MATERION

SAFETY DATA SHEET

1. Identification

Product identifier M-25 and M-65 Alloys

Other means of identification

SDS number A01

C17300 (M-25), C17465 (M-65), Copper Beryllium Alloy, Beryllium Copper Alloy, Copper Alloy **Synonyms**

Recommended use Industrial uses: Uses of substances as such or in preparations at industrial sites

Offshore industries

Manufacture of basic metals, including alloys

Manufacture of computer, electronic and optical products, electrical equipment

General manufacturing, e.g. machinery, equipment, vehicles, other transport equipment

Electricity, steam, gas water supply and sewage treatment

Scientific research and development

Other: Manufacture of medical and defense equipment Manufacture of fabricated metal products,

except machinery and equipment

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Supplier

Materion Brush Inc. Company name Address 6070 Parkland Boulevard

Mayfield Heights, OH 44124

United States

Telephone +1.216.383.4019 Website www.materion.com E-mail ehs@materion.com Theodore L. Knudson Contact person **Emergency phone number** +1.216.383.4019

Materion Brush Inc.

6070 Parkland Boulevard Mayfield Heights, OH 44124 US

+1.216.486.4200

2. Hazard identification

Physical hazards Not classified.

Health hazards Acute toxicity, oral Category 3

> Acute toxicity, inhalation Category 2 Sensitization, respiratory Category 1 Sensitization, skin Category 1 Carcinogenicity Category 1 Reproductive toxicity Category 1A Specific target organ toxicity, repeated Category 1

exposure

Environmental hazards Not classified.

Label elements



Material name: M-25 and M-65 Alloys SDS CANADA

Danger Signal word

Hazard statement Harmful if swallowed. May cause an allergic skin reaction. Harmful if inhaled. May cause allergy

or asthma symptoms or breathing difficulties if inhaled. May cause cancer by inhalation. May damage fertility. May damage the unborn child. Causes damage to organs (respiratory system)

through prolonged or repeated exposure by inhalation.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read

and understood. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection. In case of inadequate ventilation wear

respiratory protection.

Response If on skin: Wash with plenty of water. If exposed or concerned: Call a poison center/doctor. If skin

irritation or rash occurs: Get medical advice/attention. If experiencing respiratory symptoms: Call a

poison center/doctor. Take off contaminated clothing and wash it before reuse.

Storage Store locked up.

Disposal Dispose of contents/container (in accordance with related regulations). Dispose of

contents/container in accordance with local/regional/national/international regulations.

Other hazards None known.

Supplemental information Exposure to the elements listed in Section 3 by inhalation, ingestion, and skin contact can occur

when melting, casting, dross handling, pickling, chemical cleaning, heat treating, abrasive cutting, welding, grinding, sanding, polishing, milling, crushing, or otherwise heating or abrading the

surface of this material in a manner which generates particulate.

For further information, please contact the Product Stewardship Department at +1.216.383.4019.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Copper		7440-50-8	97.1 - 98.6
Beryllium		7440-41-7	0.2 - 2
Nickel		7440-02-0	0 - 1.4
Lead		7439-92-1	0.2 - 0.6
Cobalt		7440-48-4	0 - 0.35

First-aid measures

Inhalation If symptoms develop move victim to fresh air. For breathing difficulties, oxygen may be necessary.

Breathing difficulty caused by inhalation of particulate requires immediate removal to fresh air. If

breathing has stopped, perform artificial respiration and obtain medical help.

Skin contact Take off contaminated clothing and wash before reuse. Thoroughly wash skin cuts or wounds to

remove all particulate debris from the wound. Seek medical attention for wounds that cannot be thoroughly cleansed. Treat skin cuts and wounds with standard first aid practices such as cleansing, disinfecting and covering to prevent wound infection and contamination before continuing work. Obtain medical help for persistent irritation. Material accidentally implanted or

lodged under the skin must be removed.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes, lifting lower and upper eyelids

occasionally. Get medical attention if symptoms persist.

Ingestion If swallowed, seek medical advice immediately and show this container or label. Induce vomiting

immediately as directed by medical personnel. Never give anything by mouth to an unconscious

person.

Most important

symptoms/effects, acute and

delayed

May cause allergic skin reaction. May cause allergic respiratory reaction. Prolonged exposure may

cause chronic effects.

