



PRODUCT INFORMATION SHEET

MATERION

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation of the mixture Aluminum Silicon Alloy
Registration number -
Document number L64
Synonyms AMC4632, AMC4632E, AMC4631, AMC4630
Issue date 27-August-2019
Version number 01

1.3. Details of the supplier of the product information sheet

Supplier

Company name Materion Aerospace Metals Composites
Address 1 R A E Road, Farnborough
Hampshire GU14 6XE
UK

Division

Telephone +1.216.383.4019
e-mail ehs@materion.com
Contact person Theodore Knudson

1.4. Emergency telephone number +1.216.383.4019

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Industrial uses: Uses of substances as such or in preparations at industrial sites
Manufacture of basic metals, including alloys
Manufacture of computer, electronic and optical products, electrical equipment
General manufacturing, e.g. machinery, equipment, vehicles, other transport equipment
Electricity, steam, gas water supply and sewage treatment
Scientific research and development
Other: Manufacture of medical and defense equipment

Uses advised against Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Consumer uses: Private households (= general public = consumers)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended

Health hazards

Skin sensitisation	Category 1	H317 - May cause an allergic skin reaction.
Carcinogenicity	Category 2	H351 - Suspected of causing cancer.
Specific target organ toxicity - repeated exposure	Category 1 (Respiratory system)	H372 - Causes damage to organs (respiratory system) through prolonged or repeated exposure by inhalation.

Hazard summary Not available.

2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Contains: Aluminium, Copper, Iron, Magnesium, Nickel, Silicon

Hazard pictograms



Signal word	Danger
Hazard statements	
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H372	Causes damage to organs (respiratory system) through prolonged or repeated exposure by inhalation.

Precautionary statements

Prevention

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

Response

P302 + P350	If on skin: Wash with plenty of water.
P308 + P313	If exposed or concerned: Get medical advice/attention.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P363	Wash contaminated clothing before reuse.

Storage

P405	Store locked up.
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Disposal

P501	Dispose of contents/container in accordance with local/regional/national/international regulations.
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Supplemental label information

For further information, please contact the Product Stewardship Department at +1.216.383.4019.

2.3. Other hazards None known.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
Aluminium	71 - 87	7429-90-5 231-072-3	-	013-002-00-1	
Classification:	Aquatic Acute 1;H400, Aquatic Chronic 1;H410				T
Silicon	9 - 24	7440-21-3 231-130-8	-	-	
Classification:	-				
Copper	1,8 - 2,2	7440-50-8 231-159-6	01-2119480154-42-0080	-	
Classification:	-				
Iron	1,6 - 2	7439-89-6 231-096-4	-	-	
Classification:	STOT RE 1;H372				
Nickel	0,7 - 1,1	7440-02-0 231-111-4	01-2119438727-29-0049	028-002-00-7	
Classification:	Skin Sens. 1;H317, STOT SE 3;H335, Carc. 2;H351, STOT RE 2;H373				7,S
Magnesium	0,5 - 0,7	7439-95-4 231-104-6	-	-	
Classification:	Flam. Sol. 1;H228, Self-heat. 2;H252, Water-React. 2;H261				T

SECTION 4: First aid measures

General information

If exposed or concerned: get medical attention/advice. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

4.1. Description of first aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact	Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.

4.2. Most important symptoms and effects, both acute and delayed Prolonged exposure may cause chronic effects.

4.3. Indication of any immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

SECTION 5: Firefighting measures

General fire hazards No unusual fire or explosion hazards noted.

5.1. Extinguishing media

Suitable extinguishing media Powder. Dry sand.

Unsuitable extinguishing media Water. Do not use water jet as an extinguisher, as this will spread the fire. Carbon dioxide (CO₂).

5.2. Special hazards arising from the substance or mixture Not available.

5.3. Advice for firefighters

Special protective equipment for firefighters Wear suitable protective equipment. Pressure-demand self-contained breathing apparatus must be worn by firefighters or any other persons potentially exposed to the particulate released during or after a fire.

Special firefighting procedures Water runoff can cause environmental damage.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel As supplied, this product poses no special release issues.

