

SAFETY DATA SHEET

1. Identification

Product identifier M-25 and M-65 Alloys

Other means of identification

SDS number A01

C17300 (M-25), C17465 (M-65), Copper Beryllium Alloy, Beryllium Copper Alloy, Copper Alloy **Synonyms**

Recommended use Industrial uses: Uses of substances as such or in preparations at industrial sites

Offshore industries

Manufacture of basic metals, including alloys

Manufacture of computer, electronic and optical products, electrical equipment

General manufacturing, e.g. machinery, equipment, vehicles, other transport equipment

Electricity, steam, gas water supply and sewage treatment

Scientific research and development

Other: Manufacture of medical and defense equipment Manufacture of fabricated metal products,

except machinery and equipment

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Materion Brush Inc. Company name Address 6070 Parkland Boulevard

Mayfield Heights, OH 44124

United States

Telephone +1.216.383.4019 Website www.materion.com

E-mail Materion-PS@materion.com Contact person **Product Stewardship Director**

Emergency phone number +1.216.383.4019

2. Hazard identification

Physical hazards Not classified.

Health hazards Acute toxicity, oral Category 3

> Acute toxicity, inhalation Category 2 Sensitization, respiratory Category 1 Sensitization, skin Category 1 Carcinogenicity Category 1 Reproductive toxicity Category 1A Category 1

Specific target organ toxicity, repeated

exposure

Environmental hazards Not classified.

Label elements



Danger Signal word

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Hazard statement

Harmful if swallowed. Causes damage to organs (respiratory system) through prolonged or repeated exposure by inhalation. May cause cancer by inhalation. May cause an allergic skin reaction. Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May damage fertility. May damage the unborn child. Causes damage to organs through prolonged or repeated exposure.

Precautionary statement

Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not handle until all safety precautions have been read and understood. Do not breathe dust. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.

Response

Rinse mouth. If on skin: Wash with plenty of water. If exposed or concerned: Call a poison center/doctor. If skin irritation or rash occurs: Get medical advice/attention. If experiencing respiratory symptoms: Call a poison center/doctor. Take off contaminated clothing and wash it before reuse.

Storage

Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

Supplemental information

Exposure to the elements listed in Section 3 by inhalation, ingestion, and skin contact can occur when melting, casting, dross handling, pickling, chemical cleaning, heat treating, abrasive cutting, welding, grinding, sanding, polishing, milling, crushing, or otherwise heating or abrading the surface of this material in a manner which generates particulate.

For further information, please contact the Product Stewardship Department at +1.216.383.4019.

Other hazards

None known.

Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%	
Copper		7440-50-8	97.1 - 98.6	
Beryllium		7440-41-7	0.2 - 2	
Nickel		7440-02-0	0 - 1.4	
Lead		7439-92-1	0.2 - 0.6	
Cobalt		7440-48-4	0 - 0.35	

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If experiencing respiratory symptoms: Call a poison center or doctor/physician. Breathing difficulty caused by inhalation of particulate requires immediate removal to fresh air. If breathing has stopped, perform artificial respiration and obtain medical help.

Skin contact

Remove contaminated clothing immediately and wash skin with soap and water. Take off contaminated clothing and wash before reuse. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Thoroughly wash skin cuts or wounds to remove all particulate debris from the wound. Seek medical attention for wounds that cannot be thoroughly cleansed. Treat skin cuts and wounds with standard first aid practices such as cleansing, disinfecting and covering to prevent wound infection and contamination before continuing work. Obtain medical help for persistent irritation. Material accidentally implanted or lodged under the skin must be removed.

Eye contact

Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists. Immediately flush eyes with plenty of water for at least 15 minutes, lifting lower and upper eyelids occasionally. Get medical attention if symptoms persist.

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Ingestion

Most important symptoms/effects, acute and delayed

Indication of immediate medical attention and special treatment needed

Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting without advice from poison control center. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Do not use mouth-to-mouth method if victim ingested the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Induce vomiting immediately as directed by medical personnel. Never give anything by mouth to an unconscious person.

