



# SAFETY DATA SHEET

**MATERION**

## 1. Identification

**Product identifier** Cu-In-Ga-Se 27.50-20.00-6.25-46.25

**Other means of identification**

SDS number C-MSDS0224

Materion Code C-MSDS0224

**Manufacturer/Importer/Supplier/Distributor information**

**Manufacturer**

**Company name** Materion Advanced Chemicals Inc.

**Address** 407 N 13th Street  
1316 W. St. Paul Avenue  
Milwaukee, WI 53233  
United States

**Telephone** 414.212.0257

**E-mail** advancedmaterials@materion.com

**Contact person** Noreen Atkinson

**Emergency phone number** Chemtrec 800.424.9300

## 2. Hazard(s) identification

**Physical hazards** Not classified.

**Health hazards**

Acute toxicity, oral Category 3

Acute toxicity, inhalation Category 3

Skin corrosion/irritation Category 2

Serious eye damage/eye irritation Category 2A

Specific target organ toxicity, repeated exposure Category 2

**Environmental hazards**

Hazardous to the aquatic environment, acute hazard Category 1

Hazardous to the aquatic environment, long-term hazard Category 1

**OSHA defined hazards** Not classified.

**Label elements**

**Hazard symbol** None.

**Signal word** None.

**Hazard statement** The mixture does not meet the criteria for classification.

**Precautionary statement**

**Prevention** Observe good industrial hygiene practices.

**Response** Wash hands after handling.

**Storage** Store away from incompatible materials.

**Disposal** Dispose of waste and residues in accordance with local authority requirements.

**Hazard(s) not otherwise classified (HNOC)** None known.

**Supplemental information** Not applicable.

## 3. Composition/information on ingredients

### Mixtures

Chemical name	Common name and synonyms	CAS number	%
propylene glycol methyl ether acetate		108-65-6	< 79
Selenium		7782-49-2	< 10
Indium		7440-74-6	< 7
Copper		7440-50-8	< 5
Gallium		7440-55-3	< 2

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

#### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Wash off with soap and water. Get medical attention if irritation develops and persists.
<b>Eye contact</b>	Rinse with water. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur.
<b>Most important symptoms/effects, acute and delayed</b>	Direct contact with eyes may cause temporary irritation.
<b>Indication of immediate medical attention and special treatment needed</b>	Treat symptomatically.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

#### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Powder. Alcohol resistant foam. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

#### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	This material is classified as a water pollutant under the Clean Water Act and should be prevented from contaminating soil or from entering sewage and drainage systems which lead to waterways. For waste disposal, see section 13 of the SDS.
<b>Environmental precautions</b>	Avoid discharge into drains, water courses or onto the ground.

#### 7. Handling and storage

<b>Precautions for safe handling</b>	Avoid prolonged exposure. Observe good industrial hygiene practices.
<b>Conditions for safe storage, including any incompatibilities</b>	Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Copper (CAS 7440-50-8)	PEL	1 mg/m <sup>3</sup> 0.1 mg/m <sup>3</sup>	Dust and mist. Fume.
Selenium (CAS 7782-49-2)	PEL	0.2 mg/m <sup>3</sup>	

#### US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Copper (CAS 7440-50-8)	TWA	1 mg/m <sup>3</sup> 0.2 mg/m <sup>3</sup>	Dust and mist. Fume.
Indium (CAS 7440-74-6)	TWA	0.1 mg/m <sup>3</sup>	
Selenium (CAS 7782-49-2)	TWA	0.2 mg/m <sup>3</sup>	

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Copper (CAS 7440-50-8)	TWA	1 mg/m <sup>3</sup> 0.1 mg/m <sup>3</sup>	Dust and mist. Fume.
Indium (CAS 7440-74-6)	TWA	0.1 mg/m <sup>3</sup>	
Selenium (CAS 7782-49-2)	TWA	0.2 mg/m <sup>3</sup>	

#### US. Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value
propylene glycol methyl ether acetate (CAS 108-65-6)	TWA	50 ppm

#### US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants

Components	Type	Value	Form
Copper (CAS 7440-50-8)	PEL	1 mg/m <sup>3</sup> 0.1 mg/m <sup>3</sup>	Dust and mist. Fume.
Indium (CAS 7440-74-6)	PEL	0.1 mg/m <sup>3</sup>	
propylene glycol methyl ether acetate (CAS 108-65-6)	PEL	541 mg/m <sup>3</sup>  100 ppm	
	STEL	811 mg/m <sup>3</sup> 150 ppm	
Selenium (CAS 7782-49-2)	PEL	0.2 mg/m <sup>3</sup>	

**Biological limit values** No biological exposure limits noted for the ingredient(s).

### Exposure guidelines

#### US - California OELs: Skin designation

propylene glycol methyl ether acetate (CAS 108-65-6) Can be absorbed through the skin.

**Appropriate engineering controls** Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

**Control parameters** Follow standard monitoring procedures.

### Individual protection measures, such as personal protective equipment

**Eye/face protection** Wear safety glasses with side shields (or goggles).

#### Skin protection

**Hand protection** Wear protective gloves.

**Other** Wear appropriate chemical resistant clothing.

<b>Respiratory protection</b>	In case of insufficient ventilation, wear suitable respiratory equipment.
<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.
<b>General hygiene considerations</b>	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking.