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Indication of immediate medical attention and special treatment needed

Treatment of Chronic Beryllium Disease: There is no known treatment which will cure chronic beryllium disease. Prednisone or other corticosteroids are the most specific treatment currently available. They are directed at suppressing the immunological reaction and can be effective in diminishing signs and symptoms of chronic beryllium disease. In cases where steroid therapy has had only partial or minimal effectiveness, other immunosuppressive agents, such as cyclophosphamide, cyclosporine, or methotrexate, have been used. In view of the potential side effects of all the immunosuppressive medications, including steroids such as prednisone, they should be used only under the direct care of a physician. Other treatment, such as oxygen, inhaled steroids or bronchodilators, may be prescribed by some physicians and can be effective in selected cases. In general, treatment is reserved for cases with significant symptoms and/or significant loss of lung function. The decision about when and with what medication to treat is a judgment situation for individual physicians.

In their 2014 official statement on the Diagnosis and Management of Beryllium Sensitivity and Chronic Beryllium Disease, the American Thoracic Society states that "it seems prudent for workers with BeS to avoid all future occupational exposure to beryllium."

General information

If exposed or concerned: get medical attention/advice. Get medical attention if symptoms occur. Wash contaminated clothing before reuse. As supplied, there is no immediate medical risk with beryllium products in article form. First aid measures provided are related to particulate containing beryllium.

Fire-fighting measures

Suitable extinguishing media

The product is non-combustible. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media

Do not use water to extinguish fires around operations involving molten metal due to the potential for steam explosions.

Specific hazards arising from the chemical

Not applicable.

Special protective equipment and precautions for firefighters Firefighters should wear full protective clothing including self contained breathing apparatus. Wear suitable protective equipment.

Fire fighting equipment/instructions

Move containers from fire area if you can do so without risk. Water runoff can cause environmental

Specific methods

Pressure-demand self-contained breathing apparatus must be worn by firefighters or any other persons potentially exposed to the particulate released during or after a fire.

Accidental release measures

Personal precautions, protective equipment and emergency procedures

In solid form this material poses no special clean-up problems. Wear appropriate protective equipment and clothing during clean-up.

Methods and materials for containment and cleaning up Clean up in accordance with all applicable regulations.

Environmental precautions

Avoid release to the environment. In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Minimize dust generation and accumulation. Do not breathe dust/fume. Wear protective gloves/protective clothing/eye protection/face protection. Wear respiratory protection. Wash thoroughly after handling. When using, do not eat, drink or smoke. Contaminated work clothing must not be allowed out of the workplace.

Conditions for safe storage, including any incompatibilities Keep locked-up. Avoid contact with acids and alkalies. Avoid contact with oxidizing agents.

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8. Exposure controls/personal protection

