



SAFETY DATA SHEET

MATERION

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation of the mixture Spent Precious Metal Digestion Solution
Registration number -
Document number G63
Synonyms None.
Issue date 14-October-2019
Version number 02
Revision date 23-September-2021
Supersedes date 14-October-2019

1.3. Details of the supplier of the safety data sheet

Supplier

Company name Materion Advanced Materials
Address 6070 Parkland Boulevard
Mayfield Heights, OH 44124
United States
Division
Telephone 1.216.383.4019
e-mail ehs@materion.com
Contact person Theodore Knudson

1.4. Emergency telephone number See Section 16.

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Industrial uses: Uses of substances as such or in preparations at industrial sites
Uses advised against Consumer uses: Private households (= general public = consumers) Professional uses: Public domain (administration, education, entertainment, services, craftsmen)

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Company name Materion Advanced Materials
Address 6070 Parkland Boulevard
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Contact person Theodore Knudson

1.4. Emergency telephone number See Section 16.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended

Physical hazards		
Oxidising liquids	Category 2	H272 - May intensify fire; oxidiser.
Health hazards		
Acute toxicity, oral	Category 4	H302 - Harmful if swallowed.
Acute toxicity, inhalation	Category 3	H331 - Toxic if inhaled.
Skin corrosion/irritation	Category 1A	H314 - Causes severe skin burns and eye damage.

Serious eye damage/eye irritation

Category 1

H318 - Causes serious eye damage.

Specific target organ toxicity - single exposure Category 3 respiratory tract irritation

H335 - May cause respiratory irritation.

Hazard summary

Strong oxidizer. Harmful if inhaled. Causes severe skin burns and eye damage. Corrosive. May cause damage to organs through prolonged or repeated exposure.

2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Contains:

HYDROCHLORIC ACID ... %, Nitric acid, Water

Hazard pictograms



Signal word

Danger

Hazard statements

H272 May intensify fire; oxidiser.
H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H318 Causes serious eye damage.
H331 Toxic if inhaled.
H335 May cause respiratory irritation.

Precautionary statements

Prevention

P233 Keep container tightly closed.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P284 Wear respiratory protection.

Response

P301 + P330 + P331 IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTRE/doctor.
P363 Wash contaminated clothing before reuse.
P370 + P378 In case of fire: Use appropriate media to extinguish.

Storage

P235 Keep cool.
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.

Disposal

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Supplemental label information

For further information, please contact the Product Stewardship Department at +1.216.383.4019.

2.3. Other hazards

Not a PBT or vPvB substance or mixture.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
HYDROCHLORIC ACID ... %	30 - 35	7647-01-0 231-595-7	-	017-002-01-X	#
Classification: Acute Tox. 4;H302, Acute Tox. 4;H312, Skin Corr. 1A;H314, Eye Dam. 1;H318, Acute Tox. 3;H331, STOT SE 3;H335					
Specific Concentration Limits: Eye Dam. 1;H318: C >= 25 %, STOT SE 3;H335: C >= 10 %					

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
Nitric acid	30 - 35	7697-37-2 231-714-2	-	007-004-00-1	#
Classification: Ox. Liq. 2;H272, Skin Corr. 1A;H314, Eye Dam. 1;H318 Specific Concentration Limits: Ox. Liq. 2;H272: C >= 99 %, Skin Corr. 1A;H314: C >= 20 %, Eye Dam. 1;H318: C >= 5 %					B
Water	30 - 35	7732-18-5 231-791-2	-	-	
Classification: -					

SECTION 4: First aid measures

General information	Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.
4.1. Description of first aid measures	
Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a poison center or doctor/physician.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control centre immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control centre immediately.
Ingestion	Call a physician or poison control centre immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
4.2. Most important symptoms and effects, both acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation. Coughing.
4.3. Indication of any immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

SECTION 5: Firefighting measures

General fire hazards	May intensify fire; oxidiser.
5.1. Extinguishing media	
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
5.2. Special hazards arising from the substance or mixture	May intensify fire; oxidiser.
5.3. Advice for firefighters	
Special protective equipment for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Special firefighting procedures	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

For emergency responders

Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Use personal protection recommended in Section 8 of the SDS.

6.2. Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

6.3. Methods and material for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil etc) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. Prevent entry into waterways, sewer, basements or confined areas.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use.

