



SAFETY DATA SHEET

MATERION

1. Identification

Product identifier Palladium Based Products

Other means of identification
SDS number W10

Manufacturer/Importer/Supplier/Distributor information
Manufacturer

Company name Materion Advanced Materials Technologies and Services Inc.
Address 2978 Main Street
 Buffalo, NY 14214
 Buffalo, NY 14214
 United States

Telephone 716-837-1000
Website materion.com
E-mail ehs1@materion.com

Emergency phone number (800) 424-9300 Chemtrec

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Sensitization, respiratory Category 1
 Sensitization, skin Category 1
 Carcinogenicity Category 2

Environmental hazards Hazardous to the aquatic environment, acute hazard Category 1
 Hazardous to the aquatic environment, long-term hazard Category 1

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement May cause an allergic skin reaction. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Suspected of causing cancer. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection. In case of inadequate ventilation wear respiratory protection.

Response If on skin: Wash with plenty of water. If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing. If exposed or concerned: Get medical advice/attention. Specific treatment (see this label). If skin irritation or rash occurs: Get medical advice/attention. If experiencing respiratory symptoms: Call a poison center/doctor. Wash contaminated clothing before reuse. Collect spillage.

Storage Store locked up.

Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	51.79% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 51.79% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Palladium		7440-05-3	35 - 95
Silver		7440-22-4	20 - 40
Copper		7440-50-8	15 - 40
Nickel		7440-02-0	1 - 5

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions.
Eye contact	Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. If ingestion of a large amount does occur, call a poison control center immediately.
Most important symptoms/effects, acute and delayed	May cause an allergic skin reaction. Dermatitis. Rash. May cause allergic respiratory reaction.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Use water spray to cool unopened containers.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up This material is classified as a water pollutant under the Clean Water Act and should be prevented from contaminating soil or from entering sewage and drainage systems which lead to waterways. Stop the flow of material, if this is without risk. Collect spillage. Dike far ahead of spill for later disposal. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid contact with skin. Avoid contact with eyes. Avoid prolonged exposure. Avoid contact with clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Avoid release to the environment. Do not empty into drains.

Conditions for safe storage, including any incompatibilities Store locked up. Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS). Keep out of the reach of children.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Copper (CAS 7440-50-8)	PEL	1 mg/m ³ 0.1 mg/m ³	Dust and mist. Fume.
Nickel (CAS 7440-02-0)	PEL	1 mg/m ³	
Silver (CAS 7440-22-4)	PEL	0.01 mg/m ³	

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Nickel (CAS 7440-02-0)	TWA	1.5 mg/m ³	Inhalable fraction.
Silver (CAS 7440-22-4)	TWA	0.1 mg/m ³	Dust and fume.

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Copper (CAS 7440-50-8)	TWA	1 mg/m ³	Dust and mist.
Nickel (CAS 7440-02-0)	TWA	0.015 mg/m ³	
Silver (CAS 7440-22-4)	TWA	0.01 mg/m ³	Dust.

Biological limit values No biological exposure limits noted for the ingredient(s).

Control parameters Follow standard monitoring procedures.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear a full-face respirator, if needed.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other

Wear appropriate chemical resistant clothing.

Respiratory protection Wear positive pressure self-contained breathing apparatus (SCBA).

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Physical state Solid.

Form Solid.

Color Not available.

Odor Not applicable.

Odor threshold Not available.

pH Not available.

Melting point/freezing point 1760.9 °F (960.5 °C) estimated

Initial boiling point and boiling range 3632 °F (2000 °C) estimated

Flash point Not available.

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%) Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure 0.15 hPa estimated

Vapor density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature Not applicable.

Decomposition temperature Not available.

Viscosity Not available.

Other information

Density 10.90 g/cm³ estimated

Specific gravity 10.91 estimated

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.

Conditions to avoid Contact with incompatible materials.

Incompatible materials Ammonia. Chlorine.

Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin contact	May cause an allergic skin reaction.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity May cause an allergic skin reaction. May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Product	Species	Test Results
Palladium Based Products		
Acute		
Dermal		
LD50	Rat	8367 mg/kg estimated
Oral		
LD50	Rat	20917 mg/kg estimated
Components	Species	Test Results
Silver (CAS 7440-22-4)		
Acute		
Dermal		
LD50	Rat	> 2000 mg/kg
Oral		
LD50	Rat	> 5000 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.
Respiratory or skin sensitization	
Respiratory sensitization	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin sensitization	May cause an allergic skin reaction.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	Suspected of causing cancer.
IARC Monographs. Overall Evaluation of Carcinogenicity	
Nickel (CAS 7440-02-0)	2B Possibly carcinogenic to humans.
US. National Toxicology Program (NTP) Report on Carcinogens	
Nickel (CAS 7440-02-0)	Reasonably Anticipated to be a Human Carcinogen.
US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)	
Not listed.	
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.

Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not available.
Chronic effects	Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity Very toxic to aquatic life with long lasting effects. Accumulation in aquatic organisms is expected.

Product		Species	Test Results
Palladium Based Products			
Aquatic			
Crustacea	EC50	Daphnia	0.0199 mg/l, 48 hours estimated
Fish	LC50	Fish	5.7231 mg/l, 96 hours estimated
Components		Species	Test Results
Nickel (CAS 7440-02-0)			
Aquatic			
Crustacea	EC50	Water flea (Daphnia magna)	1 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas)	2.923 mg/l, 96 hours
Silver (CAS 7440-22-4)			
Aquatic			
Crustacea	EC50	Water flea (Daphnia magna)	0.0002 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas)	0.0023 - 0.0033 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT	
UN number	UN3077
UN proper shipping name	Environmentally hazardous substances, solid, n.o.s.

Transport hazard class(es)	
Class	9
Subsidiary risk	-
Label(s)	9
Packing group	III
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	8, 146, 335, A112, B54, IB8, IP3, N20, T1, TP33
Packaging exceptions	155
Packaging non bulk	213
Packaging bulk	240

IATA

UN number	UN3077
UN proper shipping name	Environmentally hazardous substance, solid, n.o.s.
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Packing group	III
Environmental hazards	No.
ERG Code	9L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed.
Cargo aircraft only	Allowed.

IMDG

UN number	UN3077
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	No.
EmS	F-A, S-F
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

DOT; IATA; IMDG



General information DOT Regulated Marine Pollutant. IMDG Regulated Marine Pollutant.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Copper (CAS 7440-50-8) Listed.
 Nickel (CAS 7440-02-0) Listed.
 Silver (CAS 7440-22-4) Listed.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes
 Delayed Hazard - Yes
 Fire Hazard - No
 Pressure Hazard - No
 Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Silver	7440-22-4	20 - 40
Copper	7440-50-8	15 - 40
Nickel	7440-02-0	1 - 5

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Nickel (CAS 7440-02-0)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

WARNING: This product contains a chemical known to the State of California to cause cancer.

US - New Jersey RTK - Substances: Listed substance

Copper (CAS 7440-50-8)
 Nickel (CAS 7440-02-0)
 Silver (CAS 7440-22-4)

US - Pennsylvania RTK - Hazardous Substances: All compounds of this substance are considered environmental hazards

Copper (CAS 7440-50-8)
 Nickel (CAS 7440-02-0)
 Silver (CAS 7440-22-4)

US - Pennsylvania RTK - Hazardous Substances: Special hazard

Nickel (CAS 7440-02-0)

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Copper (CAS 7440-50-8)
 Nickel (CAS 7440-02-0)
 Silver (CAS 7440-22-4)

US. Massachusetts RTK - Substance List

Copper (CAS 7440-50-8)
 Nickel (CAS 7440-02-0)
 Silver (CAS 7440-22-4)

US. New Jersey Worker and Community Right-to-Know Act

Copper (CAS 7440-50-8)

Nickel (CAS 7440-02-0)

Silver (CAS 7440-22-4)

US. Pennsylvania RTK - Hazardous Substances

Copper (CAS 7440-50-8)

Nickel (CAS 7440-02-0)

Silver (CAS 7440-22-4)

US. Pennsylvania Worker and Community Right-to-Know Law

Copper (CAS 7440-50-8)

Nickel (CAS 7440-02-0)

Silver (CAS 7440-22-4)

US. Rhode Island RTK

Copper (CAS 7440-50-8)

Nickel (CAS 7440-02-0)

Silver (CAS 7440-22-4)

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Nickel (CAS 7440-02-0)

Listed: October 1, 1989

16. Other information, including date of preparation or last revision

Issue date 08-20-2015

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