May cause allergic skin reaction. May cause allergic respiratory reaction. Difficulty in breathing. May cause an allergic skin reaction. Dermatitis. Rash. Prolonged exposure may cause chronic effects.

Treatment of Chronic Beryllium Disease: There is no known treatment which will cure chronic beryllium disease. Prednisone or other corticosteroids are the most specific treatment currently available. They are directed at suppressing the immunological reaction and can be effective in diminishing signs and symptoms of chronic beryllium disease. In cases where steroid therapy has had only partial or minimal effectiveness, other immunosuppressive agents, such as cyclophosphamide, cyclosporine, or methotrexate, have been used. In view of the potential side effects of all the immunosuppressive medications, including steroids such as prednisone, they should be used only under the direct care of a physician. Other treatment, such as oxygen, inhaled steroids or bronchodilators, may be prescribed by some physicians and can be effective in selected cases. In general, treatment is reserved for cases with significant symptoms and/or significant loss of lung function. The decision about when and with what medication to treat is a judgment situation for individual physicians.

In their 2014 official statement on the Diagnosis and Management of Beryllium Sensitivity and Chronic Beryllium Disease, the American Thoracic Society states that "it seems prudent for workers with BeS to avoid all future occupational exposure to beryllium."

The effects of continued low exposure to beryllium are unknown for individuals who are sensitized to beryllium or who have a diagnosis of chronic beryllium disease. It is generally recommended that persons who are sensitized to beryllium or who have CBD terminate their occupational exposure to beryllium.

General information

IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse. As supplied, there is no immediate medical risk with beryllium products in article form. First aid measures provided are related to particulate containing beryllium.

5. Fire-fighting measures

Suitable extinguishing media

Powder. Dry sand. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. The product is non-combustible.

Unsuitable extinguishing media

Do not use water to extinguish fires around operations involving molten metal due to the potential for steam explosions.

Specific hazards arising from the chemical

During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Firefighters should wear full protective clothing including self contained breathing apparatus. Wear suitable protective equipment.

Fire fighting equipment/instructions Move containers from fire area if you can do so without risk. Water runoff can cause environmental damage.

Specific methods

Pressure-demand self-contained breathing apparatus must be worn by firefighters or any other persons potentially exposed to the particulate released during or after a fire.

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe dust. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS. In solid form this material poses no special clean-up problems.

Methods and materials for containment and cleaning up

Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Clean up in accordance with all applicable regulations. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Minimize dust generation and accumulation. Do not breathe dust/fume. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection. Wear respiratory protection. Do not breathe dust. Do not taste or swallow. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Keep locked-up. Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS). Avoid contact with acids and alkalies. Avoid contact with oxidizing agents.

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values (TLV)

Components	Туре	Value	Form
Beryllium (CAS 7440-41-7)	TWA	0.00005 mg/m3 beryllium)	(as Inhalable fraction.
Cobalt (CAS 7440-48-4)	TWA	0.02 mg/m3	Inhalable fraction.
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Lead (CAS 7439-92-1)	TWA	0.05 mg/m3	
Nickel (CAS 7440-02-0)	TWA	1.5 mg/m3	Inhalable fraction.
Canada. Alberta OELs (Occupationa	al Health & Safety Code, Sched	ule 1, Table 2), as amended	
Components	Туре	Value	Form
Beryllium (CAS 7440-41-7)	STEL	0.01 mg/m3	
	TWA	0.002 mg/m3	
Cobalt (CAS 7440-48-4)	TWA	0.02 mg/m3	
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.

