MATERION

SAFETY DATA SHEET

1. Identification

Product identifier Alloy R270 and Alloy R280

Other means of identification

SDS number L62

Synonyms Copper Alloy, Copper, Manganese, Nickel Alloy, Manganin Strip

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name Materion Brush Inc.

Address 6070 Parkland Boulevard
Mayfield Heights, OH 44124
United States

Telephone 1.800.862.4118

Website www.materion.com

E-mail ehs@materion.com

Contact person Theodore Knudson

Emergency phone number 1.800.862.4118

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards

Sensitization, skin	Category 1
Carcinogenicity	Category 2
Specific target organ toxicity, single exposure	Category 2
Specific target organ toxicity, repeated exposure	Category 1 (Respiratory system)

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements

Signal word Danger

Hazard statement May cause an allergic skin reaction. Suspected of causing cancer by inhalation. May cause damage to organs by inhalation. Causes damage to organs (respiratory system) through prolonged or repeated exposure by inhalation.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid breathing dust. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection. In case of inadequate ventilation wear respiratory protection.

Response If swallowed: Call a poison center/doctor if you feel unwell. If on skin: Wash with plenty of water. If inhaled: Remove person to fresh air and keep comfortable for breathing. If exposed or concerned: Get medical advice/attention. Call a poison center/doctor if you feel unwell. Rinse mouth. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse. If experiencing respiratory symptoms: Call a poison center/doctor.

Storage	Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	For further information, please contact the Product Stewardship Department at +1.800.862.4118.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Copper		7440-50-8	82.5 - 89.5
Manganese		7439-96-5	9 - 15
Nickel		7440-02-0	1 - 4.5

4. First-aid measures

Inhalation	Breathing difficulty caused by inhalation of particulate requires immediate removal to fresh air. If breathing has stopped, perform artificial respiration and obtain medical help. If breathing has stopped, perform artificial respiration and obtain medical help.
Skin contact	Thoroughly wash skin cuts or wounds to remove all particulate debris from the wound. Seek medical attention for wounds that cannot be thoroughly cleansed. Treat skin cuts and wounds with standard first aid practices such as cleansing, disinfecting and covering to prevent wound infection and contamination before continuing work. Obtain medical help for persistent irritation. Material accidentally implanted or lodged under the skin must be removed. Treat skin cuts and wounds with standard first aid practices such as cleansing, disinfecting and covering to prevent wound infection and contamination before continuing work.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes, lifting lower and upper eyelids occasionally.
Ingestion	Induce vomiting immediately as directed by medical personnel. Never give anything by mouth to an unconscious person.
Most important symptoms/effects, acute and delayed	May cause allergic skin reaction. Prolonged exposure may cause chronic effects.

5. Fire-fighting measures

Suitable extinguishing media	Powder. Dry sand.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	As supplied, this product poses no special release issues.
Methods and materials for containment and cleaning up	Not available.
Environmental precautions	Prevent further leakage or spillage if safe to do so.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Provide adequate ventilation. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in original tightly closed container.

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Copper (CAS 7440-50-8)	PEL	1 mg/m3	Dust and mist.
		0.1 mg/m3	Fume.
Manganese (CAS 7439-96-5)	Ceiling	5 mg/m3	Fume.
Nickel (CAS 7440-02-0)	PEL	1 mg/m3	

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Manganese (CAS 7439-96-5)	TWA	0.1 mg/m3	Inhalable fraction.
		0.02 mg/m3	Respirable fraction.
Nickel (CAS 7440-02-0)	TWA	1.5 mg/m3	Inhalable fraction.

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.1 mg/m3	Fume.
Manganese (CAS 7439-96-5)	STEL	3 mg/m3	Fume.
	TWA	1 mg/m3	Fume.
Nickel (CAS 7440-02-0)	TWA	0.015 mg/m3	

US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants

Components	Type	Value	Form
Copper (CAS 7440-50-8)	PEL	1 mg/m3	Dust and mist.
		0.1 mg/m3	Fume.
Manganese (CAS 7439-96-5)	PEL	0.2 mg/m3	
		0.2 mg/m3	Fume.
	STEL	3 mg/m3	Fume.
Nickel (CAS 7440-02-0)	PEL	0.5 mg/m3	

