



# SAFETY DATA SHEET

**MATERION**

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

**Trade name or designation of the mixture** MEG-165 Epoxy  
**Registration number** -  
**Document number** F02  
**Synonyms** None.  
**Issue date** 18-June-2021  
**Version number** 01

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Identified uses** Manufacture of computer, electronic and optical products, electrical equipment  
Scientific research and development  
Other: Manufacture of medical and defense equipment

### 1.3. Details of the supplier of the safety data sheet

#### Supplier

**Company name** Materion Advanced Materials  
**Address** 6070 Parkland Boulevard  
Mayfield Heights, OH 44124  
United States  
**Division**  
**Telephone** 1.216.383.4019  
**e-mail** ehs@materion.com  
**Contact person** Theodore Knudson

**1.4. Emergency telephone number** See Section 16.

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Uses advised against** Professional uses: Public domain (administration, education, entertainment, services, craftsmen)  
Consumer uses: Private households (= general public = consumers)

### 1.3. Details of the supplier of the safety data sheet

#### Supplier

**Company name** Materion Advanced Materials  
**Address** 6070 Parkland Boulevard  
Mayfield Heights, OH 44124  
United States  
**Division**  
**Telephone** 1.216.383.4019  
**e-mail** ehs@materion.com  
**Contact person** Theodore Knudson

**1.4. Emergency telephone number** See Section 16.

## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

#### Classification according to Regulation (EC) No 1272/2008 as amended

##### Health hazards

Skin corrosion/irritation	Category 2	H315 - Causes skin irritation.
Serious eye damage/eye irritation	Category 2	
Skin sensitisation	Category 1	H317 - May cause an allergic skin reaction.

## Environmental hazards

Hazardous to the aquatic environment, Category 2  
long-term aquatic hazard

## Hazard summary

Harmful if inhaled. Harmful if swallowed. Causes serious eye irritation. Causes skin irritation. May cause an allergic skin reaction. Dangerous for the environment if discharged into watercourses. Occupational exposure to the substance or mixture may cause adverse health effects. The material as sold in solid form is generally not considered hazardous. However, if the process involves grinding, melting, cutting or any other process that causes a release of dust or fumes, hazardous levels of airborne particulate could be generated.

## 2.2. Label elements

### Label according to Regulation (EC) No. 1272/2008 as amended

**Contains:** Caprolactam, Dicyandiamide, Epoxy resin, Polyamide resin

### Hazard pictograms



### Signal word

Warning

### Hazard statements

H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.

### Precautionary statements

#### Prevention

P201 Obtain special instructions before use.  
P264 Wash thoroughly after handling.  
P270 Do not eat, drink or smoke when using this product.  
P272 Contaminated work clothing should not be allowed out of the workplace.

#### Response

P302 + P350 If on skin: Wash with plenty of water.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.  
P304 + P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.  
P362 Take off contaminated clothing and wash before reuse.  
P308 + P313 If exposed or concerned: Get medical advice/attention.

#### Storage

Store away from incompatible materials.

#### Disposal

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

### Supplemental label information

For further information, please contact the Product Stewardship Department at +1.216.383.4019.

### 2.3. Other hazards

This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII.

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

#### General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
Polyamide resin	40 - 70	25191-90-6	-	-	
<b>Classification:</b> -					
Epoxy resin	15 - 40	25068-38-6 500-033-5	-	603-074-00-8	
<b>Classification:</b> -					
Caprolactam	1 - 5	105-60-2 203-313-2	-	613-069-00-2	#
<b>Classification:</b> -					
Dicyandiamide	1 - 5	461-58-5 207-312-8	-	-	
<b>Classification:</b> -					

## List of abbreviations and symbols that may be used above

#: This substance has been assigned Union workplace exposure limit(s).

M: M-factor

PBT: persistent, bioaccumulative and toxic substance.

vPvB: very persistent and very bioaccumulative substance.

