



SAFETY DATA SHEET

MATERION

1. Identification

Product identifier Zr60Hf

Other means of identification
SDS number M40

Manufacturer/Importer/Supplier/Distributor information
Manufacturer

Company name Materion Brush Inc.
Address 6070 Parkland Boulevard
Mayfield Heights, OH 44124
United States

Telephone 1.800.862.4118
Website www.materion.com
E-mail ehs@materion.com
Contact person Theodore Knudson

Emergency phone number 1.800.862.4118

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Sensitization, skin Category 1
Carcinogenicity Category 2
Specific target organ toxicity, repeated exposure Category 1

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement May cause an allergic skin reaction. Suspected of causing cancer. Causes damage to organs (respiratory system) through prolonged or repeated exposure by inhalation.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Minimize dust generation and accumulation. Do not breathe dust/fume. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection. In case of inadequate ventilation wear respiratory protection.

Response If on skin: Wash with plenty of water. If inhaled: Remove person to fresh air and keep comfortable for breathing. If exposed or concerned: Get medical advice/attention. If skin irritation or rash occurs: Get medical advice/attention. If experiencing respiratory symptoms: Call a poison center/doctor. Wash contaminated clothing before reuse.

Storage Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) None known.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Zirconium		7440-67-7	65 - 70
Copper		7440-50-8	14 - 16
Hafnium		7440-58-6	6 - 7
Nickel		7440-02-0	5 - 6
Aluminum		7429-90-5	2 - 3
Titanium		7440-32-6	1 - 2

4. First-aid measures

Inhalation

If symptoms develop move victim to fresh air. For breathing difficulties, oxygen may be necessary. Breathing difficulty caused by inhalation of particulate requires immediate removal to fresh air. If breathing has stopped, perform artificial respiration and obtain medical help.

Skin contact

Take off contaminated clothing and wash before reuse. Thoroughly wash skin cuts or wounds to remove all particulate debris from the wound. Seek medical attention for wounds that cannot be thoroughly cleansed. Treat skin cuts and wounds with standard first aid practices such as cleansing, disinfecting and covering to prevent wound infection and contamination before continuing work. Obtain medical help for persistent irritation. Material accidentally implanted or lodged under the skin must be removed.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes, lifting lower and upper eyelids occasionally. Get medical attention if symptoms persist.

Ingestion

If swallowed, seek medical advice immediately and show this container or label. Induce vomiting immediately as directed by medical personnel. Never give anything by mouth to an unconscious person.

Most important symptoms/effects, acute and delayed

May cause allergic skin reaction. Prolonged exposure may cause chronic effects.

General information

If exposed or concerned: get medical attention/advice. Get medical attention if symptoms occur. Wash contaminated clothing before reuse. As supplied, there is no immediate medical risk with beryllium products in article form. First aid measures provided are related to particulate containing beryllium.

5. Fire-fighting measures

Suitable extinguishing media

Dry powder. Dry sand. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. The product is non-combustible.

Unsuitable extinguishing media

Do not use water to extinguish fires around operations involving molten metal due to the potential for steam explosions.

Specific hazards arising from the chemical

Not applicable.

Special protective equipment and precautions for firefighters

Firefighters should wear full protective clothing including self contained breathing apparatus. Wear suitable protective equipment.

Fire fighting equipment/instructions

Move containers from fire area if you can do so without risk. Water runoff can cause environmental damage.

Specific methods

Pressure-demand self-contained breathing apparatus must be worn by firefighters or any other persons potentially exposed to the particulate released during or after a fire.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. In solid form this material poses no special clean-up problems.

Methods and materials for containment and cleaning up
Environmental precautions

Clean up in accordance with all applicable regulations. Following product recovery, flush area with water.

Avoid release to the environment. In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Minimize dust generation and accumulation. Do not breathe dust/fume. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection. Wear respiratory protection. When using, do not eat, drink or smoke. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Keep locked-up. Store in original tightly closed container. Avoid contact with acids and alkalis. Avoid contact with oxidizing agents.

