0	70 - 99
Chromium	7440-47-3	1 - 30

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Chromium (CAS 7440-47-3)

Nickel (CAS 7440-02-0)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

US - New Jersey RTK - Substances: Listed substance

Chromium (CAS 7440-47-3)

Nickel (CAS 7440-02-0)

Tungsten (CAS 7440-33-7)

US - Pennsylvania RTK - Hazardous Substances: All compounds of this substance are considered environmental hazards

Chromium (CAS 7440-47-3)

Nickel (CAS 7440-02-0)

US - Pennsylvania RTK - Hazardous Substances: Special hazard

Chromium (CAS 7440-47-3)

Nickel (CAS 7440-02-0)

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Chromium (CAS 7440-47-3)

Nickel (CAS 7440-02-0)

Tungsten (CAS 7440-33-7)

US. Massachusetts RTK - Substance List

Chromium (CAS 7440-47-3)

Nickel (CAS 7440-02-0)

Tungsten (CAS 7440-33-7)

US. New Jersey Worker and Community Right-to-Know Act

Chromium (CAS 7440-47-3)

Nickel (CAS 7440-02-0)

US. Pennsylvania RTK - Hazardous Substances

Chromium (CAS 7440-47-3)

Nickel (CAS 7440-02-0)

Tungsten (CAS 7440-33-7)

US. Pennsylvania Worker and Community Right-to-Know Law

Chromium (CAS 7440-47-3)

Nickel (CAS 7440-02-0)
Tungsten (CAS 7440-33-7)

US. Rhode Island RTK

Chromium (CAS 7440-47-3)
Nickel (CAS 7440-02-0)

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Nickel (CAS 7440-02-0) Listed: October 1, 1989

16. Other information, including date of preparation or last revision

Issue date 06-01-2015

Revision date 09-30-2015

Version # 02

Disclaimer Materion Brewster LLC cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.