For emergency responders As supplied, this product poses no special release issues. Keep unnecessary personnel away.

6.2. Environmental precautions

Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid discharge into drains, water courses or onto the ground.

6.3. Methods and material for containment and cleaning up

Collect spillage. Prevent product from entering drains. Prevent entry into waterways, sewer, basements or confined areas.

6.4. Reference to other sections

For personal protection, see section 8 of the PIS. For waste disposal, see section 13 of the PIS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not taste or swallow. Avoid contact with skin. Avoid contact with eyes. Avoid prolonged exposure. Use personal protective equipment as required. When using, do not eat, drink or smoke. Wash hands thoroughly after handling. Use appropriate container to avoid environmental contamination. Do not empty into drains. Wear suitable gloves.

7.2. Conditions for safe storage, including any incompatibilities

Store locked up. Use appropriate container to avoid environmental contamination. Keep container tightly closed. Store in a cool, dry place out of direct sunlight. Store in a dry place. Keep out of the reach of children.

7.3. Specific end use(s)

Not available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

Austria. MAK List, OEL Ordinance (GwV), BGBl. II, no. 184/2001

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	MAK	5 mg/m ³	Respirable fraction.
		10 mg/m ³	Inhalable fraction.

Austria. MAK List, OEL Ordinance (GwV), BGBl. II, no. 184/2001

Components	Type	Value	Form
Copper (CAS 7440-50-8)	STEL	20 mg/m ³	Inhalable fraction.
		10 mg/m ³	Respirable fraction.
	MAK	1 mg/m ³	Inhalable fraction.
		0,1 mg/m ³	Fume and respirable dust.
	STEL	4 mg/m ³	Inhalable fraction.
		0,4 mg/m ³	Fume and respirable dust.

Austria. TRK List, OEL Ordinance (GwV), BGBl. II, no. 184/2001

Components	Type	Value	Form
Nickel (CAS 7440-02-0)	STEL	2 mg/m ³	Inhalable dust.
	TWA	0,5 mg/m ³	Inhalable dust.

Belgium. Exposure Limit Values.

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	1 mg/m ³	Respirable fraction.
Copper (CAS 7440-50-8)	TWA	1 mg/m ³	Dust and mist.
		0,2 mg/m ³	Fume.
Nickel (CAS 7440-02-0)	TWA	1 mg/m ³	
Silicon (CAS 7440-21-3)	TWA	10 mg/m ³	

Bulgaria. OELs. Regulation No 13 on protection of workers against risks of exposure to chemical agents at work

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	2 mg/m ³	
		10 mg/m ³	Dust.
		1,5 mg/m ³	Respirable fraction.
Copper (CAS 7440-50-8)	TWA	0,1 mg/m ³	
Iron (CAS 7439-89-6)	TWA	6 mg/m ³	Inhalable fraction.
Nickel (CAS 7440-02-0)	TWA	0,05 mg/m ³	

Croatia. Dangerous Substance Exposure Limit Values in the Workplace (ELVs), Annexes 1 and 2, Narodne Novine, 13/09

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	MAC	4 mg/m ³	Respirable dust.
		10 mg/m ³	Total dust.
Copper (CAS 7440-50-8)	MAC	0,21 mg/m ³	Dust and fume.
	STEL	2 mg/m ³	Dust and fume.
Nickel (CAS 7440-02-0)	MAC	0,5 mg/m ³	
Silicon (CAS 7440-21-3)	STEL	4 mg/m ³	Respirable dust.
		10 mg/m ³	Total dust.

Cyprus. OELs. Control of factory atmosphere and dangerous substances in factories regulation, PI 311/73, as amended.