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Components	Туре	Value	Form
		0.2 mg/m3	Fume.
Lead (CAS 7439-92-1)	TWA	0.05 mg/m3	
Nickel (CAS 7440-02-0)	TWA	1.5 mg/m3	
Canada. British Columbia OELs: Tal as amended	ble of Exposure Limits for Chem	ical Biological Substances Worke	rs Compensation Board,
Components	Туре	Value	Form
Beryllium (CAS 7440-41-7)	TWA	0.00005 mg/m3	Inhalable
Cobalt (CAS 7440-48-4)	TWA	0.02 mg/m3	Total
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
, , ,		0.2 mg/m3	Fume.
_ead (CAS 7439-92-1)	TWA	0.05 mg/m3	
Nickel (CAS 7440-02-0)	TWA	0.05 mg/m3	
Canada. Manitoba OELs (Reg. 217/	2006 The Workplace Safety An	-	
Components	Type	Value	Form
Beryllium (CAS 7440-41-7)	TWA	0.00005 mg/m3	Inhalable fraction.
Cobalt (CAS 7440-48-4)	TWA	0.02 mg/m3	Inhalable fraction.
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
, , ,		0.2 mg/m3	Fume.
Lead (CAS 7439-92-1)	TWA	0.05 mg/m3	
Nickel (CAS 7440-02-0)	TWA	1.5 mg/m3	Inhalable fraction.
Publication (New Brunswick Regulat Components	tion 91-191) Type	Value	Form
Beryllium (CAS 7440-41-7)	STEL	0.01 mg/m3	
	TWA	0.002 mg/m3	
	TWA	0.02 mg/m3	
Cobalt (CAS 7440-48-4)	IVVA	· ·	
· · ·	TWA	1 mg/m3	Dust.
· · ·		<u> </u>	Dust.
Copper (CAS 7440-50-8)		1 mg/m3	Dust.
Copper (CAS 7440-50-8) Lead (CAS 7439-92-1)	TWA	1 mg/m3 0.2 mg/m3	Dust. Inhalable
Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0)	TWA TWA	1 mg/m3 0.2 mg/m3 0.05 mg/m3 1 mg/m3	Inhalable
Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Ontario OELs (Regulation 8	TWA TWA	1 mg/m3 0.2 mg/m3 0.05 mg/m3 1 mg/m3	Inhalable
Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Ontario OELs (Regulation & Components	TWA TWA TWA 833, Control of Exposure to Biok	1 mg/m3 0.2 mg/m3 0.05 mg/m3 1 mg/m3 ogical or Chemical Agents), as am	Inhalable nended
Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Ontario OELs (Regulation & Components Beryllium (CAS 7440-41-7)	TWA TWA TWA 833, Control of Exposure to Biok	1 mg/m3 0.2 mg/m3 0.05 mg/m3 1 mg/m3 ogical or Chemical Agents), as am Value	Inhalable nended Form
Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Ontario OELs (Regulation & Components Beryllium (CAS 7440-41-7) Cobalt (CAS 7440-48-4)	TWA TWA TWA 833, Control of Exposure to Biolo Type TWA	1 mg/m3 0.2 mg/m3 0.05 mg/m3 1 mg/m3 ogical or Chemical Agents), as an Value 0.00005 mg/m3	Inhalable nended Form
Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Ontario OELs (Regulation & Components Beryllium (CAS 7440-41-7) Cobalt (CAS 7440-48-4)	TWA TWA TWA 833, Control of Exposure to Biok Type TWA TWA	1 mg/m3 0.2 mg/m3 0.05 mg/m3 1 mg/m3 ogical or Chemical Agents), as am Value 0.00005 mg/m3 0.02 mg/m3	Inhalable nended Form Inhalable fraction.
Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Ontario OELs (Regulation & Components Beryllium (CAS 7440-41-7) Cobalt (CAS 7440-48-4) Copper (CAS 7440-50-8)	TWA TWA TWA 833, Control of Exposure to Biok Type TWA TWA	1 mg/m3 0.2 mg/m3 0.05 mg/m3 1 mg/m3 ogical or Chemical Agents), as an Value 0.00005 mg/m3 0.02 mg/m3 1 mg/m3	Inhalable nended Form Inhalable fraction. Dust and mist.
Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Ontario OELs (Regulation & Components Beryllium (CAS 7440-41-7) Cobalt (CAS 7440-48-4) Copper (CAS 7440-50-8) Lead (CAS 7439-92-1)	TWA TWA TWA 833, Control of Exposure to Biok Type TWA TWA TWA TWA	1 mg/m3 0.2 mg/m3 0.05 mg/m3 1 mg/m3 ogical or Chemical Agents), as am Value 0.00005 mg/m3 0.02 mg/m3 1 mg/m3 0.2 mg/m3	Inhalable nended Form Inhalable fraction. Dust and mist.
Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Ontario OELs (Regulation & Components Beryllium (CAS 7440-41-7) Cobalt (CAS 7440-48-4) Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0)	TWA TWA TWA 833, Control of Exposure to Biolo Type TWA TWA TWA TWA TWA TWA TWA	1 mg/m3 0.2 mg/m3 0.05 mg/m3 1 mg/m3 ogical or Chemical Agents), as an Value 0.00005 mg/m3 0.02 mg/m3 1 mg/m3 0.2 mg/m3 0.05 mg/m3 1 mg/m3	Inhalable nended Form Inhalable fraction. Dust and mist. Fume. Inhalable fraction.
Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Ontario OELs (Regulation & Components Beryllium (CAS 7440-41-7) Cobalt (CAS 7440-48-4) Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Quebec OELs (Regulation	TWA TWA TWA 833, Control of Exposure to Biolo Type TWA TWA TWA TWA TWA TWA TWA	1 mg/m3 0.2 mg/m3 0.05 mg/m3 1 mg/m3 ogical or Chemical Agents), as an Value 0.00005 mg/m3 0.02 mg/m3 1 mg/m3 0.2 mg/m3 0.05 mg/m3 1 mg/m3	Inhalable nended Form Inhalable fraction. Dust and mist. Fume. Inhalable fraction.
Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Ontario OELs (Regulation & Components Beryllium (CAS 7440-41-7) Cobalt (CAS 7440-48-4) Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Quebec OELs (Regulation Components	TWA TWA 833, Control of Exposure to Biolo Type TWA	1 mg/m3 0.2 mg/m3 0.05 mg/m3 1 mg/m3 ogical or Chemical Agents), as an Value 0.00005 mg/m3 0.02 mg/m3 1 mg/m3 0.2 mg/m3 0.05 mg/m3 1 mg/m3 and safety, v. S-2.1, r.13), as ame	Inhalable nended Form Inhalable fraction. Dust and mist. Fume. Inhalable fraction.
Cobalt (CAS 7440-48-4) Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Ontario OELs (Regulation & Components Beryllium (CAS 7440-41-7) Cobalt (CAS 7440-48-4) Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Quebec OELs (Regulation Components Beryllium (CAS 7440-41-7) Cobalt (CAS 7440-48-4)	TWA TWA 833, Control of Exposure to Biolo Type TWA	1 mg/m3 0.2 mg/m3 0.05 mg/m3 1 mg/m3 ogical or Chemical Agents), as an Value 0.00005 mg/m3 0.02 mg/m3 1 mg/m3 0.2 mg/m3 0.2 mg/m3 0.95 mg/m3 and safety, v. S-2.1, r.13), as ame Value 0.00015 mg/m3	Inhalable nended Form Inhalable fraction. Dust and mist. Fume. Inhalable fraction.
Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Ontario OELs (Regulation & Components Beryllium (CAS 7440-41-7) Cobalt (CAS 7440-48-4) Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Quebec OELs (Regulation Components	TWA TWA TWA 833, Control of Exposure to Biolo Type TWA	1 mg/m3 0.2 mg/m3 0.05 mg/m3 1 mg/m3 ogical or Chemical Agents), as am Value 0.00005 mg/m3 0.02 mg/m3 1 mg/m3 0.2 mg/m3 0.05 mg/m3 1 mg/m3 and safety, v. S-2.1, r.13), as ame Value	Inhalable nended Form Inhalable fraction. Dust and mist. Fume. Inhalable fraction.