6.4. Reference to other sections

For personal protection, see section 8. For waste disposal, see section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not breathe mist/vapours. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Avoid prolonged exposure. When using, do not eat, drink or smoke. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

7.2. Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

7.3. Specific end use(s)

Not available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

Norway. Administrative Norms for Contaminants in the Workplace

Components	Type	Value
HYDROCHLORIC ACID ... % (CAS 7647-01-0)	Ceiling	7 mg/m ³
		5 ppm
Nitric acid (CAS 7697-37-2)	TLV	5 mg/m ³
		2 ppm

EU. Indicative Exposure Limit Values in Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU, 2017/164/EU

Components	Type	Value
HYDROCHLORIC ACID ... % (CAS 7647-01-0)	STEL	15 mg/m ³
		10 ppm
	TWA	8 mg/m ³
		5 ppm

EU. Indicative Exposure Limit Values in Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU, 2017/164/EU

Components	Type	Value
Nitric acid (CAS 7697-37-2)	STEL	2,6 mg/m ³ 1 ppm

Biological limit values No biological exposure limits noted for the ingredient(s).

Recommended monitoring procedures Follow standard monitoring procedures.

Derived no effect levels (DNELs) Not available.

Predicted no effect concentrations (PNECs) Not available.

8.2. Exposure controls

Appropriate engineering controls Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

General information Use personal protective equipment as required. Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

Eye/face protection Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection

- **Hand protection** Wear appropriate chemical resistant gloves.

- **Other** Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Chemical respirator with organic vapour cartridge.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

Hygiene measures When using do not smoke. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

Environmental exposure controls Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state Liquid.

Form Liquid.

Colour Yellow-orange.

Odour Pungent.

Odour threshold Not applicable.

pH < 2

Melting point/freezing point Not applicable. / -114,22 °C (-173,6 °F) estimated

Initial boiling point and boiling range 85,05 °C (185,09 °F) estimated

Flash point Not applicable.

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not applicable.

Flammability limit - upper (%)	Not applicable.
Flammability limit - upper (%) temperature	Not applicable.
Explosive limit - lower (%)	Not applicable.
Explosive limit – upper (%)	Not applicable.

Vapour pressure	0,00001 hPa estimated
Vapour density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Soluble.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not applicable.
Decomposition temperature	Not applicable.
Viscosity	Not available.
Explosive properties	Not explosive.
Oxidising properties	May intensify fire; oxidiser.

9.2. Other information

Density	1,35 g/cm3 estimated
Miscible (water)	Yes.
Percent volatile	35 % estimated
Specific gravity	Not applicable.

SECTION 10: Stability and reactivity

10.1. Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
10.2. Chemical stability	Material is stable under normal conditions.
10.3. Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
10.4. Conditions to avoid	Contact with incompatible materials.
10.5. Incompatible materials	Strong oxidising agents. Alcohols. Amines.
10.6. Hazardous decomposition products	Nitrogen oxides (NO _x).

SECTION 11: Toxicological information

General information Occupational exposure to the substance or mixture may cause adverse effects.

Information on likely routes of exposure

Inhalation	Toxic if inhaled.
Skin contact	Causes severe skin burns.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns. Harmful if swallowed.

Symptoms Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation. Coughing.

11.1. Information on toxicological effects

Acute toxicity Toxic if inhaled. Harmful if swallowed.

Product	Species	Test Results
Spent Precious Metal Digestion Solution		
Acute		
Dermal		
LD50	Mouse	4140 mg/kg

Components	Species	Test Results
HYDROCHLORIC ACID ... % (CAS 7647-01-0)		
Acute		
Dermal		
LD50	Mouse	1449 mg/kg
Oral		
LD50	Rabbit	900 mg/kg
Nitric acid (CAS 7697-37-2)		
Acute		
Inhalation		
LC50	Rat	65 mg/l, 4 Hours
Skin corrosion/irritation	Causes severe skin burns and eye damage.	
Serious eye damage/eye irritation	Causes serious eye damage.	
Respiratory sensitisation	Due to partial or complete lack of data the classification is not possible.	
Skin sensitisation	Due to partial or complete lack of data the classification is not possible.	
Germ cell mutagenicity	Due to partial or complete lack of data the classification is not possible.	
Carcinogenicity	Due to partial or complete lack of data the classification is not possible.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
HYDROCHLORIC ACID ... % (CAS 7647-01-0)		3 Not classifiable as to carcinogenicity to humans.
Reproductive toxicity	Due to partial or complete lack of data the classification is not possible.	
Specific target organ toxicity - single exposure	May cause respiratory irritation.	
Specific target organ toxicity - repeated exposure	Due to partial or complete lack of data the classification is not possible.	
Aspiration hazard	Due to partial or complete lack of data the classification is not possible.	
Mixture versus substance information	No information available.	
Other information	Not available.	

SECTION 12: Ecological information

12.1. Toxicity Based on available data, the classification criteria are not met for hazardous to the aquatic environment.