Components	Type	Value	Form
Copper (CAS 7440-50-8)	TWA	0,2 mg/m ³	Fume.
Nickel (CAS 7440-02-0)	TWA	1 mg/m ³	

Czech Republic. OELs. Government Decree 361

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	10 mg/m ³	Dust.
Copper (CAS 7440-50-8)	Ceiling	2 mg/m ³	Dust.
		0,2 mg/m ³	Fume.
	TWA	1 mg/m ³	Dust.
		0,1 mg/m ³	Fume.
Iron (CAS 7439-89-6)	TWA	10 mg/m ³	

Czech Republic. OELs. Government Decree 361 Components

Components	Type	Value	Form
Nickel (CAS 7440-02-0)	Ceiling	1 mg/m ³	
	TWA	0,5 mg/m ³	

Denmark. Exposure Limit Values Components

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TLV	5 mg/m ³	Dust and fume.
		5 mg/m ³	Fume.
		2 mg/m ³	Respirable dust and/or fume.
Copper (CAS 7440-50-8)	TLV	1 mg/m ³	Dust.
		0,1 mg/m ³	Fume.
Nickel (CAS 7440-02-0)	TLV	0,05 mg/m ³	Dust.
Silicon (CAS 7440-21-3)	TLV	10 mg/m ³	

Estonia. OELs. Occupational Exposure Limits of Hazardous Substances. (Annex of Regulation No. 293 of 18 September 2001)

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	4 mg/m ³	Respirable dust.
		10 mg/m ³	Total dust.
Copper (CAS 7440-50-8)	TWA	1 mg/m ³	Total dust.
		0,2 mg/m ³	Respirable dust.
Nickel (CAS 7440-02-0)	TWA	0,5 mg/m ³	
Silicon (CAS 7440-21-3)	TWA	5 mg/m ³	Respirable dust.
		10 mg/m ³	

Finland. Workplace Exposure Limits Components

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	1,5 mg/m ³	Welding fume.
Copper (CAS 7440-50-8)	TWA	0,1 mg/m ³	Respirable dust and/or fume.
		0,02 mg/m ³	Respirable.
Nickel (CAS 7440-02-0)	TWA	0,01 mg/m ³	Respirable.

France. Threshold Limit Values (VLEP) for Occupational Exposure to Chemicals in France, INRS ED 984 Components

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	VME	5 mg/m ³	Dust.
		5 mg/m ³	Welding fume.
Copper (CAS 7440-50-8)	VLE		
		2 mg/m ³	Dust.
Nickel (CAS 7440-02-0)	VME		
		1 mg/m ³	
Silicon (CAS 7440-21-3)	VME		
		10 mg/m ³	

Germany. DFG MAK List (advisory OELs). Commission for the Investigation of Health Hazards of Chemical Compounds in the Work Area (DFG)

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	4 mg/m ³	Inhalable fraction.
		1,5 mg/m ³	Respirable fraction.
Copper (CAS 7440-50-8)	TWA	0,01 mg/m ³	Respirable fraction.

Germany. TRGS 900, Limit Values in the Ambient Air at the Workplace

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	AGW	10 mg/m ³	Inhalable fraction.
		1,25 mg/m ³	Respirable fraction.
Nickel (CAS 7440-02-0)	AGW	0,006 mg/m ³	Respirable fraction.

Greece. OELs (Decree No. 90/1999, as amended)

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	5 mg/m ³	Inhalable
		10 mg/m ³	Welding fume.
		10 mg/m ³	Respirable.
		10 mg/m ³	Pyrophoric powder.
Copper (CAS 7440-50-8)	STEL	2 mg/m ³	Dust.
		1 mg/m ³	Dust.
		0,2 mg/m ³	Fume.
Nickel (CAS 7440-02-0)	TWA	1 mg/m ³	
Silicon (CAS 7440-21-3)	TWA	5 mg/m ³	Respirable.
		10 mg/m ³	Inhalable

Hungary. OELs. Joint Decree on Chemical Safety of Workplaces

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	6 mg/m ³	Respirable.
Copper (CAS 7440-50-8)	STEL	4 mg/m ³	
		0,4 mg/m ³	Smoke.
		1 mg/m ³	
Nickel (CAS 7440-02-0)	Ceiling	0,1 mg/m ³	Smoke.
		0,1 mg/m ³	

