SAFETY DATA SHEET

1. Identification

Product identifier **ToughMet® Alloys**

Other means of identification

SDS number L19

Synonyms ToughMet® 2, ToughMet® 3, BrushForm® 158, BrushForm® 96, BF 158, BF 96, Copper Alloy, Copper Nickel Alloy, Copper Nickel Tin Alloy, Spinodal Alloy, T2, T3, ArmaMet™, C72700, C72900, C96900, C96950, C96970

Recommended use Industrial uses: Uses of substances as such or in preparations at industrial sites
Offshore industries
Manufacture of basic metals, including alloys
Manufacture of computer, electronic and optical products, electrical equipment
General manufacturing, e.g. machinery, equipment, vehicles, other transport equipment
Electricity, steam, gas water supply and sewage treatment
Scientific research and development
Other: Manufacture of medical and defense equipment

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name Materion Brush Inc.

Address 6070 Parkland Boulevard
Mayfield Heights, OH 44124
United States

Telephone +1.216.383.4019

Website www.materion.com

E-mail ehs@materion.com

Contact person Theodore L. Knudson

Emergency phone number +1.216.383.4019

Supplier Materion Brush Inc.
6070 Parkland Boulevard
Mayfield Heights, OH 44124 US
+1.216.486.4200

2. Hazard identification

Physical hazards Not classified.

Health hazards

Sensitization, skin	Category 1
Carcinogenicity	Category 2
Specific target organ toxicity, repeated exposure	Category 1 (Respiratory system)

Environmental hazards Not classified.

Label elements

Signal word Warning Danger

Hazard statement Fatal if swallowed. May cause an allergic skin reaction. Suspected of causing cancer. Causes damage to organs (respiratory system) through prolonged or repeated exposure by inhalation.

Precautionary statement

Prevention	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection. In case of inadequate ventilation wear respiratory protection.
Response	If on skin: Wash with plenty of water. If exposed or concerned: Get medical advice/attention. If skin irritation or rash occurs: Get medical advice/attention. If experiencing respiratory symptoms: Call a poison center/doctor. Wash contaminated clothing before reuse.
Storage	Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards None known.

Supplemental information For further information, please contact the Product Stewardship Department at +1.216.383.4019.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Copper		7440-50-8	75.5 - 84.8
Aluminum		7429-90-5	9.7 - 11.5
Nickel		7440-02-0	4.2 - 6
Iron		7439-89-6	2 - 5.5
Manganese		7439-96-5	0 - 1.5

4. First-aid measures

Inhalation Breathing difficulty caused by inhalation of particulate requires immediate removal to fresh air. If breathing has stopped, perform artificial respiration and obtain medical help. If breathing has stopped, perform artificial respiration and obtain medical help.

Skin contact Thoroughly wash skin cuts or wounds to remove all particulate debris from the wound. Seek medical attention for wounds that cannot be thoroughly cleansed. Treat skin cuts and wounds with standard first aid practices such as cleansing, disinfecting and covering to prevent wound infection and contamination before continuing work. Obtain medical help for persistent irritation. Material accidentally implanted or lodged under the skin must be removed. Treat skin cuts and wounds with standard first aid practices such as cleansing, disinfecting and covering to prevent wound infection and contamination before continuing work.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes.

Ingestion Induce vomiting immediately as directed by medical personnel. Never give anything by mouth to an unconscious person.

Most important symptoms/effects, acute and delayed May cause an allergic skin reaction. Prolonged exposure may cause chronic effects.

Indication of immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Treat symptomatically. Keep victim under observation. Symptoms may be delayed.

General information If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media The product is non-combustible. Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing media Not applicable, non-combustible. None known.

Specific hazards arising from the chemical Not applicable.

Special protective equipment and precautions for firefighters	Wear suitable protective equipment.
Fire fighting equipment/instructions	Water runoff can cause environmental damage.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	As supplied, this product poses no special release issues. Keep out of low areas. Keep upwind. Fully encapsulating, vapor protective clothing should be worn for spills and leaks with no fire. Ventilate closed spaces before entering them.
Methods and materials for containment and cleaning up	Not relevant, due to the form of the product.
Environmental precautions	Not relevant, due to the form of the product.

7. Handling and storage

Precautions for safe handling	Minimize dust generation and accumulation. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Provide adequate ventilation. Do not breathe dust. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with skin. Avoid contact with eyes. Avoid prolonged exposure. When using, do not eat, drink or smoke. When using do not eat or drink. Do not use in areas without adequate ventilation. Wear appropriate personal protective equipment. Wear personal protective equipment. Wash hands thoroughly after handling. Wash thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices. Use care in handling/storage.
Conditions for safe storage, including any incompatibilities	Store locked up. Keep away from heat, sparks and open flame. Store in a closed container away from incompatible materials. Store in original tightly closed container. Store in a well-ventilated place. Keep away from food, drink and animal feedingstuffs. Use care in handling/storage.

