



SAFETY DATA SHEET

MATERION

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation of the mixture MEG-165 Epoxy
Registration number -
Document number F02
Synonyms None.
Issue date 18-June-2021
Version number 01

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Manufacture of computer, electronic and optical products, electrical equipment
Scientific research and development
Other: Manufacture of medical and defense equipment
Uses advised against Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Consumer uses: Private households (= general public = consumers)

1.3. Details of the supplier of the safety data sheet

Supplier

Company name Materion Advanced Materials
Address 6070 Parkland Boulevard
Mayfield Heights, OH 44124
United States
Division
Telephone 1.216.383.4019
e-mail ehs@materion.com
Contact person Theodore Knudson

1.4. Emergency telephone number See Section 16.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended

Health hazards

Skin corrosion/irritation	Category 2	H315 - Causes skin irritation.
Serious eye damage/eye irritation	Category 2	
Skin sensitisation	Category 1	H317 - May cause an allergic skin reaction.

Environmental hazards

Hazardous to the aquatic environment, long-term aquatic hazard	Category 2	
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Hazard summary

Harmful if inhaled. Harmful if swallowed. Causes serious eye irritation. Causes skin irritation. May cause an allergic skin reaction. Dangerous for the environment if discharged into watercourses. Occupational exposure to the substance or mixture may cause adverse health effects. The material as sold in solid form is generally not considered hazardous. However, if the process involves grinding, melting, cutting or any other process that causes a release of dust or fumes, hazardous levels of airborne particulate could be generated.

2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Contains: Caprolactam, Dicyandiamide, Epoxy resin, Polyamide resin

Hazard pictograms



Signal word	Warning
Hazard statements	
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.

Precautionary statements

Prevention

P201	Obtain special instructions before use.
P264	Wash thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P272	Contaminated work clothing should not be allowed out of the workplace.

Response

P302 + P350	If on skin: Wash with plenty of water.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P304 + P340	If inhaled: Remove person to fresh air and keep comfortable for breathing.
P362	Take off contaminated clothing and wash before reuse.
P308 + P313	If exposed or concerned: Get medical advice/attention.

Storage

Store away from incompatible materials.

Disposal

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Supplemental label information

For further information, please contact the Product Stewardship Department at +1.216.383.4019.

2.3. Other hazards

This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
Polyamide resin	40 - 70	25191-90-6	-	-	
Classification: -					
Epoxy resin	15 - 40	25068-38-6 500-033-5	-	603-074-00-8	
Classification: -					
Caprolactam	1 - 5	105-60-2 203-313-2	-	613-069-00-2	#
Classification: -					
Dicyandiamide	1 - 5	461-58-5 207-312-8	-	-	
Classification: -					

List of abbreviations and symbols that may be used above

- #: This substance has been assigned Union workplace exposure limit(s).
- M: M-factor
- PBT: persistent, bioaccumulative and toxic substance.
- vPvB: very persistent and very bioaccumulative substance.

Composition comments

The full text for all H-statements is displayed in section 16.

SECTION 4: First aid measures

General information

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

4.1. Description of first aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a poison centre or doctor/physician if you feel unwell.

Skin contact

Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

Eye contact	Do not rub eyes. Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell. May cause an allergic skin reaction. Skin irritation.
4.2. Most important symptoms and effects, both acute and delayed	
4.3. Indication of any immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim warm.

