



# SAFETY DATA SHEET

**MATERION**

## 1. Identification

<b>Product identifier</b>	<b>Bismuth selenide (Bi<sub>2</sub>Se<sub>3</sub>)</b>
<b>Other means of identification</b>	
SDS number	1DS
Materion Code	1DS
CAS number	12068-69-8
Synonyms	Bismuth selenide (Bi <sub>2</sub> Se <sub>3</sub> ) * Dibismuth triselenide

### Manufacturer/Importer/Supplier/Distributor information

#### Manufacturer

<b>Company name</b>	Materion Advanced Chemicals Inc.	
<b>Address</b>	407 N 13th Street 1316 W. St. Paul Avenue Milwaukee, WI 53233 United States	
<b>Telephone</b>	414.212.0257	
<b>E-mail</b>	advancedmaterials@materion.com	
<b>Contact person</b>	Noreen Atkinson	
<b>Emergency phone number</b>	Chemtrec	800.424.9300

## 2. Hazard(s) identification

<b>Physical hazards</b>	Not classified.	
<b>Health hazards</b>	Acute toxicity, oral	Category 3
	Acute toxicity, inhalation	Category 3
	Specific target organ toxicity, repeated exposure	Category 2
<b>Environmental hazards</b>	Hazardous to the aquatic environment, acute hazard	Category 1
	Hazardous to the aquatic environment, long-term hazard	Category 1
<b>OSHA defined hazards</b>	Not classified.	

#### Label elements



<b>Signal word</b>	Danger
<b>Hazard statement</b>	Toxic if swallowed. Toxic if swallowed. Toxic if inhaled. May cause damage to organs through prolonged or repeated exposure. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.
<b>Precautionary statement</b>	
<b>Prevention</b>	Do not breathe dust/fume/gas/mist/vapors/spray. Avoid breathing dust/fume. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Avoid release to the environment.
<b>Response</b>	If swallowed: Immediately call a poison center/doctor. If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor. Specific treatment (see this label). Rinse mouth. Collect spillage.

<b>Storage</b>	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.
<b>Supplemental information</b>	None.

### 3. Composition/information on ingredients

#### Substances

Chemical name	Common name and synonyms	CAS number	%
Bismuth selenide	Bismuth selenide (Bi <sub>2</sub> Se <sub>3</sub> ) Dibismuth triselenide	12068-69-8	90 - 100

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4. First-aid measures

<b>Inhalation</b>	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a POISON CENTER or doctor/physician.
<b>Skin contact</b>	Wash off with soap and water. Get medical attention if irritation develops and persists.
<b>Eye contact</b>	Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting without advice from poison control center. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Do not use mouth-to-mouth method if victim ingested the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device.
<b>Most important symptoms/effects, acute and delayed</b>	Prolonged exposure may cause chronic effects.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. In case of shortness of breath, give oxygen. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	In the case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	None known.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Wear suitable protective equipment.
<b>Fire fighting equipment/instructions</b>	Use water spray to cool unopened containers. Water runoff can cause environmental damage.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Immediately evacuate personnel to safe areas. Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of dust. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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**Methods and materials for containment and cleaning up**

Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Stop the flow of material, if this is without risk. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

**Environmental precautions**

Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid discharge into drains, water courses or onto the ground. Inform appropriate managerial or supervisory personnel of all environmental releases.

**7. Handling and storage****Precautions for safe handling**

Minimize dust generation and accumulation. Avoid breathing dust. Avoid prolonged exposure. Do not taste or swallow. When using, do not eat, drink or smoke. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Do not empty into drains. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**

Store locked up. Store in a cool, dry place out of direct sunlight. Keep container tightly closed. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

**8. Exposure controls/personal protection****Occupational exposure limits****US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

Material	Type	Value
Bismuth selenide (CAS 12068-69-8)	PEL	0.2 mg/m3

**US. ACGIH Threshold Limit Values**

Material	Type	Value
Bismuth selenide (CAS 12068-69-8)	TWA	0.2 mg/m3

**US. NIOSH: Pocket Guide to Chemical Hazards**

Material	Type	Value
Bismuth selenide (CAS 12068-69-8)	TWA	0.2 mg/m3

**US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants**

Material	Type	Value
Bismuth selenide (CAS 12068-69-8)	PEL	0.2 mg/m3

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Appropriate engineering controls**

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

**Individual protection measures, such as personal protective equipment****Eye/face protection**

If contact is likely, safety glasses with side shields are recommended.