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	TWA	1 mg/m3	Respirable fraction.
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Manganese (CAS 7439-96-5)	TWA	0.1 mg/m3	Inhalable fraction.
		0.02 mg/m3	Respirable fraction.
Nickel (CAS 7440-02-0)	TWA	1.5 mg/m3	Inhalable fraction.

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	TWA	5 mg/m3	Pyrophoric powder.
		10 mg/m3	Dust.
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Manganese (CAS 7439-96-5)	TWA	0.2 mg/m3	
Nickel (CAS 7440-02-0)	TWA	1.5 mg/m3	

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	TWA	1 mg/m3	Respirable.
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Type	Value	Form
		0.2 mg/m3	Fume.
Manganese (CAS 7439-96-5)	TWA	0.2 mg/m3	Total
		0.02 mg/m3	Respirable.
Nickel (CAS 7440-02-0)	TWA	0.05 mg/m3	

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	TWA	1 mg/m3	Respirable fraction.
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Manganese (CAS 7439-96-5)	TWA	0.1 mg/m3	Inhalable fraction.
		0.02 mg/m3	Respirable fraction.
Nickel (CAS 7440-02-0)	TWA	1.5 mg/m3	Inhalable fraction.

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	TWA	1 mg/m3	Respirable fraction.
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Manganese (CAS 7439-96-5)	TWA	0.2 mg/m3	
		0.1 mg/m3	Inhalable fraction.
		0.02 mg/m3	Respirable fraction.
Nickel (CAS 7440-02-0)	TWA	1 mg/m3	Inhalable fraction.

Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	TWA	5 mg/m3	Welding fume.
		10 mg/m3	
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Manganese (CAS 7439-96-5)	TWA	0.2 mg/m3	Fume, total dust.
Nickel (CAS 7440-02-0)	TWA	1 mg/m3	

Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	15 minute	20 mg/m3	Dust.
		10 mg/m3	Pyrophoric powder.
	8 hour	5 mg/m3	Pyrophoric powder.
		10 mg/m3	Dust.
Copper (CAS 7440-50-8)	15 minute	3 mg/m3	Dust and mist.
		0.6 mg/m3	Fume.
	8 hour	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.

Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)

Components	Type	Value	Form
Manganese (CAS 7439-96-5)	15 minute	0.6 mg/m3	
	8 hour	0.2 mg/m3	
Nickel (CAS 7440-02-0)	15 minute	3 mg/m3	Inhalable fraction.
	8 hour	1.5 mg/m3	Inhalable fraction.

Biological limit values No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Ensure adequate ventilation, especially in confined areas.
General ventilation normally adequate.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear approved safety glasses, goggles, face shield and/or welder's helmet when risk of eye injury is present, particularly during operations that generate dust, mist or fume.

Skin protection

Hand protection Wear gloves to prevent contact with particulate or solutions. Wear gloves to prevent metal cuts and skin abrasions during handling.

Other Protective overgarments or work clothing must be worn by persons who may become contaminated with particulate during activities.

Respiratory protection When airborne exposures exceed or have the potential to exceed the occupational exposure limits, approved respirators must be used as specified by an Industrial Hygienist or other qualified professional. Respirator users must be medically evaluated to determine if they are physically capable of wearing a respirator. Quantitative and/or qualitative fit testing and respirator training must be satisfactorily completed by all personnel prior to respirator use. Users of tight fitting respirators must be clean shaven on those areas of the face where the respirator seal contacts the face. Use pressure-demand airline respirators when performing jobs with high potential exposures such as changing filters in a baghouse air cleaning device.

Thermal hazards Not applicable.

General hygiene considerations When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking.

9. Physical and chemical properties

Appearance

Physical state Solid.

Form Various shapes.

Color Yellow.

Odor Not applicable.

Odor threshold Not applicable.

pH Not applicable.

Melting point/freezing point 1220 °F (660 °C) estimated / Not applicable.

Initial boiling point and boiling range Not applicable.

Flash point Not applicable.

Evaporation rate Not applicable.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not applicable.
Flammability limit - upper (%)	Not applicable.
Explosive limit - lower (%)	Not applicable.
Explosive limit - upper (%)	Not applicable.
Vapor pressure	0.68 hPa estimated
Vapor density	Not applicable.
Relative density	Not applicable.
Solubility(ies)	
Solubility (water)	Not applicable.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not applicable.
Decomposition temperature	Not applicable.
Viscosity	Not applicable.
Other information	
Density	8.23 g/cm3 estimated
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Specific gravity	8.23 estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Heat, flames and sparks. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Irritating and/or toxic fumes and gases may be emitted upon the product's decomposition.

