



SAFETY DATA SHEET

MATERION

1. Identification

Product identifier Silicon pieces and solids

Other means of identification

SDS number 2AB
Materion Code 2AB
CAS number 7440-21-3
Synonyms SILICON METAL

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name Materion Electronic Materials
Address 6070 Parkland Blvd
Mayfield Heights, Ohio 44124
United States
Telephone 1.216.383.4019
E-mail Materion-PS@materion.com
Contact person Product Stewardship Director
Emergency phone number See Section 16

2. Hazard(s) identification

Physical hazards Flammable solids Category 2
Health hazards Acute toxicity, oral Category 5
Serious eye damage/eye irritation Category 2B
Environmental hazards Not classified.
OSHA defined hazards Combustible dust

Label elements



Signal word Warning

Hazard statement May form combustible dust concentrations in air. May be harmful if swallowed. Causes eye irritation.

Precautionary statement

Prevention Prevent dust accumulation to minimize explosion hazard. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Do not breathe dust. Wash thoroughly after handling. Observe good industrial hygiene practices.

Response If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center/doctor if you feel unwell. If eye irritation persists: Get medical advice/attention. Wash hands after handling. Take off contaminated clothing and wash it before reuse. In case of fire: Use appropriate media to extinguish.

Storage Store away from incompatible materials.

Disposal Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise classified (HNOC) May form combustible dust concentrations in air.

Supplemental information For further information, please contact the Product Stewardship Department at +1.800.862.4118.

3. Composition/information on ingredients

Substances

Chemical name	Common name and synonyms	CAS number	%
Silicon pieces and solids	SILICON METAL	7440-21-3	100

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Call a physician if symptoms develop or persist. If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Move to fresh air.
Skin contact	Wash off immediately with plenty of water. Get medical attention if irritation develops and persists.
Eye contact	Do not rub eyes. Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
Most important symptoms/effects, acute and delayed	Irritation of eyes and mucous membranes. Exposed individuals may experience eye tearing, redness, and discomfort. Dusts may irritate the respiratory tract, skin and eyes.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media	Avoid high pressure media which could cause the formation of a potentially explosible dust-air mixture. Use extinguishing agent suitable for type of surrounding fire. Water fog. Foam. Dry chemical powder. Dry sand. Carbon dioxide (CO ₂). Apply extinguishing media carefully to avoid creating airborne dust.
Unsuitable extinguishing media	Use fire-extinguishing media appropriate for surrounding materials. Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Explosion hazard: Avoid generating dust; fine dust dispersed in air in sufficient concentrations and in the presence of an ignition source is a potential dust explosion hazard. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA. Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Dusts may form an explosive mixture with air. May form combustible dust concentrations in air.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Use only non-sparking tools. Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Wear appropriate protective equipment and clothing during clean-up. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Collect dust using a vacuum cleaner equipped with HEPA filter. The product is immiscible with water and will spread on the water surface. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Minimize dust generation and accumulation. Avoid significant deposits of material, especially on horizontal surfaces, which may become airborne and form combustible dust clouds and may contribute to secondary explosions. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. Combustible dust clouds may be created where operations produce fine material (dust). Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Handling and processing operations should be conducted in accordance with 'best practices' (e.g. NFPA-654). Explosion-proof general and local exhaust ventilation. Do not taste or swallow. Avoid contact with eyes. Avoid prolonged exposure. When using, do not eat, drink or smoke. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store in a cool, dry place out of direct sunlight. Keep containers tightly closed in a dry, cool and well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

U.S. - OSHA

Material	Type	Value
Silicon pieces and solids (CAS 7440-21-3)	TWA	15 mg/m3

US. OSHA Table Z-1 Permissible Exposure Limits (PEL) for Air Contaminants (29 CFR 1910.1000)

Material	Type	Value	Form
Silicon pieces and solids (CAS 7440-21-3)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.

US. OSHA Table Z-3 Permissible Exposure Limits (PEL) for Mineral Dusts (29 CFR 1910.1000)

Material	Type	Value	Form
Silicon pieces and solids (CAS 7440-21-3)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.