**Composition comments** The full text for all H-statements is displayed in section 16.

## SECTION 4: First aid measures

**General information** Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

### 4.1. Description of first aid measures

**Inhalation** Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a poison centre or doctor/physician if you feel unwell.

**Skin contact** Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

**Eye contact** Do not rub eyes. Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

**Ingestion** Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.

**4.2. Most important symptoms and effects, both acute and delayed** May cause an allergic skin reaction. Skin irritation.

**4.3. Indication of any immediate medical attention and special treatment needed** Provide general supportive measures and treat symptomatically. Keep victim warm.

## SECTION 5: Firefighting measures

**General fire hazards** No unusual fire or explosion hazards noted.

### 5.1. Extinguishing media

**Suitable extinguishing media** Water fog. Foam. Dry chemical powder. Carbon dioxide (CO<sub>2</sub>).

**Unsuitable extinguishing media** Do not use water jet as an extinguisher, as this will spread the fire.

**5.2. Special hazards arising from the substance or mixture** None known.

### 5.3. Advice for firefighters

**Special protective equipment for firefighters** Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Special firefighting procedures** Move containers from fire area if you can do so without risk.

**Specific methods** Use standard firefighting procedures and consider the hazards of other involved materials.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of dust. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**For emergency responders** Keep unnecessary personnel away. Use personal protection recommended in Section 8 of the SDS.

**6.2. Environmental precautions** Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

### 6.3. Methods and material for containment and cleaning up

Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Prevent entry into waterways, sewer, basements or confined areas. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use.

For personal protection, see section 8. For waste disposal, see section 13.

### 6.4. Reference to other sections

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

### 7.2. Conditions for safe storage, including any incompatibilities

Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

### 7.3. Specific end use(s)

Not available.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

##### Germany. DFG MAK List (advisory OELs). Commission for the Investigation of Health Hazards of Chemical Compounds in the Work Area (DFG)

Components	Type	Value	Form
Caprolactam (CAS 105-60-2)	TWA	5 mg/m <sup>3</sup>	Inhalable fraction; vapour and dust / Vapor and aerosol

##### Germany. TRGS 900, Limit Values in the Ambient Air at the Workplace

Components	Type	Value	Form
Caprolactam (CAS 105-60-2)	AGW	5 mg/m <sup>3</sup>	Inhalable fraction.

##### EU. Indicative Exposure Limit Values in Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU, 2017/164/EU

Components	Type	Value	Form
Caprolactam (CAS 105-60-2)	STEL	40 mg/m <sup>3</sup>	Vapour and dust.
	TWA	10 mg/m <sup>3</sup>	Vapour and dust.

### Biological limit values

No biological exposure limits noted for the ingredient(s).

### Recommended monitoring procedures

Follow standard monitoring procedures.

### Derived no effect levels (DNELs)

Not available.

### Predicted no effect concentrations (PNECs)

Not available.

### 8.2. Exposure controls

#### Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

#### Individual protection measures, such as personal protective equipment

##### General information

Use personal protective equipment as required.

##### Eye/face protection

Wear approved safety glasses, goggles, face shield and/or welder's helmet when risk of eye injury is present, particularly during operations that generate dust, mist or fume.

##### Skin protection

##### - Hand protection

Wear appropriate chemical resistant gloves.

<b>- Other</b>	Wear suitable protective clothing.
<b>Respiratory protection</b>	In case of insufficient ventilation, wear suitable respiratory equipment. Chemical respirator with organic vapour cartridge.
<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.
<b>Hygiene measures</b>	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.
<b>Environmental exposure controls</b>	Inform appropriate managerial or supervisory personnel of all environmental releases. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. Fume scrubbers, filters or engineering modifications to the process equipment may be necessary to reduce emissions to acceptable levels.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