11. Toxicological information

Information on likely routes of exposure	
Inhalation	Prolonged inhalation may be harmful.
Skin contact	May cause an allergic skin reaction.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics	May cause an allergic skin reaction. Dermatitis. Rash.
Information on toxicological effects	
Acute toxicity	May cause an allergic skin reaction.
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Canada - Alberta OELs: Irritant

Aluminum (CAS 7429-90-5)	Irritant

Respiratory sensitization May cause sensitization by inhalation. Due to partial or complete lack of data the classification is not possible. May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin sensitization Irritating to skin. May cause an allergic skin reaction. Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis. None known. This product is not expected to cause skin sensitization. Due to partial or complete lack of data the classification is not possible.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic. Due to partial or complete lack of data the classification is not possible.

Carcinogenicity Hazardous by WHMIS criteria. Suspected of causing cancer.

ACGIH Carcinogens

Aluminum (CAS 7429-90-5)	A4 Not classifiable as a human carcinogen.
Manganese (CAS 7439-96-5)	A4 Not classifiable as a human carcinogen.
Nickel (CAS 7440-02-0)	A5 Not suspected as a human carcinogen.

Canada - Manitoba OELs: carcinogenicity

Aluminum (CAS 7429-90-5)	Not classifiable as a human carcinogen.
Manganese (CAS 7439-96-5)	Not classifiable as a human carcinogen.
Nickel (CAS 7440-02-0)	Not suspected as a human carcinogen.

IARC Monographs. Overall Evaluation of Carcinogenicity

Nickel (CAS 7440-02-0)	2B Possibly carcinogenic to humans.

US. National Toxicology Program (NTP) Report on Carcinogens

Nickel (CAS 7440-02-0)	Known To Be Human Carcinogen. Reasonably Anticipated to be a Human Carcinogen.

Reproductive toxicity Hazardous by WHMIS criteria. This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard Not an aspiration hazard.

Chronic effects Hazardous by WHMIS criteria. Causes damage to organs through prolonged or repeated exposure. Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

Further information May cause allergic respiratory and skin reactions. Reproductive toxicity. Symptoms may be delayed.

12. Ecological information

Ecotoxicity Expected to be toxic to aquatic organisms. May cause long-term adverse effects in the environment.

Components		Species	Test Results
Copper (CAS 7440-50-8)			
Aquatic			
Acute			
Crustacea	EC50	Blue crab (Callinectes sapidus)	0.0031 mg/l
Fish	LC50	Fathead minnow (Pimephales promelas)	0.0219 - 0.0446 mg/l, 96 hours

Components		Species	Test Results
Nickel (CAS 7440-02-0)			
Aquatic			
Acute			
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)	0.06 mg/l, 4 days

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential Not available.

Mobility in soil Not available.

Other adverse effects Not available.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

TDG

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

Canadian regulations This product has been classified in accordance with the hazard criteria of the CPR and the SDS contains all the information required by the CPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Ontario. Toxic Substances. Toxic Reduction Act, 2009. Regulation 455/09 (July 1, 2011)

Aluminum (CAS 7429-90-5)
Copper (CAS 7440-50-8)
Manganese (CAS 7439-96-5)

Nickel (CAS 7440-02-0)

Precursor Control Regulations

Not regulated.

International regulations

The product is classified and labelled in accordance with EC directives or respective national laws. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006. Young people under 18 years old are not allowed to work with this product according to EU Directive 94/33/EC on the protection of young people at work. Pregnant women should not work with the product, if there is the least risk of exposure. Regulation (EU) No 453/2010 amending Regulation (EC) No 1907/2006 on the Registration, Evaluation, Authorization and Restriction of Chemicals (REACH). Regulation (EC) No 1272/2008 on classification, labeling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date 02-28-2017

Revision date 04-30-2021

Version # 04

Further information

Transportation Emergency
Call Chemtrec at:
International: 703.741.5970
Spain: 900.868.538
Switzerland: 0800.564.402

Disclaimer

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Information for this safety data sheet was obtained from sources considered technically accurate and reliable. While every effort has been made to ensure full disclosure of product hazards, in some cases data is not available and is so stated. Since conditions of actual product use are beyond control of the supplier, it is assumed that users of this material have been fully trained according to the mandatory requirements of WHMIS. No warranty, expressed or implied, is made and supplier will not be liable for any losses, injuries or consequential damages which may result from the use of or reliance on any information contained in this form. If user requires independent information on ingredients in this or any other material, we recommend contact with the Canadian Centre for Occupational Health and Safety (CCOHS) in Hamilton, Ontario (1-800-263-8466) or CSST in Montreal, Quebec (514-873-3990).

Revision information

Hazard identification: Prevention
Exposure controls/personal protection: Appropriate engineering controls
Other information: Further information