US. NIOSH: Pocket Guide to Chemical Hazards Recommended Exposure Limits (REL)

Material	Type	Value	Form
Silicon pieces and solids (CAS 7440-21-3)	TWA	5 mg/m ³	Respirable.
		10 mg/m ³	Total

US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants

Material	Type	Value	Form
Silicon pieces and solids (CAS 7440-21-3)	PEL	5 mg/m ³	Respirable fraction.
		10 mg/m ³	Total dust.

Biological limit values	No biological exposure limits noted for the ingredient(s).
Exposure guidelines	This product should be handled as OSHA Particulates, not otherwise regulated (PNOR). The time weighted average workplace exposure limit for PNOR is 15 mg/m ³ total; 5 mg/m ³ respirable.
Appropriate engineering controls	Ventilate as needed to control airborne dust. Use explosion-proof ventilation equipment if airborne dust levels are high. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. It is recommended that all dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygen-deficient environment. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment). If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. Use only appropriately classified electrical equipment and powered industrial trucks. Provide eyewash station.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Do not get in eyes. Wear safety glasses with side shields (or goggles). Face shield is recommended.
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves.
Other	Avoid contact with the skin. Wear suitable protective clothing.
Respiratory protection	If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties**Appearance**

Physical state	Solid.
Form	Not available.
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	2570 °F (1410 °C)

Initial boiling point and boiling range	4271 °F (2355 °C)
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	<0.0000001 kPa (77 °F (25 °C))
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Insoluble
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	2.33 g/cm ³ at 25 °C
Explosive properties	Not explosive.
Molecular formula	Si
Molecular weight	28.09 g/mol
Oxidizing properties	Not oxidizing.
Specific gravity	2.33 estimated
Surface tension	736 mN/m (2732 °F (1500 °C))

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Keep away from heat, sparks and open flame. Avoid high temperatures. Contact with incompatible materials. Minimize dust generation and accumulation.
Incompatible materials	Strong oxidizing agents. Chlorine. Fluorine.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Dust may irritate respiratory system. Prolonged inhalation may be harmful.
Skin contact	Dust or powder may irritate the skin. Due to lack of data the classification is not possible.
Eye contact	Causes eye irritation.
Ingestion	May be harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. Dusts may irritate the respiratory tract, skin and eyes.

Information on toxicological effects

Acute toxicity May be harmful if swallowed.

Product	Species	Test Results
Silicon pieces and solids (CAS 7440-21-3)		
<u>Acute</u>		
Oral		
LD50	Rat	3160 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Due to lack of data the classification is not possible.

Serious eye damage/eye irritation Causes eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Due to lack of data the classification is not possible.

Skin sensitization Due to lack of data the classification is not possible.

Germ cell mutagenicity Due to lack of data the classification is not possible.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity Due to lack of data the classification is not possible.

Specific target organ toxicity - single exposure Due to lack of data the classification is not possible.

Specific target organ toxicity - repeated exposure Due to lack of data the classification is not possible.

Aspiration hazard Due to lack of data the classification is not possible.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not discharge into drains, water courses or onto the ground. Do not allow this material to drain into sewers/water supplies. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information**DOT**

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

15. Regulatory information**US federal regulations**

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)**SARA 302 Extremely hazardous substance**

Not listed.

SARA 311/312 Hazardous chemical

Yes

Classified hazard categories

Flammable (gases, aerosols, liquids, or solids)
Combustible dust
Acute toxicity (any route of exposure)
Serious eye damage or eye irritation

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

US state regulations

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

16. Other information, including date of preparation or last revision

Issue date 06-28-2019

Revision date 06-24-2024

Version #

04

Further information

Refer to:

OSHA 3371-08 2009, Hazard Communication Guidance for Combustible Dusts
NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing,
Processing, and Handling of Combustible Particulate Solids
Transportation Emergency

Call Chemtrec at:

US: 800.424.9300

International: 703.741.5970

Spain: 900.868.538

Switzerland: 0800.564.402

Chemtrec's toll free, mobile-enabled number in Germany – 0800 1817059

South Korea Toll-free Number – 080-880-0468

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