Iceland. OELs. Regulation 154/1999 on occupational exposure limits

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	5 mg/m ³	Fume.
		10 mg/m ³	Dust.
Copper (CAS 7440-50-8)	TWA	1 mg/m ³	Total dust.
		0,1 mg/m ³	Respirable dust.
Nickel (CAS 7440-02-0)	TWA	0,05 mg/m ³	Dust.
Silicon (CAS 7440-21-3)	TWA	0,7 mg/m ³	
		0,5 ppm	

Ireland. Occupational Exposure Limits

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	1 ppm	Respirable dust.
Copper (CAS 7440-50-8)	STEL	2 mg/m ³	Dust and mist.
		1 mg/m ³	Dust and mist.
		0,2 mg/m ³	Fume.
Nickel (CAS 7440-02-0)	TWA	0,5 mg/m ³	
Silicon (CAS 7440-21-3)	TWA	4 mg/m ³	Respirable dust.
		10 mg/m ³	Total inhalable dust.

Italy. Occupational Exposure Limits Components

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	1 mg/m ³	Respirable fraction.
Copper (CAS 7440-50-8)	TWA	1 mg/m ³	Dust and mist.
		0,2 mg/m ³	Fume.
Nickel (CAS 7440-02-0)	TWA	1,5 mg/m ³	Inhalable fraction.

Latvia. OELs. Occupational exposure limit values of chemical substances in work environment Components

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	2 mg/m ³	
Copper (CAS 7440-50-8)	STEL	1 mg/m ³	
	TWA	0,5 mg/m ³	
Nickel (CAS 7440-02-0)	TWA	0,05 mg/m ³	

Lithuania. OELs. Limit Values for Chemical Substances, General Requirements Components

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	5 mg/m ³	Inhalable fraction.
		2 mg/m ³	Respirable fraction.
Copper (CAS 7440-50-8)	TWA	1 mg/m ³	Inhalable fraction.
		0,2 mg/m ³	Respirable fraction.
Nickel (CAS 7440-02-0)	TWA	0,5 mg/m ³	

Netherlands. OELs (binding) Components

Components	Type	Value	Form
Copper (CAS 7440-50-8)	TWA	0,1 mg/m ³	Inhalable fraction.

Norway. Administrative Norms for Contaminants in the Workplace Components

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TLV	5 mg/m ³	Welding fume.
		5 mg/m ³	Pyrophoric powder.
Copper (CAS 7440-50-8)	TLV	1 mg/m ³	Dust.
		0,1 mg/m ³	Fume.
Nickel (CAS 7440-02-0)	TLV	0,05 mg/m ³	
Silicon (CAS 7440-21-3)	TLV	10 mg/m ³	

Ordinance of the Minister of Labour and Social Policy on 6 June 2014 on the maximum permissible concentrations and intensities of harmful health factors in the work environment, Journal of Laws 2014, item 817 Components

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	2,5 mg/m ³	Inhalable fraction.
		1,2 mg/m ³	Respirable fraction.
Copper (CAS 7440-50-8)	TWA	0,2 mg/m ³	
Nickel (CAS 7440-02-0)	TWA	0,25 mg/m ³	

Portugal. VLEs. Norm on occupational exposure to chemical agents (NP 1796) Components

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	1 mg/m ³	Respirable fraction.
Copper (CAS 7440-50-8)	TWA	1 mg/m ³	Dust and mist.
		0,2 mg/m ³	Fume.
Nickel (CAS 7440-02-0)	TWA	1,5 mg/m ³	Inhalable fraction.

Romania. OELs. Protection of workers from exposure to chemical agents at the workplace Components

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	STEL	3 mg/m ³	Fume.
		10 mg/m ³	Dust.
	TWA	3 mg/m ³	Dust.
		1 mg/m ³	Fume.
Copper (CAS 7440-50-8)	STEL	1,5 mg/m ³	Dust.

Romania. OELs. Protection of workers from exposure to chemical agents at the workplace

Components	Type	Value	Form
Nickel (CAS 7440-02-0)		0,2 mg/m ³	Fume.
	TWA	0,5 mg/m ³	Dust.
	STEL	0,5 mg/m ³	
	TWA	0,1 mg/m ³	

Slovakia. OELs for carcinogens and mutagens. Regulation No. 46/2002 on carcinogenic and mutagenic substances

Components	Type	Value	Form
Nickel (CAS 7440-02-0)	TWA	0,05 mg/m ³	Inhalable fraction.

