



SAFETY DATA SHEET

MATERION

1. Identification

Product identifier Nickel-Chromium

Other means of identification

SDS number 1XR
Materion Code 1XR
CAS number 12661-84-6

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name Materion Electronic Materials
Address 6070 Parkland Blvd
Mayfield Heights, Ohio 44124
United States
Telephone 1.216.383.4019
E-mail Materion-PS@materion.com
Contact person Product Stewardship Director
Emergency phone number See Section 16

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards

Sensitization, respiratory	Category 1
Sensitization, skin	Category 1
Germ cell mutagenicity	Category 2
Carcinogenicity	Category 2
Specific target organ toxicity, single exposure	Category 2
Specific target organ toxicity, repeated exposure	Category 1

Environmental hazards

Hazardous to the aquatic environment, acute hazard	Category 1
Hazardous to the aquatic environment, long-term hazard	Category 1

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement May cause an allergic skin reaction. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Suspected of causing genetic defects. Suspected of causing cancer. May cause damage to organs. Causes damage to organs through prolonged or repeated exposure. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.

Precautionary statement

Prevention

Obtain special instructions before use. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection. In case of inadequate ventilation wear respiratory protection. Observe good industrial hygiene practices.

Response

If on skin: Wash with plenty of water. Wash contaminated clothing before reuse. If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing. If exposed or concerned: Call a poison center/doctor. If exposed or concerned: Get medical advice/attention. If skin irritation or rash occurs: Get medical advice/attention. If experiencing respiratory symptoms: Call a poison center/doctor. Wash hands after handling. Collect spillage.

Storage

Store locked up. Store away from incompatible materials.

Disposal

Dispose of waste and residues in accordance with local authority requirements. Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)

None known.

Supplemental information

80% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 80% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

For further information, please contact the Product Stewardship Department at +1.800.862.4118.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Nickel	NICKEL, ELEMENTAL	7440-02-0	0 - 80
Chromium	CHROMIUM - METAL	7440-47-3	0 - 20

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation

If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If experiencing respiratory symptoms: Call a poison center or doctor/physician.

Skin contact

Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions.

Eye contact

Rinse with water. Get medical attention if irritation develops and persists.

Ingestion

Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Difficulty in breathing. May cause an allergic skin reaction. Dermatitis. Rash. Prolonged exposure may cause chronic effects.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

General information

IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Dry sand.

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire. Carbon dioxide (CO2).

Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	This material is classified as a water pollutant under the Clean Water Act and should be prevented from contaminating soil or from entering sewage and drainage systems which lead to waterways. Following product recovery, flush area with water. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so.

7. Handling and storage

Precautions for safe handling	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment.
Conditions for safe storage, including any incompatibilities	Store locked up. Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Permissible Exposure Limits (PEL) for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Chromium (CAS 7440-47-3)	PEL	1 mg/m3
Nickel (CAS 7440-02-0)	PEL	1 mg/m3

US. ACGIH Threshold Limit Values (TLV)

Components	Type	Value	Form
Chromium (CAS 7440-47-3)	TWA	0.5 mg/m3	Inhalable fraction.
Nickel (CAS 7440-02-0)	TWA	1.5 mg/m3	Inhalable fraction.

US. NIOSH: Pocket Guide to Chemical Hazards Recommended Exposure Limits (REL)

Components	Type	Value
Chromium (CAS 7440-47-3)	TWA	0.5 mg/m3
Nickel (CAS 7440-02-0)	TWA	0.015 mg/m3

US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants

Components	Type	Value
Chromium (CAS 7440-47-3)	PEL	0.5 mg/m3
Nickel (CAS 7440-02-0)	PEL	0.5 mg/m3

Biological limit values	No biological exposure limits noted for the ingredient(s).
Appropriate engineering controls	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. General ventilation normally adequate.
Individual protection measures, such as personal protective equipment	
Eye/face protection	If contact is likely, safety glasses with side shields are recommended.
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves.
Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.
Respiratory protection	Wear positive pressure self-contained breathing apparatus (SCBA).
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Physical state	Solid.
Form	Solid.
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	2651 °F (1455 °C) estimated
Initial boiling point and boiling range	4787.6 °F (2642 °C) estimated
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	-0.01 hPa estimated
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	8.55 g/cm ³ estimated
Explosive properties	Not explosive.