Type

Occupational exposure limits

Components

LIS	ACGIH	Threshold	Limit \	/alues
UJ.	ACGILL	11116311010		alucs

Components	туре	value		
Beryllium (CAS 7440-41-7)	TWA	0.00005 mg/m3 (a beryllium)	0.00005 mg/m3 (as Inhalable fraction. beryllium)	
Cobalt (CAS 7440-48-4)	TWA	0.02 mg/m3		
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.	
		0.2 mg/m3	Fume.	
Lead (CAS 7439-92-1)	TWA	0.05 mg/m3		
Nickel (CAS 7440-02-0)	TWA	1.5 mg/m3	Inhalable fraction.	
Canada. Alberta OELs (Occupational H	lealth & Safety Code, Schedule 1, Tal	ble 2)		
Components	Туре	Value	Form	
Beryllium (CAS 7440-41-7)	STEL	0.01 mg/m3		
	TWA	0.002 mg/m3		
Cobalt (CAS 7440-48-4)	TWA	0.02 mg/m3		
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.	
		0.2 mg/m3	Fume.	
Lead (CAS 7439-92-1)	TWA	0.05 mg/m3		
Nickel (CAS 7440-02-0)	TWA	1.5 mg/m3		
Canada. British Columbia OELs. (Occu Regulation 296/97, as amended)	pational Exposure Limits for Chemica	al Substances, Occupation	nal Health and Safety	
Components	Туре	Value	Form	
Beryllium (CAS 7440-41-7)	TWA	0.00005 mg/m3	Inhalable	
Cabalt (CAC 7440 49 4)	T\A/A	0.00 / 2		
Cobail (CAS 7440-46-4)	TWA	0.02 mg/m3		
Cobait (CAS 7440-46-4)	TVVA	0.02 mg/m3 0.02 mg/m3	Total	
,	TWA	_	Total Dust and mist.	
,		0.02 mg/m3		
Copper (CAS 7440-50-8)		0.02 mg/m3 1 mg/m3	Dust and mist.	
Copper (CAS 7440-50-8) Lead (CAS 7439-92-1)	TWA	0.02 mg/m3 1 mg/m3 0.2 mg/m3	Dust and mist.	
Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0)	TWA TWA	0.02 mg/m3 1 mg/m3 0.2 mg/m3 0.05 mg/m3 0.05 mg/m3	Dust and mist.	
Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Manitoba OELs (Reg. 217/200	TWA TWA	0.02 mg/m3 1 mg/m3 0.2 mg/m3 0.05 mg/m3 0.05 mg/m3	Dust and mist.	
Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Manitoba OELs (Reg. 217/200) Components	TWA TWA TWA O6, The Workplace Safety And Health	0.02 mg/m3 1 mg/m3 0.2 mg/m3 0.05 mg/m3 0.05 mg/m3	Dust and mist. Fume.	
Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Manitoba OELs (Reg. 217/200) Components Beryllium (CAS 7440-41-7)	TWA TWA TWA O6, The Workplace Safety And Health Type	0.02 mg/m3 1 mg/m3 0.2 mg/m3 0.05 mg/m3 0.05 mg/m3	Dust and mist. Fume. Form	
Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Manitoba OELs (Reg. 217/200 Components Beryllium (CAS 7440-41-7) Cobalt (CAS 7440-48-4)	TWA TWA TWA D6, The Workplace Safety And Health Type TWA	0.02 mg/m3 1 mg/m3 0.2 mg/m3 0.05 mg/m3 0.05 mg/m3 1 Act) Value 0.00005 mg/m3	Dust and mist. Fume. Form	
Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Manitoba OELs (Reg. 217/200 Components Beryllium (CAS 7440-41-7) Cobalt (CAS 7440-48-4)	TWA TWA TWA O6, The Workplace Safety And Health Type TWA TWA	0.02 mg/m3 1 mg/m3 0.2 mg/m3 0.05 mg/m3 0.05 mg/m3 1 Act) Value 0.00005 mg/m3 0.02 mg/m3	Dust and mist. Fume. Form Inhalable fraction.	
Cobalt (CAS 7440-48-4) Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Manitoba OELs (Reg. 217/200 Components Beryllium (CAS 7440-41-7) Cobalt (CAS 7440-48-4) Copper (CAS 7440-50-8) Lead (CAS 7439-92-1)	TWA TWA TWA O6, The Workplace Safety And Health Type TWA TWA	0.02 mg/m3 1 mg/m3 0.2 mg/m3 0.05 mg/m3 0.05 mg/m3 1 Act) Value 0.00005 mg/m3 0.02 mg/m3 1 mg/m3	Dust and mist. Fume. Form Inhalable fraction. Dust and mist.	
Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Manitoba OELs (Reg. 217/200 Components Beryllium (CAS 7440-41-7) Cobalt (CAS 7440-48-4) Copper (CAS 7440-50-8)	TWA TWA TWA D6, The Workplace Safety And Health Type TWA TWA TWA TWA	0.02 mg/m3 1 mg/m3 0.2 mg/m3 0.05 mg/m3 0.05 mg/m3 1 Act) Value 0.00005 mg/m3 0.02 mg/m3 1 mg/m3 0.2 mg/m3	Dust and mist. Fume. Form Inhalable fraction. Dust and mist.	
Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Manitoba OELs (Reg. 217/200 Components Beryllium (CAS 7440-41-7) Cobalt (CAS 7440-48-4) Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0)	TWA TWA TWA D6, The Workplace Safety And Health Type TWA TWA TWA TWA TWA TWA TWA TWA	0.02 mg/m3 1 mg/m3 0.2 mg/m3 0.05 mg/m3 0.05 mg/m3 1 Act) Value 0.00005 mg/m3 0.02 mg/m3 1 mg/m3 0.2 mg/m3 0.05 mg/m3 1.5 mg/m3	Dust and mist. Fume. Form Inhalable fraction. Dust and mist. Fume.	
Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Manitoba OELs (Reg. 217/200 Components Beryllium (CAS 7440-41-7) Cobalt (CAS 7440-48-4) Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Ontario OELs. (Control of Exp	TWA TWA TWA D6, The Workplace Safety And Health Type TWA TWA TWA TWA TWA TWA TWA TWA	0.02 mg/m3 1 mg/m3 0.2 mg/m3 0.05 mg/m3 0.05 mg/m3 1 Act) Value 0.00005 mg/m3 0.02 mg/m3 1 mg/m3 0.2 mg/m3 0.05 mg/m3 1.5 mg/m3	Dust and mist. Fume. Form Inhalable fraction. Dust and mist. Fume.	
Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Manitoba OELs (Reg. 217/200 Components Beryllium (CAS 7440-41-7) Cobalt (CAS 7440-48-4) Copper (CAS 7440-50-8) Lead (CAS 7439-92-1)	TWA TWA TWA D6, The Workplace Safety And Health Type TWA	0.02 mg/m3 1 mg/m3 0.2 mg/m3 0.05 mg/m3 0.05 mg/m3 1 Act) Value 0.00005 mg/m3 0.02 mg/m3 1 mg/m3 0.2 mg/m3 0.2 mg/m3 0.5 mg/m3 1.5 mg/m3	Dust and mist. Fume. Form Inhalable fraction. Dust and mist. Fume. Inhalable fraction.	
Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Manitoba OELs (Reg. 217/200 Components Beryllium (CAS 7440-41-7) Cobalt (CAS 7440-48-4) Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Ontario OELs. (Control of Exp	TWA TWA TWA D6, The Workplace Safety And Health Type TWA	0.02 mg/m3 1 mg/m3 0.2 mg/m3 0.05 mg/m3 0.05 mg/m3 0.05 mg/m3 0.02 mg/m3 1 mg/m3 0.2 mg/m3 0.2 mg/m3 0.5 mg/m3 0.5 mg/m3 0.7 mg/m3 0.9 mg/m3	Form Inhalable fraction. Dust and mist. Fume. Inhalable fraction. Form	
Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Manitoba OELs (Reg. 217/200 Components Beryllium (CAS 7440-41-7) Cobalt (CAS 7440-48-4) Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Ontario OELs. (Control of Exp Components Beryllium (CAS 7440-41-7)	TWA TWA TWA D6, The Workplace Safety And Health Type TWA	0.02 mg/m3 1 mg/m3 0.2 mg/m3 0.05 mg/m3 0.05 mg/m3 0.05 mg/m3 0.00005 mg/m3 0.02 mg/m3 1 mg/m3 0.2 mg/m3 0.2 mg/m3 0.5 mg/m3 1.5 mg/m3 hts) Value 0.00005 mg/m3	Form Inhalable fraction. Dust and mist. Fume. Inhalable fraction. Form	
Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Manitoba OELs (Reg. 217/200 Components Beryllium (CAS 7440-41-7) Cobalt (CAS 7440-48-4) Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Ontario OELs. (Control of Exp Components Beryllium (CAS 7440-41-7) Cobalt (CAS 7440-48-4)	TWA TWA TWA D6, The Workplace Safety And Health Type TWA	0.02 mg/m3 1 mg/m3 0.2 mg/m3 0.05 mg/m3 0.05 mg/m3 0.05 mg/m3 0.02 mg/m3 1 mg/m3 0.02 mg/m3 0.05 mg/m3 1.5 mg/m3 0.05 mg/m3 1.5 mg/m3 0.05 mg/m3 0.05 mg/m3 0.05 mg/m3	Form Inhalable fraction. Dust and mist. Fume. Inhalable fraction. Form Inhalable fraction.	
Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Manitoba OELs (Reg. 217/200 Components Beryllium (CAS 7440-41-7) Cobalt (CAS 7440-48-4) Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Canada. Ontario OELs. (Control of Exp Components Beryllium (CAS 7440-41-7) Cobalt (CAS 7440-48-4)	TWA TWA TWA D6, The Workplace Safety And Health Type TWA	0.02 mg/m3 1 mg/m3 0.2 mg/m3 0.05 mg/m3 0.05 mg/m3 0.05 mg/m3 0.00005 mg/m3 0.02 mg/m3 0.02 mg/m3 0.05 mg/m3 0.05 mg/m3 0.05 mg/m3 0.05 mg/m3 1.5 mg/m3 0.02 mg/m3 0.02 mg/m3 0.02 mg/m3 0.03 mg/m3 0.02 mg/m3 0.02 mg/m3	Form Inhalable fraction. Dust and mist. Fume. Inhalable fraction. Form Inhalable fraction. Dust and mist. Form Inhalable fraction.	