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
Copper (CAS 7440-50-8)	PEL	1 mg/m3	Dust and mist.
		0.1 mg/m3	Fume.
Hafnium (CAS 7440-58-6)	PEL	0.5 mg/m3	
Nickel (CAS 7440-02-0)	PEL	1 mg/m3	

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	TWA	1 mg/m3	Respirable fraction.
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Hafnium (CAS 7440-58-6)	TWA	0.5 mg/m3	
Nickel (CAS 7440-02-0)	TWA	1.5 mg/m3	Inhalable fraction.
Zirconium (CAS 7440-67-7)	STEL	10 mg/m3	
	TWA	5 mg/m3	

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	TWA	5 mg/m3	Welding fume or pyrophoric powder.
		5 mg/m3	Respirable.
		10 mg/m3	Total
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.1 mg/m3	Fume.

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Hafnium (CAS 7440-58-6)	TWA	0.5 mg/m3	
Nickel (CAS 7440-02-0)	TWA	0.015 mg/m3	
Zirconium (CAS 7440-67-7)	STEL	10 mg/m3	
	TWA	5 mg/m3	

US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	PEL	5 mg/m3	Welding fume.
		5 mg/m3	Pyrophoric powder.
		5 mg/m3	Respirable fraction.
		10 mg/m3	Total dust.
Copper (CAS 7440-50-8)	PEL	1 mg/m3	Dust and mist.
		0.1 mg/m3	Fume.
Hafnium (CAS 7440-58-6)	PEL	0.5 mg/m3	
Nickel (CAS 7440-02-0)	PEL	0.5 mg/m3	

Biological limit values	No biological exposure limits noted for the ingredient(s).
Appropriate engineering controls	Ensure adequate ventilation, especially in confined areas. Whenever possible, the use of local exhaust ventilation or other engineering controls is the preferred method of controlling exposure to airborne particulate. Where utilized, exhaust inlets to the ventilation system must be positioned as close as possible to the source of airborne generation. Avoid disruption of the airflow in the area of a local exhaust inlet by equipment such as a man-cooling fan. Check ventilation equipment regularly to ensure it is functioning properly. Provide training on the use and operation of ventilation to all users. Use qualified professionals to design and install ventilation systems.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Wear approved safety glasses, goggles, face shield and/or welder's helmet when risk of eye injury is present, particularly during operations that generate dust, mist or fume.
Skin protection	
Hand protection	Wear gloves to prevent contact with particulate or solutions. Wear gloves to prevent metal cuts and skin abrasions during handling.
Other	Protective overgarments or work clothing must be worn by persons who may become contaminated with particulate during activities. Skin contact with this material may cause, in some sensitive individuals, an allergic dermal response. Particulate that becomes lodged under the skin has the potential to induce sensitization and skin lesions.
Respiratory protection	When airborne exposures exceed or have the potential to exceed the occupational exposure limits, approved respirators must be used as specified by an Industrial Hygienist or other qualified professional. Respirator users must be medically evaluated to determine if they are physically capable of wearing a respirator. Quantitative and/or qualitative fit testing and respirator training must be satisfactorily completed by all personnel prior to respirator use. Users of tight fitting respirators must be clean shaven on those areas of the face where the respirator seal contacts the face. Use pressure-demand airline respirators when performing jobs with high potential exposures such as changing filters in a baghouse air cleaning device.
Thermal hazards	Not applicable.
General hygiene considerations	Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties**Appearance**

Physical state	Solid.
Form	Solid.
Color	Metallic.