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Canada. Quebec OELs (Regulation respecting occupational health and safety, v. S-2.1, r.13), as amended

15 minute

15 minute

15 minute

Components	Туре	Value	Form
Lead (CAS 7439-92-1)	TWA	0.05 mg/m3	
Nickel (CAS 7440-02-0)	TWA	1.5 mg/m3	Inhalable dust.
Canada. Saskatchewan OELs (Occ	unational Health and Safety Regu	lations 1006: Table 21) as ar	nended
Components	Type	Value	Form
· ·	_	•	

Biological limit values

Copper (CAS 7440-50-8)

Lead (CAS 7439-92-1)

Nickel (CAS 7440-02-0)

ACGIH Biological Exposure Indices (BEI)

Components	Value	Determinant	Specimen	Sampling Time
Cobalt (CAS 7440-48-4)	15 μg/l	Cobalt	Urine	*
Lead (CAS 7439-92-1)	200 μg/l	Lead	Blood	*
Nickel (CAS 7440-02-0)	5 μg/l	Nickel	Urine	*

^{* -} For sampling details, please see the source document.

Exposure guidelines

Canada - British Columbia OELs: Skin designation

Beryllium (CAS 7440-41-7) Can be absorbed through the skin.

Canada - Ontario OELs: Skin designation

Lead (CAS 7439-92-1) Can be absorbed through the skin.

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

3 mg/m3 0.6 mg/m3

3 mg/m3

0.15 mg/m3

Dust and mist.

Inhalable fraction.

Fume.

Ensure adequate ventilation, especially in confined areas.

General ventilation normally adequate.

Whenever possible, the use of local exhaust ventilation or other engineering controls is the preferred method of controlling exposure to airborne particulate. Where utilized, exhaust inlets to the ventilation system must be positioned as close as possible to the source of airborne generation. Avoid disruption of the airflow in the area of a local exhaust inlet by equipment such as a man-cooling fan. Check ventilation equipment regularly to ensure it is functioning properly. Provide training on the use and operation of ventilation to all users. Use qualified professionals to design and install ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear approved safety glasses, goggles, face shield and/or welder's helmet when risk of eye injury is present, particularly during operations that generate dust, mist or fume.

Skin protection

Hand protection Wear gloves to prevent contact with particulate or solutions. Wear gloves to prevent metal cuts

and skin abrasions during handling.

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Other Personal protection equipment should be chosen according to the CEN standards and in

> discussion with the supplier of the personal protective equipment. Protective overgarments or work clothing must be worn by persons who may become contaminated with particulate during activities. Skin contact with this material may cause, in some sensitive individuals, an allergic dermal response. Particulate that becomes lodged under the skin has the potential to induce sensitization

and skin lesions.

Respiratory protection When airborne exposures exceed or have the potential to exceed the occupational exposure

> limits, approved respirators must be used as specified by an Industrial Hygienist or other qualified professional. Respirator users must be medically evaluated to determine if they are physically capable of wearing a respirator. Quantitative and/or qualitative fit testing and respirator training must be satisfactorily completed by all personnel prior to respirator use. Users of tight fitting respirators must be clean shaven on those areas of the face where the respirator seal contacts the face. Use pressure-demand airline respirators when performing jobs with high potential exposures

such as changing filters in a baghouse air cleaning device.

Thermal hazards Not applicable.

General hygiene considerations Observe any medical surveillance requirements. Keep away from food and drink. Always observe

> good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Physical state Solid.

Form Solid. Various shapes.

Color Copper.

Odor Not applicable. Odor threshold Not applicable. Not applicable. Hq

1981.4 °F (1083 °C) estimated Melting point/freezing point 4474.4 °F (2468 °C) estimated

Initial boiling point and boiling

range

Flash point Not applicable. **Evaporation rate** Not applicable. Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Explosive limit - lower (%) Not applicable. Explosive limit - upper (%) Not applicable. 0.79 hPa estimated Vapor pressure Vapor density Not applicable. Relative density Not applicable.

Solubility(ies)

Solubility (water) Not applicable. Auto-ignition temperature Not applicable. **Decomposition temperature** Not applicable. Viscosity Not applicable.