#### Appearance

**Physical state** Solid.

**Form** Film.

**Colour** Translucent.

**Odour** None.

**Odour threshold** Not applicable.

**pH** Not applicable.

**Melting point/freezing point** No data available. / Not applicable.

**Initial boiling point and boiling range** Not applicable.

**Flash point** Not applicable.

**Evaporation rate** Not applicable.

**Flammability (solid, gas)** None known.

#### Upper/lower flammability or explosive limits

**Flammability limit - lower (%)** Not applicable.

**Flammability limit - lower (%) temperature** Not applicable.

**Flammability limit - upper (%)** Not applicable.

**Flammability limit - upper (%) temperature** Not applicable.

**Explosive limit - lower (%)** Not applicable.

**Explosive limit - lower (%) temperature** Not applicable.

**Explosive limit – upper (%)** Not applicable.

**Explosive limit - upper (%) temperature** Not applicable.

**Vapour pressure** Not applicable.

**Vapour density** Not applicable.

**Relative density** Not applicable.

#### Solubility(ies)

**Solubility (water)** Insoluble.

**Partition coefficient (n-octanol/water)** Not applicable.

**Auto-ignition temperature** Not applicable.

**Decomposition temperature** Not applicable.

**Viscosity** Not applicable.

**Explosive properties** Not explosive.

**Oxidising properties** Not oxidising.

## 9.2. Other information

Density	1,21 g/cm <sup>3</sup> estimated
VOC	Not applicable.

## SECTION 10: Stability and reactivity

<b>10.1. Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>10.2. Chemical stability</b>	Material is stable under normal conditions.
<b>10.3. Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>10.4. Conditions to avoid</b>	Avoid temperatures exceeding the decomposition temperature. Contact with incompatible materials.
<b>10.5. Incompatible materials</b>	Strong oxidising agents.
<b>10.6. Hazardous decomposition products</b>	No hazardous decomposition products are known.

## SECTION 11: Toxicological information

<b>General information</b>	Occupational exposure to the substance or mixture may cause adverse effects.
<b>Information on likely routes of exposure</b>	
<b>Inhalation</b>	Under normal conditions of intended use, this material is not expected to be an inhalation hazard.
<b>Skin contact</b>	May cause an allergic skin reaction.
<b>Eye contact</b>	Causes serious eye irritation.
<b>Ingestion</b>	Harmful if swallowed.
<b>Symptoms</b>	Severe eye irritation. May cause an allergic skin reaction.
<b>11.1. Information on toxicological effects</b>	
<b>Acute toxicity</b>	None known.
<b>Skin corrosion/irritation</b>	Causes skin irritation.
<b>Serious eye damage/eye irritation</b>	Causes serious eye irritation.
<b>Respiratory sensitisation</b>	Due to partial or complete lack of data the classification is not possible.
<b>Skin sensitisation</b>	May cause an allergic skin reaction.
<b>Germ cell mutagenicity</b>	Not classified.
<b>Carcinogenicity</b>	Due to partial or complete lack of data the classification is not possible.
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>	
Caprolactam (CAS 105-60-2)	3 Not classifiable as to carcinogenicity to humans.
<b>Reproductive toxicity</b>	Due to partial or complete lack of data the classification is not possible.
<b>Specific target organ toxicity - single exposure</b>	Due to partial or complete lack of data the classification is not possible.
<b>Specific target organ toxicity - repeated exposure</b>	Due to partial or complete lack of data the classification is not possible.
<b>Aspiration hazard</b>	Due to partial or complete lack of data the classification is not possible.
<b>Mixture versus substance information</b>	No information available.
<b>Other information</b>	Not available.

