



MATERIAL SAFETY DATA SHEET

MATERION

1. Chemical product and company identification

A. Product name Tungsten Titanium Alloy

Other means of identification

SDS number G02

B. Recommended use and Limitations on use

Recommended use Industrial uses: Uses of substances as such or in preparations at industrial sites

Limitations on use Consumer uses: Private households (= general public = consumers)

C. Supplier information

Company name Materion Advanced Materials Germany GmbH

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Emergency telephone number 49.60.23.91.82.0

MSDS number G02

2. Hazards identification

A. Hazard category/Classification

Physical hazards Not classified.

Health hazards Serious eye damage/eye irritation Category 2

Environmental hazards Not classified.

B. Warning label items including precautionary statement

• Pictogram



• Signal word Warning

• Hazard statement

H319 Causes serious eye irritation.

• Precautionary statement

Prevention

P264 Observe good industrial hygiene practices.
Wash thoroughly after handling.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response

P305 + P351 + P338 Wash hands after handling.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 If eye irritation persists: Get medical advice/attention.

Storage Store away from incompatible materials.

Disposal Dispose of waste and residues in accordance with local authority requirements.

C. Other hazards not included in the hazard category criteria (e.g. dust explosion hazard) None known.

Supplemental information For further information, please contact the Product Stewardship Department at +1.216.383.4019.

3. Composition/information on ingredients

Chemical identity	Common and alternative names	CAS number	ID number	Content in percent (%)
Tungsten		7440-33-7	KE-35000	85 - 95
Titanium		7440-32-6	KE-33881	5 - 15

4. First aid measures

A. In case of eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
B. In case of skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.
C. In case of inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
D. In case of swallowing	Rinse mouth. Drink plenty of water. Get medical attention if symptoms occur.
E. Note to physician	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
Most important symptoms/effects, acute and delayed	Nausea. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Coughing. None known.
General advice	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

A. Suitable (and unsuitable) extinguishing media	
Suitable extinguishing media	DRY sand, sodium chloride powder, graphite powder or Met-L-X powder.
Unsuitable extinguishing media	Water. Carbon dioxide (CO ₂).
B. Specific hazards arising from the chemical (example: hazardous combustion products)	This product is not flammable.
C. Specific methods of fire-fighting	
Special protective equipment for firefighters	Wear suitable protective equipment.
Special fire fighting procedures	Move containers from fire area if you can do so without risk.
General fire hazards	No unusual fire or explosion hazards noted.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.

6. Accidental release measures

A. Personal precautions, protective equipment and emergency measures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the MSDS.
B. Environmental precautions	Avoid discharge into drains, water courses or onto the ground.
C. Methods and materials for containment and cleaning up	The product is immiscible with water and will spread on the water surface. Clean up in accordance with all applicable regulations. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use. For waste disposal, see section 13 of the MSDS.

7. Handling and storage

- A. Precautions for safe handling** Avoid contact with eyes. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
- B. Conditions for safe storage (including any incompatibilities)** Store in tightly closed container. Store away from incompatible materials (see Section 10 of the MSDS).

8. Exposure controls/personal protection

A. Exposure limit values, biological limit values, etc

Korea. OELs. Standards for Exposure to Chemical Substances and Physically Hazardous Factors

Components	Type	Value
Tungsten (CAS 7440-33-7)	STEL	10 mg/m ³
	TWA	5 mg/m ³

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Tungsten (CAS 7440-33-7)	TWA	3 mg/m ³	Respirable fraction.

Biological limit values No biological exposure limits noted for the ingredient(s).

B. Appropriate engineering controls Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

C. Personal protective equipment

- **Respiratory protection** In case of insufficient ventilation, wear suitable respiratory equipment.
- **Eye protection** Wear safety glasses with side shields (or goggles).
- **Hand protection** Wear appropriate chemical resistant gloves.
- **Body protection** Wear suitable protective clothing.

Hygiene measures Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

A. Appearance

Physical state	Solid.
Form	Solid.
Color	Grey.

B. Odor None.

C. Odor threshold Not applicable.

D. pH Not applicable.

E. Melting point/freezing point

Melting point 3632 - 4532 °F (2000 - 2500 °C) estimated

Freezing point Not applicable.

