



SAFETY DATA SHEET

MATERION

1. Product and company identification

Name of the chemical	Bismuth Manganese Targets
Other means of identification	
SDS number	G13
Recommended use of the chemical and restrictions on use	
Recommended use	Manufacture of computer, electronic and optical products, electrical equipment Scientific research and development Other: Manufacture of medical and defense equipment
Recommended restrictions	Professional uses: Public domain (administration, education, entertainment, services, craftsmen) Consumer uses: Private households (= general public = consumers)
Manufacturer/Importer/Supplier /Distributor information	Materion Advanced Materials Germany GmbH
Address	Borsigstrasse 10 Alzenau 63755 Germany
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Contact person	Hermann Schmiing
Emergency telephone number	49.60.23.91.82.0

2. Hazards identification

Hazard classification	
Physical hazards	Not classified.
Health hazards	Not classified.
Environmental hazards	Not classified.
Label elements	
Symbols	None.
Signal word	None.
Hazard statement	The material as sold in solid form is generally not considered hazardous. However, if the process involves grinding, melting, cutting or any other process that causes a release of dust or fumes, hazardous levels of airborne particulate could be generated.
Precautionary statement	
Prevention	Observe good industrial hygiene practices.
Response	Wash hands after handling.
Storage	Store away from incompatible materials.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Other hazards	None known.
Supplemental information	For further information, please contact the Product Stewardship Department at +1.800.862.4118.

3. Composition/information on ingredients

Mixture		
Chemical properties	CAS Number	Concentration (%)
Bismuth	7440-69-9	90 - 99.5
Manganese	7439-96-5	0.5 - 10

4. First aid measures

First aid measures for different exposure routes	
Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact	Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms and effects	Exposure may cause temporary irritation, redness, or discomfort.
Personal protection for first-aid responders	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.
Notes to physician	Treat symptomatically.

5. Fire-fighting measures

Extinguishing media	Powder. Dry sand.
Extinguishing media to avoid	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards during fire fighting	None known.
Special fire fighting procedures	Use water spray to cool unopened containers.
Protection of fire-fighters	Wear suitable protective equipment.
General fire hazards	No unusual fire or explosion hazards noted.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.

6. Accidental release measures

Personal precautions	Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.
Environmental precautions	Collect spillage. Prevent further leakage or spillage if safe to do so.
Spill cleanup methods	Stop the flow of material, if this is without risk. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.

7. Handling and storage

Handling	Observe good industrial hygiene practices.
Storage	Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Exposure limits

Taiwan. OELs (Standards of Permissible Exposure Limits at Workplace, OSHA No. 10302007931), as amended

Components	Type	Value	Form
Manganese (CAS 7439-96-5)	STEL	2 mg/m ³	Fume.

Taiwan. OELs. (Standards of Permissible Exposure Limits at Workplace)

Components	Type	Value	Form
Manganese (CAS 7439-96-5)	Ceiling	5 mg/m ³	
	TWA	1 mg/m ³	Fume.

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Manganese (CAS 7439-96-5)	TWA	0.1 mg/m ³	Inhalable fraction.
		0.02 mg/m ³	Respirable fraction.

Biological limit values	No biological exposure limits noted for the ingredient(s).
Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

Individual protection measures, such as personal protective equipment

Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin protection	
Hand protection	Wear gloves to prevent metal cuts and skin abrasions during handling.
Other	Wear suitable protective clothing.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking.
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9. Physical and chemical properties

Appearance

Material name: Bismuth Manganese Targets
 2547 Version #: 01 Issue date: 11-30-2018

Physical state	Solid.
Form	Solid.
Color	Silver.
Odor	None.
Odor threshold	Not applicable.
Melting point/freezing point	519.8 °F (271 °C) estimated / Not applicable.
pH	Not applicable.
Boiling point, initial boiling point, and boiling range	Not applicable.
Flammability (solid, gas)	None known.
Flash point	Not applicable.
Decomposition temperature	Not applicable.
Auto-ignition temperature	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not applicable.
Flammability limit - upper (%)	Not applicable.
Explosive limit - lower (%)	Not applicable.
Explosive limit - lower (%) temperature	Not applicable.
Explosive limit - upper (%)	Not applicable.
Explosive limit - upper (%) temperature	Not applicable.
Vapor pressure	Not applicable.
Vapor density	Not applicable.
Density	9.57 g/cm ³ estimated
Solubility(ies)	
Solubility (water)	Insoluble.
Partition coefficient (n-octanol/water)	Not applicable.
Evaporation rate	Not applicable.
Other data	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Viscosity	Not applicable.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	No adverse effects due to inhalation are expected.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Not likely, due to the form of the product.
Ingestion	Expected to be a low ingestion hazard.
Symptoms	None known.

Information on toxicological effects

Acute toxicity	Not known.
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Skin corrosion/irritation	Not relevant, due to the form of the product.
Serious eye damage/eye irritation	Not likely, due to the form of the product.
Respiratory or skin sensitization	
Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	Not a skin sensitizer.
Germ cell mutagenicity	Not classified.
Carcinogenicity	Not classifiable as to carcinogenicity to humans.
ACGIH Carcinogens	
Manganese (CAS 7439-96-5)	A4 Not classifiable as a human carcinogen.
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Causes damage to organs through prolonged or repeated exposure. Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	
Bioaccumulation	No data available.
Mobility in soil	No data available for this product.
Other hazardous effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
Residual waste	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
Local disposal regulations	Dispose in accordance with all applicable regulations.

14. Transport information

IATA	Not regulated as dangerous goods.
IMDG	Not regulated as dangerous goods.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.

15. Regulatory information

Applicable regulations	This material safety data sheet was prepared in accordance with the Regulation of Labeling and Hazard Communication of Hazardous Chemicals.
Methods and Facilities Standards for the Storage, Clearance and Disposal of Industrial Waste	
Not listed.	
Standards on Workplace Atmosphere of Dangerous and Hazardous Materials	
Manganese (CAS 7439-96-5)	Listed.
Guidelines for Prevention of Danger Posed by Specified Hazardous Chemicals	
Manganese (CAS 7439-96-5)	Class 3 Category C
GHS Classification List: GHS implementation phase 1, 2 and 3 (CLA No. 0980145063, 0990146707, and 1020146801)	
Manganese (CAS 7439-96-5)	
International regulations	Additional information is given in the Safety Data Sheet.

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Montreal Protocol

Not applicable.

Kyoto protocol

Not applicable.

Basel Convention

Not applicable.

16. Other information**References**

ACGIH

EPA: AQUIRE database

NLM: Hazardous Substances Data Base

US. IARC Monographs on Occupational Exposures to Chemical Agents

Taiwan. Dangerous Materials (Rules on Hazard Communication of Dangerous Materials and Toxic Materials)

Taiwan. Industrial Precursor Chemicals (Categories and Regulations Governing Inspection and Declaration of Industrial Precursor Chemicals, MOEA Decree No. 87, as amended)

Taiwan. OELs. (Standards on Workplace Atmosphere of Dangerous and Hazardous Materials)

Taiwan. Toxic Chemical Substances (TCS) (List of Toxic Chemical Substances announced by the Environmental Protection Administration)

Taiwan. Toxic Materials (Rules on Hazard Communication of Dangerous Materials and Toxic Materials)

Issued by

Not available.

Prepared by

Not available.

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Issue date

11-30-2018