Slovakia. OELs. Regulation No. 300/2007 concerning protection of health in work with chemical agents

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	4 mg/m ³	Inhalable fraction.
		1,5 mg/m ³	Respirable fraction.
Copper (CAS 7440-50-8)	TWA	1 mg/m ³	Inhalable fraction.
		0,2 mg/m ³	Respirable fume.
Iron (CAS 7439-89-6)	TWA	6 mg/m ³	
Silicon (CAS 7440-21-3)	TWA	4 mg/m ³	Respirable fraction.
		10 mg/m ³	Inhalable fraction.

Slovenia. OELs. Regulations concerning protection of workers against risks due to exposure to chemicals while working (Official Gazette of the Republic of Slovenia)

Components	Type	Value	Form
Copper (CAS 7440-50-8)	TWA	1 mg/m ³	Inhalable fraction.
		0,1 mg/m ³	Respirable fume.
Nickel (CAS 7440-02-0)	TWA	0,5 mg/m ³	Inhalable fraction.

Spain. Occupational Exposure Limits

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	5 mg/m ³	Welding fume.
		10 mg/m ³	Dust.
Copper (CAS 7440-50-8)	TWA	1 mg/m ³	Dust and mist.
		0,2 mg/m ³	Fume.
Nickel (CAS 7440-02-0)	TWA	1 mg/m ³	

Sweden. OELs. Work Environment Authority (AV), Occupational Exposure Limit Values (AFS 2015:7)

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	5 mg/m ³	Total dust.
		2 mg/m ³	Respirable dust.
Copper (CAS 7440-50-8)	TWA	0,01 mg/m ³	Respirable dust.
Nickel (CAS 7440-02-0)	TWA	0,5 mg/m ³	Total dust.

Switzerland. SUVA Grenzwerte am Arbeitsplatz

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	3 mg/m ³	Respirable fraction.
Copper (CAS 7440-50-8)	STEL	0,2 mg/m ³	Inhalable fraction.
	TWA	0,1 mg/m ³	Inhalable fraction.
Nickel (CAS 7440-02-0)	TWA	0,5 mg/m ³	Inhalable fraction.
Silicon (CAS 7440-21-3)	TWA	3 mg/m ³	Respirable fraction.

UK. EH40 Workplace Exposure Limits (WELs)

Components	Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	4 mg/m ³	Respirable dust.
		10 mg/m ³	Inhalable dust.
Copper (CAS 7440-50-8)	STEL	2 mg/m ³	Inhalable dusts and mists.
	TWA	1 mg/m ³	Inhalable dusts and mists.

UK. EH40 Workplace Exposure Limits (WELs)

Components	Type	Value	Form
Nickel (CAS 7440-02-0)	TWA	0,2 mg/m ³	Fume.
Silicon (CAS 7440-21-3)	TWA	0,5 mg/m ³	Respirable dust.
		4 mg/m ³	Inhalable dust.
		10 mg/m ³	

Biological limit values**Croatia. BLV. Dangerous Substance Exposure Limit Values at Workplace, Annexes 4 (as amended)**

Components	Value	Determinant	Specimen	Sampling Time
Aluminium (CAS 7429-90-5)	200 mg/l	Aluminium	Urine	*

* - For sampling details, please see the source document.

Czech Republic. Limit Values for Indicators of Biological Exposure Tests in Urine and Blood, Annex 2, Tables 1 and 2, Government Decree 432/2003 Sb.

Components	Value	Determinant	Specimen	Sampling Time
Nickel (CAS 7440-02-0)	0,077 µmol/mmol	Nickel	Creatinine in urine	*
	0,04 mg/g	Nickel	Creatinine in urine	*

* - For sampling details, please see the source document.

Finland. HTP-arvot, App 2., Biological Limit Values, (BRA/BGV) , Social Affairs and Ministry of Health

Components	Value	Determinant	Specimen	Sampling Time
Nickel (CAS 7440-02-0)	0,1 µmol/l	Nickel	Urine	*

* - For sampling details, please see the source document.

