



SAFETY DATA SHEET

MATERION

1. Identification

| | | |
|---|--|--------------|
| Product identifier | Chromium Silicide (Cr₅Si₃) | |
| Other means of identification | | |
| SDS number | 1IS | |
| Materion Code | 1IS | |
| CAS number | 12134-19-9 | |
| Manufacturer/Importer/Supplier/Distributor information | | |
| Manufacturer | | |
| Company name | Materion Advanced Chemicals Inc. | |
| Address | 407 N 13th Street 1316 W. St. Paul Avenue Milwaukee, WI 53233 United States | |
| Telephone | 414.212.0257 | |
| E-mail | advancedmaterials@materion.com | |
| Contact person | Noreen Atkinson | |
| Emergency phone number | Chemtrec | 800.424.9300 |

2. Hazard(s) identification

| | | |
|------------------------------|--|------------|
| Physical hazards | Not classified. | |
| Health hazards | Sensitization, skin | Category 1 |
| | Carcinogenicity | Category 1 |
| Environmental hazards | Hazardous to the aquatic environment, acute hazard | Category 1 |
| | Hazardous to the aquatic environment, long-term hazard | Category 1 |
| OSHA defined hazards | Not classified. | |
| Label elements | | |



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|--------------------------------|--|
| Signal word | Danger |
| Hazard statement | May cause an allergic skin reaction. May cause cancer. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects. |
| Precautionary statement | |
| Prevention | Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapors/spray. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection. |
| Response | If on skin: Wash with plenty of water. If exposed or concerned: Get medical advice/attention. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse. Collect spillage. |
| Storage | Store locked up. |
| Disposal | Dispose of contents/container in accordance with local/regional/national/international regulations. |

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information For further information, please contact the Product Stewardship Department at +1.800.862.4118.

3. Composition/information on ingredients

Substances

| Chemical name | Common name and synonyms | CAS number | % |
|----------------------------|--------------------------|------------|----------|
| Chromium Silicide (Cr5Si3) | | 12134-19-9 | 90 - 100 |

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

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| Inhalation | Move to fresh air. Call a physician if symptoms develop or persist. |
| Skin contact | Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. |
| Eye contact | Rinse with water. Get medical attention if irritation develops and persists. |
| Ingestion | Rinse mouth. Get medical attention if symptoms occur. |
| Most important symptoms/effects, acute and delayed | May cause an allergic skin reaction. Dermatitis. Rash. |
| Indication of immediate medical attention and special treatment needed | Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed. |
| General information | IF exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse. |

5. Fire-fighting measures

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|--|---|
| Suitable extinguishing media | Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). |
| Unsuitable extinguishing media | Do not use water jet as an extinguisher, as this will spread the fire. |
| Specific hazards arising from the chemical | During fire, gases hazardous to health may be formed. |
| Special protective equipment and precautions for firefighters | Self-contained breathing apparatus and full protective clothing must be worn in case of fire. |
| Fire fighting equipment/instructions | Use water spray to cool unopened containers. |
| Specific methods | Use standard firefighting procedures and consider the hazards of other involved materials. |
| General fire hazards | No unusual fire or explosion hazards noted. |

6. Accidental release measures

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| Personal precautions, protective equipment and emergency procedures | Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS. |
| Methods and materials for containment and cleaning up | Prevent product from entering drains. Stop the flow of material, if this is without risk. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS. |
| Environmental precautions | Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground. |

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Provide adequate ventilation. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-2 (29 CFR 1910.1000)

| Material | Type | Value |
|--|---------|-----------------------|
| Chromium Silicide (Cr ₅ Si ₃) (CAS 12134-19-9) | Ceiling | 0.1 mg/m ³ |

Biological limit values

ACGIH Biological Exposure Indices

| Material | Value | Determinant | Specimen | Sampling Time |
|--|---------|----------------|----------|---------------|
| Chromium Silicide (Cr ₅ Si ₃) (CAS 12134-19-9) | 25 µg/l | Total chromium | Urine | * |
| | 10 µg/l | Total chromium | Urine | * |

* - For sampling details, please see the source document.

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Control parameters

Follow standard monitoring procedures.

Individual protection measures, such as personal protective equipment

Eye/face protection

If contact is likely, safety glasses with side shields are recommended.

Skin protection

Hand protection

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Physical state

Solid.

Form

Solid.

Color

Not available.

Odor

Not available.

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point

Not available.

Initial boiling point and boiling range

Not available.

| | |
|---|---------------------------------|
| Flash point | Not available. |
| Evaporation rate | Not available. |
| Flammability (solid, gas) | Not available. |
| Upper/lower flammability or explosive limits | |
| Flammability limit - lower (%) | Not available. |
| Flammability limit - upper (%) | Not available. |
| Explosive limit - lower (%) | Not available. |
| Explosive limit - upper (%) | Not available. |
| Vapor pressure | Not available. |
| Vapor density | Not available. |
| Relative density | Not available. |
| Solubility(ies) | |
| Solubility (water) | Not available. |
| Partition coefficient (n-octanol/water) | Not available. |
| Auto-ignition temperature | Not available. |
| Decomposition temperature | Not available. |
| Viscosity | Not available. |
| Other information | |
| Explosive properties | Not explosive. |
| Molecular formula | Cr ₃ Si ₂ |
| Oxidizing properties | Not oxidizing. |

10. Stability and reactivity

| | |
|------------------------------------|---|
| Reactivity | The product is stable and non-reactive under normal conditions of use, storage and transport. |
| Chemical stability | Material is stable under normal conditions. |
| Possibility of hazardous reactions | No dangerous reaction known under conditions of normal use. |
| Conditions to avoid | Contact with incompatible materials. |
| Incompatible materials | Strong oxidizing agents. |
| Hazardous decomposition products | No hazardous decomposition products are known. |

