SAFETY DATA SHEET

1. Identification

Product identifier **Aluminum Silicon Alloy**

Other means of identification

SDS number L64

Synonyms AMC4632, AMC4632E, AMC4631, AMC4630, 4630, 4631, 4632E, 4632

Recommended use Industrial uses: Uses of substances as such or in preparations at industrial sites
Manufacture of basic metals, including alloys
Manufacture of computer, electronic and optical products, electrical equipment
General manufacturing, e.g. machinery, equipment, vehicles, other transport equipment
Electricity, steam, gas water supply and sewage treatment
Scientific research and development
Other: Manufacture of medical and defense equipment

Recommended restrictions Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Consumer uses: Private households (= general public = consumers)

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name Materion Aerospace Metals Composites

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Hampshire, GU14 6XE
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Supplier See above.

2. Hazard identification

Physical hazards Not classified.

Health hazards

Sensitization, skin	Category 1
Carcinogenicity	Category 2
Specific target organ toxicity, repeated exposure	Category 1 (Respiratory system)

Environmental hazards

Hazardous to the aquatic environment, long-term hazard	Category 3

Label elements

Signal word Danger

Hazard statement May cause an allergic skin reaction. Suspected of causing cancer. Causes damage to organs (respiratory system) through prolonged or repeated exposure by inhalation.

Precautionary statement

Prevention	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.
Response	If on skin: Wash with plenty of water. If exposed or concerned: Get medical advice/attention. If skin irritation or redness occur: Get medical attention. Wash contaminated clothing before reuse.
Storage	Store locked up.
Disposal	Dispose of contents/container (in accordance with related regulations). Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards None known.

Supplemental information For further information, please contact the Product Stewardship Department at +1.216.383.4019.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Aluminum		7429-90-5	71 - 87
Silicon		7440-21-3	9 - 24
Copper		7440-50-8	1.8 - 2.2
Iron		7439-89-6	1.6 - 2
Nickel		7440-02-0	0.7 - 1.1
Magnesium		7439-95-4	0.5 - 0.7

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact	Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Prolonged exposure may cause chronic effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	If exposed or concerned: get medical attention/advice. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Powder. Dry sand.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire. Carbon dioxide (CO2).
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Wear appropriate protective equipment and clothing during clean-up. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up Not available.

Environmental precautions Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground. Inform appropriate managerial or supervisory personnel of all environmental releases.

7. Handling and storage

Precautions for safe handling Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Provide adequate ventilation. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with eyes, skin, and clothing. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store in original tightly closed container.

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	TWA	1 mg/m3	Respirable fraction.
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Nickel (CAS 7440-02-0)	TWA	1.5 mg/m3	Inhalable fraction.

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	TWA	5 mg/m3	Pyrophoric powder.
		10 mg/m3	Dust.
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Nickel (CAS 7440-02-0)	TWA	1.5 mg/m3	

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	TWA	1 mg/m3	Respirable.
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Nickel (CAS 7440-02-0)	TWA	0.05 mg/m3	

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	TWA	1 mg/m3	Respirable fraction.
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Nickel (CAS 7440-02-0)	TWA	1.5 mg/m3	Inhalable fraction.

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	TWA	1 mg/m3	Respirable fraction.
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Nickel (CAS 7440-02-0)	TWA	1 mg/m3	Inhalable fraction.

Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	TWA	5 mg/m3	Welding fume.
		10 mg/m3	
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Nickel (CAS 7440-02-0)	TWA	1 mg/m3	
Silicon (CAS 7440-21-3)	TWA	10 mg/m3	Total dust.

Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	15 minute	20 mg/m3	Dust.
		10 mg/m3	Pyrophoric powder.
	8 hour	5 mg/m3	Pyrophoric powder.
		10 mg/m3	Dust.
Copper (CAS 7440-50-8)	15 minute	3 mg/m3	Dust and mist.
		0.6 mg/m3	Fume.
	8 hour	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Nickel (CAS 7440-02-0)	15 minute	3 mg/m3	Inhalable fraction.
	8 hour	1.5 mg/m3	Inhalable fraction.
Silicon (CAS 7440-21-3)	15 minute	20 mg/m3	
	8 hour	10 mg/m3	

Biological limit values No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Ensure adequate ventilation, especially in confined areas.
General ventilation normally adequate.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear approved safety glasses, goggles, face shield and/or welder's helmet when risk of eye injury is present, particularly during operations that generate dust, mist or fume.

