

SAFETY DATA SHEET

1. Identification

Product identifier	Copper selenide (Cu2Se)		
Other means of identification			
SDS number	1IK		
Materion Code	1IK		
CAS number	20405-64-5		
Synonyms	Copper selenide (Cu2Se) * I	Dicopper selenide	
Manufacturer/Importer/Supplier/Dis	stributor information		
Manufacturer			
Company name	Materion Advanced Chemicals Inc.		
Address	407 N 13th Street		
	1316 W. St. Paul Avenue		
	Milwaukee, WI 53233		
	United States		
Telephone	414.212.0257		
E-mail	advancedmaterials@materio	on.com	
Contact person	Noreen Atkinson		
Emergency phone number	Chemtrec	800.424.9300	
2. Hazard(s) identification			
Physical hazards	Not classified.		
Health hazards	Acute toxicity, oral		Category 3
	Acute toxicity, inhalation		Category 3
	Specific target organ toxicity exposure	, repeated	Category 2
Environmental hazards	Hazardous to the aquatic en hazard	vironment, acute	Category 1
	Hazardous to the aquatic en long-term hazard	vironment,	Category 1
OSHA defined hazards	Not classified.		
Label elements			
Signal word	Danger		
Hazard statement			inhaled. May cause damage to organs through aquatic life. Very toxic to aquatic life with long

Precautionary statement Prevention

Response

well-ventilated area. Avoid release to the environment. If swallowed: Immediately call a poison center/doctor. If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor. Specific treatment (see this label). Rinse mouth. Collect spillage.

Do not breathe dust/fume/gas/mist/vapors/spray. Avoid breathing dust/fume. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a

lasting effects.

Storage	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Substances

Chemical name	Common name and synonyms	CAS number	%
Copper selenide	Copper selenide (Cu2Se)	20405-64-5	90 - 100
	Dicopper selenide		

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

First-aid measures Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a POISON CENTER or doctor/physician. Skin contact Wash off with soap and water. Get medical attention if irritation develops and persists. Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists. Eye contact Ingestion Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting without advice from poison control center. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Do not use mouth-to-mouth method if victim ingested the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Prolonged exposure may cause chronic effects. Most important symptoms/effects, acute and delaved Indication of immediate medical Provide general supportive measures and treat symptomatically. Treat symptomatically. In case of attention and special treatment shortness of breath, give oxygen. Keep victim warm. Keep victim under observation. Symptoms needed may be delayed. General information In the case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. 5. Fire-fighting measures Suitable extinguishing media Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Unsuitable extinguishing media None known. Specific hazards arising from During fire, gases hazardous to health may be formed. the chemical Special protective equipment Wear suitable protective equipment. and precautions for firefighters Fire fighting Use water spray to cool unopened containers. Water runoff can cause environmental damage. equipment/instructions Specific methods Use standard firefighting procedures and consider the hazards of other involved materials. General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective
equipment and emergency
proceduresImmediately evacuate personnel to safe areas. Keep unnecessary personnel away. Keep people
away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during
clean-up. Avoid inhalation of dust. Ventilate closed spaces before entering them. Local authorities
should be advised if significant spillages cannot be contained. For personal protection, see section
8 of the SDS.

Methods and materials for containment and cleaning up	Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Stop the flow of material, if this is without risk. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers.
	Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.
	Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid discharge into drains, water courses or onto the ground. Inform appropriate managerial or supervisory personnel of all environmental releases.
7. Handling and storage	
Precautions for safe handling	Minimize dust generation and accumulation. Avoid breathing dust. Avoid prolonged exposure. Do not taste or swallow. When using, do not eat, drink or smoke. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Do not empty into drains. Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities	Store locked up. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Keep container tightly closed. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Material	Type	/ Value
Copper selenide (CAS 20405-64-5)	PEL	0.2 mg/m3
US. California Code of Regula	ations, Title 8, Section 5155. Airborne Co	ontaminants
Material	Туре	Value
Copper selenide (CAS 20405-64-5)	PEL	0.2 mg/m3
Biological limit values	No biological exposure limits noted for	the ingredient(s).
Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.	
Individual protection measures, su	ch as personal protective equipment	
Eye/face protection	If contact is likely, safety glasses with	side shields are recommended.
Skin protection Hand protection	Wear appropriate chemical resistant g supplier.	loves. Suitable gloves can be recommended by the glove
Other	Wear suitable protective clothing. Use	of an impervious apron is recommended.
Respiratory protection	In case of insufficient ventilation, wear	suitable respiratory equipment.
Thermal hazards	Wear appropriate thermal protective c	lothing, when necessary.
General hygiene considerations	-	e. Always observe good personal hygiene measures, such and before eating, drinking, and/or smoking.

