



MATERIAL SAFETY DATA SHEET

MATERION

1. Chemical product and company identification

A. Product name Copper Gallium Alloy

Other means of identification

SDS number G04

B. Recommended use and Limitations on use

Recommended use Industrial uses: Uses of substances as such or in preparations at industrial sites

Limitations on use Consumer uses: Private households (= general public = consumers)

C. Supplier information

Company name Materion Advanced Materials Germany GmbH

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MSDS number G04

2. Hazards identification

A. Hazard category/Classification

Physical hazards Not classified.

Health hazards
Skin corrosion/irritation Category 1
Serious eye damage/eye irritation Category 1
Specific target organ toxicity, single exposure Category 3 respiratory tract irritation

Environmental hazards Not classified.

B. Warning label items including precautionary statement

• Pictogram



• **Signal word** None. Danger

• Hazard statement

H314 Causes severe skin burns and eye damage.
H318 Causes serious eye damage.
H335 May cause respiratory irritation.

• Precautionary statement

Prevention

P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
P264 Wash thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER or doctor/physician.

P363

Wash contaminated clothing before reuse.

Storage

P403 + P233

Store in a well-ventilated place. Keep container tightly closed.

P405

Store locked up.

Disposal

P501

Dispose of contents/container (in accordance with related regulations).

C. Other hazards not included in the hazard category criteria (e.g. dust explosion hazard)

None known.

Supplemental information

100% of the mixture consists of component(s) of unknown acute oral toxicity. 100% of the mixture consists of component(s) of unknown acute dermal toxicity. 45% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 45% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

For further information, please contact the Product Stewardship Department at +1.216.383.4019.

3. Composition/information on ingredients

Chemical identity	Common and alternative names	CAS number	ID number	Content in percent (%)
Copper		7440-50-8	KE-08896	55 - 85
Gallium		7440-55-3	KE-17424	15 - 45

4. First aid measures**A. In case of eye contact**

Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention if irritation develops or persists. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

B. In case of skin contact

Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

C. In case of inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison center or doctor/physician if you feel unwell.

D. In case of swallowing

Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

E. Note to physician

Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

Most important symptoms/effects, acute and delayed

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation.

General advice

If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures**A. Suitable (and unsuitable) extinguishing media****Suitable extinguishing media**

Powder. Dry sand.

Unsuitable extinguishing media

Water.

B. Specific hazards arising from the chemical (example: hazardous combustion products)

This product is not flammable.

C. Specific methods of fire-fighting**Special protective equipment for firefighters**

Wear suitable protective equipment.

Special fire fighting procedures

Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards No unusual fire or explosion hazards noted.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

6. Accidental release measures

A. Personal precautions, protective equipment and emergency measures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the MSDS.

B. Environmental precautions Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Avoid discharge into drains, water courses or onto the ground.

C. Methods and materials for containment and cleaning up The product is immiscible with water and will spread on the water surface. Prevent entry into waterways, sewer, basements or confined areas.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the MSDS.

7. Handling and storage

A. Precautions for safe handling Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

B. Conditions for safe storage (including any incompatibilities) Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the MSDS).

8. Exposure controls/personal protection

A. Exposure limit values, biological limit values, etc

Korea. OELs. Standards for Exposure to Chemical Substances and Physically Hazardous Factors

Components	Type	Value	Form
Copper (CAS 7440-50-8)	STEL	2 mg/m ³	Dust and mist.
	TWA	1 mg/m ³	Dust and mist.
		0.1 mg/m ³	Fume.

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Copper (CAS 7440-50-8)	TWA	1 mg/m ³	Dust and mist.
		0.2 mg/m ³	Fume.

Biological limit values No biological exposure limits noted for the ingredient(s).

B. Appropriate engineering controls Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

C. Personal protective equipment

- **Respiratory protection** In case of insufficient ventilation, wear suitable respiratory equipment.
- **Eye protection** Wear safety glasses with side shields (or goggles) and a face shield. Wear approved safety glasses, goggles, face shield and/or welder's helmet when risk of eye injury is present, particularly during operations that generate dust, mist or fume.
- **Hand protection** Wear appropriate chemical resistant gloves. Wear gloves to prevent metal cuts and skin abrasions during handling.
- **Body protection** Wear appropriate chemical resistant clothing. Wear necessary protective equipment.