SECTION 5: Firefighting measures

General fire hazards	No unusual fire or explosion hazards noted.
5.1. Extinguishing media	
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
5.2. Special hazards arising from the substance or mixture	None known.
5.3. Advice for firefighters	
Special protective equipment for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Special firefighting procedures	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures	
For non-emergency personnel	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of dust. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
For emergency responders	Keep unnecessary personnel away. Use personal protection recommended in Section 8 of the SDS.
6.2. Environmental precautions	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.
6.3. Methods and material for containment and cleaning up	Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Prevent entry into waterways, sewer, basements or confined areas. Stop the flow of material, if this is without risk. Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water. Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use.
6.4. Reference to other sections	For personal protection, see section 8. For waste disposal, see section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling	Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.
7.2. Conditions for safe storage, including any incompatibilities	Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).
7.3. Specific end use(s)	Not available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

Croatia. Dangerous Substance Exposure Limit Values in the Workplace (ELVs), Annexes 1 and 2, Narodne Novine, 13/09

Components	Type	Value
Caprolactam (CAS 105-60-2)	MAC	10 mg/m ³
	STEL	40 mg/m ³

EU. Indicative Exposure Limit Values in Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU, 2017/164/EU

Components	Type	Value	Form
Caprolactam (CAS 105-60-2)	STEL	40 mg/m ³	Vapour and dust.
	TWA	10 mg/m ³	Vapour and dust.

Biological limit values No biological exposure limits noted for the ingredient(s).

Recommended monitoring procedures Follow standard monitoring procedures.

Derived no effect levels (DNELs) Not available.

Predicted no effect concentrations (PNECs) Not available.

Exposure guidelines

Croatia ELVs: Skin designation

Caprolactam (CAS 105-60-2) Can be absorbed through the skin.

8.2. Exposure controls

Appropriate engineering controls Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

General information Use personal protective equipment as required.

Eye/face protection Wear approved safety glasses, goggles, face shield and/or welder's helmet when risk of eye injury is present, particularly during operations that generate dust, mist or fume.

Skin protection

- **Hand protection** Wear appropriate chemical resistant gloves.

- **Other** Wear suitable protective clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment. Chemical respirator with organic vapour cartridge.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

Hygiene measures Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

Environmental exposure controls Inform appropriate managerial or supervisory personnel of all environmental releases. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. Fume scrubbers, filters or engineering modifications to the process equipment may be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state Solid.

Form Film.

Colour Translucent.

Odour None.

Odour threshold Not applicable.

pH	Not applicable.
Melting point/freezing point	No data available. / Not applicable.
Initial boiling point and boiling range	Not applicable.
Flash point	Not applicable.
Evaporation rate	Not applicable.
Flammability (solid, gas)	None known.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not applicable.

Flammability limit - lower (%) temperature Not applicable.

Flammability limit - upper (%) Not applicable.

Flammability limit - upper (%) temperature Not applicable.

Explosive limit - lower (%) Not applicable.

Explosive limit - lower (%) temperature Not applicable.

Explosive limit – upper (%) Not applicable.

Explosive limit - upper (%) temperature Not applicable.

Vapour pressure Not applicable.

Vapour density Not applicable.

Relative density Not applicable.

Solubility(ies)

Solubility (water) Insoluble.

Partition coefficient (n-octanol/water) Not applicable.

Auto-ignition temperature Not applicable.

Decomposition temperature Not applicable.

Viscosity Not applicable.

Explosive properties Not explosive.

Oxidising properties Not oxidising.

9.2. Other information

Density 1,21 g/cm³ estimated

VOC Not applicable.

SECTION 10: Stability and reactivity

10.1. Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability Material is stable under normal conditions.

10.3. Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.

10.4. Conditions to avoid Avoid temperatures exceeding the decomposition temperature. Contact with incompatible materials.

10.5. Incompatible materials Strong oxidising agents.

10.6. Hazardous decomposition products No hazardous decomposition products are known.

SECTION 11: Toxicological information

General information Occupational exposure to the substance or mixture may cause adverse effects.

Information on likely routes of exposure

Inhalation Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

Skin contact May cause an allergic skin reaction.

Eye contact Causes serious eye irritation.

Ingestion Harmful if swallowed.
Symptoms Severe eye irritation. May cause an allergic skin reaction.

