



SAFETY DATA SHEET

MATERION

1. Identification

Product identifier Copper Alloy with Clad Palladium

Other means of identification
SDS number R04

Manufacturer/Importer/Supplier/Distributor information
Manufacturer

Company name Materion Technical Materials Inc.
Address 5 Wellington Road
Lincoln, RI 02865
United States

Telephone 1.401.333.1700
Website www.materion.com
E-mail Mia.DeCelles@materion.com
Contact person Mia DeCelles

Emergency phone number Chemtrec 1.703.527.3887

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Acute toxicity, oral Category 4
Acute toxicity, inhalation Category 3
Serious eye damage/eye irritation Category 2
Sensitization, skin Category 1

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Fatal if swallowed. Fatal in contact with skin. May cause an allergic skin reaction. Harmful if inhaled.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust. Do not get in eyes, on skin, or on clothing. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection. In case of inadequate ventilation wear respiratory protection.

Response If swallowed: Immediately call a poison center/doctor. Rinse mouth. If on skin: Wash with plenty of water. If inhaled: Remove person to fresh air and keep comfortable for breathing. Immediately call a poison center/doctor. If skin irritation or rash occurs: Get medical advice/attention. Take off immediately all contaminated clothing and wash it before reuse.

Storage Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) None known.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Copper		7440-50-8	89 - 98
Tin		7440-31-5	0.5 - 11
Zinc		7440-66-6	0 - 3
Nickel		7440-02-0	0 - 0.4
Palladium		7440-05-3	0 - 0.35
Phosphorus		7723-14-0	0 - 0.35
Silver		7440-22-4	0 - 0.3
Gold		7440-57-5	0 - 0.1
Platinum		7440-06-4	0 - 0.1

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a POISON CENTER or doctor/physician if you feel unwell. Not applicable.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control center immediately. Wash contaminated clothing before reuse. If skin irritation or an allergic skin reaction develops, get medical attention.
Eye contact	Do not rub eyes. Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting without advice from poison control center. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Do not use mouth-to-mouth method if victim ingested the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device.
Most important symptoms/effects, acute and delayed	Skin irritation. May cause an allergic skin reaction. Dermatitis. Rash.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	Take off immediately all contaminated clothing. If exposed or concerned: get medical attention/advice. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse. Discard any shoes or clothing items that cannot be decontaminated.

5. Fire-fighting measures

Suitable extinguishing media	Powder. Dry sand.
Unsuitable extinguishing media	Water. Do not use water jet as an extinguisher, as this will spread the fire. Carbon dioxide (CO ₂).
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of dust. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). This product is miscible in water. Prevent entry into waterways, sewer, basements or confined areas. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water. Sweep up or vacuum up spillage and collect in suitable container for disposal.

Environmental precautions Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground. Inform appropriate managerial or supervisory personnel of all environmental releases.

7. Handling and storage

Precautions for safe handling Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes, on skin, or on clothing. Avoid breathing dust. Avoid prolonged exposure. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store locked up. Store in original tightly closed container.

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Copper (CAS 7440-50-8)	PEL	1 mg/m ³	Dust and mist.
		0.1 mg/m ³	Fume.
Nickel (CAS 7440-02-0)	PEL	1 mg/m ³	
Phosphorus (CAS 7723-14-0)	PEL	0.1 mg/m ³	
Silver (CAS 7440-22-4)	PEL	0.01 mg/m ³	
Tin (CAS 7440-31-5)	PEL	2 mg/m ³	

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Copper (CAS 7440-50-8)	TWA	1 mg/m ³	Dust and mist.
		0.2 mg/m ³	Fume.
Nickel (CAS 7440-02-0)	TWA	1.5 mg/m ³	Inhalable fraction.
Phosphorus (CAS 7723-14-0)	TWA	0.1 mg/m ³	
Platinum (CAS 7440-06-4)	TWA	1 mg/m ³	
Silver (CAS 7440-22-4)	TWA	0.1 mg/m ³	Dust and fume.
Tin (CAS 7440-31-5)	TWA	2 mg/m ³	

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Copper (CAS 7440-50-8)	TWA	1 mg/m ³	Dust and mist.
		0.1 mg/m ³	Fume.
Nickel (CAS 7440-02-0)	TWA	0.015 mg/m ³	
Phosphorus (CAS 7723-14-0)	TWA	0.1 mg/m ³	
Platinum (CAS 7440-06-4)	TWA	1 mg/m ³	
Silver (CAS 7440-22-4)	TWA	0.01 mg/m ³	Dust.
Tin (CAS 7440-31-5)	TWA	2 mg/m ³	

US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants

Components	Type	Value	Form
Copper (CAS 7440-50-8)	PEL	1 mg/m ³	Dust and mist.
		0.1 mg/m ³	Fume.
Nickel (CAS 7440-02-0)	PEL	0.5 mg/m ³	
Phosphorus (CAS 7723-14-0)	PEL	0.1 mg/m ³	
Platinum (CAS 7440-06-4)	PEL	1 mg/m ³	
Silver (CAS 7440-22-4)	PEL	0.01 mg/m ³	

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

VENTILATION: Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Whenever possible, the use of local exhaust ventilation or other engineering controls is the preferred method of controlling exposure to airborne particulate. Where utilized, exhaust inlets to the ventilation system must be positioned as close as possible to the source of airborne generation. Avoid disruption of the airflow in the area of a local exhaust inlet by equipment such as a man-cooling fan. Check ventilation equipment regularly to ensure it is functioning properly. Provide training on the use and operation of ventilation to all users. Use qualified professionals to design and install ventilation systems.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Wear safety glasses with side shields (or goggles). Wear approved safety glasses, goggles, face shield and/or welder's helmet when risk of eye injury is present, particularly during operations that generate dust, mist or fume.