Other information

Density 8.82 g/cm3 estimated

Explosive properties Not explosive. Flammability Not applicable. Oxidizing properties Not oxidizing.

Specific gravity 8.82 estimated

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions. Possibility of hazardous Hazardous polymerization does not occur.

reactions

Conditions to avoid Contact with incompatible materials. Avoid dust formation. Contact with acids. Contact with alkalis.

Incompatible materials Do not mix with other chemicals. None known. Hazardous decomposition No hazardous decomposition products are known.

products

11. Toxicological information

Information on likely routes of exposure

Inhalation Fatal if inhaled. May cause sensitization by inhalation. May cause allergy or asthma symptoms or

breathing difficulties if inhaled. May cause damage to organs (respiratory system) through

prolonged or repeated exposure.

Skin contact Not relevant, due to the form of the product. Eye contact Not relevant, due to the form of the product.

Ingestion Not likely, due to the form of the product. Lead is absorbed into the body by ingestion.

Symptoms related to the physical, chemical and toxicological characteristics Difficulty in breathing. May cause an allergic skin reaction. Dermatitis. Rash. Respiratory disorder.

Information on toxicological effects

Acute toxicity Fatal if inhaled. Toxic if swallowed. May cause allergy or asthma symptoms or breathing

difficulties if inhaled. May cause allergic skin reaction.

Skin corrosion/irritation Not likely, due to the form of the product.

Serious eye damage/eye

irritation

Harmful in contact with eyes.

Respiratory or skin sensitization

ACGIH sensitization

Beryllium and compounds, soluble and insoluble compounds, as Be, inhalable fraction (CAS 7440-41-7)

Cobalt and inorganic compounds, inhalable fraction, as

Co (CAS 7440-48-4)

Respiratory sensitization

Dermal sensitization

Respiratory sensitization

Canada - Manitoba OELs Hazard: Dermal sensitization

Cobalt (CAS 7440-48-4) Dermal sensitization

Canada - Manitoba OELs Hazard: Respiratory sensitization

Beryllium (CAS 7440-41-7) Respiratory sensitization Cobalt (CAS 7440-48-4) Respiratory sensitization

Canada - Quebec OELs: Sensitizer

Beryllium (CAS 7440-41-7) Sensitizer. Cobalt (CAS 7440-48-4) Sensitizer.

Respiratory sensitization May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity Due to lack of data the classification is not possible.

Carcinogenicity Cancer hazard.

ACGIH Carcinogens

Beryllium (CAS 7440-41-7) A1 Confirmed human carcinogen.

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Cobalt (CAS 7440-48-4)

A2 Suspected human carcinogen.

A3 Confirmed animal carcinogen with unknown relevance to

humans.

Lead (CAS 7439-92-1)

A3 Confirmed animal carcinogen with unknown relevance to

humans.

Nickel (CAS 7440-02-0) A5 Not suspected as a human carcinogen.

Canada - Alberta OELs: Carcinogen category

Beryllium (CAS 7440-41-7) Confirmed human carcinogen.
Nickel (CAS 7440-02-0) Confirmed human carcinogen.

Canada - Manitoba OELs: carcinogenicity

Beryllium (CAS 7440-41-7) Confirmed human carcinogen.

Cobalt (CAS 7440-48-4)

Confirmed animal carcinogen with unknown relevance to humans.

Suspected human carcinogen.

Lead (CAS 7439-92-1) Confirmed animal carcinogen with unknown relevance to humans.

Nickel (CAS 7440-02-0) Not suspected as a human carcinogen.

Canada - Quebec OELs: Carcinogen category

Beryllium (CAS 7440-41-7)

Cobalt (CAS 7440-48-4)

Detected carcinogenic effect in humans.

Detected carcinogenic effect in animals.

Detected carcinogenic effect in animals.

IARC Monographs. Overall Evaluation of Carcinogenicity

Beryllium (CAS 7440-41-7)

Cobalt (CAS 7440-48-4)

Lead (CAS 7439-92-1)

Nickel (CAS 7440-02-0)

1 Carcinogenic to humans.

2B Possibly carcinogenic to humans.

