



SAFETY DATA SHEET

MATERION

1. Identification

Product identifier	Iron oxide (Fe ₂ O ₃)
Other means of identification	
SDS number	1KP
Materion Code	1KP
CAS number	1309-37-1
Synonyms	IRON OXIDE * Diiron trioxide * Iron (III) oxide

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name	Materion Electronic Materials
Address	6070 Parkland Blvd Mayfield Heights, Ohio 44124 United States
Telephone	1.216.383.4019
E-mail	Materion-PS@materion.com
Contact person	Product Stewardship Director
Emergency phone number	See Section 16

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2B
	Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	

Label elements



Signal word	Warning
Hazard statement	Causes skin irritation. Causes eye irritation. May cause respiratory irritation.
Precautionary statement	
Prevention	Do not eat, drink or smoke when using this product.
Response	If you feel unwell, seek medical advice (show the label where possible). Call a poison center/doctor if you feel unwell.
Storage	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	For further information, please contact the Product Stewardship Department at +1.800.862.4118.

3. Composition/information on ingredients

Substances

Chemical name	Common name and synonyms	CAS number	%
Iron oxide	IRON OXIDE Diiron trioxide Iron (III) oxide	1309-37-1	100

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Move to fresh air. Call a POISON CENTER or doctor/physician if you feel unwell.
Skin contact	Remove contaminated clothing. Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Eye contact	Do not rub eyes. Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
Ingestion	Rinse mouth. Call a POISON CENTER or doctor/physician if you feel unwell.
Most important symptoms/effects, acute and delayed	May cause temporary blindness and severe eye damage. Irritation of eyes and mucous membranes. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Dusts may irritate the respiratory tract, skin and eyes. Skin irritation. May cause redness and pain. Prolonged exposure may cause chronic effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. In case of shortness of breath, give oxygen. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	None known.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Wear suitable protective equipment.
Fire fighting equipment/instructions	Use water spray to cool unopened containers.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of dust. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Collect dust using a vacuum cleaner equipped with HEPA filter. The product is immiscible with water and will spread on the water surface. Prevent entry into waterways, sewer, basements or confined areas. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. The product is insoluble in water.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Do not get this material in contact with eyes. Avoid breathing dust. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Permissible Exposure Limits (PEL) for Air Contaminants (29 CFR 1910.1000)

Material	Type	Value	Form
Iron oxide (CAS 1309-37-1)	PEL	10 mg/m3	Fume.

US. OSHA Table Z-3 Permissible Exposure Limits (PEL) for Mineral Dusts (29 CFR 1910.1000)

Material	Type	Value	Form
Iron oxide (CAS 1309-37-1)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.

US. ACGIH Threshold Limit Values (TLV)

Material	Type	Value	Form
Iron oxide (CAS 1309-37-1)	TWA	5 mg/m3	Respirable fraction.

NIOSH. Immediately Dangerous to Life or Health (IDLH) Values, as amended

Material	Type	Value
Iron oxide (CAS 1309-37-1)	IDLH	2500 mg/m3

US. NIOSH: Pocket Guide to Chemical Hazards Recommended Exposure Limits (REL)

Material	Type	Value	Form
Iron oxide (CAS 1309-37-1)	TWA	5 mg/m3	Dust and fume.

US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants

Material	Type	Value	Form
Iron oxide (CAS 1309-37-1)	PEL	5 mg/m3	Fume.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear eye/face protection. Chemical respirator with organic vapor cartridge, full facepiece, dust and mist filter.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing.

Respiratory protection Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Chemical respirator with organic vapor cartridge, full facepiece, dust and mist filter.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations Do not get in eyes. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance Powder.

Physical state Solid.

Form Powder.

Color Not available.

Odor Not available.

Odor threshold Not available.

pH Not available.

Melting point/freezing point 1049 °F (565 °C)

Initial boiling point and boiling range Not available.

Flash point Not available.

Evaporation rate Not available.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure <0.0000001 kPa (77 °F (25 °C))

Vapor density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water) Insoluble

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity Not available.

Other information

Density	5.25 g/cm ³ 5.24 g/cm ³ estimated
Explosive properties	Not explosive.
Heat of combustion (NFPA 30B)	0 kJ/g
Molecular formula	Fe ₂ O ₃
Molecular weight	159.7 g/mol
Oxidizing properties	Not oxidizing.
Specific gravity	5.25 estimated 5.24 estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.
Incompatible materials	None known.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Dust may irritate respiratory system. Prolonged inhalation may be harmful.
Skin contact	Causes skin irritation.
Eye contact	Causes serious eye damage.
Ingestion	Due to lack of data the classification is not possible.

Symptoms related to the physical, chemical and toxicological characteristics Irritant effects. Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. Permanent eye damage including blindness could result. Dusts may irritate the respiratory tract, skin and eyes. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity May cause respiratory irritation. Not known.

Product	Species	Test Results
Iron oxide (CAS 1309-37-1)		
<u>Acute</u>		
Oral		
LD50	Rat	> 10000 mg/kg
Skin corrosion/irritation		Causes skin irritation.
Serious eye damage/eye irritation		Causes serious eye damage.
Respiratory or skin sensitization		
Respiratory sensitization		Due to lack of data the classification is not possible.
Skin sensitization		Due to lack of data the classification is not possible.
Germ cell mutagenicity		Due to lack of data the classification is not possible.
Carcinogenicity		This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

Iron oxide (CAS 1309-37-1) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity	Due to lack of data the classification is not possible.
Specific target organ toxicity - single exposure	Respiratory tract irritation.
Specific target organ toxicity - repeated exposure	Causes damage to organs () through prolonged or repeated exposure.
Aspiration hazard	Due to lack of data the classification is not possible.
Chronic effects	Prolonged inhalation may be harmful. Causes damage to organs through prolonged or repeated exposure.

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT	Not regulated as dangerous goods.
IATA	Not regulated as dangerous goods.
IMDG	Not regulated as dangerous goods.

15. Regulatory information

US federal regulations	All components are on the U.S. EPA TSCA Inventory List. This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. CERCLA/SARA Hazardous Substances - Not applicable.
Toxic Substances Control Act (TSCA)	

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories Skin corrosion or irritation
Serious eye damage or eye irritation
Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

Food and Drug Administration (FDA) Total food additive
Indirect food additive
GRAS food additive

US state regulations

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

16. Other information, including date of preparation or last revision

Issue date 05-26-2015
Revision date 06-24-2024
Version # 05
Further information Transportation Emergency
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International: 703.741.5970
Spain: 900.868.538
Switzerland: 0800.564.402
Chemtrec's toll free, mobile-enabled number in Germany – 0800 1817059
South Korea Toll-free Number – 080-880-0468

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Revision information

This document has undergone significant changes and should be reviewed in its entirety.