9. Physical and chemical properties

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Appearance	
Physical state	Solid.
Form	Solid.
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explos	sive limits
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	< 0.0000001 kPa at 25 °C
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Explosive properties	Not explosive.
Molecular formula	Cu2Se
Oxidizing properties	Not oxidizing.
10. Stability and reactivity	
Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	None known.
Hazardous decomposition products	No hazardous decomposition products are known.
11. Toxicological informatio	n

11. Toxicological information

Information on likely routes of exposure

Inhalation Toxic if inhaled.

Skin contact	Due to lack of data the classification is not possible.
Eye contact	Due to lack of data the classification is not possible.
Ingestion	Toxic if swallowed. Toxic if swallowed.
Symptoms related to the physical, chemical and toxicological characteristics	Direct contact with eyes may cause temporary irritation.
Information on toxicological effects	
Acute toxicity	Toxic if swallowed. Toxic if inhaled. Toxic if swallowed.
Skin corrosion/irritation	Due to lack of data the classification is not possible.
Serious eye damage/eye irritation	Due to lack of data the classification is not possible.
Respiratory or skin sensitization	
Respiratory sensitization	Due to lack of data the classification is not possible.
Skin sensitization	Due to lack of data the classification is not possible.
Germ cell mutagenicity	Due to lack of data the classification is not possible.
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
IARC Monographs. Overall Ev	valuation of Carcinogenicity
Copper selenide (CAS 20 OSHA Specifically Regulated	405-64-5) 3 Not classifiable as to carcinogenicity to humans. Substances (29 CFR 1910.1001-1050)
Not regulated. US. National Toxicology Prog	ram (NTP) Report on Carcinogens
Not listed.	
Reproductive toxicity	Due to lack of data the classification is not possible.
Specific target organ toxicity - single exposure	Due to lack of data the classification is not possible.
Specific target organ toxicity - repeated exposure	May cause damage to organs through prolonged or repeated exposure.
Aspiration hazard	Due to lack of data the classification is not possible.
Chronic effects	May cause damage to organs through prolonged or repeated exposure. Prolonged inhalation may be harmful.
12. Ecological information	
Ecotoxicity	Very toxic to aquatic life with long lasting effects. Accumulation in aquatic organisms is expected.
Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.
13. Disposal considerations	
Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
14. Transport information	

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

15. Regulatory information

US federal regulations

All components are on the U.S. EPA TSCA Inventory List.

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard - Yes Delayed Hazard - Yes Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous Yes

chemical

SARA 313 (TRI reporting) Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Copper selenide (CAS 20405-64-5)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act 0.05 mg/l

(SDWA)

US state regulations

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Copper selenide (CAS 20405-64-5)

16. Other information, including date of preparation or last revision

Issue date	10-30-2013
Revision date	01-10-2018
Version #	04
Disclaimer	Materion Advanced Chemicals Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. This document has been prepared using data from sources considered to be technically reliable and the information is believed to be correct. Materion makes no warranties, expressed or implied, as to the accuracy of the information contained herein. Materion cannot anticipate all conditions under which this information and its products may be used and the actual conditions of use are beyond its control. The user is responsible to evaluate all available information when using this product for any particular use and to comply with all Federal, State, Provincial and Local laws, statutes and regulations.