



SAFETY DATA SHEET

MATERION

1. Identification

Product identifier MEG-165 Epoxy

Other means of identification
SDS number F02

Recommended use Manufacture of computer, electronic and optical products, electrical equipment
 Scientific research and development
 Other: Manufacture of medical and defense equipment

Recommended restrictions Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
 Consumer uses: Private households (= general public = consumers)

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name Materion Advanced Materials

Address 6070 Parkland Boulevard
 Mayfield Heights, OH 44124
 United States

Telephone 1.216.383.4019

Website www.materion.com

E-mail ehs@materion.com

Contact person Theodore Knudson

Emergency phone number See Section 16.

Supplier See above.

2. Hazard identification

Physical hazards Not classified.

Health hazards Skin corrosion/irritation Category 2
 Serious eye damage/eye irritation Category 2A
 Sensitization, skin Category 1

Environmental hazards Not classified.

Label elements



Signal word Warning

Hazard statement Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.

Precautionary statement

Prevention Obtain special instructions before use. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace.

Response If on skin: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. If inhaled: Remove person to fresh air and keep comfortable for breathing. Take off contaminated clothing and wash before reuse. If exposed or concerned: Get medical advice/attention.

Storage Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards None known.

Supplemental information For further information, please contact the Product Stewardship Department at +1.216.383.4019.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Polyamide Resin		25191-90-6	40 - 70
Epoxy Resin		25068-38-6	15 - 40
Caprolactam		105-60-2	1 - 5
Dicyandiamide		461-58-5	1 - 5

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a physician or poison control center immediately.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. Get medical advice/attention if you feel unwell. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
Eye contact	Do not rub eyes. Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
Most important symptoms/effects, acute and delayed	May cause an allergic skin reaction. Skin irritation.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim warm.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	None known.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe dust. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Prevent entry into waterways, sewer, basements or confined areas. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage**Precautions for safe handling**

Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection**Occupational exposure limits****US. ACGIH Threshold Limit Values**

Components	Type	Value	Form
Caprolactam (CAS 105-60-2)	TWA	5 mg/m ³	Inhalable fraction and vapor.

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Components	Type	Value
Caprolactam (CAS 105-60-2)	TWA	5 mg/m ³

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Type	Value	Form
Caprolactam (CAS 105-60-2)	STEL	3 mg/m ³	Dust.
	TWA	1 mg/m ³	Dust.

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

Components	Type	Value	Form
Caprolactam (CAS 105-60-2)	TWA	5 mg/m ³	Inhalable fraction and vapor.

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Components	Type	Value	Form
Caprolactam (CAS 105-60-2)	TWA	5 mg/m ³	Inhalable fraction and vapor.

Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)

Components	Type	Value	Form
Caprolactam (CAS 105-60-2)	STEL	46 mg/m ³	Vapor.
		3 mg/m ³	Dust.
		10 ppm	Vapor.

Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)

Components	Type	Value	Form
	TWA	23 mg/m ³	Vapor.
		1 mg/m ³	Dust.
		5 ppm	Vapor.

Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)

Components	Type	Value	Form
Caprolactam (CAS 105-60-2)	15 minute	10 mg/m ³	Inhalable fraction and vapor.
	8 hour	5 mg/m ³	Inhalable fraction and vapor.

Biological limit values	No biological exposure limits noted for the ingredient(s).
Appropriate engineering controls	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Wear approved safety glasses, goggles, face shield and/or welder's helmet when risk of eye injury is present, particularly during operations that generate dust, mist or fume.
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves.
Other	Wear suitable protective clothing.
Respiratory protection	Wear positive pressure self-contained breathing apparatus (SCBA). Chemical respirator with organic vapor cartridge.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties**Appearance**

Physical state	Solid.
Form	Film.
Color	Translucent.
Odor	None.
Odor threshold	Not applicable.
pH	Not applicable.
Melting point/freezing point	No data available. / Not applicable.
Initial boiling point and boiling range	Not applicable.
Flash point	Not applicable.
Evaporation rate	Not applicable.
Flammability (solid, gas)	None known.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not applicable.
Flammability limit - lower (%) temperature	Not applicable.

Flammability limit - upper (%)	Not applicable.
Flammability limit - upper (%) temperature	Not applicable.
Explosive limit - lower (%)	Not applicable.
Explosive limit - lower (%) temperature	Not applicable.
Explosive limit - upper (%)	Not applicable.
Explosive limit - upper (%) temperature	Not applicable.
Vapor pressure	Not applicable.
Vapor density	Not applicable.
Relative density	Not applicable.
Solubility(ies)	
Solubility (water)	Insoluble.
Partition coefficient (n-octanol/water)	Not applicable.
Auto-ignition temperature	Not applicable.
Decomposition temperature	Not applicable.
Viscosity	Not applicable.
Other information	
Density	1.21 g/cm ³ estimated
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
VOC	Not applicable.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Avoid temperatures exceeding the decomposition temperature. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Under normal conditions of intended use, this material is not expected to be an inhalation hazard.
Skin contact	May cause an allergic skin reaction.
Eye contact	Causes serious eye irritation.
Ingestion	Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics Severe eye irritation. May cause an allergic skin reaction.

Information on toxicological effects

Acute toxicity None known.

Components	Species	Test Results
Caprolactam (CAS 105-60-2)		
Acute		
Inhalation		
LC50	Rat	0.3 mg/l, 2 Hours
Skin corrosion/irritation	Causes skin irritation.	
Serious eye damage/eye irritation	Causes serious eye irritation.	
Respiratory or skin sensitization		
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	May cause an allergic skin reaction.	
Germ cell mutagenicity	Not classified.	
Carcinogenicity		
ACGIH Carcinogens		
Caprolactam (CAS 105-60-2)	A5 Not suspected as a human carcinogen.	
Canada - Manitoba OELs: carcinogenicity		
Caprolactam (CAS 105-60-2)	Not suspected as a human carcinogen.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
Caprolactam (CAS 105-60-2)	3 Not classifiable as to carcinogenicity to humans.	
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Not an aspiration hazard.	
Chronic effects	May cause sensitization by skin contact.	

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.		
Product	Species	Test Results	
MEG-165 Epoxy			
Aquatic			
Acute			
Crustacea	EC50	Daphnia	16560 mg/l, 48 hours estimated
Components	Species	Test Results	
Caprolactam (CAS 105-60-2)			
Aquatic			
Acute			
Crustacea	EC50	Water flea (Daphnia magna)	828 - 2920 mg/l, 48 hours
Fish	LC50	Ide, silver or golden orfe (Leuciscus idus)	1450 mg/l
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.		
Bioaccumulative potential			
Partition coefficient n-octanol / water (log Kow)			
Dicyandiamide			-1.15
Mobility in soil	No data available.		

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

TDG

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

General information IMDG Regulated Marine Pollutant.

15. Regulatory information

Canadian regulations This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Dicyandiamide (CAS 461-58-5)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date	05-27-2021
Version #	01
Further information	Transportation Emergency Call Chemtrec at: International: 703.741.5970 Spain: 900.868.538 Switzerland: 0800.564.402

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