



1. Identification

Product identifier	Copper Nickel Beryllium Wrought Alloy
Other means of identification	
SDS number	A25
Synonyms	Cupro-nickel Alloy, Copper Nickel Beryllium Alloy, Copper Alloy, C717 (C71700)
Recommended use	Industrial uses: Uses of substances as such or in preparations at industrial sites Offshore industries Manufacture of basic metals, including alloys Manufacture of computer, electronic and optical products, electrical equipment Electricity, steam, gas water supply and sewage treatment Scientific research and development
Recommended restrictions	Consumer uses: Private households (= general public = consumers) Professional uses: Public domain (administration, education, entertainment, services, craftsmen) Casting, grinding or polishing of beryllium-containing alloys by artists; Casting, grinding or polishing of beryllium-containing alloys for dental crowns, appliances or prosthetics; Casting, grinding or polishing of beryllium-containing alloys for jewelry.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name	Materion Brush Inc.
Address	6070 Parkland Boulevard Mayfield Heights, OH 44124 United States
Telephone	+1.216.383.4019
Website	www.materion.com
E-mail	ehs@materion.com
Contact person	Theodore L. Knudson
Emergency phone number	+1.216.383.4019
Supplier	Not available.

2. Hazard identification

Physical hazards	Not classified.	
Health hazards	Sensitization, skin	Category 1
	Carcinogenicity	Category 1A
	Specific target organ toxicity, repeated exposure	Category 1 (Respiratory system)
Environmental hazards	Not classified.	

Label elements



Signal word	Danger
Hazard statement	May cause an allergic skin reaction. May cause cancer by inhalation. Causes damage to organs (respiratory system) through prolonged or repeated exposure by inhalation.

## Precautionary statement

### Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Minimize dust generation and accumulation. Do not breathe dust/fume. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection. In case of inadequate ventilation wear respiratory protection.

### Response

If on skin: Wash with plenty of water. If inhaled: Remove person to fresh air and keep comfortable for breathing. If exposed or concerned: Get medical advice/attention. If skin irritation or rash occurs: Get medical advice/attention. If experiencing respiratory symptoms: Call a poison center/doctor. Wash contaminated clothing before reuse.

### Storage

Store locked up.

### Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

### Other hazards

None known.

### Supplemental information

Exposure to the elements listed in Section 3 by inhalation, ingestion, and skin contact can occur when melting, casting, dross handling, pickling, chemical cleaning, heat treating, abrasive cutting, welding, grinding, sanding, polishing, milling, crushing, or otherwise heating or abrading the surface of this material in a manner which generates particulate.

For further information, please contact the Product Stewardship Department at +1.216.383.4019.

## 3. Composition/information on ingredients

### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Copper, Elemental		7440-50-8	65.2 - 70.3
Nickel, Elemental		7440-02-0	29 - 33
Iron		7439-89-6	0.4 - 1
Beryllium		7440-41-7	0.3 - 0.7

## 4. First-aid measures

### Inhalation

If symptoms develop move victim to fresh air. For breathing difficulties, oxygen may be necessary. Breathing difficulty caused by inhalation of particulate requires immediate removal to fresh air. If breathing has stopped, perform artificial respiration and obtain medical help.

### Skin contact

Take off contaminated clothing and wash before reuse. Thoroughly wash skin cuts or wounds to remove all particulate debris from the wound. Seek medical attention for wounds that cannot be thoroughly cleansed. Treat skin cuts and wounds with standard first aid practices such as cleansing, disinfecting and covering to prevent wound infection and contamination before continuing work. Obtain medical help for persistent irritation. Material accidentally implanted or lodged under the skin must be removed.

### Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes, lifting lower and upper eyelids occasionally. Get medical attention if symptoms persist.

### Ingestion

If swallowed, seek medical advice immediately and show this container or label. Induce vomiting immediately as directed by medical personnel. Never give anything by mouth to an unconscious person.