Hungary. Chemical Safety at Workplace Ordinance Joint Decree No. 25/2000 (Annex 2): Permissible limit values of biological exposure (effect) indices

Components	Value	Determinant	Specimen	Sampling Time
Nickel (CAS 7440-02-0)	0,02 mg/g	Nickel	Creatinine in urine	*
	0,038 µmol/mmol	Nickel	Creatinine in urine	*

* - For sampling details, please see the source document.

Slovakia. BLVs (Biological Limit Value). Regulation no. 355/2006 concerning protection of workers exposed to chemical agents, Annex 2

Components	Value	Determinant	Specimen	Sampling Time
Aluminium (CAS 7429-90-5)	60 µg/g	Aluminium	Creatinine in urine	*

* - For sampling details, please see the source document.

Switzerland. BAT-Werte (Biological Limit Values in the Workplace as per SUVA)

Components	Value	Determinant	Specimen	Sampling Time
Aluminium (CAS 7429-90-5)	60 µg/g	Aluminium	Creatinine in urine	*
Nickel (CAS 7440-02-0)	45 µg/l	Nickel	Urine	*

* - For sampling details, please see the source document.

Recommended monitoring procedures Follow standard monitoring procedures.

Derived no effect levels (DNELs) Not available.

Predicted no effect concentrations (PNECs) Not available.

8.2. Exposure controls

Appropriate engineering controls Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

General information	Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.
Eye/face protection	Wear approved safety glasses, goggles, face shield and/or welder's helmet when risk of eye injury is present, particularly during operations that generate dust, mist or fume.
Skin protection	
- Hand protection	Wear gloves to prevent contact with particulate or solutions. Wear gloves to prevent metal cuts and skin abrasions during handling.
- Other	Protective overgarments or work clothing must be worn by persons who may become contaminated with particulate during activities.
Respiratory protection	When airborne exposures exceed or have the potential to exceed the occupational exposure limits, approved respirators must be used as specified by an Industrial Hygienist or other qualified professional. Respirator users must be medically evaluated to determine if they are physically capable of wearing a respirator. Quantitative and/or qualitative fit testing and respirator training must be satisfactorily completed by all personnel prior to respirator use. Users of tight fitting respirators must be clean shaven on those areas of the face where the respirator seal contacts the face. Use pressure-demand airline respirators when performing jobs with high potential exposures such as changing filters in a baghouse air cleaning device.
Thermal hazards	Not applicable.
Hygiene measures	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.
Environmental exposure controls	Inform appropriate managerial or supervisory personnel of all environmental releases.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state	Solid.
Form	Solid.
Colour	Silver. Grey metallic.
Odour	None.
Odour threshold	Not applicable.
pH	Not applicable.
Melting point/freezing point	> 548 °C (> 1018,4 °F) estimated / Not applicable.
Initial boiling point and boiling range	Not applicable.
Flash point	Not applicable.
Evaporation rate	Not applicable.
Flammability (solid, gas)	None known.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not applicable.
Flammability limit - upper (%)	Not applicable.
Explosive limit - lower (%)	Not applicable.
Explosive limit – upper (%)	Not applicable.
Vapour pressure	Not applicable.
Vapour density	Not applicable.
Relative density	Not applicable.
Solubility(ies)	
Solubility (water)	Insoluble
Partition coefficient (n-octanol/water)	Not applicable.
Auto-ignition temperature	Not applicable.
Decomposition temperature	Not applicable.

Viscosity	Not applicable.
Explosive properties	Not explosive.
Oxidising properties	Not oxidising.

9.2. Other information

Density	2,84 g/cm ³ estimated
Specific gravity	2,84 estimated

SECTION 10: Stability and reactivity

10.1. Reactivity	Not available.
10.2. Chemical stability	Material is stable under normal conditions.
10.3. Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
10.4. Conditions to avoid	Contact with incompatible materials.
10.5. Incompatible materials	Strong oxidising agents.
10.6. Hazardous decomposition products	No hazardous decomposition products are known.