Hygiene measures

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

A. Appearance	Solid.
Physical state	Solid.
Form	Solid.
Color	Brass.
B. Odor	None.
C. Odor threshold	Not applicable.
D. pH	Not applicable.
E. Melting point/freezing point	
Melting point	905 - 1796 °F (485 - 980 °C) estimated
Freezing point	Not applicable.
F. Boiling point, initial boiling point, and boiling range	Not applicable.
G. Flash point	Not applicable.
H. Evaporation rate	Not applicable.
I. Flammability (solid, gas)	Not applicable.
J. Upper/lower limit on flammability or explosive limits	
Flammability limit - lower (%)	Not applicable.
Flammability limit - lower (%) temperature	Not applicable.
Flammability limit - upper (%)	Not applicable.
Flammability limit - upper (%) temperature	Not applicable.
Explosive limit - lower (%)	Not applicable.
Explosive limit - lower (%) temperature	Not applicable.
Explosive limit - upper (%)	Not applicable.
Explosive limit - upper (%) temperature	Not applicable.
K. Vapor pressure	Not applicable.
L. Solubility	
Solubility (water)	Insoluble.
M. Vapor density	Not applicable.
N. Specific gravity	7.92 estimated
O. n-octanol/water partition coefficient	Not applicable.
P. Auto-ignition temperature	Not applicable.
Q. Decomposition temperature	Not applicable.
R. Viscosity	Not applicable.
S. Molecular weight	Not available.
Other data	
Density	7.20 - 8.30 g/cm ³ estimated
Explosive properties	Not explosive.
Flammability	Not applicable.
Oxidizing properties	Not oxidizing.
Relative density	Not applicable.

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

A. Stability and hazardous reaction potential

Stability Material is stable under normal conditions.

Hazardous reaction potential No dangerous reaction known under conditions of normal use.

B. Conditions to avoid (e.g. static discharge, shock or vibration, etc) Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.

C. Incompatible materials Acids. Bases.

D. Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information

A. Information on likely routes of exposure

- **Respiratory organs** May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
- **Skin** Not relevant, due to the form of the product. Causes severe skin burns.
- **Eyes** Not relevant, due to the form of the product. Causes serious eye damage.
- **Mouth** Causes digestive tract burns. Not relevant, due to the form of the product.

B. Information on health hazards

- **Acute toxicity (list all possible routes of exposure)** Not known.
- **Corrosivity or irritation to the skin** Causes severe skin burns and eye damage. Not relevant, due to the form of the product.
- **Serious eye damage/eye irritation** Causes serious eye damage. Not likely, due to the form of the product.
- **Respiratory sensitization** Not a respiratory sensitizer.
- **Skin sensitization** Not a skin sensitizer.
- **Carcinogenic properties /Carcinogenicity** Not classifiable as to carcinogenicity to humans.
- **Mutagenic properties /Mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
- **Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.
- **Specific target organ toxicity - single exposure** May cause respiratory irritation.
- **Specific target organ toxicity - repeated exposure** Not classified.
- **Aspiration hazard** Not an aspiration hazard.

12. Ecological information

A. Ecotoxicity The product is not classified as environmentally hazardous.

Hazardous to the aquatic environment, acute hazard Not relevant, due to the form of the product.

B. Persistence/degradability No data is available on the degradability of any ingredients in the mixture.

C. Bioaccumulative potential No data available.

D. Mobility in soil The product is immiscible with water and will spread on the water surface.

E. Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

A. Method of disposal Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container (in accordance with related regulations).

**B. Disposal considerations
(including disposal of
contaminated containers or
packaging)**

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

Waste code

The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

14. Transport information

IATA

- A. UN number Not applicable.
- B. UN proper shipping name Not applicable.
- C. Transport hazard class(es)
 - Class Not applicable.
 - Subsidiary risk -
- D. Packing group Not applicable.
- E. Environmental hazards No.
- F. Special precautions for user Not applicable.

IMDG

- A. UN number Not applicable.
- B. UN proper shipping name Not applicable.
- C. Transport hazard class(es)
 - Class Not applicable.
 - Subsidiary risk -
- D. Packing group Not applicable.
- E. Environmental hazards
 - Marine pollutant No.
- EmS Not applicable.
- F. Special precautions for user Not applicable.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

A. Restrictions under the Industrial Safety and Health Law

Harmful Substances Prohibited from Manufacturing

Not regulated.

Harmful Substances Requiring Permission for Manufacture or Use

Not regulated.