## 9. Physical and chemical properties

### Appearance

<b>Physical state</b>	Solid.
<b>Form</b>	Solid.
<b>Color</b>	Not available.
<b>Odor</b>	Not available.
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	85.6 °F (29.78 °C) estimated
<b>Initial boiling point and boiling range</b>	1265 °F (685 °C) estimated
<b>Flash point</b>	Not available.
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	4.1 hPa estimated
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not available.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Density</b>	6.32 g/cm <sup>3</sup> estimated
<b>Specific gravity</b>	6.32 estimated

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	Hazardous polymerization does not occur.
<b>Conditions to avoid</b>	Contact with incompatible materials.
<b>Incompatible materials</b>	Acids. Strong oxidizing agents.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics** Direct contact with eyes may cause temporary irritation.

### Information on toxicological effects

<b>Acute toxicity</b>	Not available.
<b>Skin corrosion/irritation</b>	Prolonged skin contact may cause temporary irritation.
<b>Serious eye damage/eye irritation</b>	Direct contact with eyes may cause temporary irritation.
<b>Respiratory or skin sensitization</b>	
<b>Respiratory sensitization</b>	Not available.
<b>Skin sensitization</b>	This product is not expected to cause skin sensitization.
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
<b>Carcinogenicity</b>	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

#### IARC Monographs. Overall Evaluation of Carcinogenicity

Selenium (CAS 7782-49-2) 3 Not classifiable as to carcinogenicity to humans.

#### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

#### US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	Not classified.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	Not available.
<b>Chronic effects</b>	Prolonged inhalation may be harmful.

## 12. Ecological information

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Product	Species		Test Results
Cu-In-Ga-Se 27.50-20.00-6.25-46.25			
<b>Aquatic</b>			
Crustacea	EC50	Daphnia	3.477 mg/l, 48 hours estimated
Fish	LC50	Fish	54.9423 mg/l, 96 hours estimated
<b>Components</b>	<b>Species</b>		<b>Test Results</b>
Copper (CAS 7440-50-8)			
<b>Aquatic</b>			
Crustacea	EC50	Water flea (Daphnia magna)	0.036 mg/l, 48 hours

Components	Species	Test Results
Fish	LC50	Fathead minnow ( <i>Pimephales promelas</i> ) 0.0319 - 0.0544 mg/l, 96 hours

\* Estimates for product may be based on additional component data not shown.

<b>Persistence and degradability</b>	No data is available on the degradability of this product.
<b>Bioaccumulative potential</b>	No data available.
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

### 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

### 14. Transport information

#### DOT

<b>UN number</b>	UN1274
<b>UN proper shipping name</b>	n-Propanol or Propyl alcohol, normal, MARINE POLLUTANT
<b>Transport hazard class(es)</b>	
<b>Class</b>	3
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	3
<b>Packing group</b>	III
<b>Environmental hazards</b>	
<b>Marine pollutant</b>	Yes
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Special provisions</b>	B1, IB3, T2, TP1
<b>Packaging exceptions</b>	150
<b>Packaging non bulk</b>	203
<b>Packaging bulk</b>	242

#### IATA

<b>UN number</b>	UN1274
<b>UN proper shipping name</b>	n-Propanol or Propyl alcohol, normal
<b>Transport hazard class(es)</b>	
<b>Class</b>	3
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	3
<b>Packing group</b>	III
<b>Environmental hazards</b>	Yes
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

#### IMDG

<b>UN number</b>	UN1274
<b>UN proper shipping name</b>	n-Propanol or Propyl alcohol, normal, MARINE POLLUTANT
<b>Transport hazard class(es)</b>	
<b>Class</b>	3
<b>Subsidiary risk</b>	-

Label(s)	3
Packing group	III
Environmental hazards	
Marine pollutant	Yes
EmS	Not available.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

DOT



IATA; IMDG



Marine pollutant



General information DOT Regulated Marine Pollutant. IMDG Regulated Marine Pollutant.

## 15. Regulatory information

US federal regulations All components are on the U.S. EPA TSCA Inventory List.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Copper (CAS 7440-50-8) Listed.

Selenium (CAS 7782-49-2) Listed.

**SARA 304 Emergency release notification**

Not regulated.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not regulated.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Hazard categories**  
Immediate Hazard - Yes  
Delayed Hazard - Yes  
Fire Hazard - No  
Pressure Hazard - No  
Reactivity Hazard - No

**SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical** No

**SARA 313 (TRI reporting)**

<b>Chemical name</b>	<b>CAS number</b>	<b>% by wt.</b>
Copper	7440-50-8	< 5
Selenium	7782-49-2	< 10

**Other federal regulations****Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Selenium (CAS 7782-49-2)

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

**US state regulations****US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

Copper (CAS 7440-50-8)

Selenium (CAS 7782-49-2)

**16. Other information, including date of preparation or last revision**

**Issue date** 12-06-2017

**Version #** 01

**Disclaimer** The information in the sheet was written based on the best knowledge and experience currently available.