



# SAFETY DATA SHEET

**MATERION**

## 1. Identification

**Product identifier** Copper Braze Alloys

**Other means of identification**  
**SDS number** W76

**Manufacturer/Importer/Supplier/Distributor information**  
**Manufacturer**

**Company name** Materion Advanced Materials Technologies and Services Inc.  
**Address** 2978 Main Street  
Buffalo, NY 14214  
Buffalo, NY 14214  
United States

**Telephone** 716-837-1000  
**Website** materion.com  
**E-mail** ehs1@materion.com

**Emergency phone number** (800) 424-9300 Chemtrec

## 2. Hazard(s) identification

**Physical hazards** Not classified.  
**Health hazards** Not classified.  
**Environmental hazards** Not classified.  
**OSHA defined hazards** Not classified.

**Label elements**

**Hazard symbol** None.  
**Signal word** None.  
**Hazard statement** The mixture does not meet the criteria for classification.  
**Precautionary statement**

**Prevention** Observe good industrial hygiene practices.  
**Response** Wash hands after handling.  
**Storage** Store away from incompatible materials.  
**Disposal** Dispose of waste and residues in accordance with local authority requirements.

**Hazard(s) not otherwise classified (HNOC)** None known.  
**Supplemental information** Not applicable.

## 3. Composition/information on ingredients

### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Copper		7440-50-8	90 - 98
Tin		7440-31-5	2 - 10

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

## 4. First-aid measures

**Inhalation** If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Call a physician if symptoms develop or persist.

<b>Skin contact</b>	Rinse skin with water/shower. Get medical attention if irritation develops and persists.
<b>Eye contact</b>	Rinse with water. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. If ingestion of a large amount does occur, call a poison control center immediately.
<b>Most important symptoms/effects, acute and delayed</b>	Direct contact with eyes may cause temporary irritation.
<b>Indication of immediate medical attention and special treatment needed</b>	Treat symptomatically.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

## 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Dry sand. Carbon dioxide (CO2).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Use water spray to cool unopened containers.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

## 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	This material is classified as a water pollutant under the Clean Water Act and should be prevented from contaminating soil or from entering sewage and drainage systems which lead to waterways. Stop the flow of material, if this is without risk. Dike far ahead of spill for later disposal. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.
<b>Environmental precautions</b>	Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

<b>Precautions for safe handling</b>	Avoid prolonged exposure. Use care in handling/storage.
<b>Conditions for safe storage, including any incompatibilities</b>	Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Copper (CAS 7440-50-8)	PEL	1 mg/m3	Dust and mist.
		0.1 mg/m3	Fume.
Tin (CAS 7440-31-5)	PEL	2 mg/m3	

#### US. ACGIH Threshold Limit Values

Components	Type	Value
Tin (CAS 7440-31-5)	TWA	2 mg/m3

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Tin (CAS 7440-31-5)	TWA	2 mg/m3	
<b>Biological limit values</b>	No biological exposure limits noted for the ingredient(s).		
<b>Control parameters</b>	Follow standard monitoring procedures.		
<b>Individual protection measures, such as personal protective equipment</b>			
<b>Eye/face protection</b>	Wear safety glasses with side shields (or goggles).		
<b>Skin protection</b>			
<b>Hand protection</b>	Wear protective gloves.		
<b>Other</b>	Wear appropriate chemical resistant clothing.		
<b>Respiratory protection</b>	When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.		
<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.		
<b>General hygiene considerations</b>	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.		

**9. Physical and chemical properties**

**Appearance**

<b>Physical state</b>	Solid.
<b>Form</b>	Solid.
<b>Color</b>	Not available.
<b>Odor</b>	Not applicable.
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	449.42 °F (231.9 °C) estimated
<b>Initial boiling point and boiling range</b>	4544.6 °F (2507 °C) estimated
<b>Flash point</b>	Not available.
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	0.63 hPa estimated
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not available.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	1166 °F (630 °C) estimated
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.

## Other information

Density	8.84 g/cm <sup>3</sup> estimated
Specific gravity	8.84 estimated

## 10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Acids. Chlorine.
Hazardous decomposition products	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics	Direct contact with eyes may cause temporary irritation.
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### Information on toxicological effects

Acute toxicity	Not available.
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.
Respiratory or skin sensitization	
Respiratory sensitization	Not available.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

### US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not available.
Chronic effects	Prolonged inhalation may be harmful.
Further information	This product has no known adverse effect on human health.

## 12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
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Product	Species		Test Results
Copper Braze Alloys			
<b>Aquatic</b>			
Crustacea	EC50	Daphnia	0.1848 mg/l, 48 hours estimated
Fish	LC50	Fish	2.7192 mg/l, 96 hours estimated

\* Estimates for product may be based on additional component data not shown.

<b>Persistence and degradability</b>	No data is available on the degradability of this product.
<b>Bioaccumulative potential</b>	No data available.
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

### 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

### 14. Transport information

#### DOT

Not regulated as dangerous goods.

#### IATA

Not regulated as dangerous goods.

#### IMDG

Not regulated as dangerous goods.

**General information** DOT Regulated Marine Pollutant.

### 15. Regulatory information

**US federal regulations** All components are on the U.S. EPA TSCA Inventory List.

#### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

#### CERCLA Hazardous Substance List (40 CFR 302.4)

Copper (CAS 7440-50-8) Listed.

#### US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

#### Superfund Amendments and Reauthorization Act of 1986 (SARA)

**Hazard categories**  
 Immediate Hazard - No  
 Delayed Hazard - No  
 Fire Hazard - No  
 Pressure Hazard - No  
 Reactivity Hazard - No

#### SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Copper	7440-50-8	90 - 98

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

US - New Jersey RTK - Substances: Listed substance

Copper (CAS 7440-50-8)

Tin (CAS 7440-31-5)

US - Pennsylvania RTK - Hazardous Substances: All compounds of this substance are considered environmental hazards

Copper (CAS 7440-50-8)

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Copper (CAS 7440-50-8)

Tin (CAS 7440-31-5)

US. Massachusetts RTK - Substance List

Copper (CAS 7440-50-8)

Tin (CAS 7440-31-5)

US. New Jersey Worker and Community Right-to-Know Act

Copper (CAS 7440-50-8)

US. Pennsylvania RTK - Hazardous Substances

Copper (CAS 7440-50-8)

Tin (CAS 7440-31-5)

US. Pennsylvania Worker and Community Right-to-Know Law

Copper (CAS 7440-50-8)

Tin (CAS 7440-31-5)

US. Rhode Island RTK

Copper (CAS 7440-50-8)

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

16. Other information, including date of preparation or last revision

Issue date 08-20-2015

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