F. Boiling point, initial boiling point, and boiling range 7232 °F (4000 °C) estimated

G. Flash point Not applicable.

H. Evaporation rate Not applicable.

I. Flammability (solid, gas) Not applicable.

J. Upper/lower limit on flammability or explosive limits

Flammability limit - lower (%) Not applicable.

Flammability limit - upper (%) Not applicable.

Flammability limit - upper (%) temperature Not applicable.

Explosive limit - lower (%)	Not applicable.
Explosive limit - lower (%) temperature	Not applicable.
Explosive limit - upper (%)	Not applicable.
Explosive limit - upper (%) temperature	Not applicable.
K. Vapor pressure	0.00001 hPa estimated
L. Solubility	
Solubility (water)	Insoluble.
M. Vapor density	Not applicable.
N. Specific gravity	Not applicable.
O. n-octanol/water partition coefficient	Not applicable.
P. Auto-ignition temperature	Not applicable.
Q. Decomposition temperature	Not applicable.
R. Viscosity	Not applicable.
S. Molecular weight	Not available.
Other data	
Density	18.00 g/cm ³
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

A. Stability and hazardous reaction potential

Stability	Material is stable under normal conditions.
Hazardous reaction potential	No dangerous reaction known under conditions of normal use.

B. Conditions to avoid (e.g. static discharge, shock or vibration, etc) Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.

C. Incompatible materials Acids. Caustics. Chlorine. Fluorine.

D. Hazardous decomposition products Not applicable.

11. Toxicological information

A. Information on likely routes of exposure

• Respiratory organs	Prolonged inhalation may be harmful.
• Skin	Not relevant, due to the form of the product.
• Eyes	Not relevant, due to the form of the product. Causes serious eye irritation.
• Mouth	Not relevant, due to the form of the product.

B. Information on health hazards

• Acute toxicity (list all possible routes of exposure)	Not known.
• Corrosivity or irritation to the skin	Not relevant, due to the form of the product.
• Serious eye damage/eye irritation	Causes serious eye irritation. Not likely, due to the form of the product.
• Respiratory sensitization	Not a respiratory sensitizer.
• Skin sensitization	This product is not expected to cause skin sensitization.
• Carcinogenic properties /Carcinogenicity	Not classifiable as to carcinogenicity to humans.

- **Mutagenic properties /Mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
- **Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.
- **Specific target organ toxicity - single exposure** Not classified.
- **Specific target organ toxicity - repeated exposure** Not classified.
- **Aspiration hazard** Not an aspiration hazard.

12. Ecological information

- A. Ecotoxicity**
Hazardous to the aquatic environment, acute hazard The product is not classified as environmentally hazardous.
 Not relevant, due to the form of the product.
- B. Persistence/degradability** No data is available on the degradability of any ingredients in the mixture.
- C. Bioaccumulative potential** No data available.
- D. Mobility in soil** The product is immiscible with water and will spread on the water surface.
- E. Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

- A. Method of disposal** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container (in accordance with related regulations).
- B. Disposal considerations (including disposal of contaminated containers or packaging)** Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
- Waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

14. Transport information

IATA

- A. UN number** Not applicable.
- B. UN proper shipping name** Not applicable.
- C. Transport hazard class(es)**
Class Not applicable.
Subsidiary risk -
- D. Packing group** Not applicable.
- E. Environmental hazards** No.
- F. Special precautions for user** Not applicable.

IMDG

- A. UN number** Not applicable.
- B. UN proper shipping name** Not applicable.
- C. Transport hazard class(es)**
Class Not applicable.
Subsidiary risk -
- D. Packing group** Not applicable.
- E. Environmental hazards**
Marine pollutant No.
- EmS** Not applicable.
- F. Special precautions for user** Not applicable.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

A. Restrictions under the Industrial Safety and Health Law

Harmful Substances Prohibited from Manufacturing

Not regulated.

Harmful Substances Requiring Permission for Manufacture or Use

Not regulated.