2B Possibly carcinogenic to humans.

2B Possibly carcinogenic to humans.

US. National Toxicology Program (NTP) Report on Carcinogens

Beryllium (CAS 7440-41-7) Known To Be Human Carcinogen.

Cobalt (CAS 7440-48-4)

Reasonably Anticipated to be a Human Carcinogen.

Lead (CAS 7439-92-1)

Reasonably Anticipated to be a Human Carcinogen.

Nickel (CAS 7440-02-0) Known To Be Human Carcinogen.

Reasonably Anticipated to be a Human Carcinogen.

Reproductive toxicity May damage fertility or the unborn child.

Specific target organ toxicity -

single exposure

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Specific target organ toxicity -

repeated exposure

Causes damage to organs through prolonged or repeated exposure. May cause damage to

organs (respiratory system) through prolonged or repeated exposure by inhalation.

Aspiration hazard Due to lack of data the classification is not possible.

Chronic effects Prolonged inhalation may be harmful. Causes damage to organs through prolonged or repeated

exposure. May cause damage to organs through prolonged or repeated exposure. Prolonged exposure may cause chronic effects. Contains lead. Danger of cumulative effects (may cause

damage to blood, kidneys and the nervous system).

Further information Symptoms may be delayed.

12. Ecological information

EcotoxicityThe product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Product Species Test Results

M-25 and M-65 Alloys

Aquatic Acute

Fish LC50 Fish 0.0319 mg/l, 96 hours estimated

Material name: M-25 and M-65 Alloys

Components **Species Test Results**

Copper (CAS 7440-50-8)

Aquatic

Acute

EC50 Crustacea Blue crab (Callinectes sapidus) 0.0031 mg/l

Fish LC50 Chinook salmon (Oncorhynchus 0.02 mg/l, 96 hours

tshawytscha)

Nickel (CAS 7440-02-0)

Aquatic

Acute

Fish LC50 Rainbow trout.donaldson trout

(Oncorhynchus mykiss)

0.06 mg/l, 4 days

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available. Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of

> contents/container in accordance with local/regional/national/international regulations. Material should be recycled if possible. Disposal recommendations are based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material

characteristics at time of disposal.

Local disposal regulations

Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal.

Since emptied containers may retain product residue, follow label warnings even after container is

emptied.

14. Transport information

TDG

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable.

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15. Regulatory information

Canadian regulations This product has been classified in accordance with the hazard criteria of the HPR and the SDS

contains all the information required by the HPR. This product has been classified in accordance with the hazard criteria of the CPR and the SDS contains all the information required by the CPR.

Material name: M-25 and M-65 Alloys

SDS CANADA

^{*} Estimates for product may be based on additional component data not shown.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Ontario. Toxic Substances. Toxic Reduction Act, 2009. Regulation 455/09 (July 1, 2011)

Inventory name

Cobalt (CAS 7440-48-4) Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0)

Precursor Control Regulations

Not regulated.

International regulations

This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006. Young people under 18 years old are not allowed to work with this product according to EU Directive 94/33/EC on the protection of young people at work. The product is classified and labelled in accordance with EC directives or respective national laws.

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region

Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

Taiwan Chemical Substance Inventory (TCSI)

16. Other information

Taiwan

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 03-08-2017

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 04-12-2024

Version # 05

Material name: M-25 and M-65 Alloys

SDS CANADA

Yes

On inventory (yes/no)*

[&]quot;A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

Further information T

Transportation Emergency

Call Chemtrec at: US: 800.424.9300

International: 703.741.5970

Spain: 900.868.538 Switzerland: 0800.564.402

Chemtrec's toll free, mobile-enabled number in Germany - 0800 1817059

South Korea Toll-free Number - 080-880-0468

Disclaimer

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Revision information

This document has undergone significant changes and should be reviewed in its entirety.

Material name: M-25 and M-65 Alloys