Controlled Hazardous Substances

Copper (CAS 7440-50-8)

Harmful Substances Requiring Special Medical Examination

Copper (CAS 7440-50-8)

Workplace Environmental Monitoring Harmful Materials

Copper (CAS 7440-50-8)

Occupational Exposure Limit

Copper (CAS 7440-50-8)

B. Restrictions under the Chemicals Control Law (Previously Toxic Chemicals Control Law)

Accidental Release Prevention Substances

Not regulated.

Act on the Registration and Evaluation of Chemicals

Banned Toxic Chemicals

Not regulated.

Designated Existing Chemicals Subject to Registration (PEC) (MoE No. 2015-92)

Not listed.

Restricted Chemical Substances

Not regulated.

Toxic Chemicals

Not regulated.

C. Restrictions under the Dangerous Substance Safety Management Act

D. Restrictions under the Wastes Control Act

Halogenated Materials in Waste Organic Solvents

Not regulated.

Hazardous Substances

Copper (CAS 7440-50-8)

Hazardous substances in slag, dust, waste molding sand & sand from sand blast, waste refractories & ceramic pieces, residues of incineration, materials treated for stabilization, & waste catalysts 3 MG/L

Hazardous substances in sludge, waste absorbers and absorbers 3 MG/L

E. Restrictions under other foreign or domestic laws

Clean Air Conservation Act

Air Pollutants

Copper (CAS 7440-50-8)

Prior Informed Consent Procedure for Certain Hazardous Chemicals and Pesticides (Rules on PIC, MoE No. 2014-252, Dec. 31, 2014; Standards for Pesticides, RDA No. 2014-26), as amended

Not listed.

Specific Air Pollutants

Not regulated.

Further information

This material safety data sheet was prepared in accordance with Article 41 of the Industrial Safety and Health Law.

Inventory status

Country(s) or region	Inventory name	On inventory (yes/no)*
Korea	Existing Chemicals List (ECL)	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Bibliography

ACGIH
EPA: AQUIRE database
NLM: Hazardous Substances Data Base
US. IARC Monographs on Occupational Exposures to Chemical Agents
Korea. Accidental Release Prevention Substances (Presidential Decree of Toxic Chemical Control Law, Executive Order No. 19203)
Korea. Dangerous Substances Threshold Quantity (Presidential Decree of Dangerous Substances Safety Management Act No. 18406, Schedule 1)
Korea. Harmful Substances Prohibited from Manufacturing (Presidential Decree on the Industrial Safety and Health Act (No. 13053), Article 29)
Korea. Harmful Substances Requiring Permission for Manufacture or Use (Presidential Decree on the Industrial Safety and Health Act (No. 13053), Article 30)
Korea. OELs. Regulation for Permitted Concentration of Hazardous Substances (Ministry of Labor (MOL) Public Notice No. 1986-45, as amended)
Korea. Prohibited Chemical Substances (TCCL Article 11)
Korea. Regulated volatile organic compounds (VOCs) (MOE Notice No. 2001-36, March 8, 2001, as amended)
Korea. Restricted Chemical Substances (TCCL Article 11)
Korea. Toxic Chemical Control Law (TCCL), Existing Chemicals Inventory (KECI)
Korea. Toxic Chemical Control Law (TCCL), pre-1997 List
Korea. Toxic Chemicals (TCCL Article 10)
Korea. Toxic Release Inventory (TRI) Chemicals (TCCL Article 14)
Korea. Accidental Release Prevention Substances (Pres. Decree of Toxic Chemical Control Law, Ex. Order No. 19203, Tables 2 & 3, Dec 28, 2005)
Korea. OELs (ISHL Article 42; MOL Public Notice No. 1986-45, as amended through MOEL Notice 2013-38, August 14, 2013)
Korea. Prohibited Chemical Substances (AREC "K-REACH" Article 27; Designation of Toxic, Restricted or Banned Chemicals Appendices 4 and 5)
Korea. Restricted Chemical Substances (AREC "K-REACH" Article 27; Designation of Toxic, Restricted or Banned Chemicals Appendices 2 and 3)
KECI, January 27, 2015, amended through MoE 2016-138, July 13, 2016
Korea. Toxic Chemicals (AREC "K-REACH" Article 20; Designation of Toxic, Restricted or Banned Chemicals Appendix 1)
Korea. Toxic Release Inventory (TRI) Chemicals (MOE Public Notice No. 2002-166, Nov. 8, 2002)

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