Oxidizing properties Not oxidizing.
Specific gravity 8.55 estimated

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability Material is stable under normal conditions.
Possibility of hazardous reactions Hazardous polymerization does not occur.
Conditions to avoid Contact with incompatible materials.
Incompatible materials Strong acids. Strong oxidizing agents.
Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation May cause allergy or asthma symptoms or breathing difficulties if inhaled. Prolonged inhalation may be harmful.
Skin contact May cause an allergic skin reaction.
Eye contact Direct contact with eyes may cause temporary irritation.
Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Difficulty in breathing. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity Not known.
Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation Direct contact with eyes may cause temporary irritation.
Respiratory or skin sensitization
Respiratory sensitization May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin sensitization May cause an allergic skin reaction.
Germ cell mutagenicity Suspected of causing genetic defects.
Carcinogenicity Suspected of causing cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

Chromium (CAS 7440-47-3) 3 Not classifiable as to carcinogenicity to humans.
Nickel (CAS 7440-02-0) 2B Possibly carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Nickel (CAS 7440-02-0) Reasonably Anticipated to be a Human Carcinogen.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure May cause damage to organs.
Specific target organ toxicity - repeated exposure Causes damage to organs through prolonged or repeated exposure.
Aspiration hazard Not an aspiration hazard.
Chronic effects Prolonged inhalation may be harmful. Causes damage to organs through prolonged or repeated exposure. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity Very toxic to aquatic life with long lasting effects.

Product		Species	Test Results
Nickel-Chromium (CAS 12661-84-6)			
Aquatic			
Crustacea	EC50	Daphnia	0.0481 mg/l, 48 hours
Fish	LC50	Fish	83.7033 mg/l, 96 hours
<i>Acute</i>			
Crustacea	EC50	Daphnia	0.0481 mg/l, 48 hours estimated
Fish	LC50	Fish	42.2714 mg/l, 96 hours estimated
Components		Species	Test Results
Chromium (CAS 7440-47-3)			
Aquatic			
<i>Acute</i>			
Crustacea	EC50	Water flea (Daphnia magna)	>= 0.01 - <= 0.7 mg/l, 48 hours
Fish	LC50	American eel (Anguilla rostrata)	13.9 mg/l, 96 hours
Nickel (CAS 7440-02-0)			
Aquatic			
<i>Acute</i>			
Crustacea	EC50	Water flea (Daphnia magna)	1 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas)	2.923 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Dispose of this material and its container to hazardous or special waste collection point. Incinerate the material under controlled conditions in an approved incinerator. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	D007: Waste Chromium The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT	
UN number	UN3077

UN proper shipping name Environmentally hazardous substance, solid, n.o.s. (Chromium RQ = 25000 LBS), MARINE POLLUTANT

Transport hazard class(es)

Class 9

Subsidiary risk -

Label(s) 9

Packing group III

Environmental hazards

Marine pollutant Yes

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Special provisions 8, 146, 335, A112, B54, B120, IB8, IP3, N20, T1, TP33

Packaging exceptions 155

Packaging non bulk 213

Packaging bulk 240

IATA

UN number UN3077

UN proper shipping name Environmentally hazardous substance, solid, n.o.s. (Chromium)

Transport hazard class(es)

Class 9

Subsidiary risk -

Packing group III

Environmental hazards Yes

ERG Code 9L

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo aircraft Allowed with restrictions.

Cargo aircraft only Allowed with restrictions.

IMDG

UN number UN3077

UN proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Chromium), MARINE POLLUTANT

Transport hazard class(es)

Class 9

Subsidiary risk -

Packing group III

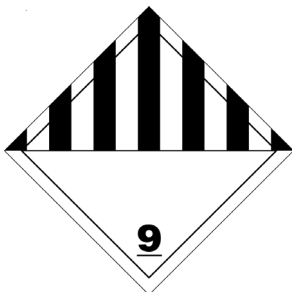
Environmental hazards

Marine pollutant Yes

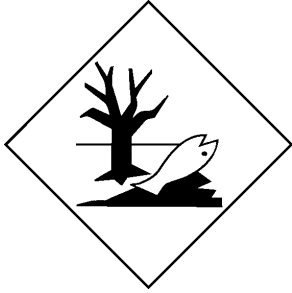
EmS F-A, S-F

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

DOT; IATA; IMDG



Marine pollutant



General information IMDG Regulated Marine Pollutant. DOT Regulated Marine Pollutant.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Chromium (CAS 7440-47-3) Listed.

Nickel (CAS 7440-02-0) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories Respiratory or skin sensitization
Germ cell mutagenicity
Carcinogenicity
Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Chromium	7440-47-3	0 - 20
Nickel	7440-02-0	0 - 80

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Chromium (CAS 7440-47-3)

Nickel (CAS 7440-02-0)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Contains component(s) regulated under the Safe Drinking Water Act.

US state regulations

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Chromium (CAS 7440-47-3)

California Proposition 65

WARNING: WARNING: This product contains a chemical known to the State of California to cause cancer. This product can expose you to Nickel, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Nickel (CAS 7440-02-0)

Listed: October 1, 1989

16. Other information, including date of preparation or last revision**Issue date** 06-30-2015**Revision date** 04-05-2024**Version #** 04

Further information Transportation Emergency
Call Chemtrec at:
US: 800.424.9300
International: 703.741.5970
Spain: 900.868.538
Switzerland: 0800.564.402
Chemtrec's toll free, mobile-enabled number in Germany – 0800 1817059
South Korea Toll-free Number – 080-880-0468

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Revision information This document has undergone significant changes and should be reviewed in its entirety.