Odor	None.
Odor threshold	Not applicable.
pH	Not applicable.
Melting point/freezing point	1337 - 1652 °F (725 - 900 °C) / Not applicable.
Initial boiling point and boiling range	Not applicable.
Flash point	Not applicable.
Evaporation rate	Not applicable.
Flammability (solid, gas)	None known.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not applicable.
Explosive limit - upper (%)	Not applicable.
Vapor pressure	Not applicable.
Vapor density	Not applicable.
Relative density	Not applicable.
Solubility(ies)	
Solubility (water)	Insoluble.
Partition coefficient (n-octanol/water)	Not applicable.
Auto-ignition temperature	Not applicable.
Decomposition temperature	Not applicable.
Viscosity	Not applicable.
Other information	
Density	6.10 - 6.70 g/cm ³

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Contact with incompatible materials. Avoid dust formation. Contact with acids. Contact with alkalis.
Incompatible materials	Strong acids. Strong acids, alkalies and oxidizing agents.
Hazardous decomposition products	Irritating and/or toxic fumes and gases may be emitted upon the product's decomposition.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause damage to organs (respiratory system) through prolonged or repeated exposure.
Skin contact	May cause an allergic skin reaction.
Eye contact	Not likely, due to the form of the product.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Respiratory disorder.

Information on toxicological effects

Acute toxicity	Based on available data, the classification criteria are not met.
Skin corrosion/irritation	May cause allergic skin reaction.
Serious eye damage/eye irritation	Not likely, due to the form of the product.

Respiratory or skin sensitization**Respiratory sensitization** Not a respiratory sensitizer.**Skin sensitization** May cause an allergic skin reaction.**Germ cell mutagenicity** Not classified.**Carcinogenicity** Suspect cancer hazard.**IARC Monographs. Overall Evaluation of Carcinogenicity**

Nickel (CAS 7440-02-0) 2B Possibly carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

US. National Toxicology Program (NTP) Report on CarcinogensNickel (CAS 7440-02-0) Known To Be Human Carcinogen.
Reasonably Anticipated to be a Human Carcinogen.**Reproductive toxicity** Not classified.**Specific target organ toxicity - single exposure** Not classified.**Specific target organ toxicity - repeated exposure** May cause damage to organs (respiratory system) through prolonged or repeated exposure by inhalation.**Aspiration hazard** Not an aspiration hazard.**Chronic effects** May cause damage to organs through prolonged or repeated exposure.**Further information** Symptoms may be delayed.**12. Ecological information****Ecotoxicity** No ecotoxicity data noted for the ingredient(s).**Persistence and degradability** No data is available on the degradability of this product.**Bioaccumulative potential** Not available.**Mobility in soil** Not available.**Other adverse effects** Not available.**13. Disposal considerations****Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Material should be recycled if possible. Disposal recommendations are based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal. When this product as supplied is to be discarded as waste, it does not meet the definition of a RCRA waste under 40 CFR 261.**Local disposal regulations** Dispose in accordance with all applicable regulations.**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).**Contaminated packaging** Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.**14. Transport information****DOT**

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

15. Regulatory information

US federal regulations

All components are on the U.S. EPA TSCA Inventory List.
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Copper (CAS 7440-50-8) Listed.

Nickel (CAS 7440-02-0) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No (Exempt)

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Aluminum	7429-90-5	2 - 3
Copper	7440-50-8	14 - 16
Nickel	7440-02-0	5 - 6

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Nickel (CAS 7440-02-0)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Contains component(s) regulated under the Safe Drinking Water Act.

US state regulations

WARNING: This product contains a chemical known to the State of California to cause cancer.

California Proposition 65



WARNING: This product can expose you to Nickel, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Nickel (CAS 7440-02-0)

Listed: October 1, 1989

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Aluminum (CAS 7429-90-5)

Copper (CAS 7440-50-8)

Nickel (CAS 7440-02-0)

16. Other information, including date of preparation or last revision

Issue date 09-26-2017

Revision date 01-10-2019

Version # 02

Further information

Transportation Emergency
Call Chemtrec at:
Domestic: 800.424.9300
International: 703.527.3887

Disclaimer

This document has been prepared using data from sources considered to be technically reliable and the information is believed to be correct. Materion makes no warranties, expressed or implied, as to the accuracy of the information contained herein. Materion cannot anticipate all conditions under which this information and its products may be used and the actual conditions of use are beyond its control. The user is responsible to evaluate all available information when using this product for any particular use and to comply with all Federal, State, Provincial and Local laws, statutes and regulations.

Other information

Revised information in Section 8.
Revised information in Section 9.
Revised information in Section 11.
Revised information in Section 15.