### Most important symptoms/effects, acute and delayed

May cause allergic skin reaction. Prolonged exposure may cause chronic effects.

**Indication of immediate medical attention and special treatment needed**

Treatment of Chronic Beryllium Disease: There is no known treatment which will cure chronic beryllium disease. Prednisone or other corticosteroids are the most specific treatment currently available. They are directed at suppressing the immunological reaction and can be effective in diminishing signs and symptoms of chronic beryllium disease. In cases where steroid therapy has had only partial or minimal effectiveness, other immunosuppressive agents, such as cyclophosphamide, cyclosporine, or methotrexate, have been used. In view of the potential side effects of all the immunosuppressive medications, including steroids such as prednisone, they should be used only under the direct care of a physician. Other treatment, such as oxygen, inhaled steroids or bronchodilators, may be prescribed by some physicians and can be effective in selected cases. In general, treatment is reserved for cases with significant symptoms and/or significant loss of lung function. The decision about when and with what medication to treat is a judgment situation for individual physicians.

In their 2014 official statement on the Diagnosis and Management of Beryllium Sensitivity and Chronic Beryllium Disease, the American Thoracic Society states that "it seems prudent for workers with BeS to avoid all future occupational exposure to beryllium."

**General information**

If exposed or concerned: get medical attention/advice. Get medical attention if symptoms occur. Wash contaminated clothing before reuse. As supplied, there is no immediate medical risk with beryllium products in article form. First aid measures provided are related to particulate containing beryllium.

**5. Fire-fighting measures**

**Suitable extinguishing media**

The product is non-combustible. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**Unsuitable extinguishing media**

Do not use water to extinguish fires around operations involving molten metal due to the potential for steam explosions.

**Specific hazards arising from the chemical**

Not applicable.

**Special protective equipment and precautions for firefighters**

Firefighters should wear full protective clothing including self contained breathing apparatus. Wear suitable protective equipment.

**Fire fighting equipment/instructions**

Move containers from fire area if you can do so without risk. Water runoff can cause environmental damage.

**Specific methods**

Pressure-demand self-contained breathing apparatus must be worn by firefighters or any other persons potentially exposed to the particulate released during or after a fire.

**6. Accidental release measures**

**Personal precautions, protective equipment and emergency procedures**

In solid form this material poses no special clean-up problems. Wear appropriate protective equipment and clothing during clean-up.

**Methods and materials for containment and cleaning up**

Clean up in accordance with all applicable regulations.

**Environmental precautions**

Avoid release to the environment. In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

**7. Handling and storage**

**Precautions for safe handling**

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Minimize dust generation and accumulation. Do not breathe dust/fume. Wear protective gloves/protective clothing/eye protection/face protection. Wear respiratory protection. Wash thoroughly after handling. When using, do not eat, drink or smoke. Contaminated work clothing must not be allowed out of the workplace.

**Conditions for safe storage, including any incompatibilities**

Keep locked-up. Avoid contact with acids and alkalis. Avoid contact with oxidizing agents.

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Beryllium (CAS 7440-41-7)	TWA	0.00005 mg/m <sup>3</sup> (as beryllium)	Inhalable fraction.
Copper, Elemental (CAS 7440-50-8)	TWA	1 mg/m <sup>3</sup>	Dust and mist.
		0.2 mg/m <sup>3</sup>	Fume.
Nickel, Elemental (CAS 7440-02-0)	TWA	1.5 mg/m <sup>3</sup>	Inhalable fraction.

#### Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Components	Type	Value	Form
Beryllium (CAS 7440-41-7)	STEL	0.01 mg/m <sup>3</sup>	
	TWA	0.002 mg/m <sup>3</sup>	
Copper, Elemental (CAS 7440-50-8)	TWA	1 mg/m <sup>3</sup>	Dust and mist.
		0.2 mg/m <sup>3</sup>	Fume.
Nickel, Elemental (CAS 7440-02-0)	TWA	1.5 mg/m <sup>3</sup>	

#### Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Type	Value	Form
Beryllium (CAS 7440-41-7)	TWA	0.00005 mg/m <sup>3</sup>	Inhalable
Copper, Elemental (CAS 7440-50-8)	TWA	1 mg/m <sup>3</sup>	Dust and mist.
		0.2 mg/m <sup>3</sup>	Fume.
Nickel, Elemental (CAS 7440-02-0)	TWA	0.05 mg/m <sup>3</sup>	

#### Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

Components	Type	Value	Form
Beryllium (CAS 7440-41-7)	TWA	0.00005 mg/m <sup>3</sup>	Inhalable fraction.
Copper, Elemental (CAS 7440-50-8)	TWA	1 mg/m <sup>3</sup>	Dust and mist.
		0.2 mg/m <sup>3</sup>	Fume.
Nickel, Elemental (CAS 7440-02-0)	TWA	1.5 mg/m <sup>3</sup>	Inhalable fraction.

#### Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Components	Type	Value	Form
Beryllium (CAS 7440-41-7)	TWA	0.00005 mg/m <sup>3</sup>	Inhalable fraction.
Copper, Elemental (CAS 7440-50-8)	TWA	1 mg/m <sup>3</sup>	Dust and fume.
		0.2 mg/m <sup>3</sup>	Fume.
Nickel, Elemental (CAS 7440-02-0)	TWA	1 mg/m <sup>3</sup>	Inhalable fraction.

#### Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)

Components	Type	Value	Form
Beryllium (CAS 7440-41-7)	TWA	0.00015 mg/m <sup>3</sup>	

**Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)**

Components	Type	Value	Form
Copper, Elemental (CAS 7440-50-8)	TWA	1 mg/m <sup>3</sup>	Dust and mist.
		0.2 mg/m <sup>3</sup>	Fume.
Nickel, Elemental (CAS 7440-02-0)	TWA	1 mg/m <sup>3</sup>	

**Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)**

Components	Type	Value	Form
Beryllium (CAS 7440-41-7)	15 minute	0.01 mg/m <sup>3</sup>	
	8 hour	0.002 mg/m <sup>3</sup>	
Copper, Elemental (CAS 7440-50-8)	15 minute	3 mg/m <sup>3</sup>	Dust and mist.
		0.6 mg/m <sup>3</sup>	Fume.
	8 hour	1 mg/m <sup>3</sup>	Dust and mist.
Nickel, Elemental (CAS 7440-02-0)		0.2 mg/m <sup>3</sup>	Fume.
	15 minute	3 mg/m <sup>3</sup>	Inhalable fraction.
	8 hour	1.5 mg/m <sup>3</sup>	Inhalable fraction.

**Biological limit values** No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**

**Canada - British Columbia OELs: Skin designation**

Beryllium (CAS 7440-41-7) Can be absorbed through the skin.

**Appropriate engineering controls**

Ensure adequate ventilation, especially in confined areas. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Whenever possible, the use of local exhaust ventilation or other engineering controls is the preferred method of controlling exposure to airborne particulate. Where utilized, exhaust inlets to the ventilation system must be positioned as close as possible to the source of airborne generation. Avoid disruption of the airflow in the area of a local exhaust inlet by equipment such as a man-cooling fan. Check ventilation equipment regularly to ensure it is functioning properly. Provide training on the use and operation of ventilation to all users. Use qualified professionals to design and install ventilation systems.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection** Wear approved safety glasses, goggles, face shield and/or welder's helmet when risk of eye injury is present, particularly during operations that generate dust, mist or fume.

**Skin protection**

**Hand protection** Wear gloves to prevent contact with particulate or solutions. Wear gloves to prevent metal cuts and skin abrasions during handling.

**Other** Protective overgarments or work clothing must be worn by persons who may become contaminated with particulate during activities.