<b>Skin protection</b>	
<b>Hand protection</b>	Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.
<b>Other</b>	Wear suitable protective clothing. Use of an impervious apron is recommended.
<b>Respiratory protection</b>	In case of insufficient ventilation, wear suitable respiratory equipment.
<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.
<b>General hygiene considerations</b>	Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking.

## 9. Physical and chemical properties

### Appearance

<b>Physical state</b>	Solid.
<b>Form</b>	Solid.
<b>Color</b>	Not available.
<b>Odor</b>	Not available.
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	Not available.
<b>Initial boiling point and boiling range</b>	Not available.
<b>Flash point</b>	Not available.
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not available.

### Upper/lower flammability or explosive limits

<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.

**Vapor pressure** Not available.

**Vapor density** Not available.

**Relative density** Not available.

### Solubility(ies)

**Solubility (water)** Not available.

**Partition coefficient (n-octanol/water)** Not available.

**Auto-ignition temperature** Not available.

**Decomposition temperature** Not available.

**Viscosity** Not available.

### Other information

**Explosive properties** Not explosive.

**Molecular formula** Bi<sub>2</sub>Se<sub>3</sub>

**Oxidizing properties** Not oxidizing.

## 10. Stability and reactivity

**Reactivity** The product is stable and non-reactive under normal conditions of use, storage and transport.

**Chemical stability** Material is stable under normal conditions.

<b>Possibility of hazardous reactions</b>	Hazardous polymerization does not occur.
<b>Conditions to avoid</b>	Contact with incompatible materials.
<b>Incompatible materials</b>	None known.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Toxic if inhaled.
<b>Skin contact</b>	Due to lack of data the classification is not possible.
<b>Eye contact</b>	Due to lack of data the classification is not possible.
<b>Ingestion</b>	Toxic if swallowed. Toxic if swallowed.

**Symptoms related to the physical, chemical and toxicological characteristics** Direct contact with eyes may cause temporary irritation.

### Information on toxicological effects

<b>Acute toxicity</b>	Toxic if swallowed. Toxic if inhaled. Toxic if swallowed.
<b>Skin corrosion/irritation</b>	Due to lack of data the classification is not possible.
<b>Serious eye damage/eye irritation</b>	Due to lack of data the classification is not possible.
<b>Respiratory or skin sensitization</b>	
<b>Respiratory sensitization</b>	Due to lack of data the classification is not possible.
<b>Skin sensitization</b>	Due to lack of data the classification is not possible.
<b>Germ cell mutagenicity</b>	Due to lack of data the classification is not possible.
<b>Carcinogenicity</b>	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

#### IARC Monographs. Overall Evaluation of Carcinogenicity

Bismuth selenide (CAS 12068-69-8) 3 Not classifiable as to carcinogenicity to humans.

#### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

#### US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

<b>Reproductive toxicity</b>	Due to lack of data the classification is not possible.
<b>Specific target organ toxicity - single exposure</b>	Due to lack of data the classification is not possible.
<b>Specific target organ toxicity - repeated exposure</b>	May cause damage to organs through prolonged or repeated exposure.
<b>Aspiration hazard</b>	Due to lack of data the classification is not possible.
<b>Chronic effects</b>	May cause damage to organs through prolonged or repeated exposure. Prolonged inhalation may be harmful.

## 12. Ecological information

<b>Ecotoxicity</b>	Very toxic to aquatic life with long lasting effects. Accumulation in aquatic organisms is expected.
<b>Persistence and degradability</b>	No data is available on the degradability of this product.
<b>Bioaccumulative potential</b>	No data available.
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

### 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

### 14. Transport information

<b>DOT</b>	Not regulated as dangerous goods.
<b>IATA</b>	Not regulated as dangerous goods.
<b>IMDG</b>	Not regulated as dangerous goods.

### 15. Regulatory information

<b>US federal regulations</b>	All components are on the U.S. EPA TSCA Inventory List. This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
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#### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

#### CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

#### SARA 304 Emergency release notification

Not regulated.

#### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

#### Superfund Amendments and Reauthorization Act of 1986 (SARA)

<b>Hazard categories</b>	Immediate Hazard - Yes Delayed Hazard - Yes Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No
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#### SARA 302 Extremely hazardous substance

Not listed.

<b>SARA 311/312 Hazardous chemical</b>	Yes
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#### SARA 313 (TRI reporting)

<b>Chemical name</b>	<b>CAS number</b>	<b>% by wt.</b>
Bismuth selenide	12068-69-8	90 - 100

#### Other federal regulations

##### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Bismuth selenide (CAS 12068-69-8)