Skin protection**Hand protection**

Wear appropriate chemical resistant gloves. Wear gloves to prevent contact with particulate or solutions. Wear gloves to prevent metal cuts and skin abrasions during handling.

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended. Protective overgarments or work clothing must be worn by persons who may become contaminated with particulate during activities.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment. Chemical respirator with organic vapor cartridge. No protection is ordinarily required under normal conditions of use and with adequate ventilation.

Thermal hazards

Not applicable. Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Physical state	Solid.
Form	Solid.
Color	Red. Metallic.
Odor	None.
Odor threshold	Not applicable.
pH	Not applicable.
Melting point/freezing point	1832 - 1967 °F (1000 - 1075 °C) / Not applicable.
Initial boiling point and boiling range	Not applicable.
Flash point	Not applicable.
Evaporation rate	Not applicable.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not applicable.
Explosive limit - upper (%)	Not applicable.
Vapor pressure	Not applicable.
Vapor density	Not applicable.
Relative density	Not applicable.
Solubility(ies)	
Solubility (water)	Negligible.
Partition coefficient (n-octanol/water)	Not applicable.
Auto-ignition temperature	Not applicable.
Decomposition temperature	Not applicable.
Viscosity	Not applicable.
Other information	
Density	8.74 g/cm ³ estimated
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Stable at normal conditions.
Possibility of hazardous reactions	Will not occur.
Conditions to avoid	Contact with incompatible materials. None under normal conditions.
Incompatible materials	Acetylene. Chlorine.
Hazardous decomposition products	Decomposition of this product may yield metallic oxides.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Harmful if inhaled.
------------	---------------------

Skin contact	Fatal in contact with skin. May cause an allergic skin reaction.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Fatal if swallowed.
Symptoms related to the physical, chemical and toxicological characteristics	May cause an allergic skin reaction. Dermatitis. Rash.
Information on toxicological effects	
Acute toxicity	In high concentrations, vapors are anesthetic and may cause headache, fatigue, dizziness and central nervous system effects. Fatal in contact with skin. Fatal if swallowed. Harmful if inhaled. May cause an allergic skin reaction.
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.
Respiratory or skin sensitization	
Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	May cause an allergic skin reaction.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	Risk of cancer cannot be excluded with prolonged exposure. Carcinogenic effects are not expected as a result of occupational exposure.

IARC Monographs. Overall Evaluation of Carcinogenicity

Nickel (CAS 7440-02-0)

2B Possibly carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Based on available data, the classification criteria are not met.
Specific target organ toxicity - repeated exposure	Not applicable.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information**DOT**

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

General information

IMDG Regulated Marine Pollutant.

15. Regulatory information**US federal regulations**

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Copper (CAS 7440-50-8)	Listed.
Nickel (CAS 7440-02-0)	Listed.
Phosphorus (CAS 7723-14-0)	Listed.
Silver (CAS 7440-22-4)	Listed.
Zinc (CAS 7440-66-6)	Listed.

SARA 304 Emergency release notification

PHOSPHORUS (CAS 7723-14-0) 1 LBS

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)**SARA 302 Extremely hazardous substance**

Chemical name	CAS number	Reportable quantity (pounds)	Threshold planning quantity (pounds)	Threshold planning quantity, lower value (pounds)	Threshold planning quantity, upper value (pounds)
Phosphorus	7723-14-0	1	100		

SARA 311/312 Hazardous chemical

Yes

Classified hazard categories

Acute toxicity (any route of exposure)
Serious eye damage or eye irritation
Respiratory or skin sensitization

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Copper	7440-50-8	89 - 98
Nickel	7440-02-0	0 - 0.4
Zinc	7440-66-6	0 - 3

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Nickel (CAS 7440-02-0)
Phosphorus (CAS 7723-14-0)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Contains component(s) regulated under the Safe Drinking Water Act.

Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))

Phosphorus (CAS 7723-14-0) 80 %WT

DEA Exempt Chemical Mixtures Code Number

Phosphorus (CAS 7723-14-0) 6795

US state regulations

California Proposition 65



WARNING: WARNING: This product contains a chemical known to the State of California to cause cancer. This product can expose you to Nickel, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Nickel (CAS 7440-02-0) Listed: October 1, 1989

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Copper (CAS 7440-50-8)

Nickel (CAS 7440-02-0)

Phosphorus (CAS 7723-14-0)

Platinum (CAS 7440-06-4)

Silver (CAS 7440-22-4)

Tin (CAS 7440-31-5)

Zinc (CAS 7440-66-6)

16. Other information, including date of preparation or last revision

Issue date	03-23-2016
Revision date	01-30-2019
Version #	03
Further information	Transportation Emergency Call Chemtrec at: Domestic: 800.424.9300 International: 703.527.3887

Disclaimer This document has been prepared using data from sources considered to be technically reliable and the information is believed to be correct. Materion makes no warranties, expressed or implied, as to the accuracy of the information contained herein. Materion cannot anticipate all conditions under which this information and its products may be used and the actual conditions of use are beyond its control. The user is responsible to evaluate all available information when using this product for any particular use and to comply with all Federal, State, Provincial and Local laws, statutes and regulations.

Other information Revised information in Section 9.
Revised information in Section 15.