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SDS CANADA

Form

Value

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Canada, Quebec OELs.	(Ministry of La	abor - Regulation resp	pectina occur	pational health and safety)

Components	Туре	Value	Form
Beryllium (CAS 7440-41-7)	TWA	0.00015 mg/m3	i
Cobalt (CAS 7440-48-4)	TWA	0.02 mg/m3	
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Lead (CAS 7439-92-1)	TWA	0.05 mg/m3	
Nickel (CAS 7440-02-0)	TWA	1 mg/m3	
Canada. Saskatchewan OELs (Occi	upational Health and Safety Regu	lations, 1996, Table 21)	
Components	Туре	Value	Form
Beryllium (CAS 7440-41-7)	15 minute	0.01 mg/m3	
	8 hour	0.002 mg/m3	
Cobalt (CAS 7440-48-4)	15 minute	0.06 mg/m3	
	8 hour	0.02 mg/m3	
Copper (CAS 7440-50-8)	15 minute	3 mg/m3	Dust and mist.
		0.6 mg/m3	Fume.
	8 hour	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Lead (CAS 7439-92-1)	15 minute	0.15 mg/m3	
	8 hour	0.05 mg/m3	
Nickel (CAS 7440-02-0)	15 minute	3 mg/m3	Inhalable fraction.
	8 hour	1.5 mg/m3	Inhalable fraction.

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
Cobalt (CAS 7440-48-4)	15 μg/l	Cobalt	Urine	*
Lead (CAS 7439-92-1)	200 μg/l	Lead	Blood	*

^{* -} For sampling details, please see the source document.

Exposure guidelines

Canada - British Columbia OELs: Skin designation

Beryllium (CAS 7440-41-7)

Can be absorbed through the skin.

Appropriate engineering controls

Ensure adequate ventilation, especially in confined areas.

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Whenever possible, the use of local exhaust ventilation or other engineering controls is the preferred method of controlling exposure to airborne particulate. Where utilized, exhaust inlets to the ventilation system must be positioned as close as possible to the source of airborne generation. Avoid disruption of the airflow in the area of a local exhaust inlet by equipment such as a man-cooling fan. Check ventilation equipment regularly to ensure it is functioning properly. Provide training on the use and operation of ventilation to all users. Use qualified professionals to design and install ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear approved safety glasses, goggles, face shield and/or welder's helmet when risk of eye injury is present, particularly during operations that generate dust, mist or fume.

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Skin protection

Hand protection Wear gloves to prevent contact with particulate or solutions. Wear gloves to prevent metal cuts

and skin abrasions during handling.

Other Personal protection equipment should be chosen according to the CEN standards and in

> discussion with the supplier of the personal protective equipment. Protective overgarments or work clothing must be worn by persons who may become contaminated with particulate during activities. Skin contact with this material may cause, in some sensitive individuals, an allergic dermal

> response. Particulate that becomes lodged under the skin has the potential to induce sensitization

and skin lesions.

Respiratory protection When airborne exposures exceed or have the potential to exceed the occupational exposure

> limits, approved respirators must be used as specified by an Industrial Hygienist or other qualified professional. Respirator users must be medically evaluated to determine if they are physically capable of wearing a respirator. Quantitative and/or qualitative fit testing and respirator training must be satisfactorily completed by all personnel prior to respirator use. Users of tight fitting respirators must be clean shaven on those areas of the face where the respirator seal contacts the face. Use pressure-demand airline respirators when performing jobs with high potential exposures

such as changing filters in a baghouse air cleaning device.

Thermal hazards Not applicable.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

Physical and chemical properties

Appearance

Physical state Solid.