11. Toxicological information

Information on likely routes of exposure

| | |
|--------------|--|
| Inhalation | Prolonged inhalation may be harmful. |
| Skin contact | May cause an allergic skin reaction. |
| Eye contact | Direct contact with eyes may cause temporary irritation. |
| Ingestion | Expected to be a low ingestion hazard. |

| | |
|--|--|
| Symptoms related to the physical, chemical and toxicological characteristics | May cause an allergic skin reaction. Dermatitis. Rash. |
|--|--|

Information on toxicological effects

| | |
|-----------------------------------|--|
| Acute toxicity | May cause an allergic skin reaction. |
| Skin corrosion/irritation | Prolonged skin contact may cause temporary irritation. |
| Serious eye damage/eye irritation | Direct contact with eyes may cause temporary irritation. |

| | |
|--|--|
| Respiratory or skin sensitization | |
| Respiratory sensitization | Not a respiratory sensitizer. |
| Skin sensitization | May cause an allergic skin reaction. |
| Germ cell mutagenicity | No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic. |
| Carcinogenicity | May cause cancer. |

IARC Monographs. Overall Evaluation of Carcinogenicity

Chromium Silicide (Cr₅Si₃) (CAS 12134-19-9) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

| | |
|---|--|
| Reproductive toxicity | This product is not expected to cause reproductive or developmental effects. |
| Specific target organ toxicity - single exposure | Not classified. |
| Specific target organ toxicity - repeated exposure | Not classified. |
| Aspiration hazard | Not an aspiration hazard. |
| Chronic effects | Prolonged inhalation may be harmful. |

12. Ecological information

| | |
|--------------------------------------|---|
| Ecotoxicity | Very toxic to aquatic life with long lasting effects. |
| Persistence and degradability | No data is available on the degradability of this product. |
| Bioaccumulative potential | No data available. |
| Mobility in soil | No data available. |
| Other adverse effects | No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component. |

13. Disposal considerations

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|--|--|
| Disposal instructions | Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations. |
| Local disposal regulations | Dispose in accordance with all applicable regulations. |
| Hazardous waste code | The waste code should be assigned in discussion between the user, the producer and the waste disposal company. |
| Waste from residues / unused products | Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). |
| Contaminated packaging | Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. |

14. Transport information

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|-----------------------------------|--|
| DOT | |
| UN number | UN3077 |
| UN proper shipping name | Environmentally hazardous substances, solid, n.o.s. (Chromium Silicide (Cr ₅ Si ₃) RQ = 10 LBS) |
| Transport hazard class(es) | |
| Class | 9 |
| Subsidiary risk | - |
| Label(s) | 9 |
| Packing group | III |

| | |
|-------------------------------------|---|
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |
| Special provisions | 8, 146, 335, A112, B54, IB8, IP3, N20, T1, TP33 |
| Packaging exceptions | 155 |
| Packaging non bulk | 213 |
| Packaging bulk | 240 |

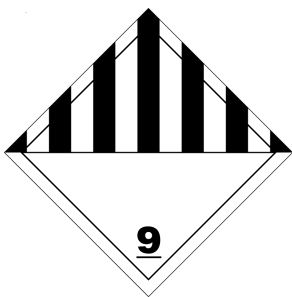
IATA

| | |
|-------------------------------------|---|
| UN number | UN3077 |
| UN proper shipping name | Environmentally hazardous substance, solid, n.o.s. (Chromium Silicide (Cr5Si3)) |
| Transport hazard class(es) | |
| Class | 9 |
| Subsidiary risk | - |
| Packing group | III |
| Environmental hazards | No. |
| ERG Code | 9L |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |
| Other information | |
| Passenger and cargo aircraft | Allowed with restrictions. |
| Cargo aircraft only | Allowed with restrictions. |

IMDG

| | |
|-------------------------------------|---|
| UN number | UN3077 |
| UN proper shipping name | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Chromium Silicide (Cr5Si3)) |
| Transport hazard class(es) | |
| Class | 9 |
| Subsidiary risk | - |
| Packing group | III |
| Environmental hazards | |
| Marine pollutant | No. |
| EmS | F-A, S-F |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |

DOT; IATA; IMDG



15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
One or more components are not listed on TSCA.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes
 Delayed Hazard - Yes
 Fire Hazard - No
 Pressure Hazard - No
 Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

SARA 313 (TRI reporting)

| Chemical name | CAS number | % by wt. |
|----------------------------|-------------------|-----------------|
| Chromium Silicide (Cr5Si3) | 12134-19-9 | 90 - 100 |

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Chromium Silicide (Cr5Si3) (CAS 12134-19-9)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Clean Water Act (CWA) Section 112(r) (40 CFR 68.130) Priority pollutant
 Toxic pollutant

Safe Drinking Water Act (SDWA) 0.1 mg/l
 0.1 mg/l

16. Other information, including date of preparation or last revision

Issue date 11-20-2015
Revision date 01-11-2018
Version # 02

Disclaimer

Materion Advanced Chemicals Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. This document has been prepared using data from sources considered to be technically reliable and the information is believed to be correct. Materion makes no warranties, expressed or implied, as to the accuracy of the information contained herein. Materion cannot anticipate all conditions under which this information and its products may be used and the actual conditions of use are beyond its control. The user is responsible to evaluate all available information when using this product for any particular use and to comply with all Federal, State, Provincial and Local laws, statutes and regulations.