## SECTION 12: Ecological information

<b>12.1. Toxicity</b>	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
-----------------------	--

Product	Species	Test Results
MEG-165 Epoxy		
<b>Aquatic</b>		
<i>Acute</i>		
Crustacea	EC50 Daphnia	16560 mg/l, 48 hours estimated

Components	Species	Test Results
Caprolactam (CAS 105-60-2)		
<b>Aquatic</b>		
<i>Acute</i>		
Crustacea	EC50	Water flea (Daphnia magna) 828 - 2920 mg/l, 48 hours
Fish	LC50	Ide, silver or golden orfe (Leuciscus idus) 1450 mg/l
<b>12.2. Persistence and degradability</b>	No data is available on the degradability of any ingredients in the mixture.	
<b>12.3. Bioaccumulative potential</b>		
<b>Partition coefficient n-octanol/water (log Kow)</b>		
Dicyandiamide		-1,15
<b>Bioconcentration factor (BCF)</b>	Not available.	
<b>12.4. Mobility in soil</b>	No data available.	
<b>12.5. Results of PBT and vPvB assessment</b>	This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII.	
<b>12.6. Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.	

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

<b>Residual waste</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
<b>EU waste code</b>	The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Disposal methods/information</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Special precautions</b>	Dispose in accordance with all applicable regulations.

## SECTION 14: Transport information

### ADR

14.1. - 14.6.: Not regulated as dangerous goods.

### RID

14.1. - 14.6.: Not regulated as dangerous goods.

### ADN

14.1. - 14.6.: Not regulated as dangerous goods.

### IATA

14.1. - 14.6.: Not regulated as dangerous goods.

### IMDG

14.1. - 14.6.: Not regulated as dangerous goods.

**General information** IMDG Regulated Marine Pollutant.

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### EU regulations

**Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended**

Not listed.

**Regulation (EU) 2019/1021 On persistent organic pollutants (recast), as amended**

Not listed.

**Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended**

Not listed.

**Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended**

Not listed.

**Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended**

Not listed.

**Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended**

Not listed.

**Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended**

Not listed.

**Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA**

Not listed.

**Authorisations**

**Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended**

Not listed.

**Restrictions on use**

**Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended**

Not listed.

**Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work, as amended.**

Not listed.

**Other EU regulations**

**Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended**

Epoxy resin (CAS 25068-38-6)

**Other regulations**

The product is classified and labelled in accordance with Regulation (EC) 1272/2008 (CLP Regulation) as amended. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006, as amended.

**National regulations**

Young people under 18 years old are not allowed to work with this product according to EU Directive 94/33/EC on the protection of young people at work, as amended. Follow national regulation for work with chemical agents in accordance with Directive 98/24/EC, as amended.

**Water hazard class**

**AwSV**

WGK3

**15.2. Chemical safety assessment**

No Chemical Safety Assessment has been carried out.

**SECTION 16: Other information**

**List of abbreviations**

ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways.  
ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.  
AGW: Occupational threshold limit value (Arbeitsplatzgrenzwert – Germany).  
CAS: Chemical Abstract Service.  
CEN: European Committee for Standardization.  
IATA: International Air Transport Association.  
IBC: Intermediate Bulk Container.  
IMDG: International Maritime Dangerous Goods.  
MARPOL: International Convention for the Prevention of Pollution from Ships.  
PBT: Persistent, bioaccumulative, toxic.  
RID: Regulations concerning the International Carriage of Dangerous Goods by Rail.  
vPvB: Very persistent and very bioaccumulative.

**References**

Not available.

**Information on evaluation method leading to the classification of mixture**

The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.

**Training information**

Follow training instructions when handling this material.

**Further information**

Transportation Emergency  
Call Chemtrec at:  
International: 703.741.5970  
Spain: 900.868.538  
Switzerland: 0800.564.402  
Chemtrec's toll free, mobile-enabled number in Germany – 0800 1817059



**Disclaimer**

This document has been prepared using data from sources considered to be technically reliable and the information is believed to be correct. Materion makes no warranties, expressed or implied, as to the accuracy of the information contained herein. Materion cannot anticipate all conditions under which this information and its products may be used and the actual conditions of use are beyond its control. The user is responsible to evaluate all available information when using this product for any particular use and to comply with all Federal, State, Provincial and Local laws, statutes and regulations.