



SAFETY DATA SHEET

MATERION

1. Identification

Product identifier Ge-Sb-Te-In

Other means of identification
SDS number MKE-0278

Manufacturer/Importer/Supplier/Distributor information
Manufacturer

Company name Materion Advanced Chemicals Inc.
Address 407 N 13th Street
1316 W. St. Paul Avenue
Milwaukee, WI 53233
United States

Telephone 414.212.0257
E-mail advancedmaterials@materion.com
Contact person Noreen Atkinson

Emergency phone number Chemtrec 800.424.9300

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Acute toxicity, oral Category 3
Serious eye damage/eye irritation Category 2B
Specific target organ toxicity, repeated exposure Category 2

Environmental hazards Hazardous to the aquatic environment, acute hazard Category 2
Hazardous to the aquatic environment, long-term hazard Category 2

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement The mixture does not meet the criteria for classification.

Precautionary statement

Prevention Observe good industrial hygiene practices.

Response Wash hands after handling.

Storage Store away from incompatible materials.

Disposal Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information

39.02% of the mixture consists of component(s) of unknown acute oral toxicity. 99.99% of the mixture consists of component(s) of unknown acute dermal toxicity. 99.99% of the mixture consists of component(s) of unknown acute inhalation toxicity. 69.17% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 69.17% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment. For further information, please contact the Product Stewardship Department at +1.800.862.4118.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Antimony		7440-36-0	
Indium		7440-74-6	
Tellurium		13494-80-9	
Other components below reportable levels			6.49

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact	Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Headache. Dizziness. Nausea, vomiting. Diarrhea. Dusts may irritate the respiratory tract, skin and eyes. Coughing.
Indication of immediate medical attention and special treatment needed	Treat symptomatically.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Foam. Dry powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Use water spray to cool unopened containers.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Avoid the generation of dusts during clean-up. Collect dust using a vacuum cleaner equipped with HEPA filter. Stop the flow of material, if this is without risk. Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water. Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Avoid prolonged exposure. Practice good housekeeping.

Conditions for safe storage, including any incompatibilities Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Antimony (CAS 7440-36-0)	PEL	0.5 mg/m ³
Tellurium (CAS 13494-80-9)	PEL	0.1 mg/m ³

US. ACGIH Threshold Limit Values

Components	Type	Value
Antimony (CAS 7440-36-0)	TWA	0.5 mg/m ³
Indium (CAS 7440-74-6)	TWA	0.1 mg/m ³
Tellurium (CAS 13494-80-9)	TWA	0.1 mg/m ³

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Antimony (CAS 7440-36-0)	TWA	0.5 mg/m ³
Indium (CAS 7440-74-6)	TWA	0.1 mg/m ³
Tellurium (CAS 13494-80-9)	TWA	0.1 mg/m ³

US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants

Components	Type	Value
Antimony (CAS 7440-36-0)	PEL	0.5 mg/m ³
Indium (CAS 7440-74-6)	PEL	0.1 mg/m ³
Tellurium (CAS 13494-80-9)	PEL	0.1 mg/m ³

Biological limit values No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits.

Control parameters Follow standard monitoring procedures.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear suitable protective clothing.

Respiratory protection Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking.

9. Physical and chemical properties

Appearance

Physical state	Solid.
Form	Powder.
Color	Not available.

Odor Not available.

Odor threshold Not available.

pH Not available.

Melting point/freezing point 313.88 °F (156.6 °C) estimated

Initial boiling point and boiling range 1813.82 °F (989.9 °C) estimated

Flash point Not available.

Evaporation rate Not available.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%) Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure 0.00001 hPa estimated

Vapor density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity Not available.

Other information

Density 6.26 g/cm³ estimated

Explosive properties Not explosive.

Oxidizing properties Not oxidizing.

Specific gravity 6.26 estimated

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous reactions Hazardous polymerization does not occur.

Conditions to avoid Contact with incompatible materials.

Incompatible materials Acids. Strong oxidizing agents. Chlorine.

Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Dust may irritate respiratory system. Prolonged inhalation may be harmful.
Skin contact	Dust or powder may irritate the skin.
Eye contact	Dust may irritate the eyes.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Headache. Dizziness. Nausea, vomiting. Diarrhea. Dusts may irritate the respiratory tract, skin and eyes. Coughing.

Information on toxicological effects

Acute toxicity Not known.

Components	Species	Test Results
------------	---------	--------------

Tellurium (CAS 13494-80-9)

Acute

Oral

LD50	Rat	83 mg/kg
------	-----	----------

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Product	Species	Test Results
Ge-Sb-Te-In		
Aquatic		
Fish	LC50	Fish
		20.1188 mg/l, 96 hours estimated

Components	Species	Test Results
Antimony (CAS 7440-36-0)		
Aquatic		
Fish	LC50 Sheepshead minnow (<i>Cyprinodon variegatus</i>)	6.2 - 8.3 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number	UN3288
UN proper shipping name	Toxic solid, inorganic, n.o.s. (Tellurium, Antimony RQ = 16223 LBS), MARINE POLLUTANT
Transport hazard class(es)	
Class	6.1(PGIII)
Subsidiary risk	-
Label(s)	6.1
Packing group	III
Environmental hazards	
Marine pollutant	Yes
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	IB8, IP3, T1, TP33
Packaging exceptions	153
Packaging non bulk	213
Packaging bulk	240

IATA

UN number	UN3288
UN proper shipping name	Toxic solid, inorganic, n.o.s. (Tellurium, Antimony)
Transport hazard class(es)	
Class	6.1(PGIII)
Subsidiary risk	-
Packing group	III
Environmental hazards	Yes
ERG Code	6L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo aircraft Allowed with restrictions.
Cargo aircraft only Allowed with restrictions.

IMDG

UN number UN3288
UN proper shipping name TOXIC SOLID, INORGANIC, N.O.S. (Tellurium, Antimony), MARINE POLLUTANT
Transport hazard class(es)
Class 6.1(PGIII)
Subsidiary risk -
Packing group III
Environmental hazards
Marine pollutant Yes
EmS F-A, S-A
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

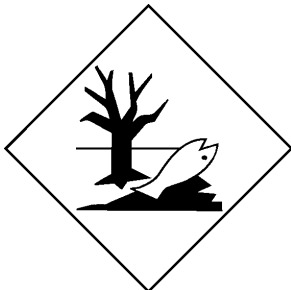
DOT



IATA; IMDG



Marine pollutant



15. Regulatory information

US federal regulations This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Antimony (CAS 7440-36-0) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes
Delayed Hazard - Yes
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Antimony	7440-36-0	

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Antimony (CAS 7440-36-0)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Antimony (CAS 7440-36-0)

16. Other information, including date of preparation or last revision

Issue date 10-11-2017

Version # 01

Disclaimer

Materion Advanced Chemicals Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. This document has been prepared using data from sources considered to be technically reliable and the information is believed to be correct. Materion makes no warranties, expressed or implied, as to the accuracy of the information contained herein. Materion cannot anticipate all conditions under which this information and its products may be used and the actual conditions of use are beyond its control. The user is responsible to evaluate all available information when using this product for any particular use and to comply with all Federal, State, Provincial and Local laws, statutes and regulations.