Product	Species	Test Results
Spent Precious Metal Digestion Solution		
Aquatic		
Fish	LC50	Fish 805,7143 mg/l, 96 hours
<i>Acute</i>		
Fish	LC50	Fish 805,7143 mg/l, 96 hours estimated

Components	Species	Test Results
HYDROCHLORIC ACID ... % (CAS 7647-01-0)		
Aquatic		
<i>Acute</i>		
Fish	LC50	Western mosquitofish (<i>Gambusia affinis</i>) 282 mg/l, 96 hours
12.2. Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.	
12.3. Bioaccumulative potential	No data available.	
Partition coefficient n-octanol/water (log Kow)	Not available.	
Bioconcentration factor (BCF)	Not available.	
12.4. Mobility in soil	No data available.	
12.5. Results of PBT and vPvB assessment	Not a PBT or vPvB substance or mixture.	

12.6. Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
EU waste code	The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Disposal methods/information	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
Special precautions	Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

ADR

14.1. UN number	UN3264
14.2. UN proper shipping name	CORROSIVE LIQUID, N.O.S. (Nitric acid, HYDROCHLORIC ACID ... %)
14.3. Transport hazard class(es)	
Class	8
Subsidiary risk	5.1
Label(s)	8 +3
Hazard No. (ADR)	83
Tunnel restriction code	D/E
14.4. Packing group	II
14.5. Environmental hazards	No.
14.6. Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

RID

14.1. UN number	UN3264
14.2. UN proper shipping name	CORROSIVE LIQUID, N.O.S. (Nitric acid, HYDROCHLORIC ACID ... %)
14.3. Transport hazard class(es)	
Class	8
Subsidiary risk	5.1
Label(s)	8+3
14.4. Packing group	II
14.5. Environmental hazards	No.
14.6. Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

ADN

14.1. UN number	UN3264
14.2. UN proper shipping name	CORROSIVE LIQUID, N.O.S. (Nitric acid, HYDROCHLORIC ACID ... %)
14.3. Transport hazard class(es)	
Class	8
Subsidiary risk	5.1
Label(s)	8+3
14.4. Packing group	II
14.5. Environmental hazards	No.
14.6. Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IATA

14.1. UN number	UN3264
14.2. UN proper shipping name	Corrosive liquid, n.o.s. (nitric acid...%, HYDROCHLORIC ACID ... %)

14.3. Transport hazard class(es)

Class 8

Subsidiary risk 5.1

14.4. Packing group II

14.5. Environmental hazards

ERG Code 8F

14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo aircraft Allowed with restrictions.

Cargo aircraft only Allowed with restrictions.

IMDG

14.1. UN number UN3264

14.2. UN proper shipping name CORROSIVE LIQUID, N.O.S. (nitric acid...%, HYDROCHLORIC ACID ... %), MARINE POLLUTANT

14.3. Transport hazard class(es)

Class 8

Subsidiary risk 5.1

14.4. Packing group II

14.5. Environmental hazards

Marine pollutant Yes

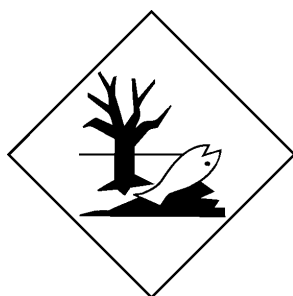
EmS F-E, S-C

14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

ADN; ADR; IATA; IMDG; RID



Marine pollutant



General information IMDG Regulated Marine Pollutant.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended
Not listed.

Regulation (EU) 2019/1021 On persistent organic pollutants (recast), as amended
Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended
Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended
Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

HYDROCHLORIC ACID ... % (CAS 7647-01-0)

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA

Not listed.

Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended

Not listed.

Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work, as amended.

Not listed.

Other EU regulations

Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended

HYDROCHLORIC ACID ... % (CAS 7647-01-0)

Nitric acid (CAS 7697-37-2)

Other regulations

The product is classified and labelled in accordance with Regulation (EC) 1272/2008 (CLP Regulation) as amended. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006, as amended.

National regulations

Young people under 18 years old are not allowed to work with this product according to EU Directive 94/33/EC on the protection of young people at work, as amended. Follow national regulation for work with chemical agents in accordance with Directive 98/24/EC, as amended.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations

Not available.

References

Not available.

Information on evaluation method leading to the classification of mixture

The classification for health and environmental hazards is derived by a combination of calculator methods and test data, if available.

Training information

Not available.

Further information

Transportation Emergency
Call Chemtrec at:
International: 703.741.5970
Spain: 900.868.538
Switzerland: 0800.564.402
Chemtrec's toll free, mobile-enabled number in Germany – 0800 1817059

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