Skin protection

Hand protection Wear gloves to prevent contact with particulate or solutions. Wear gloves to prevent metal cuts and skin abrasions during handling.

Other Protective overgarments or work clothing must be worn by persons who may become contaminated with particulate during activities.

Respiratory protection	When airborne exposures exceed or have the potential to exceed the occupational exposure limits, approved respirators must be used as specified by an Industrial Hygienist or other qualified professional. Respirator users must be medically evaluated to determine if they are physically capable of wearing a respirator. Quantitative and/or qualitative fit testing and respirator training must be satisfactorily completed by all personnel prior to respirator use. Users of tight fitting respirators must be clean shaven on those areas of the face where the respirator seal contacts the face. Use pressure-demand airline respirators when performing jobs with high potential exposures such as changing filters in a baghouse air cleaning device.
Thermal hazards	Not applicable.
General hygiene considerations	When using, do not eat, drink or smoke. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking.

9. Physical and chemical properties

Appearance	
Physical state	Solid.
Form	Solid.
Color	Silver. Grey metallic.
Odor	None.
Odor threshold	Not applicable.
pH	Not applicable.
Melting point/freezing point	> 1018.4 °F (> 548 °C) estimated / Not applicable.
Initial boiling point and boiling range	Not applicable.
Flash point	Not applicable.
Evaporation rate	Not applicable.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not applicable.
Explosive limit - upper (%)	Not applicable.
Vapor pressure	Not applicable.
Vapor density	Not applicable.
Relative density	Not applicable.
Solubility(ies)	
Solubility (water)	Insoluble
Partition coefficient (n-octanol/water)	Not applicable.
Auto-ignition temperature	Not applicable.
Decomposition temperature	Not applicable.
Viscosity	Not applicable.
Other information	
Density	2.70 g/cm³
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.

Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics	Direct contact with eyes may cause temporary irritation. Coughing. Discomfort in the chest. Shortness of breath.

Information on toxicological effects

Acute toxicity	Not available.
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Canada - Alberta OELs: Irritant

Aluminum (CAS 7429-90-5)	Irritant

Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	Irritating to skin. Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis. None known. This product is not expected to cause skin sensitization. Due to partial or complete lack of data the classification is not possible.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic. Due to partial or complete lack of data the classification is not possible.
Carcinogenicity	May cause cancer.

ACGIH Carcinogens

Aluminum (CAS 7429-90-5)	A4 Not classifiable as a human carcinogen.
Nickel (CAS 7440-02-0)	A5 Not suspected as a human carcinogen.

Canada - Manitoba OELs: carcinogenicity

Aluminum (CAS 7429-90-5)	Not classifiable as a human carcinogen.
Nickel (CAS 7440-02-0)	Not suspected as a human carcinogen.

IARC Monographs. Overall Evaluation of Carcinogenicity

Nickel (CAS 7440-02-0)	2B Possibly carcinogenic to humans.

US. National Toxicology Program (NTP) Report on Carcinogens

Nickel (CAS 7440-02-0)	Known To Be Human Carcinogen. Reasonably Anticipated to be a Human Carcinogen.

Reproductive toxicity	Not classified.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Causes damage to organs (respiratory system) through prolonged or repeated exposure by inhalation.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Causes damage to organs through prolonged or repeated exposure.
Further information	Symptoms may be delayed.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous.

Components		Species	Test Results
Copper (CAS 7440-50-8)			
Aquatic			
Acute			
Crustacea	EC50	Blue crab (Callinectes sapidus)	0.0031 mg/l
Fish	LC50	Fathead minnow (Pimephales promelas)	0.0219 - 0.0446 mg/l, 96 hours
Nickel (CAS 7440-02-0)			
Aquatic			
Acute			
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)	0.06 mg/l, 4 days

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential Not available.

Mobility in soil Not available.

Other adverse effects Not available.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

TDG

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not available.

15. Regulatory information

Canadian regulations

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Ontario. Toxic Substances. Toxic Reduction Act, 2009. Regulation 455/09 (July 1, 2011)

Aluminum (CAS 7429-90-5)
Copper (CAS 7440-50-8)
Nickel (CAS 7440-02-0)

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

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