Form Various shapes.

Color Copper.

Odor Not applicable. Odor threshold Not applicable. Not applicable. Hα

Melting point/freezing point 1981.4 °F (1083 °C) estimated 4703 °F (2595 °C) estimated

Initial boiling point and boiling

range

Flash point Not applicable. **Evaporation rate** Not applicable. Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower Not applicable.

Flammability limit - upper Not applicable.

(%)

Explosive limit - lower (%) Not applicable. Not applicable. Explosive limit - upper (%)

0.79 hPa estimated Vapor pressure Not applicable. Vapor density Relative density Not applicable.

Solubility(ies)

Solubility (water) Not applicable. Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperature Not applicable. **Decomposition temperature** Not applicable. Viscosity Not applicable.

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Density 8.82 g/cm3 estimated

Flammability Not applicable.

Specific gravity 8.82 estimated

10. Stability and reactivity

Reactivity Not available.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous Hazardous polymerization does not occur.

reactions

Conditions to avoid Avoid dust formation. Contact with acids. Contact with alkalis.

Incompatible materialsDo not mix with other chemicals. None known.Hazardous decompositionNo hazardous decomposition products are known.

products

11. Toxicological information

Information on likely routes of exposure

Inhalation May cause sensitization by inhalation. May cause allergy or asthma symptoms or breathing

difficulties if inhaled. May cause damage to organs (respiratory system) through prolonged or

repeated exposure.

Skin contact

Not relevant, due to the form of the product.

Eye contact

Not relevant, due to the form of the product.

Ingestion Not likely, due to the form of the product. Lead is absorbed into the body by ingestion.

Symptoms related to the physical, chemical and toxicological characteristics

Respiratory disorder.

Information on toxicological effects

Acute toxicity May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause allergic skin

reaction.

Skin corrosion/irritationNot likely, due to the form of the product.

Serious eye damage/eye

irritation

Harmful in contact with eyes.

Respiratory or skin sensitization

ACGIH sensitization

BERYLLIUM AND COMPOUNDS, SOLUBLE AND

Respiratory sensitization

INSOLUBLE COMPOUNDS, AS BE, INHALABLE

FRACTION (CAS 7440-41-7)

Cobalt and inorganic compounds, as Co Dermal sensitization

(CAS 7440-48-4)

Respiratory sensitization

Canada - Manitoba OELs Hazard: Dermal sensitization

Cobalt (CAS 7440-48-4) Dermal sensitization

Canada - Manitoba OELs Hazard: Respiratory sensitization

Beryllium (CAS 7440-41-7)

Cobalt (CAS 7440-48-4)

Respiratory sensitization

Respiratory sensitization

Canada - Quebec OELs: Sensitizer

Beryllium (CAS 7440-41-7) Sensitizer.

Cobalt (CAS 7440-48-4) Sensitizer.

Respiratory sensitization May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity Due to lack of data the classification is not possible.

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Carcinogenicity Cancer hazard.

ACGIH Carcinogens

Beryllium (CAS 7440-41-7) A1 Confirmed human carcinogen. Cobalt (CAS 7440-48-4) A2 Suspected human carcinogen.

A3 Confirmed animal carcinogen with unknown relevance to

humans.

Lead (CAS 7439-92-1) A3 Confirmed animal carcinogen with unknown relevance to

humans.

Nickel (CAS 7440-02-0) A5 Not suspected as a human carcinogen.

Canada - Alberta OELs: Carcinogen category

Beryllium (CAS 7440-41-7) Confirmed human carcinogen.

Canada - Manitoba OELs: carcinogenicity

Beryllium (CAS 7440-41-7) Confirmed human carcinogen.

Cobalt (CAS 7440-48-4) Confirmed animal carcinogen with unknown relevance to humans.

Suspected human carcinogen.

Lead (CAS 7439-92-1) Confirmed animal carcinogen with unknown relevance to humans.

Nickel (CAS 7440-02-0) Not suspected as a human carcinogen.

Canada - Quebec OELs: Carcinogen category

Beryllium (CAS 7440-41-7) Detected carcinogenic effect in humans. Cobalt (CAS 7440-48-4) Detected carcinogenic effect in animals. Lead (CAS 7439-92-1) Detected carcinogenic effect in animals.