Controlled Hazardous Substances

Tungsten (CAS 7440-33-7)

Harmful Substances Requiring Special Medical Examination

Tungsten (CAS 7440-33-7)

Workplace Environmental Monitoring Harmful Materials

Tungsten (CAS 7440-33-7)

Occupational Exposure Limit

Tungsten (CAS 7440-33-7)

B. Restrictions under the Chemicals Control Law (Previously Toxic Chemicals Control Law)

Accidental Release Prevention Substances

Not regulated.

Act on the Registration and Evaluation of Chemicals

Banned Toxic Chemicals

Not regulated.

Designated Existing Chemicals Subject to Registration (PEC) (MoE No. 2015-92)

Not listed.

Restricted Chemical Substances

Not regulated.

Toxic Chemicals

Not regulated.

C. Restrictions under the Dangerous Substance Safety Management Act

D. Restrictions under the Wastes Control Act

Halogenated Materials in Waste Organic Solvents

Not regulated.

Hazardous Substances

Not regulated.

E. Restrictions under other foreign or domestic laws

Clean Air Conservation Act

Air Pollutants

Not regulated.

Prior Informed Consent Procedure for Certain Hazardous Chemicals and Pesticides (Rules on PIC, MoE No. 2014-252, Dec. 31, 2014; Standards for Pesticides, RDA No. 2014-26), as amended

Not listed.

Specific Air Pollutants

Not regulated.

Further information

This material safety data sheet was prepared in accordance with Article 41 of the Industrial Safety and Health Law.

Inventory status

Country(s) or region

Korea

Inventory name

Existing Chemicals List (ECL)

On inventory (yes/no)*

Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Bibliography

ACGIH
EPA: AQUIRE database
NLM: Hazardous Substances Data Base
US. IARC Monographs on Occupational Exposures to Chemical Agents
Korea. Accidental Release Prevention Substances (Presidential Decree of Toxic Chemical Control Law, Executive Order No. 19203)
Korea. Dangerous Substances Threshold Quantity (Presidential Decree of Dangerous Substances Safety Management Act No. 18406, Schedule 1)
Korea. Harmful Substances Prohibited from Manufacturing (Presidential Decree on the Industrial Safety and Health Act (No. 13053), Article 29)
Korea. Harmful Substances Requiring Permission for Manufacture or Use (Presidential Decree on the Industrial Safety and Health Act (No. 13053), Article 30)
Korea. OELs. Regulation for Permitted Concentration of Hazardous Substances (Ministry of Labor (MOL) Public Notice No. 1986-45, as amended)
Korea. Prohibited Chemical Substances (TCCL Article 11)
Korea. Regulated volatile organic compounds (VOCs) (MOE Notice No. 2001-36, March 8, 2001, as amended)
Korea. Restricted Chemical Substances (TCCL Article 11)
Korea. Toxic Chemical Control Law (TCCL), Existing Chemicals Inventory (KECI)
Korea. Toxic Chemical Control Law (TCCL), pre-1997 List
Korea. Toxic Chemicals (TCCL Article 10)
Korea. Toxic Release Inventory (TRI) Chemicals (TCCL Article 14)
Korea. Accidental Release Prevention Substances (Pres. Decree of Toxic Chemical Control Law, Ex. Order No. 19203, Tables 2 & 3, Dec 28, 2005)
Korea. OELs (ISHL Article 42; MOL Public Notice No. 1986-45, as amended through MOEL Notice 2013-38, August 14, 2013)
Korea. Prohibited Chemical Substances (AREC "K-REACH" Article 27; Designation of Toxic, Restricted or Banned Chemicals Appendices 4 and 5)
Korea. Restricted Chemical Substances (AREC "K-REACH" Article 27; Designation of Toxic, Restricted or Banned Chemicals Appendices 2 and 3)
KECI, January 27, 2015, amended through MoE 2016-138, July 13, 2016
Korea. Toxic Chemicals (AREC "K-REACH" Article 20; Designation of Toxic, Restricted or Banned Chemicals Appendix 1)
Korea. Toxic Release Inventory (TRI) Chemicals (MOE Public Notice No. 2002-166, Nov. 8, 2002)

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