**Respiratory protection**

When airborne exposures exceed or have the potential to exceed the occupational exposure limits, approved respirators must be used as specified by an Industrial Hygienist or other qualified professional. Respirator users must be medically evaluated to determine if they are physically capable of wearing a respirator. Quantitative and/or qualitative fit testing and respirator training must be satisfactorily completed by all personnel prior to respirator use. Users of tight fitting respirators must be clean shaven on those areas of the face where the respirator seal contacts the face. Use pressure-demand airline respirators when performing jobs with high potential exposures such as changing filters in a baghouse air cleaning device.

<b>Thermal hazards</b>	Not applicable.
<b>General hygiene considerations</b>	Handle in accordance with good industrial hygiene and safety practice.

## 9. Physical and chemical properties

### Appearance

<b>Physical state</b>	Solid.
<b>Form</b>	Various shapes.
<b>Color</b>	Copper.
<b>Odor</b>	Not available.
<b>Odor threshold</b>	Not applicable.
<b>pH</b>	Not applicable.
<b>Melting point/freezing point</b>	1981.4 °F (1083 °C) estimated
<b>Initial boiling point and boiling range</b>	4703 °F (2595 °C) estimated
<b>Flash point</b>	Not applicable.
<b>Evaporation rate</b>	Not applicable.
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not applicable.
<b>Flammability limit - upper (%)</b>	Not applicable.
<b>Explosive limit - lower (%)</b>	Not applicable.
<b>Explosive limit - upper (%)</b>	Not applicable.
<b>Vapor pressure</b>	0.67 hPa estimated
<b>Vapor density</b>	Not applicable.
<b>Relative density</b>	Not applicable.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not applicable.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not applicable.
<b>Decomposition temperature</b>	Not applicable.
<b>Viscosity</b>	Not applicable.
<b>Other information</b>	
<b>Density</b>	8.88 g/cm <sup>3</sup> estimated
<b>Flammability</b>	Not applicable.
<b>Specific gravity</b>	8.88 estimated

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use. Hazardous polymerization does not occur.
<b>Conditions to avoid</b>	Avoid dust formation. Contact with acids. Contact with alkalis.
<b>Incompatible materials</b>	Strong acids, alkalies and oxidizing agents.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	May cause sensitization by inhalation. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause damage to organs (respiratory system) through prolonged or repeated exposure.
<b>Skin contact</b>	May cause an allergic skin reaction.
<b>Eye contact</b>	Not likely, due to the form of the product.
<b>Ingestion</b>	Not likely, due to the form of the product.

**Symptoms related to the physical, chemical and toxicological characteristics** Respiratory disorder.

### Information on toxicological effects

**Acute toxicity** May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause allergic skin reaction.

**Skin corrosion/irritation** Not likely, due to the form of the product.

**Serious eye damage/eye irritation** Harmful in contact with eyes.

### Respiratory or skin sensitization

#### ACGIH sensitization

BERYLLIUM AND COMPOUNDS, SOLUBLE AND INSOLUBLE COMPOUNDS, AS BE, INHALABLE FRACTION (CAS 7440-41-7) Respiratory sensitization

#### Canada - British Columbia OELs: Respiratory or skin sensitiser

Beryllium (CAS 7440-41-7) Capable of causing respiratory, dermal or conjunctival sensitization.

#### Canada - Manitoba OELs Hazard: Respiratory sensitization

Beryllium (CAS 7440-41-7) Respiratory sensitization

#### Canada - Quebec OELs: Sensitizer

Beryllium (CAS 7440-41-7) Sensitizer.

**Respiratory sensitization** May cause allergy or asthma symptoms or breathing difficulties if inhaled.

**Skin sensitization** May cause an allergic skin reaction.

**Germ cell mutagenicity** Due to lack of data the classification is not possible.

**Carcinogenicity** Cancer hazard.

#### ACGIH Carcinogens

Beryllium (CAS 7440-41-7) A1 Confirmed human carcinogen.  
Nickel, Elemental (CAS 7440-02-0) A5 Not suspected as a human carcinogen.

#### Canada - Alberta OELs: Carcinogen category

Beryllium (CAS 7440-41-7) Confirmed human carcinogen.