IARC Monographs. Overall Evaluation of Carcinogenicity

Beryllium (CAS 7440-41-7) 1 Carcinogenic to humans.

Cobalt (CAS 7440-48-4) 2B Possibly carcinogenic to humans. Lead (CAS 7439-92-1) 2B Possibly carcinogenic to humans. 2B Possibly carcinogenic to humans. Nickel (CAS 7440-02-0)

US. National Toxicology Program (NTP) Report on Carcinogens

Beryllium (CAS 7440-41-7) Known To Be Human Carcinogen.

Cobalt (CAS 7440-48-4) Reasonably Anticipated to be a Human Carcinogen. Lead (CAS 7439-92-1) Reasonably Anticipated to be a Human Carcinogen.

Nickel (CAS 7440-02-0) Known To Be Human Carcinogen.

Reasonably Anticipated to be a Human Carcinogen.

Reproductive toxicity May damage fertility or the unborn child.

Specific target organ toxicity -

single exposure

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Specific target organ toxicity -

repeated exposure

May cause damage to organs (respiratory system) through prolonged or repeated exposure by

inhalation.

Aspiration hazard Due to lack of data the classification is not possible.

Chronic effects May cause damage to organs through prolonged or repeated exposure. Contains lead. Danger of

cumulative effects (may cause damage to blood, kidneys and the nervous system).

Further information Symptoms may be delayed.

12. Ecological information

Ecotoxicity

Components **Species Test Results**

Copper (CAS 7440-50-8)

Aquatic

Acute

Crustacea EC50 Blue crab (Callinectes sapidus) 0.0031 mg/l

Fish LC50 Fathead minnow (Pimephales promelas) 0.0219 - 0.0446 mg/l, 96 hours

Material name: M-25 and M-65 Alloys SDS CANADA 8 / 11

Species Test Results Components

Nickel (CAS 7440-02-0)

Aquatic

Acute

Fish LC50 Rainbow trout, donaldson trout 0.06 mg/l, 4 days

(Oncorhynchus mykiss)

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential Not available. Mobility in soil Not available. Other adverse effects Not available.

13. Disposal considerations

Disposal instructions Material should be recycled if possible. Disposal recommendations are based on material as

supplied. Disposal must be in accordance with current applicable laws and regulations, and

material characteristics at time of disposal.

Waste from residues / unused

products

Empty containers or liners may retain some product residues. This material and its container must

be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal.

Since emptied containers may retain product residue, follow label warnings even after container is

emptied.

Not available.

14. Transport information

TDG

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and

the IBC Code

15. Regulatory information

Canadian regulations This product has been classified in accordance with the hazard criteria of the CPR and the SDS

contains all the information required by the CPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

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Not listed.

Greenhouse Gases

Not listed.

Ontario. Toxic Substances. Toxic Reduction Act, 2009. Regulation 455/09 (July 1, 2011)

Cobalt (CAS 7440-48-4)

Copper (CAS 7440-50-8)

Nickel (CAS 7440-02-0)

Precursor Control Regulations

Not regulated.

Material name: M-25 and M-65 Alloys SDS CANADA

^{*} Estimates for product may be based on additional component data not shown.

International regulations

The product is classified and labelled in accordance with EC directives or respective national laws. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006. Young people under 18 years old are not allowed to work with this product according to EU Directive 94/33/EC on the protection of young people at work. Regulation (EU) No 453/2010 amending Regulation (EC) No 1907/2006 on the Registration, Evaluation, Authorization and Restriction of Chemicals (REACH). Regulation (EC) No 1272/2008 on classification, labeling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No

Japan Inventory of Existing and New Chemical Substances (ENCS) No Korea Existing Chemicals List (ECL) Yes New Zealand New Zealand Inventory Yes Yes

Philippines Philippine Inventory of Chemicals and Chemical Substances

(PICCS)

Taiwan Chemical Substance Inventory (TCSI) Yes Taiwan United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory Yes

16. Other information

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Further information Transportation Emergency

Call Chemtrec at:

International: 703.741.5970

Spain: 900.868.538 Switzerland: 0800.564.402

Chemtrec's toll free, mobile-enabled number in Germany – 0800 1817059

SDS CANADA Material name: M-25 and M-65 Alloys

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

Disclaimer

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