SECTION 11: Toxicological information

General information Occupational exposure to the substance or mixture may cause adverse effects.

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational exposure.

Symptoms Direct contact with eyes may cause temporary irritation.

11.1. Information on toxicological effects

Acute toxicity	Not applicable.
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.
Respiratory sensitisation	Not a respiratory sensitizer.
Skin sensitisation	This product is not expected to cause skin sensitisation.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity

Hungary. 26/2000 EüM Ordinance on protection against and preventing risk relating to exposure to carcinogens at work (as amended)

Not listed.

IARC Monographs. Overall Evaluation of Carcinogenicity

Nickel (CAS 7440-02-0) 2B Possibly carcinogenic to humans.

Slovenia. OELs. Regulations concerning protection of workers against risks due to exposure to chemicals while working (Official Gazette of the Republic of Slovenia)

Nickel (CAS 7440-02-0) Carcinogenic, Category 2.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Causes damage to organs () through prolonged or repeated exposure by inhalation.

Aspiration hazard Not an aspiration hazard.

Mixture versus substance information No information available.

Other information Not available.

SECTION 12: Ecological information

12.1. Toxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

12.2. Persistence and degradability	No data is available on the degradability of this product.
12.3. Bioaccumulative potential	No data available.
Partition coefficient n-octanol/water (log K_{ow})	Not available.
Bioconcentration factor (BCF)	Not available.
12.4. Mobility in soil	No data available.
12.5. Results of PBT and vPvB assessment	Not a PBT or vPvB substance or mixture.
12.6. Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

12.7. Additional information

Estonia Dangerous substances in groundwater Data

Copper (CAS 7440-50-8)	Copper (Cu) 1000 ug/l
	Copper (Cu) 15 ug/l
Nickel (CAS 7440-02-0)	Nickel (Ni) 10 ug/l
	Nickel (Ni) 200 ug/l

Estonia Dangerous substances in soil Data

Copper (CAS 7440-50-8)	Copper (Cu) 100 mg/kg
	Copper (Cu) 150 mg/kg
	Copper (Cu) 500 mg/kg
Nickel (CAS 7440-02-0)	Nickel (Ni) 150 mg/kg
	Nickel (Ni) 50 mg/kg
	Nickel (Ni) 500 mg/kg

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
EU waste code	The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Disposal methods/information	Collect and reclaim or dispose in sealed containers at licensed waste disposal site.
Special precautions	Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

ADR

14.1. - 14.6.: Not regulated as dangerous goods.

RID

14.1. - 14.6.: Not regulated as dangerous goods.

ADN

14.1. - 14.6.: Not regulated as dangerous goods.

IATA

14.1. - 14.6.: Not regulated as dangerous goods.

IMDG

14.1. - 14.6.: Not regulated as dangerous goods.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended

Not listed.

Regulation (EC) No. 850/2004 On persistent organic pollutants, Annex I as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Aluminium (CAS 7429-90-5)

Copper (CAS 7440-50-8)

Nickel (CAS 7440-02-0)

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA

Not listed.

Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended

Aluminium (CAS 7429-90-5)

Nickel (CAS 7440-02-0)

Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work, as amended.

Not listed.

Other EU regulations

Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended

Aluminium (CAS 7429-90-5)

Copper (CAS 7440-50-8)

Magnesium (CAS 7439-95-4)

Other regulations

The product is classified and labelled in accordance with EC directives or respective national laws. Pregnant women should not work with the product, if there is the least risk of exposure.

National regulations

Follow national regulation for work with chemical agents. Young people under 18 years old are not allowed to work with this product according to EU Directive 94/33/EC on the protection of young people at work, as amended.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations

Not available.

References

Not available.

Training information

Not available.

Disclaimer

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To avoid any misunderstandings or incorrect assumptions by the receiver of the safety information, it should be made clear that the supplied information is not in the form of a Safety Data Sheet (SDS), but is actually a voluntary Product Information Sheet closely following the guidelines of the Safety Data Sheet – COMMISSION REGULATION (EU) No 453/2010 of 20 May 2010 (REACH/SDS).