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

Individual protection measures, such as personal protective equipment

Eye/face protection	Wear approved safety glasses, goggles, face shield and/or welder's helmet when risk of eye injury is present, particularly during operations that generate dust, mist or fume.
Skin protection	
Hand protection	Wear gloves to prevent contact with particulate or solutions. Wear gloves to prevent metal cuts and skin abrasions during handling.
Other	Protective overgarments or work clothing must be worn by persons who may become contaminated with particulate during activities.
Respiratory protection	When airborne exposures exceed or have the potential to exceed the occupational exposure limits, approved respirators must be used as specified by an Industrial Hygienist or other qualified professional. Respirator users must be medically evaluated to determine if they are physically capable of wearing a respirator. Quantitative and/or qualitative fit testing and respirator training must be satisfactorily completed by all personnel prior to respirator use. Users of tight fitting respirators must be clean shaven on those areas of the face where the respirator seal contacts the face. Use pressure-demand airline respirators when performing jobs with high potential exposures such as changing filters in a baghouse air cleaning device.
Thermal hazards	Not applicable.
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Physical state	Solid.
Form	Various shapes.
Color	Bronze.
Odor	None.
Odor threshold	Not applicable.
pH	Not applicable.
Melting point/freezing point	1760 °F (960 °C) estimated / Not applicable.
Initial boiling point and boiling range	Not applicable.
Flash point	Not applicable.
Evaporation rate	Not applicable.
Flammability (solid, gas)	None known.

Upper/lower flammability or explosive limits

Explosive limit - lower (%)	Not applicable.
Explosive limit - upper (%)	Not applicable.
Vapor pressure	Not applicable.
Vapor density	Not applicable.
Relative density	Not applicable.

Solubility(ies)

Solubility (water)	Insoluble.
Solubility (other)	Not applicable.
Partition coefficient (n-octanol/water)	Not applicable.

Auto-ignition temperature	Not applicable.
Decomposition temperature	Not applicable.
Viscosity	Not applicable.

Other information

Density	8.73 g/cm3 estimated
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	May cause an allergic skin reaction.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics	May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity	None known.
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	May cause an allergic skin reaction.
Germ cell mutagenicity	Not classified.
Carcinogenicity	Suspected of causing cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

Nickel (CAS 7440-02-0)	2B Possibly carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Nickel (CAS 7440-02-0)	Known To Be Human Carcinogen. Reasonably Anticipated to be a Human Carcinogen.

Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity

Product		Species	Test Results
Alloy R270 and Alloy R280			
Aquatic			
Acute			
Crustacea	EC50	Daphnia	266.6667 mg/l, 48 hours estimated
Fish	LC50	Fish	0.0363 mg/l, 96 hours estimated
Components		**Species**	**Test Results**
Copper (CAS 7440-50-8)			
Aquatic			
Acute			
Crustacea	EC50	Blue crab (Callinectes sapidus)	0.0031 mg/l
Fish	LC50	Fathead minnow (Pimephales promelas)	0.0219 - 0.0446 mg/l, 96 hours
Nickel (CAS 7440-02-0)			
Aquatic			
Acute			
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)	0.06 mg/l, 4 days

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential Not available.

Mobility in soil Not available.

Other adverse effects Not available.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

15. Regulatory information

US federal regulations

All components are on the U.S. EPA TSCA Inventory List.
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Copper (CAS 7440-50-8)	Listed.
Nickel (CAS 7440-02-0)	Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No (Exempt)

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Copper	7440-50-8	82.5 - 89.5
Manganese	7439-96-5	9 - 15
Nickel	7440-02-0	1 - 4.5

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Manganese (CAS 7439-96-5)
Nickel (CAS 7440-02-0)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Contains component(s) regulated under the Safe Drinking Water Act.

US state regulations

California Proposition 65

WARNING: This product can expose you to Nickel, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Nickel (CAS 7440-02-0) Listed: October 1, 1989

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Copper (CAS 7440-50-8)
Manganese (CAS 7439-96-5)
Nickel (CAS 7440-02-0)

16. Other information, including date of preparation or last revision

Issue date	05-31-2015
Revision date	09-17-2021
Version #	05

Further information	Transportation Emergency Call Chemtrec at: International: 703.741.5970 Spain: 900.868.538 Switzerland: 0800.564.402 Chemtrec's toll free, mobile-enabled number in Germany – 0800 1817059
Other information	Revised information in Section 16.
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