11.1. Information on toxicological effects

Acute toxicity None known.
Skin corrosion/irritation Causes skin irritation.
Serious eye damage/eye irritation Causes serious eye irritation.
Respiratory sensitisation Due to partial or complete lack of data the classification is not possible.
Skin sensitisation May cause an allergic skin reaction.
Germ cell mutagenicity Not classified.
Carcinogenicity Due to partial or complete lack of data the classification is not possible.

IARC Monographs. Overall Evaluation of Carcinogenicity

Caprolactam (CAS 105-60-2) 3 Not classifiable as to carcinogenicity to humans.

Reproductive toxicity Due to partial or complete lack of data the classification is not possible.
Specific target organ toxicity - single exposure Due to partial or complete lack of data the classification is not possible.
Specific target organ toxicity - repeated exposure Due to partial or complete lack of data the classification is not possible.
Aspiration hazard Due to partial or complete lack of data the classification is not possible.
Mixture versus substance information No information available.
Other information Not available.

SECTION 12: Ecological information

12.1. Toxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Product	Species	Test Results
MEG-165 Epoxy		
Aquatic		
<i>Acute</i>		
Crustacea	EC50 Daphnia	16560 mg/l, 48 hours estimated
Components	Species	Test Results

Caprolactam (CAS 105-60-2)		
Aquatic		
<i>Acute</i>		
Crustacea	EC50 Water flea (Daphnia magna)	828 - 2920 mg/l, 48 hours
Fish	LC50 Ide, silver or golden orfe (Leuciscus idus)	1450 mg/l

12.2. Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

12.3. Bioaccumulative potential

Partition coefficient n-octanol/water (log Kow)

Dicyandiamide -1,15

Bioconcentration factor (BCF) Not available.

12.4. Mobility in soil No data available.

12.5. Results of PBT and vPvB assessment This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII.

12.6. Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
EU waste code	The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Disposal methods/information	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Special precautions	Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

ADR

14.1. - 14.6.: Not regulated as dangerous goods.

RID

14.1. - 14.6.: Not regulated as dangerous goods.

ADN

14.1. - 14.6.: Not regulated as dangerous goods.

IATA

14.1. - 14.6.: Not regulated as dangerous goods.

IMDG

14.1. - 14.6.: Not regulated as dangerous goods.

General information IMDG Regulated Marine Pollutant.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended

Not listed.

Regulation (EU) 2019/1021 On persistent organic pollutants (recast), as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA

Not listed.

Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended

Not listed.

Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work, as amended.

Not listed.

Other EU regulations

Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended

Epoxy resin (CAS 25068-38-6)

Other regulations	The product is classified and labelled in accordance with Regulation (EC) 1272/2008 (CLP Regulation) as amended. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006, as amended.
National regulations	Young people under 18 years old are not allowed to work with this product according to EU Directive 94/33/EC on the protection of young people at work, as amended. Follow national regulation for work with chemical agents in accordance with Directive 98/24/EC, as amended.
15.2. Chemical safety assessment	No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations

ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways.
 ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.
 CAS: Chemical Abstract Service.
 CEN: European Committee for Standardization.
 IATA: International Air Transport Association.
 IBC: Intermediate Bulk Container.
 IMDG: International Maritime Dangerous Goods.
 MAC: Maximum Allowed Concentration.
 MARPOL: International Convention for the Prevention of Pollution from Ships.
 PBT: Persistent, bioaccumulative, toxic.
 RID: Regulations concerning the International Carriage of Dangerous Goods by Rail.
 STEL: Short term exposure limit.
 vPvB: Very persistent and very bioaccumulative.

References

Not available.

Information on evaluation method leading to the classification of mixture

The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.

Training information

Follow training instructions when handling this material.

Further information

Transportation Emergency
 Call Chemtrec at:
 International: 703.741.5970
 Spain: 900.868.538
 Switzerland: 0800.564.402
 Chemtrec's toll free, mobile-enabled number in Germany – 0800 1817059

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