#### Canada - Manitoba OELs: carcinogenicity

Beryllium (CAS 7440-41-7) Confirmed human carcinogen.  
Nickel, Elemental (CAS 7440-02-0) Not suspected as a human carcinogen.

#### Canada - Quebec OELs: Carcinogen category

Beryllium (CAS 7440-41-7) Detected carcinogenic effect in humans.

#### IARC Monographs. Overall Evaluation of Carcinogenicity

Beryllium (CAS 7440-41-7) 1 Carcinogenic to humans.  
Nickel, Elemental (CAS 7440-02-0) 2B Possibly carcinogenic to humans.

#### US. National Toxicology Program (NTP) Report on Carcinogens

Beryllium (CAS 7440-41-7) Known To Be Human Carcinogen.  
Nickel, Elemental (CAS 7440-02-0) Known To Be Human Carcinogen.  
Reasonably Anticipated to be a Human Carcinogen.

<b>Reproductive toxicity</b>	Not classified.
<b>Specific target organ toxicity - single exposure</b>	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
<b>Specific target organ toxicity - repeated exposure</b>	May cause damage to organs (respiratory system) through prolonged or repeated exposure by inhalation.
<b>Aspiration hazard</b>	Due to lack of data the classification is not possible.
<b>Chronic effects</b>	May cause damage to organs through prolonged or repeated exposure.
<b>Further information</b>	Symptoms may be delayed.

## 12. Ecological information

<b>Ecotoxicity</b>	No ecotoxicity data noted for the ingredient(s).
<b>Persistence and degradability</b>	No data is available on the degradability of this product.
<b>Bioaccumulative potential</b>	Not available.
<b>Mobility in soil</b>	Not available.
<b>Other adverse effects</b>	Not available.

## 13. Disposal considerations

<b>Disposal instructions</b>	Material should be recycled if possible. Disposal recommendations are based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.
<b>Waste from residues / unused products</b>	Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

## 14. Transport information

<b>TDG</b>	Not regulated as dangerous goods.
<b>IATA</b>	Not regulated as dangerous goods.
<b>IMDG</b>	Not regulated as dangerous goods.
<b>Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code</b>	Not available.

## 15. Regulatory information

<b>Canadian regulations</b>	
<b>Controlled Drugs and Substances Act</b>	Not regulated.
<b>Export Control List (CEPA 1999, Schedule 3)</b>	Not listed.
<b>Greenhouse Gases</b>	Not listed.
<b>Ontario. Toxic Substances. Toxic Reduction Act, 2009. Regulation 455/09 (July 1, 2011)</b>	
Copper, Elemental (CAS 7440-50-8)	
Nickel, Elemental (CAS 7440-02-0)	
<b>Precursor Control Regulations</b>	Not regulated.
<b>International regulations</b>	



**Stockholm Convention**

Not applicable.

**Rotterdam Convention**

Not applicable.

**Kyoto protocol**

Not applicable.

**Montreal Protocol**

Not applicable.

**Basel Convention**

Not applicable.

**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**16. Other information**

<b>Further information</b>	Transportation Emergency Call Chemtrec at: Domestic: 800.424.9300 International: 703.527.3887
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Information for this safety data sheet was obtained from sources considered technically accurate and reliable. While every effort has been made to ensure full disclosure of product hazards, in some cases data is not available and is so stated. Since conditions of actual product use are beyond control of the supplier, it is assumed that users of this material have been fully trained according to the mandatory requirements of WHMIS. No warranty, expressed or implied, is made and supplier will not be liable for any losses, injuries or consequential damages which may result from the use of or reliance on any information contained in this form. If user requires independent information on ingredients in this or any other material, we recommend contact with the Canadian Centre for Occupational Health and Safety (CCOHS) in Hamilton, Ontario (1-800-263-8466) or CSST in Montreal, Quebec (514-873-3990).

<b>Other information</b>	Date change.
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